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بِسْمِ اللَّهِ الرَّحْمَنِ الرَّحِيمِ

يرفع الله الذين آمنوا منكم و الذين أوتوا العلم
درجات و الله بما تعملون خبير

صَافِقِ اللَّهَ الْعَلِيَّ الْعَظِيمِ

(المجادلة: ١١)

الإهداء

إلى الذي أحرق سنين عمره لينير لي الطريق
إلى الذي حلم أن يرى هذا اليوم ...
إلى الذي شجعني للوصول إلى الهدف
إلى الذي له كل هذا ...
والذي العزيز يرحمه الله و يسكنه فسيح جناته ..
إلى نبع الحنان الدافئ والدتي العزيزة أدام الله في عمرها
إلى الذين شدوا أزرى و هيئوا لي الظروف أخوتي و أخواتي ..
إلى سندي و ساعدي في الحياة زوجتي أولادي ..
إلى كل الطيبين الذين ساعدوني ...
لهم هذا

نبيل عبد

الخلاصة

يتضمن البحث تحضير مشتقات كاربوهدراتية جديدة تتميز بارتباط سكرين أحاديين بواسطة حلقة غير متجانسه اروماتية أو غيراروماتية ,اذ يرتبط السكر الأول بـ نتروجين الحلقة, و يرتبط السكر الثاني بذرة كاربون C-5 أو C-4 لنفس الحلقة.

و للحصول على هذه الأنواع من المركبات تطلب الأمر وضع استراتيجيات تيسر الوصول إلى الهدف ، اذ قسمت إلى أربعة اتجاهات ، الاتجاه الأول منها هو تحضير مشتقات سكرية تحتوي في تركيبها على أصرة كاربون – كاربون مزدوجة أو ثلاثية و في مواقع مختلفة من السكر, اذ تم تحضير مشتقات الليلية او بروجيلة لسكر الفركتوزو الكلوكوز باستخدام طرائق عمل مختلفة معتمدة على نوع التقنية و نوع العامل المساعد المستخدم و قد حصلنا على المشتقات الآتية :

[١١٥] ، [١١٦] ، [١١٧] ، [١١٨] ، [١١٩] ، [١٢٠] ، [١٢١] ، [١٢٢]

[١٢٣] ، [١٢٤] ، [١٢٥] ، [١٢٦] ، [١٢٧] ، [١٢٨] ، [١٢٩] ، [١٣٠]

[١٣١] ، [١٣٢] ، [١٣٣] ، [١٣٤] . الجدول (٧-٣) يوضح تراكيب و بعض

خواص هذه المشتقات .

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**Dipolarcycloaddition reaction
of Carbohydrate azides 1,2 –
with Carbohydrate Derivatives containing
unsaturated groups**

A Thesis

Submitted to the Council of College of Science

**University of Babylon In Partial Fulfillment of the Requirements for
the Award of the Degree of Doctor of Philosophy in Chemistry-
Organic Chemistry**

By

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June- ٢٠٠٦

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Certification

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ABSTRACT

The compounds of the present study are synthesized of disaccharides where the link between the two carbohydrate groups via a 1,2,3-triazole or triazoline groups where the N-1 nitrogen atom of the triazole ring is linked to the first saccharide group and the 4-carbon or 6-carbon atom of the triazole ring is bound to a second saccharide groups which is named triazolyl disaccharides .

The key steps in this approach are divided into four parts .The first part is the synthesis of some carbohydrates containing the alkyne or alkene group in different position of the sugar moieties with different reagents affording compounds [122] , [121] , [120] , [119] , [118] , [117] , [116] , [115] , [123] , [124] , [125] , [126] , [127] , [128] , [129] , [130] , [131] , [132] , [133] , [134] .

The second part , is applying different methods to the synthesis of glycosyl azides derivatives in good yield affording compounds [137] , [139] , [141] , [142] , [143] , [144] , [145] s.

The third part of this work, includes preparation of unsaturated sugars which contained carbon carbon double bond inside the ring , like 3,4,5 – tri acetyl glucal [345a] and 1,3,4,5,-tetra benzoyl fructal [345] .

The last part of this study, applied 1,3 -dipolar cycloaddition reaction after obtaining the azide derivatives and the alkynes or alkenes derivatives to the synthesis of triazolyl or triazolanyl sugar derivatives.

Several methods can be employed for the preparation of triazoles and triazolines derivatives , depending on the type of technique used (thermal , microwave , sealed tube ,one-pot synthesis reaction) and type of catalyst like CuBr. (PPh)₃ , CuSO₄.⁵H₂O/sodium ascorbate .

The structures of all the products obtained have been identified by spectral (IR , ¹H – NMR) , elemental (C,H,N) analyses and by some physical properties .

These compounds are expected to show an importance in organic synthesis and expected to be more stable to enzymatic and chemical hydrolysis . They may find utility as enzyme inhibitor agents and potentially as pharmaceuticals .

List of Symbols and Abbreviations

DMF	<i>N,N</i> - Dimethyl formamide
TBAB	Tetrabutyl ammonium Bromide
NMR	Nuclear magnetic resonance
IR	Infra red
FT-IR	Fourier Transform-Infrared
α	Alpha (position w.r.t carbonyl group)
β	Beta (Position w.r.t carbonyl group)

\AA	Angstrom
A	Arrhenius constant
Ac	Acetyl ($\text{CH}_3\text{CO}-$)

aq	Aqueous
Bz	benzoyl
DBU	γ, δ -diazobicyclo{ 0.4.0 } undec- γ -ene
DCM	dichloromethane
EtOAc	Ethyl acetate
hr	hour
m.p	melting - point
min	minute
Ms	mesylate
ppm	Part per million
rt	Room temperature
TLC	Thin-Layer Chromatography
R_f	Factor of retention
Boc	<i>N</i> -tert-butoxy carbonyl
DMSO	Dimehyl sulfoxide
eq	equivalents
Me	Methyl
Tf	triflate
Ts	tosylate

NIS	N-iodosuccinimide
TfOH	trifluoromethane sulfonic acid (traffic acid)
TMS	trimethylsilyl
TMS-N _r	trimethylsilyl azide
TBAF	Tetrabutyl ammonium fluoride
ph	phenyl
TBAT	Tetrabutylammonium triflate
TG	1,1,3,3-tetramethylguanidinium azide
ZnN ₂ .pyr	Zinc azide bis pyridine
1,3 DC	1,3-dipolar cycloaddition reaction
CAN	Ceric ammoniumnitrate (IV)
BF ₃ .Et ₂ O	Boron trifluoro etherate
TMSOTf	Trifluoromethanesulfonic triflate

HMPA	Hexamethylphosphoramide
MAOS	Microwave assisted organic synthesis
PTC	Phase transfer catalyst
NMP	N-methyl pyrrolidinone
ϵ	Dielectric constant
Bn	Benzyl
DEAD	Diethyl azodicarboxylate
BOP	Benzoyl peroxide
DIAD	Diisopropyl azodicarboxylate
DC	Dipolar Cycloaddition
THF	Tetrahydrofuran

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CHAPTER ONE

1- Introduction

One of the most abundant classes of organic and biological molecules found in nature are carbohydrates which over 30 years have become a growing area in chemical and biochemical researches. Carbohydrates have formula $C_x(H_2O)_y$, and are usually defined as poly-hydroxy aldehydes and ketones. They are divided into three types, monosaccharides which cannot be hydrolyzed into simple compounds and can be found in two forms : aldoses and ketoses.

They may be represented in different projections.

Figure 1.1 Different projections of D - glucopyranose

A monomer of a carbohydrate typically consists of a 3 – 9 carbon chain with several hydroxyl groups. These hydroxyl group can be modified into carboxylic acid, amine, phosphate, sulphonates, azides, acetate or can be removed, so it is called deoxy-sugars.

Figure 1.2 Some important modified carbohydrates

Second type is oligosaccharides which when hydrolyzed yield (2-10) molecules of monosaccharide. The third type is called polysaccharides, that yields a large number of monosaccharide molecules (more than 10).

The linear chains of the carbohydrates can be cyclized into either five-member ring (furanoses) or six-membered ring (pyranoses) via an hemiacetal or ketal formation.

This ring closure can occur from one or both sides of the carbonyl group giving a new asymmetric centre and therefore results into two possible isomers^ε α and β .

Scheme 1.1 Different forms of D- glucose

Carbohydrates are found ubiquitously as sources of metabolic energy and as key components in numerous intercellular recognition processes including infection, inflammation, metastasis, differentiation, development and regulation of signalling.

For a long time, carbohydrates and peptides were considered as separate classes of natural products. However, it is now well established that most proteins of eukaryotic cells are glycoproteins; they are covalently linked to saccharide portions. Carbohydrates are implicated in a wide range of processes such as cell-cell recognition, fertilisation, embryogenesis, neuronal development, hormone activities, the proliferation of cells and their organisation into specific tissues, viral and bacterial infections and tumour cell metastases.

Carbohydrates are involved in a whole range of biological processes which provide both the desire to develop new methods for carbohydrate synthesis and the investigation of carbohydrates as therapeutic agents. So carbohydrate analogues have also been identified as useful glycosidase inhibitors and as such have proved to be of use in therapeutic strategies for the treatment of cancers, AIDS and diabetes. It is now well established that in the living cell, carbohydrates play key roles in many different processes.

The chemists consider complex carbohydrates to be difficult to synthesise and manipulate, and their biological functions are often not well defined.

The biologists don't have useful tools to study carbohydrates. The medicinal chemists consider complex carbohydrates as an uninteresting class of molecules for drug development.

In addition to the manufacture of sucrose and paper, which are today important industries, carbohydrates play a major role in a number of other industries. These include; {a} food industry {b} textile industry {c} pharmaceutical industry {d} chemical industry. Carbohydrates also play a key role in the process of life.

1-1 Protecting Groups

The need for highly selective functional group manipulations must be regarded as one of the general problems in carbohydrate chemistry. Since carbohydrates are polyfunctional compounds, they are usually displaying several different reactive hydroxyl groups in combination with various other functionalities.

The planning of protecting group strategies is therefore a crucial step in carbohydrate chemistry and specially in the beginning of any carbohydrate synthesis¹⁴.

For carbohydrates, the classical protecting groups are used most frequently (ester, ether) for the blocking of single hydroxyls as the benzylidene and

isopropylidene acetals for pairs of hydroxyls.

Figure 1.3 Protecting groups commonly used in carbohydrate chemistry

Examples for the applications of these protecting groups are legions and several review articles which deal with general aspects of this topic¹⁵⁻²⁴.

The protecting group is needed to block the functional group that is not to

participate in the coupling reaction .

A protecting group has to fulfil several important criteria i) it should be easy to introduce . ii) it should be stable under several reaction conditions, and iii) it should be easily removed .

1-1-1 protecting of the anomeric centre

Protecting of the anomeric centre in monosaccharides can most easily be achieved by the conversion into a simple alkyl glycoside which can be used as the starting material for further blocking reaction. The classical Fischer method still provides the simplest entry to alkyl α -D - glycosides and is often the first step in a complex protecting group protocol¹⁶.

Figure 1.4 : Commonly used glycosidation reagents in anomeric center

The stereoselectivity of the formation of an *O*-glycosidic linkage is strongly dependent on the nature of the protecting groups applied . A primary contribution comes from the protecting group attached to C-2 of the glycosyl donor ¹⁶.

1-2 *O*-glycosides

O - Glycosides and other bioactive oxygenated natural products are important because the polar hydroxyl function aids both water solubility and molecular recognition by directed hydrogen- bond interactions that convey biological specificity .

There are two independent approaches to produce hydroxylated compounds : oxidative functionalization of activated precursors and framework construction from building blocks with concomitant development of functionalities . ¹⁷

Glycosides are abundant in nature and many biologically important molecules contain glycosidic linkages ¹⁸.

Treatment of monosaccharide hemiacetal with alcohol and an acid catalyst

yields an acetal in which the anomeric-OH has been replaced by an-OR group.

The pioneering works in the chemical synthesis of carbohydrate derivatives were performed by Michael (1879), Fischer (1893), Koenigs and Knorr (1901), Helferich and Olst (1962), Lemieux at al.(1970), Paulsen (1982), and have contributed substantially to a better understanding of the stereospecific formation of the *O*-glycosides linkage ¹⁹.

The preparation of the fragments of *O*-glycosides requires a highly convergent synthetic strategy ²⁰.

The most synthetic effort is directed toward the preparation of the monomeric glycosyl donor and acceptors. The anomeric substituent of a saccharide building block should be sufficiently stable to withstand protecting group manipulation (acts as a protecting group), but also has an adequate reactivity to permit the use as a glycosyl donor (acts as a leaving group)¹⁴. Thioglycosides¹⁵ and *n*-pentyl glycosides¹⁶ have been shown to possess these features (Figure 1-4).

Among the most spectacular achievements are the promising developments of solid – phase oligosaccharides syntheses¹⁷ and the programmable one-pot glycosylation methods¹⁸, the latter being an extensive advancement of the so-called “armed – disarmed” principle. The concept of armed and disarmed glycosyl donors refers to the increased reactivity of benzylation over benzoylated glycosyl donors, a phenomenon was observed early by Paulsen¹⁹ and which was originated from the greater electron – withdrawing capability of ester blocking group over ether blocking groups.

Fraser – Reid and Co-workers^{20, 21} were the first to name and exploit the armed- disarmed principle, synthetically showing that donors bearing ether protecting groups, [1], could be activated chemoselectively over donors bearing ester groups²² [2] allowing one-pot synthesis a trisaccharide via the *O*-pentenyl method.

[1]

[2]

1-2-1 Glycosidation procedures

The present array of glycosidation procedures have been divided into two categories depending on the flexibility of the anomeric leaving group:-

1-The “labile” glycosyl donors which contain anomeric leaving groups that are not or are to a very limited extent stable towards standard protecting group manipulations.

α -Grouping includes the “stable” glycosyl donors which contain anomeric functionalities that are stable towards standard protecting group manipulation but can be activated when desired¹⁰. The crucial consideration here is that must be able to activate the anomeric leaving group of glycosyl donor and prefer the nucleophilic substitution reaction¹¹.

The effectiveness of the glycosylation depends upon the nature of the leaving group at the anomeric center and its activation with a Lewis acid or another activator.

Some of the most useful leaving groups include trichloroacetimidate¹¹

show in (scheme 1-2).

Scheme: 1-2 The mechanism of glycosidation include

trichloroacetimidate .

Glycosyl donors could be “armed” or “disarmed” by a C- α ester or ether group which is electron – withdrawing effect of the ester¹².

The outcome of a glycosylation event in terms of yield and stereoselectivity depends on solvent systems, temperature, the nature of the donor and acceptor and the applied protective group strategy.³⁸

The classical Fischer synthesis is a valuable method for the direct formation of glycosides from fully unprotected carbohydrates and simple alcohol. The method is useful despite the long reaction times required.^{39, 40}

1-2-2 Acid – catalyzed of O- glycosidation

Partially protected sugars having a free hydroxyl group at the anomeric center have been converted to glycosides using Lewis acids with excellent yields (80 – 90 %) and good α - selectivity was obtained.⁴¹ The reaction required strong acid such as hydrochloric acid, trifloromethansulfonic acid or ferric chloride.

As a rule, furanoside predominate in the early stages of Fischer glycosidation, where as at equilibrium the pyranose is the dominant product.

Relatively strong acidic conditions favor thermodynamically controlled reaction.⁴¹

1-2-3 Base – catalyzed of O- glycosidation

Simple O- glycosides may be obtained via base – promoted reaction of

unprotected sugars with alkyl halides or dialkyl sulphates .

The 1,2,4,6- tetra -O- benzyl- D – glucopyranose (Scheme 1-3) reacts efficiently with various primary alkyl bromides and triflates in the presence

of sodium hydride or potassium tert-butoxide in THF to give predominantly β - glycosides .¹²

Scheme : 1-3 Base – catalyzed of *O*-glycosidation

1-3 Allyl ethers

Allyl protection of the anomeric position is common in carbohydrate chemistry^{13, 14} and it is a useful terminal functionality in the course of the preparation of glycoconjugates and gluco-polymers^{15- 17} because it is easily cleaved via isomeric propen-1-yl intermediates, in addition to other methods¹⁸. Furthermore stereoselective chemical modification of the alkene leads to interesting functionalized derivatives^{19, 20}. Allyl alcohol would be ideal allylating agent because of their availability and stability.²¹

Allyl groups have been found to be of general use as temporary hydroxyl – protection groups in sugar chemistry²². The successful

application of the allyl group in carbohydrate chemistry is mainly due to its relative stability during glycosidation or deblocking procedures which lead to the removal of other protecting groups.²³

One – pot synthesis of glycosides or often referred to as a reactivity- based one – pot method in which glycosyl donors with decreasing anomeric reactivities are allowed to react sequentially in the same flask . This procedure , although is highly convenient because it reduces the number of steps considerably, has the inconvenience that the donor reactivities have to be carefully adjusted which implies extensive protecting group manipulations .

A neutral one – step allylation procedure involving alcohol [10], especially carbohydrate, was possible using allyl ethyl carbonate[11] as the allylating reagent in the presence of a catalytic amount of palladium(0) .^{10,11}

Zhong – Wu Guo and Co-workers¹² prepared allyl glycosides with free C-2 hydroxyl groups [12] and [13] by a one- step reaction .

In 1988 *n*-pentenyl glycosides have proved valuable for the syntheses of oligosaccharides³¹ and enantiopure compounds³² for mechanistic studies of glycosides hydrolysis^{33,34}, electrophilic additions³⁵ and for determining the relative reactivities of differently protected saccharides³⁶. The olefinic moiety should allow for ready transformation into spacer functionalities as has been exemplified by Vliegthart and Co-workers.³¹⁻³³

The substituted allyl glycoside [19], was readily prepared from the corresponding tetra acetyl bromide [17] and 3-butene-2-ol [18],

deacetylation of [19] under Zemplen conditions, followed by benzylation with benzyl bromide and sodium hydride in DMF gave the fully benzylated allyl glycoside [20].^{34,35}

Recent developments showed that *O*-allyl, *O*-pentenyl, *C*-vinyl and *C*-allyl glycopyranosides [21] can undergo efficient homodimerization in refluxing dichloromethane in the presence of either Grubb's or Schrock's catalyst.³⁶

Allylation of 1,2:3,6-di-*O*-isopropylidene glucofuranose [13a] in the presence of strong base, very short reaction times were needed and excellent yield of products was obtained.³⁷

γ -O- Allyl protected glycosyl donors may be employed for the synthesis of a variety of *cis*- γ , γ -glycosides. Isomeriation of [23] proceeded efficiently to yield the enol ethers [24] which were subsequently examined as substrates for tethering and glycosylation. Conditions which are initially employed for the one-pot reactions of [23] involve NIS mediated tethering with cyclohexanol and subsequent glycosylation by the additional reaction to produce the corresponding β -mannoside [25] as single anomers⁷⁸.

Glycosylation of allyl γ - acetamido ξ , γ -O- benzylidene - γ -deoxy- α -

D-glycopyranoside [26] with bulky substituted glycosyl donors [27] leads to the formation of derivatives of the disaccharide²⁸ [28].

The ϵ -*n*-penten-1-yl glycosides may be as glycosyl donors for further coupling with various alcohols in the presence of activators. The corresponding γ -allyloxyethyl [29] coupling with the known D – glucopyranosyl 6-OH [30] using NIS/ TfOH combination at 0 °C furnished the desired α - mannoside[31].

Carbohydrates that are selectively protective at the anomeric position are useful building blocks , provided that the protecting groups are easily removable as is the case with benzyl and allyl glycosides. Encouraged by the microwave irradiation , by using a small range of starting materials (D-glucose , D- fructose) in methanol , allyl alcohol , to prepare the corresponding glycosides . Applying the microwave irradiation technique to conventional Fisher glycosylation resulting in an impressive acceleration of the reaction with good α – glycoside product selectivity.^{vi}

1 – 4 Azido -Sugars

Glycosyl azides constitute an accessible class of sugar derivatives which is receiving considerable attention due to the versatile reactivity of the azido group^{1,2} serving as valuable carbohydrate building blocks especially as precursors for the synthesis of glycosylamines^{3,4,5}, N-glycopeptides⁶ and glycosyl heterocyclic derivatives such as 1,2,3-triazoles.⁷⁻⁹

The general formula of organic azides¹ is $R-N_3$, R = Alkyl, Aryl, sugars. Glycosyl azides are generally safe compounds, easily prepared in high yield and the azido group can react with both nucleophilic and electrophilic reagent¹⁰⁻¹². The existing methods for the preparation of glycosyl azides are classified into the following classes :-

1- From glycosyl halides, the most classical method uses metal azides

LiN_3 , NaN_3 , AgN_3 under homogeneous conditions¹³⁻¹⁵. This method

generally affords moderate yields. High boiling solvents (eg. HMPA or DMF) and heating sometimes is required.¹⁶

2- From glycosyl esters, this newer method utilizes trimethylsilyl azide and a Lewis acid catalyst (eg. $BF_3 \cdot OEt_2$, $SnCl_4$, TBATf). The preparation of glycosyl azides in a catalytic and sterecontrolled manner using azidosilicate provides a viable alternate route for the preparation of glycosyl azides.^{17,18}

3-Most recently phase transfer reactions have been used for the efficient synthesis of a wide range of glycosyl azides. This two-phase system required a full equivalent of phase transfer reagent (tetra butyl ammonium hydrogen sulphate or aliquat (336)) and 3-0 equivalents of sodium azide^{91,92}

4-By the additional reaction to the double bond in glycals, starting from tri-O-acetyl-D-glucal[38] the mixture 4,6-di-O-acetyl-3-azido 2,3-dideoxy

hexopyranose[39-42] was synthesized in one-pot reaction. These compounds are of great interest as they may be used as precursors of different bio-active substances^{93,94}.

The azidation of substituted unsaturated carbohydrates[43] may be accomplished by using Pd(PPh₃)₂ as catalyst and sodium azide as the nucleophile, affording a mixture of three unsaturated azides [46-48]⁹⁵

Scheme 1 - 4 Azidation of unsaturated carbohydrates.

Fuchs et al.⁹⁷ have reported a convenient and high yielding synthesis of glycosyl azides from glycosyl halides and 1,1,3,3-tetramethylguanidinium azide (TMGA) in the case of glucosyl azide .

Several Lewis acid catalysts were screened by taking a reaction of 1,2,3,4,6-penta-O-acetyl-β-D-glucopyranose [90] with trimethylsilyl azide⁹⁸ . The best result was obtained when the catalyst was generated in situ from SnCl₄ and AgClO₄ was employed, and dichloromethane was used as solvent, the desired glycosyl azide was obtained in good yield .⁹⁸

Azidolysis of bromide [1] in DMF gave methyl 6-azido-4-O-benzoyl-2,6-dideoxy-3-O-methyl- α -D-ribohexopyranoside [2] in good yield ⁹².

Treatment of primary and secondary alcohols [3] with zinc azide bis-pyridine complex (1.0 eq), triphenylphosphine (1 eq) and diisopropyl azodicarboxylate (1 eq) in toluene smoothly afford the corresponding azides [4] , in good yields ⁹³

Using 1,1-dimethoxyhexane [5] and TMSN₃ as model substrates, azidation reaction was conducted in the presence of 1 mol% In(OTf)₃

as Lewis acids at room temperature within 4 hr. to give α -azide ether [6] along with the formation of a small amount of *gem*-diazide [7] . ⁹⁴

In order to avoid the use of excess acetic anhydride and other toxic catalysts such as pyridine and to shorten the synthetic efforts involved in the preparation of glycosyl azides, F. D. Tropper and co worker¹¹ describe an efficient generalized one-pot phase-transfer reaction approach for the preparation of per-*O*-acetylated glycosyl bromide [17] directly from a free sugars [10] and subsequent phase-transfer catalyze anomeric azidolysis in one-pot fashion¹².

1-0 Unsaturated Sugars

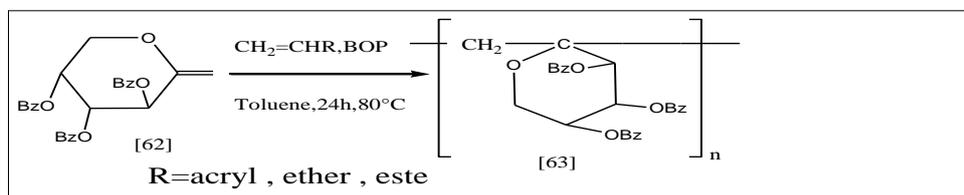
Many stable, discrete carbohydrate derivatives possessing a double bond in the carbon skeleton are now known. The double bond can be produced by the dehydration of a monosaccharide. This olefinic double bond can be in *endo* (inside the sugar ring) [69] or *exo* (outside the sugar ring) [70], cyclic position of the pyranoid six-membered ether ring or furanoid five-membered ether ring structure of the monosaccharide derivatives involving several positions of the sugar ring [71,72].

Scheme 1-5 Type structures of glucal

Unsaturated sugar monomers are useful building blocks for the synthesis

copolymers with special properties like biocompatibility, biodegradability

hydrophilicity / hydrophobicity balance and skin compatibility [73]. Unsaturated sugar monomers have been prepared on the basis of monosaccharides such as D-ribose [74], D-glucose and D-fructose [75]. The polymerization group can be *exo*- or *endo*-cyclic involving several positions of the sugar ring. Different saccharide polymers [76] based on unsaturated protected sugars have been synthesized [77].



1-5-1 Glycol Sugars

Glycals are cyclic compounds having a double bond between C-1 (anomeric carbon) and C-2 (the adjacent carbon atom), are vinyl ethers and consequently can take part in a wide variety of selective addition reactions because they have highly electron – rich position. Pyranoid and furanoid members are known and the esters of each also undergo rearrangement to give 2,3-unsaturated product.

Glycals are among the most versatile chiral building blocks in the synthesis of various biomolecules¹¹¹. Due to their enol ether structure, they demonstrate high and versatile reactivities and are among the most transformable monosaccharide derivatives. *Exo*-glycals can be widely utilized with the same great potential as *endo*-glucals.¹¹²

1-5-2 Preparation of Glycals

The glycals were discovered by Fischer and Zach in 1913 and later extensively investigated by Bergman and Schotte¹¹³; their chemistry has been reviewed by Helferich¹¹⁴.

Glycals are prepared by reductive removal of a halogen and neighbouring acetate group from an acetylated glycosyl halide followed by deacetylation¹¹⁵. There are different methods that enable the rapid preparation of variously and specifically hydroxyl group-protected glycals.¹¹⁶

The mechanism of reaction $^{11\gamma}$ (Scheme 1-6) can be started by a single electron transfer (SET) from $Zn(\cdot)$ to δ or ζ to give the **GBrA** intermediate which can then lose a bromide ion resulting in **GR**. Radical **GR** can then further reduced by $Zn(\cdot)$ to give the electron rich intermediate **GZn(I)** or may combine with $Zn(I)$ to give **GZn(II)**, an equivalent of **GA** in a non chain process. SET from **GZn(I)** to δ or ζ to give **GBrA** builds up the cycle for the chain while the organic zinc intermediate of anionic character (**GZn(II)**) produces η or ξ by losing acetate $^{11\gamma}$.

Scheme 1-6 : Mechanism of synthesis of glucal

1-5-3 Glycosidation of Glycals

Because of that glycals can be ideally employed in the synthesis of carbohydrate derivatives as well as many other natural products, glycals have been used in various addition, rearrangement and substitution reactions which amazingly versatile properties. The very important transformation involves Lewis acid induced rearrangements, cycloaddition oxidation or epoxidation^{118,119,120}.(scheme 1-7)

Scheme 1-7 : Some examples of reaction starting from glycals .

The most important reaction of glycals is the rearrangement by using a Lewis acid catalyst in the presence of an alcohol; this reaction is known as the Ferrier rearrangement, which is an excellent method for the preparation of α,β -unsaturated glycosides.¹¹⁰

A variety of reagents are employed to effect this transformation including Lewis acids^{111,112}; some of these methods involve stoichiometric amount of catalyst, strongly acidic condition, long reaction time, unsatisfactory yield. In recent years, ceric(IV) ammonium nitrate (CAN) has been used¹¹³.

The use of microwaves irradiation in the Ferrier reaction by using 30% of InCl_3 as catalyst gave α -anomeric selectivity.^{111,114}

Recently niobium (V) chloride has emerged as Lewis acid¹¹⁵

1-5-4 Fructal

Ness and Fletcher¹¹⁶ noted that in view the wealth of synthetic

uses which have been found for the ordinary aldopyranose related glycols, it is somewhat surprising that more attention has not been paid to ketoses related glycols¹¹⁹. This situation still prevails mainly because the reductive elimination in acylated ketohexosyl chlorides of [Y₁] inducible by Fischer-Zach conditions (Zn/ HOAc)¹¹⁹, can occur with formation of *exo*-D-fructals [Y₂], by elimination of the ¹-O-acyl group, or alternately by placement of the double bond into the pyranoid ring to yield *endo*-D-fructals [Y₃].¹¹⁹

Scheme 1-1 : preparation of *exo* and *endo* acetyl fructal

Recently, the preparation of fructal via the dehydrohalogenation of benzobromo fructose [Y₄] is readily prepared from the parent ketose in a two-step one-pot procedure¹²⁰, may proceed either toward the *exo* – or *endo*- product, depending on whether abstraction of an exocyclic or a pyranoid ring hydrogen is involved.¹²⁰

Scheme 1-9 : Preparation of *exo*- and *endo*-hydroxyfructal esters .

1-6 1,3- Dipolar Cycloaddition Reactions

The addition of a 1,3- dipole to a carbon- carbon double and triple bond leads to the synthesis of both aromatic and non- aromatic five- membered ring heterocyclic is a classic reaction in organic chemistry¹²⁹. The 1,3- dipolar cycloaddition (1,3-DC) reaction is used for the preparation of molecules of fundamental importance for both academia and industry¹³⁰. 1,3-DC reaction like the Diels –Alder reaction are ($\pi^2s + \pi^2s$) reactions proceed through a π -electron “ aromatic ” transition state but they differ from Diels –Alder reaction in the π - electron component like the allyl anion contains only three atoms at least one of which is a hetero-atom¹³¹.

A 1,3- dipolar is defined as an a – b – c structure that undergoes 1,3-DC reactions .

Basically, 1,3-dipoles can be divided into two different types: the allyl anion type and the propargyl / allenyl anion type¹³².

Figure 1-6: The basic resonance structure of α,β -dipoles .

The α,β -DC reaction of parent α,β -dipoles, with alkenes and alkynes involves ϵ π electrons from the dipole and γ π electrons from the alkenes . If the α,β -DC reaction proceeds via a concerted mechanism it is thermally allowed with the description ($\pi\epsilon s + \pi\gamma s$) according to the Woodward – Hoffmann rules.¹³³

The α,β - DC of alkynes and azides has emerged as a highly useful connection method in both uncatalyzed¹³⁴ and catalyzed¹³⁵ forms .The practical importance of the process derives from the fact that it is the only facile α,β -DC reaction which uses chemically stable components¹³⁶.

1-6-1 α,β,γ - Triazoles

The reaction between an alkyne (dipolarophile) [Λ^{\bullet}] and azide (dipole) [γ^{\ominus}] affords a α,β,γ – triazole and the regioselectivity of reaction are generally low and thus, if the alkyne is unsymmetrical , two regioisomers will be formed [Λ^1, Λ^2] in an approximately 1:1 ratio¹³⁷ . The procedure is known as the Huisgen reaction¹³⁸.

The triazole ring system is composed of five atoms, two carbon and three nitrogen atoms, which can be arranged in two combinations to give either 1,2,3-triazole [13] or 1,2,4-triazole [14].

1,2,3-Triazoles are an important class of compounds because of their wide range of applications [15]; they have biological activity and are seen in many drugs [16, 17], also have broad use in industrial applications [18] such as:-

dyes and brighteners for fibres; corrosion inhibitors for many metals and alloys; light stabilizers for organic materials and polymers, and agrochemicals as herbicides, fungicides, and antibacterial

agent. Because of their potent usefulness, several synthetic methods have been developed for the construction of triazole frameworks .

1-6-2 Thermal cycloaddition reaction

The reaction is often conducted at high temperatures for a prolonged time , this type causes problem with regard to the regioselectivity of the derived triazoles; a mixture of 1,4-substituted and 1,5-substituted – 1,2,3-triazoles is produced by heating with solvent , heating without solvent , heating in presence of catalysts .

The thermal cycloaddition reaction is a traditional procedure for the preparation triazoles, but there are several drawbacks inherent in this protocol¹⁴⁷. The major problem arises due to the low reactivity of the substrates , therefore, the installation of an electron withdrawing group is usually required to activate the alkynes¹⁷. The recent investigations on the copper-catalyzed cycloaddition reaction made it possible to use unactivated terminal alkynes as a starting material and terminal alkynes are activated by forming a copper- acetylide species¹⁴⁸⁻¹⁴⁹.

Full conversion and high purity were observed for the copper(I)- catalyzed 1,2-DC in the following tested solvents : acetonitrile , dichloromethane , tetrahydrofuran , toluene , *N,N* – dimethylformamide¹⁴⁸. Various attempts to control the regioselectivity have been reported without much success until the discovery of the copper (I) –catalyzed reaction in 2002, which exclusively yields the 1,4 – disubstituted 1,2,3- triazoles^{148,149}. Several copper (I) salt such as CuI and CuOTf·C₂H₅ can be employed but the reaction generally must be run with acetonitrile as co-solvent , require a nitrogen base , and sometimes generate unwanted diacetylene and bis-triazole by –products¹⁴⁹. The use of CuSO₄·5H₂O with sodium ascorbate in aqueous solvents allows the

formation of 1,4- triazoles at room temperature in high yield.¹⁰ Recently discovered that copper(I) – catalysis of this transformation, which accelerates the reaction up to 10⁴ times has placed it in class of its own and has enabled many novel applications.¹¹

The thermal reaction leads to the formation of two disubstituted triazole isomers while the copper (I) – catalyzed reaction selectively produces the 1,4 – isomer in 91% yield after 1 hour.¹²

The proposed mechanism has been for copper-catalyzed reaction^{149, 150}

as illustrated in scheme (1-10).

Scheme 1-10 : The proposed mechanism for copper –catalysed reaction

The copper-acetylide species (A) would be formed from the alkyne (1) and CuCl with extrusion of TMSCl at the initial stage of catalytic cycle. At this point two pathways are conceivable to reach the final product (3). In path (a), [3 + 2] cycloaddition between the copper-acetylide [A] and the π -allyl palladium azide complex [B], which is generated in situ from Pd(0), allyl carbonate, and TMSN₃ would give the intermediate [C]. The cross-coupling reaction between the vinyl copper derivative [C] and the π -allyl palladium(II) methoxide [D] would form the triazole[3] with regeneration of the Pd(0)-Cu(I) bimetallic catalyst. In path (b), [3 + 2] cycloaddition would take place between (A) and allyl azide [E] which is formed by reductive-elimination of [B], to give the intermediate [F]. The successive cross-coupling reaction between [F] and [D] would afford the triazole (3).

γ -Azidoethyl $\gamma, \delta, \epsilon, \zeta$ tetraacetyl- β -D-galactopyranoside [90] react with alkyne [91] in microtiter plate technique to produce [92] in 89%.¹⁵⁰

The construction of multivalent structures such as sugar heterodimers is designed by using 1,3-DC, compound [93] to react with 1,2-ethanediazide [94] leading to a mixture of the bis (triazole) sugar dimer [95].¹⁵¹

The coupling of glucosyl azide [٤٩] and acetylenes (R)-N –Boc –propargyl glycine methyl ester [٩٦] is successfully accomplished using the modified Sharpless conditions to give the corresponding adduct^{١٥٧} [٩٧].

1 - 7 Microwave assisted organic synthesis (MAOS)

In the electromagnetic spectrum of the microwave radiation (MW) region is located between infrared radiation and radio waves . Microwave have wavelengths of 1 mm-1 m corresponding to frequencies between 10^2 - 10^3 and 300 GHz .In inorganic chemistry , mw technology has been used since the late 1970 , while it has only been implemented in organic chemistry since the mid -1980 .Since the mid -1990 , the number of publication have increase significantly .The main reasons for this increase include the availability of commercial microwave equipment intended for organic chemistry and the development of the solvent free technique , which has improved the safety aspects , but are mostly due to an increased interest in shorter reaction times .

In general most organic reactions have been heated, using traditional heat transfer equipment such as oil baths ,sand baths and heating jackets . These heating techniques are, however , rather slow and a temperature gradient can develop within the sample . In addition , local oven heating can lead to product substrate and reagent decomposition. In m.w dielectric heating , the mw energy is introduced into the chemical reactor remotel and direct access by the energy source to the reaction vessel is obtained .

The mw radiation passes through the wall of the vessel and heats only the reactant and solvent , not the reaction vessel itself . There are two specific

mechanisms of interaction between materials and m.w :

1- dipole interaction

2- Ionic conduction

Both mechanisms require effective coupling between components of the target material and the rapid oscillating electrical field of the mw. The main advantage of using mw assisted organic synthesis is the shorter reaction time . The rate of the reaction can be described by the Arrhenius Eq. :-

$$K = A e^{-\Delta G/RT}$$

The mw can increase the molecular vibration and it has been proposed that this factor (A)can be effected .MW irradiation produces an alteration in the exponential factor by affecting the free energy of activation ΔG . Chemical reactions are performed using MAOS technique which are mainly rapid because the reaction are performed at higher temperature than their conventional counter parts .The modern mw based synthesizer can achieve temperature of up to 200 °C and pressure of up to 20 bars allowing reaction to be carried out at higher temperature than their reflux counterparts ¹⁰⁴ .

1- 2-1 Microwave application in organic synthesis

P.Pelle Lidstrom gave a detailed survey of mw assisted synthesis from the literature published from 1994-2000 . It seems that all of the previously conventionally heated reaction could be performed ,using this technique. According to the sample preparation , several methods have been developed for operating mw reactions ¹⁰⁰ :

1- In the presence of solvent .

- a. reaction can be performed in solution phase
- b. reaction can be performed in polymer -supported solid phase

2-In the solvent free synthesis .

- a. reaction with neat reactants
- b. reaction under phase -transfer catalysis (PTC)
- c. reaction mixtures absorbed into mw active inorganic supports

By exposure to mw , the thermal effects undergone by materials exhibit an increased magnitude with the polarity increase of the substrate. These effects can appear in liquid systems and in the solid state as well , where structural modifications can also occur concomitantly .In the pressure of polar solvents , organic reaction required closed Teflon vessels to avoid volatilization . The resultant advantage in comparison to classical heating are especially spectacular .Reaction are very rapid and usually complete after a few minutes , as a result of both temperature and pressure effects and supposed specific effects of the reaction such as improved homogeneity in temperature a faster temperature rise and possible modification of activation parameters ΔH^* and ΔS^* .

It is also generally observed that the purity of products is improved due to the shorter reaction period at high temperature and the absence of local overheating on the reaction walls which occurs under conventional heating¹⁰⁶ .

1-V-2 Domestic household ovens

Most of the published chemistry has been performed using domestic mw ovens .The key reasons for using a device intended for heating food items the perform syntheses are that they are readily available and inexpensive .

The lack of control in domestic microwave oven when performing mw assisted synthesis has to a vase number of incidents including explosions , being reported . One method for avoiding this problem has been to omit the solvent from reaction and perform the reaction on solid support such as various clays aluminium oxide and silica .¹⁰⁷

One disadvantage of domestic mw oven is that the variable power levels are produced by simply switching the magnetron on and off this may be problematic if reaction mixtures cool downs rapidly. Modfiction of commercial mw equipment can be hazardous because of the possible leakage of microwave radiation .

1-V-3 Vessels

M.w assisted reaction can under the appropriate conditions ,use conventional vessels Pyrex,Teflon or polystyrene. However, if reactions are to be carried out under pressure in sealed systems the major concern is the

ability of the vessel to withstand the changes in pressure and temperature associated with the particular transformation. Simple procedure suitable for small scale experiments is to seal the reactions in Pyrex vials, surround them in vermiculite and irradiate with mw. The preferred reaction vessel is a tall beaker with a loose cover of much larger capacity than the volume of the reaction mixture. A large Elenmeyer flask with a funnel as a loose top can be used in place of the beaker¹⁰⁷.

1.7.4 Solvents in m.w

All types of solvent can be used in MAOS .polar solvents, such as DMF, NMP, ethanol are good mw absorbers and will heat efficiently, less polar or non-polar solvents such as toluene, dioxane and THF are more less transparent to the mw irradiation and will not heat in the pure form. However, most chemical reactions contain enough polar or ionic substances to efficiently absorb mw energy and generate heat¹⁰⁸.

Energy transfer between the polar molecules that couple with microwave radiation and the non-polar solvent bulk is rapid and often provides an efficient means of using non-polar solvents for synthesis using mw irradiation.

An excellent energy-transfer for many types of reaction in a domestic mw oven is *N,N*-dimethylformamide (DMF): a good solvent with high b.p (160 °C) and high dielectric constant ($\epsilon = 36.7$). This solvent can retain water formed in a reaction, thus obviating the need for a water separator. The reaction temperature can be raised to about 140 °C without noticeable vaporization.

The energy input is controlled so that solvent and for the reaction mixture is not allowed to approach the boiling point too closely. Thereby, the amount of vaporization is kept low and no reflux condenser is needed^{109,110}.

The 1,3-CD reaction becomes even more powerful under microwave irradiation where a one-pot synthesis of various 1,2,3-triazoles was completed in less than 10 minutes¹⁰⁹. R.J. Pieters and co-workers¹¹¹ synthesised glycodendrimers using optimised microwave-assisted protocols by Cu(I) – catalysed; the reactions were highly selective and efficient.

Benzyl bromide [101] and phenylacetylene [102] in the presence of NaN₃ where suspended in a 1:1 mixture of *t*-BuOH and water , together with the catalyst . After 10 min of irradiation , the triazole product 1-benzyl-4-phenyl-1*H*-1,2,3-triazole [103] has been isolated in 93% yield .¹⁰⁹

1- 8 Cycloaddition Reaction of Glycals

As the appreciation of the biological importance of carbohydrates has increased , so have efforts to develop methods for the synthesis of biologically relevant oligosaccharides, glycoconjugates, aminoglycosides¹¹⁰ are typically synthesized by modification of glucose or glucosamine¹¹¹ or introduction of a nitrogen substituted into a glycal derivative¹¹²⁻¹¹⁴ .

Glycal with electron –withdrawing protecting groups are found to undergo efficient cycloaddition with electron –rich azides .

Tri – *O*- acetyl –*D*- glucal [100] readily engages in dipolar cycloaddition with benzyl azide [104] at elevated temperature to the 1,2,3 – triazolone¹¹⁰ [105] , isolated in good yield with little or no purification .

Tri-*O*-acetyl-D-galactal [106] undergoes ready cycloaddition with benzyl azide [104] to form triazolone [106] subsequent photolysis and ring opening efficiently provides the corresponding methyl glycoside [107] in 94% yield.

1-9 Triazole or Triazolone linked carbohydrates

The field of glycobiology and supramolecular chemistry required multivalent ligands¹¹⁰ which could increase the weak interaction to biologically relevant levels¹¹¹. The 1,3-DC reactions are an efficient and highly versatile tool for the construction of multivalent structures such as sugars heterodimers, glycoclusters, calix-sugars and glycocyclodextrins.

Triazolyldisaccharides are compounds having monosaccharides where the link between them is via a 1,3,5-triazole group; where the nitrogen atom(N-1)of the triazole ring is linked to the first sugar and the C-2 atom or C-6 atom of the same ring linked other sugar.

The normally disaccharides are linked between the two sugars by ether oxygen linkage. This ether oxygen linkage is difficult to construct chemically, because the ether oxygen linking group is susceptible to hydrolysis by glycosyl hydrolases and non- enzymatic chemical hydrolysis. These compounds play as potential enzyme inhibitors, and as acetylenic intermediate compounds¹¹².

Triazolyldisaccharides are expected to be synthesized by more general methods which use 1,3-DC reactions where the glycosyl azides and the alkynes are prepared by different methods.

Scheme 1-11 Structure of Triazolyldisaccharides

Thermal 1,3-DC leads to the isolation of a mixture of the different possible regioisomers and long reaction times are required. A major advance has recently been achieved parallel to our investigation through the use of copper (I) –catalyzed reactions¹¹³ which lead only to the 1,4-disubstitued 1,3,5-triazole and short reactions times. The use of copper compounds(Ph₃P)₂.CuBr¹¹⁴,(EtO)₂P.CuI¹¹⁵ is due to their air stability and easy and inexpensive preparation. The reaction time could also be shorter by the use of microwave irradiation¹¹⁶.

The cycloaddition of benzyl azide [109] with acetylenic amides [108] under microwave reaction with solvent-free condition at 80°C for 30 min resulted in complete conversion of the reaction into N- substituted

1,3,5- triazole [110], without the formation of side products¹¹⁷.

The construction of the multivalent neoglyconjugates can easily and effectively be performed by using the cycloaddition reaction, of propargyl mannoside [11] and polyazides [12] when using the copper complexes (Ph₃P)₃CuBr as organic soluble catalysts, with assistance of the microwave irradiation which shortens the reaction times considerably to form the 1,2,3-triazole [13] in good yield [14].

The aim of study

1 - This study concerns triazolylodisaccharides compounds having two monosaccharides wherein the bonding between

them is triazol or triazoline group .

٢- This compounds are expected to be more stable to enzymetic and chemical hydrolysis .

٣- This compounds are useful as potential enzyme inhibitors of glycosidase activity and/ or are expected to be resistant to glycosidase hydrolysis activity .

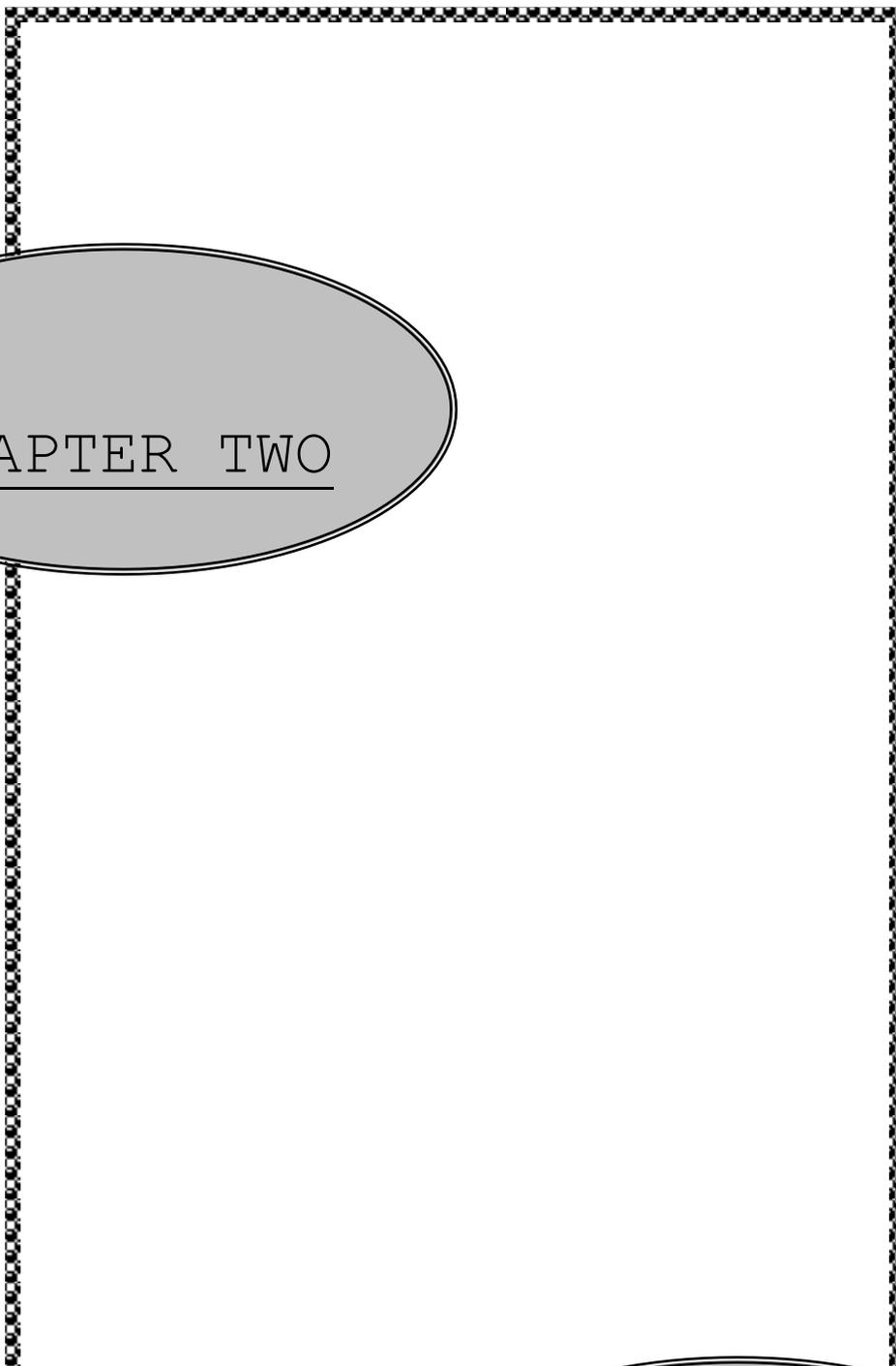
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CHAPTER TWO



2 - Experimental

2.1 General

1-Melting points (mp) were determined by Electro thermal 1A 9000 Digital –series , and uncorrected .

2-Infrared (IR) spectra were recorded using a NICOLET 410 FT-IR spectrometer(Jordan) and perkin -Elmer L110- 0627 , 2001(France). (in cm^{-1})

3-Nuclear magnetic resonance ($^1\text{H-NMR}$) spectral were registered at perkin –Elmer 200 MHz(France) and Topsis 1-2 /BRVKER 400 MHz(Jordan). Using tetramethyl silane (TMS) as an internal standard, and CDCl_3 as solvents.

4- Microwave reactions were preformed on apparatus Discover system CEM, 2450 MHz (scheme 2-1) , and some reaction on Domestic microwave oven in a ascre-cap close Pyrex vials (simith tube)in (France).

5- Evaporating of solvent by using Buchi vacuum rotary evaporator type 160 .

6-TLC was performed on pre-coated sheets with 0.25 mm layer of silica Gel G/UV 254 of the Merck company , the detection was followed by UV-lamp or through coloring with iodine vapor or H_2SO_4 in ethanol 60% , followed by heating .

7- The Elemental analyses were performed in the analytical Laboratory of AL-al – bayt University (Jordan) .

8- The chromatography separation carried out using Merck silica gel (60-230 mesh) .The ratio of the solvents and mixed mobile phase were given in volume ratios .





oven

* A CEM system

This

single-mode cavity and can accommodate a single 10 mL 10 bar pressure rated sealed reaction vial . The system incorporates both temperature and pressure feedback system for control of the reaction conciliations .

The temperature feedback system uses an infrared temperature sensor positioned below the reaction vessel to permit reproducible temperature control . Reactions were quenched following heating by forced gas cooling with nitrogen gas .

Scheme (2-1) Microwave type Discover

Discover microwave was used in this study . microwave is a circular

2.2 Materials and Methods

All materials , unless otherwise noted , were obtained from commercial suppliers (table 2-1) and used as provided .

Dichloromethane and Chloroform were dried and distilled over anhydrous calcium chloride . Ethanol and methanol were dried and distilled over magnesium . Acetone was dried and distilled prior to use from phosphorus pentoxide (P_2O_5) . Pyridine was distilled from calcium hydride under nitrogen . Dimethyl formamide dried and distillation after that stored over molecular sieves . Dry CH_2CN is distilled from CaH_2 .

Table(٢-١)Chemicals and Company Supplied

Company	Compound	Purity
ACROS	D B U	٩٨%
	Chlorotrimethyl Silane	٩٩%
	Amberlite Resin IR – ١٢٠	
	Silica/gel ٢٠٠ mm	p.a
	Ammoniumcerium(iv) nitrate	stabilized ٩٨%
		٩٩%

	Allyl chloride .	
Schuchardt	ξ – Toluene sulfonyl chloride	90%
Scharlau	Benzene	99.7%
	Methanol	99.98 %
	Molecular sieve ξA ^o , 2.3 mm	extra pure
	Zinc-powder	extra pure
	Tetrahydrofuran	99 %
	n.Hexane	96 %
Lonover Laboratory chemicals	Chloroform	Pure 99 %
Merck	Celite 040 (0.2-0.1) mm	70-230 mesh
	Aluminum oxide ^Λ active(neutral)	for syntheses

	Benzoyl chloride	98 %
Gcc	Dichloromethane	99.0 %
	Acetonitrile	99 %
	Xylene	98 %
	Toluene	99 %
	Acetic acid glacial	99.9%
	Acetic acid	98%
Lancaster	Sodium carbonate	98 %
	Sodium hydrogen carbonate	99 %
	Phosphorous pentoxide	98 %
	N,N-Dimethyl formamide	99 %
Fluka	Triethylorthoformate	98 %
	Cyclohexanone	99%
	Tetrabutylammonium bromide	98%
Chemex	Ferric chloride anhydrous	99 %
BDH	D -Glucose	70-72%

	D - Fructose	٤٠-٦٠ °C
	Perchloric acid	٦٢ %
	Petroleum spirit ٤٠-٦٠ °C	P.a
	Tin(IV) chloride anhydrous	٩٨ %
	Silver perchlorate	٩٩ %
	Triphenyl phosphine	٩٩.٩ %
	Sod. ascorbate	٩٨ %
Danssen Chemical	Acetyl chloride	٩٨ %
	Aliquat ٣٣٦	٩٨%
	Copper sulfate pentahydrate	٩٩%

Lab.scan	١,٤- Dioxan	٩٩ %
	Acetone	٩٩ %
	Propargyl bromide	٩٩ %
Panreace synthesis	ps Allyl alcohol	For synthesis

Laboratory Rasayan	Ethyl acetate	99 %
	Ether Solvent	Stabilized
	Charcoal , activated	0.30 – 0.80 mm
Aldrich	Trimethylsilyl trifluoromethansulfonate .	99 %
	Boron triflouride etherate .	99%
	Sodium hydride .	90 %
	Silver carbonate .	99 %
	Diisopropyl azodicarboxylate.	90 %
	Sulfuric acid .	cone
	Calcium chloride .	99.99 %
	Bromine.	98 %
	Sodium acetate .	98 %

٢-٣ General Remark

١- Zinc dust was activated with ١٠% HCl followed by consecutive night drying over P_٢O_٥ at ١٥٠°C

- ٢- When preparation of ١,٣,٤,٥-tetra- O-benzoyl- β -D-fructopyranosyl bromide, we can use the HBr saturated with dichloromethane not HBr saturated with acetic acid because the latter contains ٠.٢٥ - ٠.٣ mol of acetic acid, which is extremely difficult to remove.
- ٣- The addition of a crown ether would further increase the effective concentration of azide anion and hence accelerate the reaction .
- ٤- Anhydrous benzene and toluene were obtained by isotropic removal of water .
- ٥- Caution should always be used when heating solution of azides .
- ٦- When crown ether is present , steric hindrance prohibits the formation of the β -glycoside .
- ٧- For the preparation of oligosaccharide , the regioselectivity is generally controlled by the use of suitably protected glycosyl acceptors .
- ٨- NaH can be freshly washed with anhydrous hexane ٢٠ ml.
- ٩- The use of a cation exchange resin(H^+) gives clear products and higher yields .
- ١٠- Phase transfer technique is simple procedure for regioselective alkylation of carbohydrates and could use the nucleophiles such as t-bu-ammonium halide , cesium fluoride , N-methyl imidazole
- ١١- Sodium iodide was ground into a fine powder , and then dried on a sand bath (approx. ٢٥٠ ° C) overnight in vacuum before use .
- ١٢ -The stereoselectivity in O-glycosidation was completely reversed in the presence of $LiClO_4$
- ١٣- ٢,٣,٤ , ٦ tetra -O- acetyl - α - D-glycosyl bromide is a reasonably stable compound which can be stored for a considerable period of time but O- benzylated derivative will decompose within several hours after preparation .
- ١٤- Glycosyl bromide is more reactive than glycosyl chloride but is also more stable .

- 10- The more stable α -anomer is usually obtained in high yield.
- 11 - 1-butyl-3-methylimidazolium(Bmim)⁺ is cation , and has high polar and strong ability to dissolve organic or inorganic compounds ; it could dissolve most of the NaN₃ so the reaction was accelerated .
- 12- Cycloaddition reaction performed with same power input (100w)lead to complex mixture of products , with (100 w) power and some what longer reaction time providing a more satisfying outcome .
- 13- Caution : it is important to note that when carrying out microwave heated reaction in closed vessel ,and quite large pressures may build up ; therefore, it is imperative that an appropriate septum is utilized as a pressure relief device
- 14- Caution: Ammonium azide , which might sublime in reactions with sodium azide ammonium chloride is in dry form explosive at temperatures above 136 ° C .
- 20- In the procedure for preparation of O-glycoside by using Ag₂CO₃ the yields are often good without being quantitative and they are improved by removing the water liberated during the reaction by the addition of drying agent (Molecules sieves).
- 21- The excess of sodium hydride was destroyed by addition of a few drops of methanol and additional stirring for (1 hr) .
- 22-The Cycloaddition reaction in benzene and toluene at reflux had little effect on stereoselectivity and the use of dichloromethane and acetonitrile at reflux did not afford the products .The same reaction in the absence of solvent was complete in 4 h .
- 23- Usually the addition of azides to terminal alkynes needs one week to finish in toluene catalyzed by copper(I) salts and the yields are not high while in ionic liquid without any other catalyst action as completed within three days at room temperature .

२६- We believe that the acid and base liability of the triazoline lead to the requirement for triethyl orthoformate as a non- basic acid scavenging solvent .

२७ -The powdered (fructose or glucose) should be dried in a vacuum desiccators over phosphorus pentoxide not in an oven which apparently causes changes on the surface of the sugars particles which render them un reactive .

२८ - The perchloric acid -acetic anhydride catalyst could be prepared by adding १.० gm of १० % perchloric acid to २.३ gm at acetic anhydride maintained at ०°C .

२९- Zinc chloride is extremely deliquescent and it most therefore be introduced into the flask as rapidly as possible place a small stick of zinc chloride in glass mortar powder rapidly , and weight out the required amount .

३०- In benzylation of sugar when the experiment is performed without effective cooling i.e , if the temperature rises to ६०-७० °C , a mixture of anomers is obtained which cannot be separated by simple recrystallisation it is advisable to replace the ice-salt bath with one of acetone- cardice to ensure good temp . control.

३१- Universal indicator paper moistened with distilled water gives a satisfactory indication of neutralization

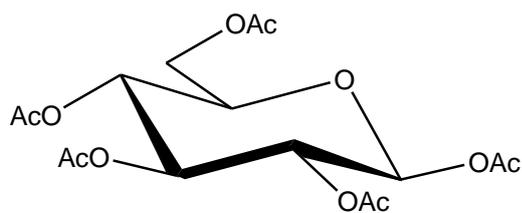
३२ - In all sulphonylations , allowing the mixture of *p*- toluene sulphonyl chloride in pyridine to stand for a bout half an hour before the addition of the material to be sulphonylated has been found to be beneficial .

३३- Direct anomeric O-alkylation of O-unprotected sugars seems to be rather difficult because not only α - and β -pyronosides but also α - and β - furanoside can expect additionally , all the other hydroxyl groups are readily accessible to O -allylation .

2 – 4 Methods

2-4-1 Synthesis of allyl and propargyl sugars.

1,2,3,4,6- penta-O- acetyl β -D- glucopyranose [114]



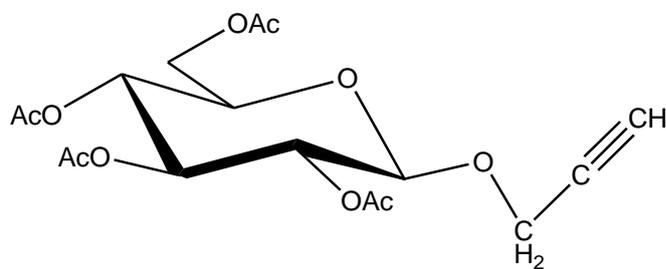
1.0 g, 5.5 mmol of anhydrous D-glucose was added slowly with stirring to 5 ml of acetic anhydride and 0.5 ml of 70 % perchloric acid, over a period of 30 min, the temperature of reaction keep between 30 °C and 40 °C. The

stirring continued for 30 min, and mixture was poured into 300 ml of ice and water. After two hours, the solid acetate was filtered by suction, washed with water, and dried at 40°C, recrystallization from ethanol to give [114] (6 g, 6% yield) m.p.=130 – 131°C, lit¹⁷²

130 – 129°C.

$R_f = 0.0$ (Benzene : Methanol, 4:1), IR (KBr disc) 1760 cm^{-1} for (C=O) Fig (3-6).

1-O-Propargyl 2,3,4,6 tetra-O-acetyl- β -D-glucopyranoside^{66,67} [115]



Method A

To a solution of D- glucose pentacetate [114] (1g , 0.0 mmol) in anhydrous dichloromethane (20 ml) was stirred for 2 hr with molecular sieves 4 Å (3 g) under nitrogen atmosphere . Then the solution was treated with $\text{BF}_3 \cdot \text{Et}_2\text{O}$, (0.31 ml, 2.0 mmol) and immediately after the propargyl alcohol(0.18 ml , 2.2 mmol) was dissolved in anhydrous dichloromethane (10 ml) was added at 0°C .After 16 hr , the mixture was poured into saturated sodium hydrogen carbonate solution (20 ml) , the organic layer separated , the aqueous phase extracted with dichloromethane (3 × 10 ml) , the combined organic phase washed twice with water (2 × 20 ml) , filtered over celite and evaporated in vacuum .The resulting syrup was purified by column chromatography: petroleum ether: EtOA

(8 : 2) , to produced [110] (0.79 g) (80%) m.p 110 – 117°C , lit¹⁶

114-116 °C $R_f = 0.44$ (Benzen : Methanol, 8:2) .

calculated for $\text{C}_{15}\text{H}_{14}\text{O}_5$. C, 62.84 ; H, 4.69

found C, 63.00 ; H, 4.98

IR (KBr-disc) 2120 cm^{-1} ($\text{C} \equiv \text{C}$) , 3274 cm^{-1} ($\equiv \text{CH}$) , 1700 cm^{-1} for (C=O) , Fig (3-7) .

Method B

Glucose pentacetate [114] (0 g, 27.70 mmol) was dissolved in CH_2Cl_2 20 ml under nitrogen atmosphere. A 30% solution of HBr in CH_2Cl_2 (1.0 M)

was added to the flask, and the mixture was stirred under darkness at r.t over night. The reaction mixture was diluted with CH_2Cl_2 (40 ml) and poured over ice. The organic layer was then extracted with cold H_2O

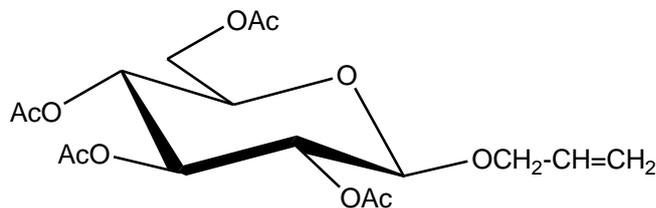
(3 × 20 ml), cold saturated NaHCO_3 (2 × 20 ml) and brine (2 × 50 ml). The

organic layer was dried over (Na_2SO_4) filtered, and concentrated to give tetra-*O*-acetyl α -D-glucopyranoside bromide. A portion this material (5 g) and the propargyl alcohol (0.8 ml, 1.3 mmol) were dissolved in CH_2Cl_2 (10 ml) under nitrogen atmosphere and stirred with freshly activated powdered 4Å molecular sieves (5 g) for 30 min. Silver carbonate (2.22 g, 7.97 mmol) was then added and the reaction mixture was stirred for 6 hr at room temperature under darkness. The reaction mixture was then diluted with CH_2Cl_2 (60 ml), filtered through a wet celite pad, and washed consecutively with saturated NaHCO_3 (30 ml) and brine

(30 ml). The organic layer was dried over Na_2SO_4 . Filtered, concentrated, and purified by flash Chromatography (petroleum ether: EtOAc)

(60 : 40) to give the product [115] as white solid (0.8 g) in 40% yield.

1-O-Allyl 2,3,4,6-tetra-O-acetyl- β -D-glucopyranoside [116]



To a solution of pentacetate D-glucose [114] (2.73g, 5mmol) in dry CH_2Cl_2 (20ml) were added oven-dried 4Å molecular sieves, allyl alcohol (0.83ml, 12mmol) and trimethylsilyl triflate (TMSOTf)

(2.03ml, 14mmol) were added slowly at 0°C. The reaction was quenched by addition of a saturated solution of $NaHCO_3$ and filtered through a celite pad. The organic layer was washed twice with water, dried over

Na_2SO_4 , filtered and evaporated under reduced pressure. Purified by flash chromatography eluted with

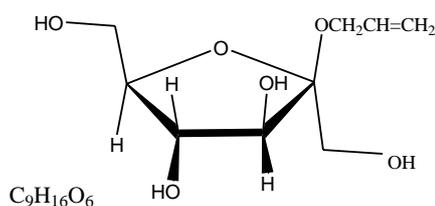
(petroleum ether : ethyl acetate) (6:4) a syrup material of [116] was obtained (1.63g, 60% yield) $R_f=0.43$ (Benzene : Methanol, 4:1).

IR (film): (3482, 1748, 1369, 1240, 1000) cm^{-1} fig (3-8)

Calculated for $\text{C}_{11}\text{H}_{16}\text{O}_6$, C, 52.57; H, 6.18

found C, 51.56; H, 6.17

O- Allyl -D-fructofuranoside ^{11,13} [117]



Two methods were explored for allylation of D-fructose :-

Method A :

Dried D-Fructose (5g, 22 mmol) was dissolved in dry Allyl alcohol (100 ml). Ion exchange resin (Amberlite, H^+) (5g) was added as the acid catalyst. The mixture was heated under reflux with stirring for half an hour at 30°C .

After this the resin was neutralized by adding sodium hydroxide dissolved in allyl alcohols . Removal the solvent under vacuum, gave syrup product [117] (8.0 g) 80% yield $Rf=0.28$ (Benzene : Methanol, 1:2) , IR (film) 3307cm^{-1} (OH) , 1641cm^{-1} (C=CH₂) , 1004cm^{-1} (C-O-C) Fig (3-9)

calculated for C₉H₁₆O₇ C, 49.09 ; H, 7.27

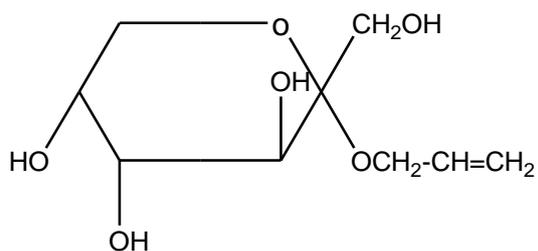
found C, 49.00 ; H, 7.01

Method B

General experimental procedure for microwave-accelerated Fischer glycosylation .

All reactions were carried out in a pressure tube , sealed with a Teflon septum . Reactions contained the sugar substrate (0.1 g) , Amberlite IRN 120H⁺ resin (0.1 g) and alcohol (1 ml) . The pressure tube was introduced to the center of a CEM Discover microwave oven and then heated to the desired temperature for the appropriate time . On completion of the heating cycle, an aliquot was removed from the reaction mixture concentrated to produce a syrup of derivatives [117] [118] [119] [120] whose properties are given in table (3-1) and IR spectrum showed in, Fig(3-9)(3-10) (3-11)(3-12) respectively .

O- Allyl -D- fructopyranoside [118]



A solution of 1.0% hydrochloric acid was prepared by dissolving acetyl chloride (1 ml) in dry allyl alcohol (1.6 ml) and dried D-fructose (0.5 g) was added.

The mixture was heating with reflux at (70-80°C) for 3 hr. TLC (Benzene : Menthol) (4:1) indicated the completed of the reaction. The solution was then neutralized by drop wise addition of sod. hydroxide dissolved in allyl alcohol. The solvent was then removed under vacuum and a syrup product (4.22g) of [118].

was obtained, 74% yield $R_f=0.3$ (Benzene : Methanol, 4:1)

IR (film) 3420 cm^{-1} (OH), 1678 cm^{-1} (C=CH₂), 1073 cm^{-1} (C-O-C)

Fig(3-10).

1,2 : 4,6-Di-O-cyclohexylidene – D- fructopyranose¹⁴⁴ [121]

(0.5 g, 2.22 mmol) of finely powdered dry D-fructose was added with vigorous stirring to (11 ml, 112.2 mmol) of ice-cooled cyclohexanon containing (0.70 ml) of concentrated sulphuric acid , the reaction mixture becomes solid within 30 minutes . The mixture was left overnight at room temperature . The product was dissolved in (50 ml) of chloroform and the solution was washed with dilute aqueous sodium hydroxide , dilute hydrochloric acid and water and finally dried under Na_2SO_4 and evaporated. The residue was solidified by trituration with hexane and recrystallize from hexane to give pure product , (3.00 g , 71 %yield) m.p.= 143 – 144 °C , lit.¹⁴⁴ (140-146) °C

IR(KBr) , 3470 cm^{-1} (OH) Fig (3-13) .

**Typical procedure for the preparation of α -O-allyl or α -O-propargyl
 $1,2:4,6$ -di-O-cyclohexyldiene-D-fructopyranose [122] [123].**

In a round bottom flask connected to a condenser derivative [121] (2g, 0.11 mmol) was dissolved in benzene (20 ml), then propargyl or allyl bromide (10 mmol) was added dropwise after that 20% sodium hydroxide and tetrabutyl ammonium bromide (TBAB) (0.1g, 0.06 mmol) were added with continuous stirring and refluxed for 1 hr, TLC (Benzene: Methanol) (9:1) indicated the completion of the reaction. The mixture was diluted with water and extracted with benzene (3x10 ml) and the benzene layer was dried with $MgSO_4$ and the solvent was evaporated to leave a liquid layer which was purified on a silica-gel column, to produce the product [122].

α -O-allyl $1,2:4,6$ -Di-O-cyclohexyldiene-D-fructopyranose

syrup (1.24 g, 62 %). IR (film) 1422 cm⁻¹ (C=CH₂), and 1050 cm⁻¹ for (C-O-C), Fig(3-14)

calculated for C₁₁H₁₃O₇ C, 66.31; H, 8.42

Found C, 66.60; H, 8.22

3-O-Propargyl 1,2: 4,6 -Di-O-cyclohexyldiene-D-fructopyranose [123] as syrup (1.28 g 64 % yield).

IR Film 3286 cm⁻¹ (≡CH), 2128 cm⁻¹ for (C≡C), Fig(3-15)

Calculated for C₁₄H₁₇O₇ C, 66.66; H, 7.93

Found C, 66.80; H, 7.63

Method B :

Microwave Method

Allyl bromide (49 μl, 0.08 mmol) and sodium hydride (0.23 mg, 0.08 mmol) were added to solution of [121] (100 mg, 0.29 mmol) in MeCN (5 ml) . Irradiation of the sample in mw oven was performed for 10 min at 140 °C . The mixture was diluted with MeOH ,concentrated and purified to give [122] (0.10 mg) 68 % . yield .

1,2:5,6-Di-O-isopropylidene - α - D-glucofuranoside¹⁷⁰ [124]

To an efficiently stirred suspension of anhydrous D-glucose (0 g, 30.0 mmol) in anhydrous acetone (33.3 ml) was added powdered anhydrous zinc chloride (2 g) followed by (0.22 g) of 80% phosphoric acid .This mixture was stirred for 30 hours at r.t . The undissolved D-glucose was filtered and washed with acetone .The filtrate was made slightly alkaline with NaOH solution at 0 C .The insoluble material was removed and the filtrate was concentrated to a syrup , which was extracted with CH₂Cl₂: water .The organic phase was dried and concentrated to white crystalline residue of

[124] (2 g, 80% yield) $R_f = 0.2$ (Benzene : Methanol, 1:2), m.p
109 – 110 C Lit¹²⁴: (108 – 109) C

IR (KBr) 3398 cm^{-1} (OH), (2700 – 2900) cm^{-1} (isopropylidene)

Fig (3-16) .

3-O-Allyl-1,2 : 5,6 -di -isopropylidene - α -D-glucofuranose [120]

Allyl bromide ($49 \mu\text{l}$, 10.0 mmol) and sodium hydride (0.23 g , 0.08 mmol) were added to a solution of 1,2 : 5,6 di-*O* -isopropylidene - α -D- glucofuranose [121] (1 g , 3.8 mmol) in MeCN (5 ml) .Irradiation of the sample was performed for 90 min at 40° C .

The mixture was diluted with MeOH , concentrated , and purified on a silica – gel column (petroleum ether :EtOAc) as an eluent to give the derivative [120] (0.8 g , 60% yield)

R_f : 0.38 (Benzene : Methanol, $1:2$)

Calculated for $\text{C}_{10}\text{H}_{14}\text{O}_7$ C, 61.11% ; H, 4.11%

C, 59.89% ; H, 4.89%

IR (film) disappearance of (OH) band , $(2700-2900) \text{ cm}^{-1}$ for isopropylidene , 1600 cm^{-1} (C=CH₂) Fig (3-17)

3-O-Propargyl- 1,2:5,6-di-isopropylidene- α -D-glucofuranose[126]

R = Propargyl group

Sodium hydride powder (0.72 g , 30.4 mmol) was added to a solution 1,2:5,6 di-isopropylidene α -glucofuranose [126](2g , 7.6 mmol) in DMF and the suspension was stirred for 5 min .Then added with cooling 0 °C propargyl bromide (0.82 ml, 47 mmol). The reaction mixture was set aside at room

temperature for 4 h. The reaction was monitored by TLC CH₂Cl₂ : EtOAc, 1 : 1). Methanol (10 ml) was added to the resulting clear solution, the solution was concentrated to dryness. The residue was partitioned between chloroform (10 ml) and water (10 ml), and the separated organic layer was further washed with water (3 × 10 ml), dried with MgSO₄, filtered and concentrated to yield brown solid that was purified by column chromatography (petroleum ether: EtOAc) (1 : 1) to

(1 : 1) to produce a brown syrup (1.8 g, 90%) $R_f = 0.36$ (Benzene : Methanol, 1 : 1)

IR (film) 3270 cm⁻¹ (≡CH), 2700–2900 cm⁻¹ (isopropylidene band), 2118 cm⁻¹ (C≡C), Fig (3-18)

calculated for C₁₀H₁₂O₇ C, 60.40; H, 7.83

found C, 60.21; H, 7.02.

2,3 : 4,6 -Di-O- isopropylidene-β-D- fructopyranose¹⁷⁶ [127]

In a conical flask (with a stopper) anhydrous fructose (1.0 g , 8.3 mmol) was dissolved in dry acetone (10.0 ml) and stirred for 10 mins .To the resulting mixture anhydrous ferric chloride (4.0 g , 28 mmol) was added and stirred continuous for 1.0 hrs , at 36 °C .The acidity of the mixture was neutralized by using 1.0 % potassium carbonate solution (1.0 g in 10.0 ml of water) and the solvent was evaporated under reduced pressure .The pale yellow oily residue was extracted from the aqueous layer with (3 × 10.0 ml) of chloroform .

The organic layer was washed with water , dried with anhydrous magnesium sulphate and the solvent was reduced to 10 ml . After cooling, white crystals precipitated which were recrystallized from chloroform : hexane (1:2) then from petroleum ether to give the pure product [127] (1.3 g , 6.0 % yield) m.p 94 – 95 °C , lit^[127] : 90 – 96 °C

IR (KBr disc) 3200 cm⁻¹ (OH) , 2700 – 2900 cm⁻¹ for isopropylidene

Fig (3-19) .

1-O-Allyl or 1-O-propargyl 2,3:4,6 -Di-O-isopropylidene β-D-fructopyranose [128][129]

In a round bottomed flask connected to a condenser, compound, [127]

(2 g , 7.69 mmol) was dissolved in benzene (50 ml) , then allyl bromide (1.81 ml , 9.40 mmol) was added dropwise, after that 2% sod. hydroxide solution and tetrabutyl ammonium bromide (0.10 g , 0.06 mmol) were added with continuous stirring and refluxed for 12 hr . TLC (Benzene : Methanol) (9:1)(v:v) indicated the completion of the reaction .

The mixture was diluted with water and extracted with benzene (3x10 ml) The benzene layer was dried with anhydrous $MgSO_4$ and the solvent was evaporated to leave a liquid layer which was purified on a silica - gel column . The column was eluted with (Benzene : Methanol) (9:1) a syrup material of [128] was obtained (1.4 g , 40% yield)

calculated for $C_{15}H_{22}O_7$ C, 61.11 ; H, 7.80

found C, 61.12 ; H, 7.80

IR (film) (2700-2900 cm^{-1}) (isopropylidene) 1616 cm^{-1} (C = CH₂) , 1070 cm^{-1} for (C-O-C) , Fig(3-20) .

Similar procedure was followed for preparation of propargyl derivative [129] was obtained (1.39 g , 60% yield)

Calculated for $C_{15}H_{22}O_7$ C, 61.44 H, 7.38

C, 61.14 H, 7.13

IR(film), 3000 cm^{-1} for (\equiv CH), 2196 cm^{-1} for (C \equiv C) , 1069 cm^{-1} for (C-O-C) , Fig (3-21) .

1,3,4,6-Tetra-O-benzoyl β -D-fructopyranose^{179,189} [130].

Anhydrous D-fructose (2 g , 11.11 mmol) was suspended in anhydrous dry CH_2Cl_2 (50 ml) and pyridine (10 ml) .To this mixture benzoyl bromide (5 ml)

was added, the mixture was stirred at (-10°C) overnight and the reaction was monitored by TLC($\text{CH}_2\text{Cl}_2:\text{MeOH}$) (1:2) (v:v).

The mixture was poured over ice-water, then was extracted with CH_2Cl_2 (3×10 ml). The combined organic phase was washed with (10 ml) of 1N HCl solution and then with (10 ml) of (1N) Na_2CO_3 solution, the organic phase was dried over anhydrous CaCl_2 and filtered, the filtrate was evaporated to dryness in vacuum to give a syrup, that was crystallized from absolute carbon tetrachloride and ethanol alcohol to give white crystals of [130], (1.2 g, 60% yield).

$R_f = 0.8$ ($\text{CH}_2\text{Cl}_2:\text{MeOH}$) (1:2) (v:v)

m.p. = $173-174^{\circ}\text{C}$, Lit^[131]: ($174-175^{\circ}\text{C}$)

IR (KBr) 3432 cm^{-1} (OH), 3000 cm^{-1} (C-H) aromatic 1728 cm^{-1}

(C=O), 1602 cm^{-1} for C=C aromatic. Fig (3-22)

2-O-Propargyl 1,2,3,6-tetra-O-benzoyl β -D-fructopyranose [131]

$C_{17}H_{17}O_4$.

To a solution of tetra *O*-benzoyl - β - D -fructopyranose [130]
(1.192 g, 2 mmol) in dry DMF (10 ml) was added NaH (60 % w/w in
mineral oil) (0.58 g, 2 mmol) at 0 °C with frequent venting .After
stirring for 20 min propargyl bromide (0.344 ml), 2 mmol) was added
slowly and the mixture was maintained at rt for 12 h . TLC indicated the
disappearance of the starting material .The reaction mixture was cooled to
0 °C and MeOH (10 ml) was added .The solvents were removed under
reduced pressure .The residue was suspended in water (10 ml) and
extracted with ethyl acetate (3 x 10 ml) . The combined organic layer
was washed with saturated aqueous NaCl (20 ml) , dried over anhydrous
 Na_2SO_4 , filtered and concentrated to give a syrup which was purified by
silica-gel chromatography (petroleum ether : EtOAc) to give the
product [131]

(0.90 g, 80 % yield) .

IR(film) 3267 cm^{-1} (C \equiv CH), 2983 cm^{-1} (C \equiv C), 1700 for (C=O), 1602

cm^{-1} , (C=C) aromatic , Fig (3-23)

calculated for $C_{17}H_{17}O_4$, C, 70.03 ; H, 4.73

found C, 69.70 ; H, 4.11

1,3,4,6-Tetra-O-benzoyl- α -D-fructofuranoside ¹⁸ [132a]

Benzoyl chloride (2.0 ml, mmol) was added to a solution of D-fructose (1 g, 23.33 mmol) in pyridine (100 ml) at such a rate that the temperature of the mixture did not exceed 60°C. The solution was then kept for 10 min, water (3 ml) was added and then the mixture was cooled to room temp., diluted with chloroform (100 ml), washed successively with (3 x 100) 3% sulfuric acid and (3 x 100) of water, saturated aqueous sod. hydrogen carbonate (100 ml), and water (100 ml), then dried by (CaCl₂) and concentrated. The residue was crystallized from methanol (50 ml) to give (4.62 g), 77% yield, m.p = 122–123 °C lit¹⁸, m.p = 121 – 123 °C.

IR(KBr), 3414 cm⁻¹ for (OH), 1720 cm⁻¹ for (C=O) and 1600 cm⁻¹ for C=C aromatic. Fig (3-4b).

2-O-Allyl 1,3,4,6-tetra benzoyl β -D-fructofuranoside[132b]

Allyl bromide (0.166 ml , 0.767 mmol) and sodium hydride (0.130 g , 1.20 mmol) were added to a solution of tetra-*O*-benzoyl - β -D – fructofuranose [132a] (0.3 g , 0.03 mmol) in MeCN (0 ml).

Irradiation of the sample by microwave oven was performed for 0 min at 170°C .The mixture was diluted with MeOH, concentrated and purified to give the product [132b](0.12 g , 82% yield) .

IR(Film) = 1723 cm^{-1} for (C=O) , 1602 cm^{-1} for (C=CH₂) 1110 cm^{-1} for (C-O-C) , Fig (3-24) .

calculated for C₂₇H₂₇O₁₁ , C, 69.81 ; H, 5.03
found C, 69.13 ; H, 4.89

۲-۴-۲ Synthesis of O-glycoside of glucal sugar

۱-O-Propargyl- ۴,۶- di-O-acetyl glucal ^{۱۸۳,۱۲۳} [۱۳۳]

method A :

Tri – O – acetyl – D – glucal ^{۱۰۹} (۲.۵ g , ۹.۱ mmol) was dissolved in (۲۵ ml) toluene containing propargyl alcohol (۰.۵۹۸ ml , ۱۰.۲ mmol) under nitrogen . Anhydrous zinc chloride (۱.۷۹ g , ۱۳.۱ mmol) was added in one portion to the mechanically stirred solution .

A purple color

developed after 20 mins, the supernatant was decanted from the gelatinous solid, neutralized with solid sodium bicarbonate, filtered and concentrated to give the product [133] as a yellow syrup (1.66g, 69% yield) $R_f = 0.20$ (CH₂Cl₂ : MeOH) (1 : 2) (v:v)

IR (film) (3277, 2920, 2118, 1740, 1370, 1270, 1237, 1060, 912, 733)cm⁻¹, Fig (3-20)

calculated for C₁₂H₁₆O₄, C, 58.20; H, 5.97

found C, 58.00; H, 5.22

Method B

To a stirred solution of 3,4,6 tri-D-glucal [136a] (2.0g, 9.1mmol) in dry toluene (20 ml) were added propargyl alcohol (0.0ml, 0.2mmol) and a catalytic amount of BF₃·Et₂O (0.4ml, 3.20mmol), the mixture was allowed to react for 1 h and then neutralized by addition of Na₂CO₃ (2g). After the solution had been stirred for 30 min, the solids were filtered off and the filtrate was successively washed with a saturated aqueous solution of NaHCO₃ and dist. water. After drying with anhydrous Na₂SO₄, the solvent was evaporated on a rotary evaporator under vacuum affording a syrup. The

residue was purified by dry flash chromatography (petroleum ether : ethylacetate) (2 : 1) (v:v) (0.87 g, 37 % yield).

Method C:

A mixture of 3,4,6-tri-O-acetyl-D-glucal (1.36 g, 6 mmol), propargyl alcohol (0.8 ml, 6 mmol) and ceric ammonium nitrate (0.27 g, 6 mmol) in acetonitrile (10 ml) was stirring under reflux for 6 hr . After completion of the reaction as indicated by TLC, the reaction mixture was quenched with water (10 ml) and extracted with ethyl acetate (3 × 10 ml). The combined layers were dried over anhydrous Na_2SO_4 , concentrated in vacuum and purified by column chromatography on silica-gel (petroleum ether : ethyl acetate 1 : 2) to produced [133] (1.07 g, 78 %).

1-O-Allyl- 3,6- di-O-acetyl glucal [134]

Similar procedure was followed which was used in preparation compound [133] but using allyl alcohol (0.478 ml, 4 mmol) instead of propargyl alcohol, to produce [134] as a syrup (1.07 g 63 % yield).

$R_f = 0.28$ (CH₂Cl₂: MeOH) (8:2) (v:v)

IR (film) 1760 cm⁻¹ (C=O), 1601 cm⁻¹ (C = CH₂), 1088 cm⁻¹ (C-O-C) Fig (3-26)

Calculated for C₁₇H₁₈O₇ C, 67.77; H, 6.66

C, 67.01; H, 6.13

2-ε-3 Synthesis of glycosyl azide

O-Methyl D- fructofuranoside¹⁸⁴. [135]

Two methods were explored for methanolysis of D- fructose .

A- Dried D- fructose (0 g , 2.22 mmol) was dissolved in dry methanol (100 ml) . Ion exchange resin (Amberlite 120 H⁺) (2 g) was added as the acidic catalyst .The mixture was heated under reflux with stirring for half –an-hour at 60 - 80°C .The resin was removed by filtration and the solution was neutralized by adding sodium methoxide .Removal of methanol under vacuum gave syrup product (4.6 g , 92% yield).

B- A solution of 0.5 % hydrochloride acid was prepared by dissolving acetyl chloride (1 ml) in dry methanol (100 ml) and dried D-fructose (0.5g) was added .The reaction mixture was left for three hours at room temperature .The solution was then neutralized by drop wise addition of sodium hydroxide in methanol . The solvent was then removed at 30°C and a syrup product (4.9g) was obtained .

82 % yield , $R_f = 0.5$ (CH₂Cl₂: MeOH) (1 : 2) (v:v)

IR (film) 3376 cm⁻¹ (OH) , 1005 cm⁻¹ (C-O-C),Fig (3-27)

O-Methyl 1, 6- Di –O-toluene sulfonyl –D-fructofuranoside²⁴ [136]

In a conical flask with a stopper, derivative [130] (3 g, 10.4 mmol) was dissolved in pyridine (20 ml) and cooled to 0 °C. *p*-Toluene sulfonyl chloride (2.948 g, 10.46 mmol) was dissolved in (10 ml) cold pyridine and added at room temperature to above solution drop by drop and left for 24 hr, with stirring. TLC (Benzene : Methanol) (1 : 2) (v:v) showed the completion of the reaction .

The mixture was poured on crushed ice , then extracted by chloroform

(5 × 10 ml) , the chloroform layer was dried by MgSO₄ , filtered and evaporated under vacuum to give a syrup (2.18 g) in 72 % yield .

$R_f = 0.09$ (CH₂Cl₂: MeOH) (1 : 2) (v:v)

IR= (film) 3200 cm⁻¹ (OH) , 1681 cm⁻¹ (aromatic) , (1177 , 990) cm⁻¹ (SO₂) , 1030 cm⁻¹ (C-O-C) . Fig (3-28)

Methyl- β -deoxy- β -azido - β -O- *p*-toluene sulfonyl - D-fructofuranoside³⁴, [137]

In a two-necked round bottomed flask connected to a reflux condenser and thermometer, the derivative [136] (3 g) was dissolved in DMF (10 ml), and sodium azide (1.09 g, 20.6 mmol) was added with continuous stirring at 60 °C for 19 hr. TLC (CH₂Cl₂:Methanol) (1:2) (v:v) showed the completion of the reaction. The mixture was diluted with water and extracted with chloroform (3 × 20 ml) then dried with anhydrous MgSO₄. The chloroform layer was evaporated in vacuum to give syrup [137] (1.83 g, 61 % yield).

$R_f = 0.77$ (CH₂Cl₂: MeOH) (1:2) (v:v)

IR (film) 2100 cm⁻¹ (N₂). Fig (3-29)

2,3:4,6-Di-O-isopropylidene-1-O-p-toluene sulfonyl – β-D-fructopyranose¹⁸⁰ [138].

In a conical flask (with stopper) 2,3:4,6 –di-O- isopropylidene- β-D-fructopyranose [127](0 g , 19 mmol) was dissolved in dry pyridine

(20 ml)and cooled to 0 °C . p-Toluene sulfonyl chloride (2 g , 10.48 mmol)

was dissolved in 10 ml dry pyridine and then added to solution at room temperature and left for 20 hr.with stirring .TLC (Benzene : Methanol) (9:1) (v:v) showed the completion of reaction .The mixture was poured on crushed ice to give brown precipitate , which was decolorized and recrystallized from ethanol to give white crystal [138] (2 g , 60 % yield) m.p 120- 126 °C, lit¹⁸⁰: 120- 126 °C

IR(KBr) : (968 and 1177) cm^{-1} (SO₂) Fig(3-30)

1-Azido – 1 – deoxy – 2, 3 : 4, 5 di –O-isopropylidene – β -D-fructo pyranose [139]

Method A

In a two-necked round bottomed flask connected to a reflux condenser and thermometer, 2,3 : 4,5 di –O-isopropylidene-1-O- toluene sulfonyl-β-D-fructopyranose [138] (2.0g, 7.3 mmol) was dissolved in DMF (20 ml) and sodium azide (0.6 g, 9.2 mmol) and tetrabutyl ammonium bromide (0.1g, 0.6 mmol) were added with continuous stirring at 140°C for 2 days. TLC(Benzene : Methanol) (9 : 1) (v : v) showed the completion of the reaction. The mixture was diluted with water and extracted with chloroform (∞ × ∞) then dried with anhydrous MgSO₄. The chloroform was evaporated to give [139] (1.0 g) as a syrup, 50 % yield.

IR(film) 2100 cm⁻¹ (N_r) Fig (3-31)

Method B

Trimethylsilyl azide ($1.0 \mu\text{l}$, 0.60 mmol) and TBAF ($6.0 \mu\text{l}$, 0.60 mmol) were added to an argon – blanketed solution of tosylate [138] (0.142 g , 0.217 mmol) in 1 ml of CH_2CN .

The reaction was heated at reflux for 1 hr . The mixture was allowed to return to room temperature and 1 ml of water was added. The product was extracted with ethyl acetate, ($3 \times 1 \text{ ml}$). The organic extracts were combined, dried over MgSO_4 , and filtered. Solvent was removed in vacuum to afford a yellow oil. The oil was purified by column chromatography (pet. ether: EtOAc) ($1:1$) to yield (0.12 g , 86%) of azide [139].

1,2:4,6-Di-O-cyclohexylidene-3-O-p-toluene sulfonyl -β- D-fructopyranose[140]

$C_{20}H_{32}O_{15}S$

In a conical flask with stopper, (3 g , 8.82 mmol) from derivative [121] was dissolved in dry pyridine 30 ml and cooled to 0 °C . *p*-Toluene sulfonyl chloride (1.62 g , 8.82 mmol) was dissolved in 10 ml dry cold pyridine and then added to solution at room temperature and left for 3 days in refrigerator . TLC (Benzene : methanol) (9:1)(v:v) showed the completion of reaction . The mixture was poured on crushed ice to give precipitate which was recrystallized from ethanol to give crystals [140] (1.87g , 62% yield)

IR = (KBr) , (1177 , 990) cm^{-1} (-SO₂), Fig (3-32)

Calculated for C₂₀H₃₂O₈S C, 60.72 : H, 6.88

Found C, 60.10 : H, 6.22

3-Azido-3-deoxy- 1,2:4,6-Di-O-cyclohexylidene-β- D-fructopyranose²⁴ [141]

In a two-necked round bottomed flask connected to a reflux condenser and a thermometer, derivative [140] (2 g, 4.04 mmol) was dissolved in DMF (10 ml), sodium azide (2.4 g, 10.3 mmol) and tetrabutyl ammonium bromide (0.4 g, 2.24 mmol) were added with continuous stirring at 140 °C for 24 hr. The reaction was monitored with TLC (Benzene : Methanol) (9 : 1) (v:v). The mixture was diluted with water and extracted with chloroform (3 x 10 ml) then dried with anhydrous magnesium sulphate, evaporated in vacuum to give (1 g, 50% yield) from [141] as a syrup.

IR(film) 2100 cm⁻¹ (N₂) Fig (3-33)

Calculated for C₁₈H₂₇O₆N₃ C, 59.17; H, 7.39; N, 11.50

Found C, 58.86; H, 7.12; N, 10.89

2-Azido-2-deoxy-1,3,4,6-tetra-O-benzoyl-β-D-fructopyranose [142]

To a solution of [129] (0.838 g, 6.4 mmol) and pyridine (0.096 ml 10.3 mmol) in a anhydrous CH_2Cl_2 (10 ml) at 0°C. Trifluoromethane sulfonic anhydride(Tf_2O) (0.166 ml, 9.0 mmol) was added slowly . After being stirred for 30 min , the reaction mixture was diluted with CH_2Cl_2 washed with water , saturated NaHCO_3 , and brine and dried over MgSO_4 . The solution was filtered through celite and transferred into a solution of excess NaN_3 and DMF . The reaction mixture was stirred overnight . After completion of the reaction , the reaction mixture was filtered through celite . The residue was washed with EtOAc. The combined solutions were concentrated and purified with column chromatography (petroleum ether : EtOAc , 9:1 to 4:6) to produce syrup (0.68 g , 82% yield)

IR (film) 2129 cm^{-1} (N_3) Fig (3-34)

Calculated for $\text{C}_{15}\text{H}_{17}\text{O}_9\text{N}_3$ C, 60.70 ; H, 4.34 ; N, 6.76

C, 64.02 ; H, 3.78 ; N, 6.11

3-Azido-3-deoxy 1,2: 5,6 -di-O-isopropylidene-D-glucofuranose

[143]



By using the similar procedure in preparation derivative [142]. The derivative [124] was converted to derivative [143] as a syrup in 83% yield.

IR:Film (1110) cm^{-1} (N₃), Fig (3-30)

Calculated for $C_{12}H_{19}O_9N_3$ C, 50.52; H, 6.66; N, 14.73

Found C, 49.77; H, 6.13; N, 13.86

1-azido-1-deoxy-2,3,4,6-tetra-O-acetyl - β -D-glucopyranose¹⁸⁷ [144]

A solution of SnCl₄ (0.10 ml , 0.1 mmol) in toluene (5 ml) was added to a stirred suspension of AgClO₄ (0.33 g , 0.1 mmol) in dichloromethane (10 ml) at room temperature , and the mixture was shielded from a light and stirred for 1 hr .

To this mixture was added a solution of penta acetate β -D-glucopyranose [144] (1 g , 0.2 mmol) and trimethylsilyl azide (0.47 ml , 0.2 mmol) in dichloromethane (5 ml) at room temperature . After stirring the mixture for 20 hr, aqueous sodium hydrogen carbonate was added .The mixture was extracted with CH₂Cl₂ (3 x 10 ml) ,dried with MgSO₄ and evaporated under vacuum ,yellow syrup was product, after cooling , amorphous solid was obtained (0.78 g , 78% yield)

m.p = (116-118 °C) Lit¹⁸⁷: 117-118 °C

IR(KBr) 2120 cm⁻¹ (-N₂) Fig(3-36)

Preparation of Zinc azide bis pyridine($ZnN_3 \cdot 2py$)¹⁴

To a stirred 0.1M aq. solution of $Zn(NO_3)_2$ (10 ml, 100 mmol)

was added dropwise a 0.1M aqueous solution of NaN_3 (100 ml, 100 mmol). The white suspension is brought to 0°C, then a slight excess of pyridine (20 ml, 200 mmol) is added drop wise forming a dense white precipitate. Stirring is continued while the mixture is slowly cooled to rt. The salt is filtered, washed with ice cold water and dried in vacuum to give a white crystalline powder, yield 30 g (80%).

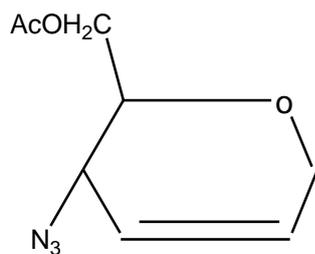
General procedure for preparation of azido sugars by using $Zn N_3 \cdot 2py$.

$Zn N_3 \cdot 2py$ (0.46 g, 1.0 mmol) is suspended in a solution of the alcohol (2 mmol) and Ph_3P (1.00g, 4 mmol) in anhydrous toluene (10 ml)

To this stirred mixture at r.t, diisopropyl azodicarboxylate (0.8 ml, 4 mmol) is added drop wise, causing a slightly exothermal reaction. Stirring is continued until complete consumption, (TLC)

monitoring of the product is observed . The heterogeneous mixture is filtered over a celite pad , concentrated in vacuum and purified by column chromatography over ۶۰-۲۳۰ mesh silica gel eluents (pet . ether: EtOAc) to afforded the pure azide .

**۶-O-Acetyl-ξ-azido ۲,۳,ξ-trideoxy-α -D-erythro -hex-۲-ene
pyranoside ^{۹۰}[۱۴۵]**



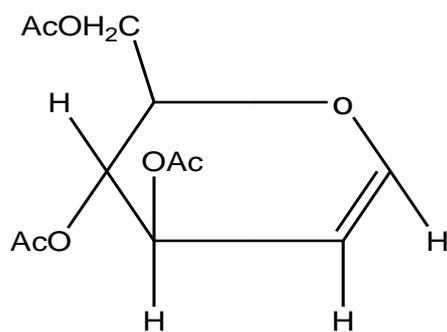
The catalytic system was prepared by stirring for 1 h in a schlenk tube under argon the palladium complex $\text{Pd}(\text{PPh}_3)_4$ (3 %) in (3 ml) tetrahydrofuran . This solution was added under argon to a schlenk tube containing the (1.08 g , 1 mmol) tri-acetyl glucal[14], and sodium azide (0.286 g , 1.1 mmol) in a mixture(THF: water) (3 ml :3 ml). The mixture was stirred at 80°C for 1 h , and then extracted with ether (3x10 ml) and the combined extracts were washed successively with 1 M HCl (30 ml), saturated NaHCO_3 (30 ml) and brine (30 ml). The organic layer was dried over MgSO_4 . Removal of the solvent under reduced pressure gave a residue that was submitted to column chromatography on silica gel using petroleum ether : EtOAc as the eluent to afford the product as a syrup .

(0.41 g) 62 % yield, $R_f = 0.06$ (CH_2Cl_2 : MeOH) (1 : 2) (v:v)

IR(film) 2106 cm^{-1} (-N₃) Fig (3-37)

2-4-4 Synthesis of α, β -unsaturated sugars

2-4-4-1 Synthesis of α, β -Tri-acetyl glucal [146a]



Part : 1

D-Glucose (0.0 g, 30.0 mol) was added to a mixture of acetic anhydride (2.0 ml) and 0.10 ml, 62 % perchloric acid at 40°C during one hours . After the addition of red-phosphorus (1.0 g, 48.4 mmol) . The round bottom flask was cooled in ice-salt mixture , and bromine (2.9 ml, 39.03 mmol) was added dropwise with continued stirring at such a rate as to keep the internal temp. below 20°C (1 hours) . In the same way , 0 ml of water was added during a course of 30 min with careful control of temp . The vessel was closed by stopper and kept 3 hr at room temp . The mixture was filtered and the filter paper washed with little acetic acid . The filtrate contained tetra-O-acetyl-D-glycopyranosyl bromide .

Part : 2

A solution of sodium acetate (2.0 g, 24.3 mmol) in water (20 ml) and glacial acetic acid (2.0 ml) was prepared . After the solution was cooled in an ice-salt mixture , zinc dust (1.1 g, 16.4 mmol) and cupric sulfate

(1.1 g, 6.9 mmol) in water (4 ml) were added to this solution . When the blue color had disappeared , the solution of above mentioned bromide was added gradually during 1 hr , keeping the temperature between

(- 10 ° C and - 20 ° C).

Efficient stirring was necessary and was continued for 3 hr at 0 ° C the mixture was filtered , and the filter paper was washed with 5% acetic acid . Water (20 ml) was added to the combined filtrates at 0 ° C and the solution was extracted with chloroform (2 x 10 ml) . The combined chloroform extracts were washed with iced-water , saturated sodium carbonate solution, and again with cold water. The solution was dried by addition of calcium chloride , decanted , and evaporated under reduced pressure . The resulting syrup was dissolved in diethyl ether and petroleum ether was added to solution to

opalescence . After a few hours with the aid of seeding crystallization provided pure [١٤٦a] .

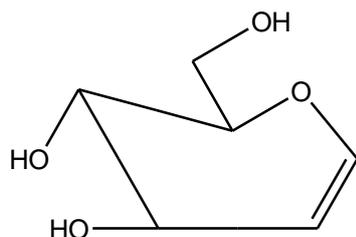
(٥g, ٦٠ % yield m.p ٥٣-٥٤ °C lit^{١٠٩} : ٥٤-٥٥ °C

IR(KBr) ١٧٤٤ cm⁻¹ (C=O), ١٦٥٠ cm⁻¹ (C=C) Fig (٣-٣٨)

Calculated for C_{1٢}H_{1٦}O_٧ C: ٥٢.٩٤ H: ٥.٨٨

C: ٥١.٩٤ H: ٥.٨١

٢-٤-٤-٢ Synthesis of glucal [١٤٦b]



To a stirred solution of tri-*O*-acetyl-D-glucal [14a], (5 g) in dry methanol (50 ml) was added methanolic solution of sodium methoxide (prepared by dissolving 0.200 mg of sodium in 5 ml methanol) and the solution was left at room temp. for 5 days . Evaporation of the solution gave crystalline [14b] (1.2 g, 6.0%) m.p 56-58 °C lit.¹¹ m.p 57-59 °C

IR(KBr) 3370 cm^{-1} (OH), 1603 cm^{-1} (C=C) Fig(3-39)

2-4-3 Synthesis of Fructal¹²⁴ [147]

3,4,6- Tri (benzoyloxy) -1-benzoyloxymethyl -3,4- dihydro-2H-pyran (*endo*-fructal)

To a stirred solution of tetra benzoate fructosyl bromide (2.0 g, 3 mmol) and freshly desiccated molecular sieves (4A) in anhydrous acetone (20 ml), sodium iodide (0.7 g 4.7 mmol) was added and the mixture kept at ambient temp. for (1 h). The resulting suspension was filtered through a layer of silica gel, followed by the removal of the solvent in vacuo at a bath temp. not exceeding 50 °C. The syrup thus obtained was taken up in boiling xylene (20 ml) and the solution stirred at 140 °C for 2 hr. The mixture was then allowed to return to room temp. where after water (2 ml) was added (to hydrolyze residual fructosyl iodide), followed by filtration of the brown solution through a layer of silica gel and removal of the solvent in vacuo. The resulting residue was dissolved in CHCl₃ (20 ml) and the solution successively washed with water, NaHCO₃ solution and again with water (20 ml each). Drying over MgSO₄, and concentration in vacuo gave a syrup consisting mixture of *exo*- and *endo*-fructal separation has an effected on a silica gel column volume (4 × 4 ml) by elution with 1:1 toluene :EtOAc. Removal of the solvents from the fraction eluted as a syrup (0.9 g, 33%) *Rf* = 0.31 (CH₂Cl₂: MeOH) (1:2) (v:v)

IR (film) showed 1700 cm⁻¹ for (C=O) and 1620 cm⁻¹ For (C=C),

fig(3-40).

2-4-4 Synthesis of Triazolyl linked Carbohydrate(Triazolyl disaccharide)

General procedures for Triazole and Triazoline formation under :-

2-1-1 Microwave Irradiation Method.

a- A solution of the alkyne or alkene derivative (1.1 mmol) and the azide derivative (1 mmol), DBU (3 mmol) and the copper catalyst (Ph₃P)₂.Cu Br (1.2 mmol %) in toluene (2 ml) was irradiated at 70 ° w in a microwave oven for period of 5 min . The solution is allowed to cool during heating intervals , until TLC or the IR spectra of the reaction mixture showed complete disappearance of the starting materials .

The reaction mixture was evaporated and the crude product is purified in short flash column chromatography to yield the 1,2,3 triazole or triazoline derivative

b- A mixture of azide derivatives (3 mmol) and the alkyne or alkene derivatives (4.5 mmol) in a fine Pyrex tube of 1 cm diameter was introduced in the microwave oven until TLC or the IR spectra of the reaction mixture showed complete disappearance of the starting material , CH₂Cl₂ (2 ml) was then added .

The reaction mixture was purified in a short flash column chromatography to yield the 1,2,3 -triazole or triazoline derivative .

c- The alkenes or alkynes (3.1 mmol) and the azido carbohydrates (1.5 equiv.) , CuSO₄ . 5H₂O (3 mol%) and sodium ascorbate (6 mol%), were dissolved in DMF (1.5 ml) containing several drops of H₂O . The solution was exposed to microwave irradiation at 80 °C for periods of 20 min, until TLC or the IR spectra of the reaction mixture showed complete disappearance of the starting material . Then it was concentrated and purified on a silica column first with (CH₂Cl₂:EtOAc) (6:1) to recover the excess of starting azido carbohydrate followed by elution with CH₂Cl₂:MeOH (6:1) .

2-4-0-2 Heating with solvent .

To a solution of azid derivative (3 mmol) in toluene (10 ml) was added dropwise with stirring the solution of alkynes or alkenes derivatives (3 mmol) .The reaction mixture was stirred under reflux at temp. 110 °C for the specified time (as in table 3-5),until the TLC or the IR- spectra of the reaction showed the end of reaction, then cooled, concentration under vacuum ,to gave the product which is isolated by flash chromatography eluting with petroleum ether: EtOAc (6:3) to yield the triazole or triazoline derivative.

2-4-0-3 Sealed tube method

Tri -O- acetyl -D- glucal[146a] (200 mg , 0.73 mmol) or fructal and azide derivative(126 mg , 0.95 mmol) were heated at 120 °C in 3 ml trimethylorthoformate (sealed tube) for (04 hr.) . Evaporation and chromatography on silica gel (hexane, ethyl acetate) (2 : 1) (v:v) gave the product .

2-4-0-4 One – pot reaction method

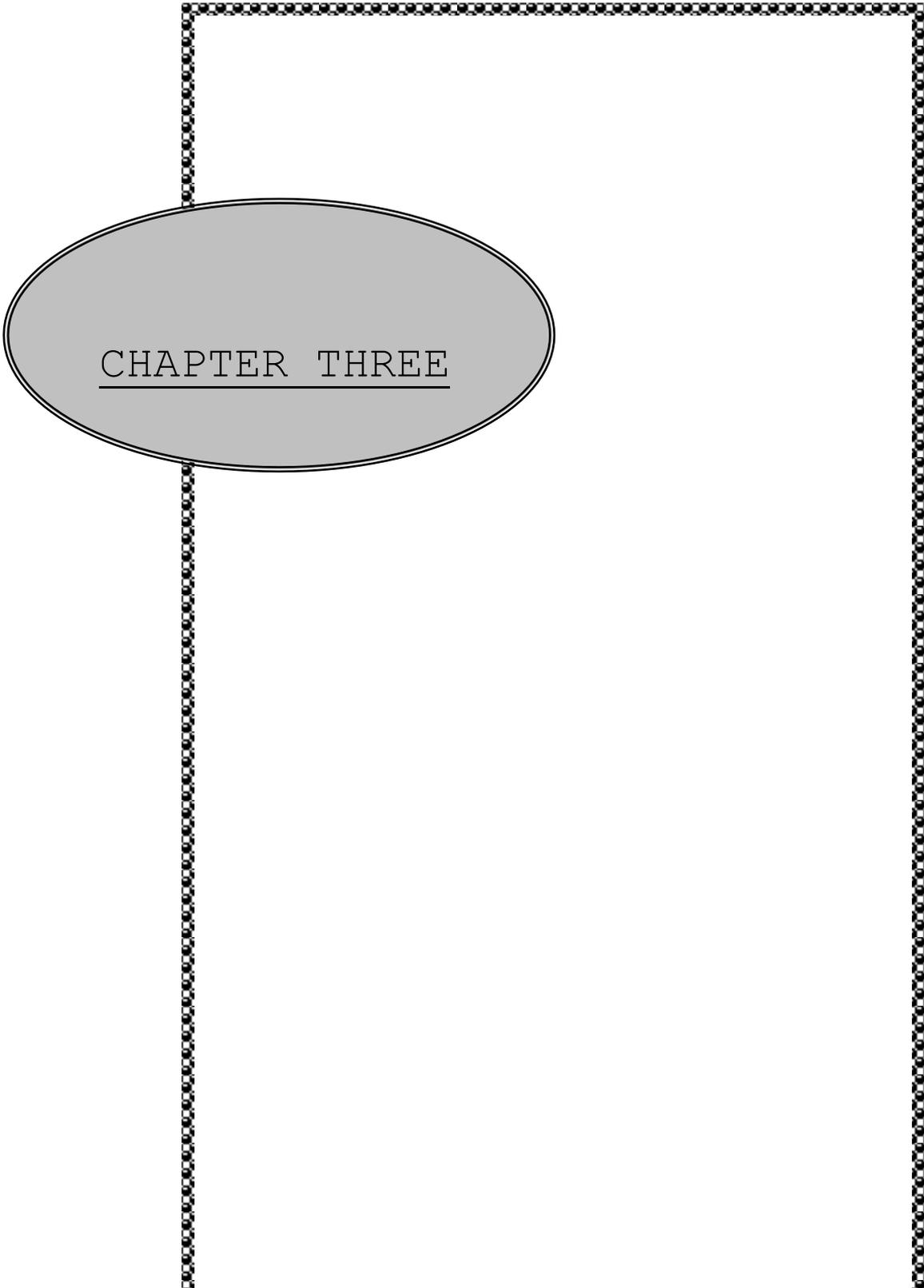
A solution of D- glucose pentaacetate[114] (1 g)and HBr (33% solution in CH₂Cl₂ 1.5 ml) in dry chloroform (10 ml) was stirred under nitrogen for 12 h at room temperature , until the completing of the reaction as monitored by TLC .The following reagents were added in order of : chloroform (10 ml), saturated sodium bicarbonate solution 5 ml , sodium azide (0.149 g , 22 mmol) , tetrabutylammonium hydrogen sulfite (0.5 g, 1.5 mmol),

allyl or propargyl sugars (0.15 g, 1.5 mmol), copper sulfate pentahydrate (12 mg , 10.05 mmol), sodium ascorbate (30 mg , 0.15 mmol) and ethanol(5 ml) . The reaction mixture was stirred at room temperature for about 12 h. The solvent was removed, and

the residue was cooled , chromatography on silica gel (hexane , ethyl acetate) (2 : 1) (v:v) to afford the product in 81% yield .

Table (3-5) explains the properties of the coupling reaction , and table

(3-6) explains the spectral data of some product derivatives .



CHAPTER THREE



3-Results and Discussion

In search of the synthesis of new carbohydrate compounds , we thought that λ, ξ – dipolarcycloaddition reaction (λ, ξ -DC) could be used as

an efficient tool allowing for the simultaneous building up of aromatic or non-aromatic heterocyclic systems .

3-1- Synthesis of allyl or propargyl ethers

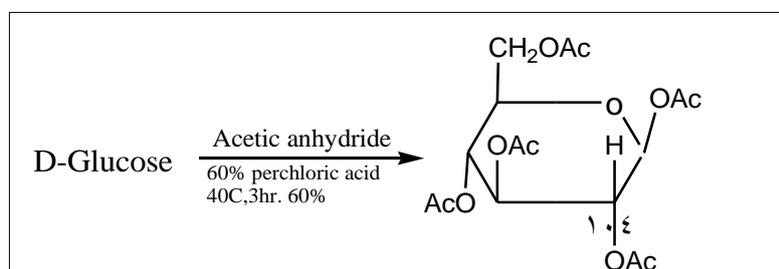
The first approach of our goal was the construction of sugar, containing alkyne or alkene group derivatives .

Several methods have been described for synthesis of these types

of sugars derivatives . The multistep synthesis of carbohydrate derivatives is difficult and requires many purification steps . The difficulty in synthesizing these derivatives stems from the similar reactivity of the hydroxyl group and any glycosidic linkages that need to be formed . For these reasons alternative approaches have been sought .

3-1-1): Synthesis of glucose pentaacetate :

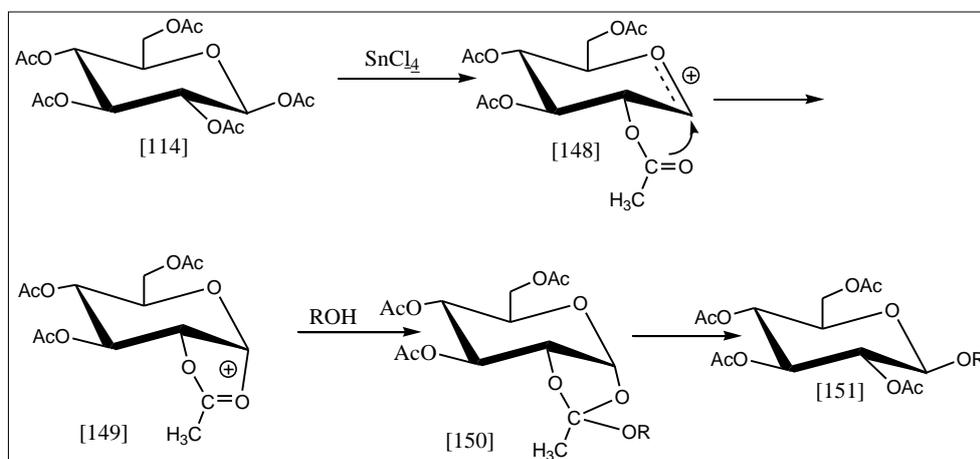
The glucose pentaacetate derivative is readily prepared in crystalline form in the α -or β – anomeric form depending on the procedure being used. The hydroxyl group of glucose react readily with acetic anhydride in the presence of an acid catalyst such as perchloric acid . The cyclic acetate formed by the acetylation procedures is normally in the pyranoid form .



The glucose pentaacetate was characterized by its IR spectrum and m.p which was identical with the literature^{11,12}. The IR spectrum (Fig 3-6) showed stretching band at 1760 cm^{-1} for carbonyl acetate .

3-1-2 : Synthesis of allyl or propargyl glucose pentaacetate

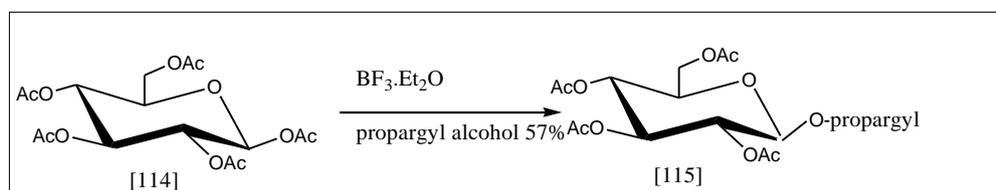
The glucose pentaacetate [114] is either employed to prepare unsaturated O-glycoside, for example , when D-glucopyranose pentaacetate [114] is dissolved in dichloromethane , containing one molar equivalent of tin(IV) chloride and treated with allyl or propargyl alcohol the addition take place at room temperature under anhydrous conditions to give the glycoside[151] via 1,2- acetoxinium ion¹³[149] .



Scheme 3-1
Mechanism of O-

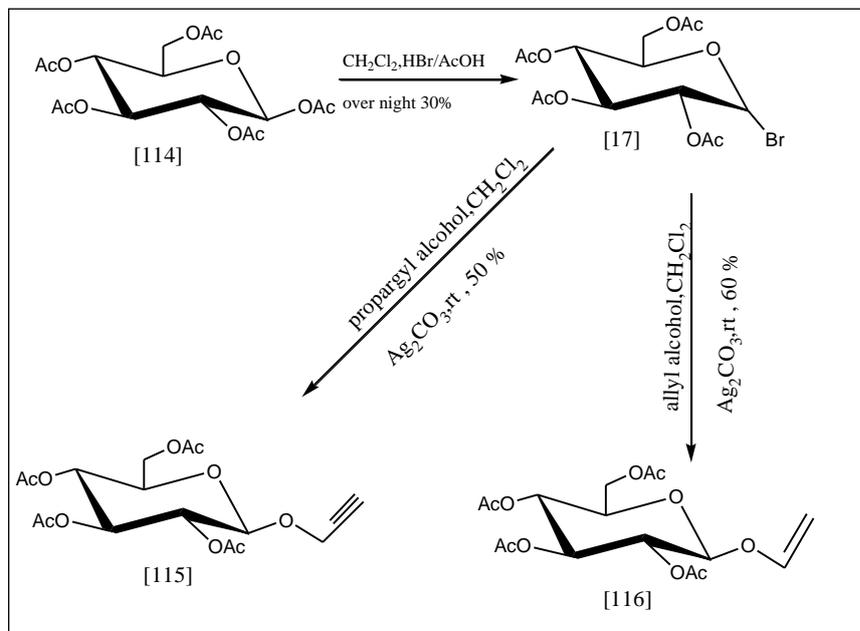
glycosidation

Similar glycoside formation is achieved when β -D-glucopyranose pentaacetate [114] is treated with an excess of propargyl alcohol in the presence of a $\text{BF}_3 \cdot \text{Et}_2\text{O}$ as a Lewis acid , to produced[115] in 57% yield .

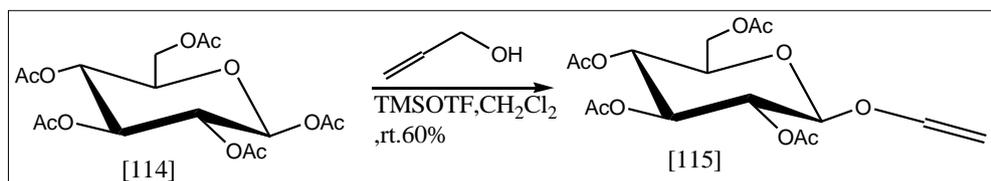


R.Rodebaujh and Fraser - Reid¹⁴ recently reported that O-allyl and

O-propargyl glycosides could be prepared by dissolving glucose pentaacetate [114] in CH_2Cl_2 under argon in presence of 30% solution of HBr in AcOH to convert glucose pentaacetate into α -D-glucopyranoside bromide [17]. Moreover when a portion of this material [17] was allowed to react with allyl and propargyl alcohol dissolved in CH_2Cl_2 under argon in the presence of silver carbonate, peracetylated propargyl glucose [115] was obtained in 40% yield.



Best results were obtained when the reaction was performed with pentaacetat β -glucopyranos and (1 eq.) of allyl alcohol in dichloromethane in presence of trimethylsilyl triflate (TMSOTf) at rt, for 2 h.



The *O*-allyl tetraacetate [115] showed stretching band at $(1748, 1369, 1240, 1050)\text{cm}^{-1}$ Fig(3-8), and *O*-propargyl tetraacetate [116]

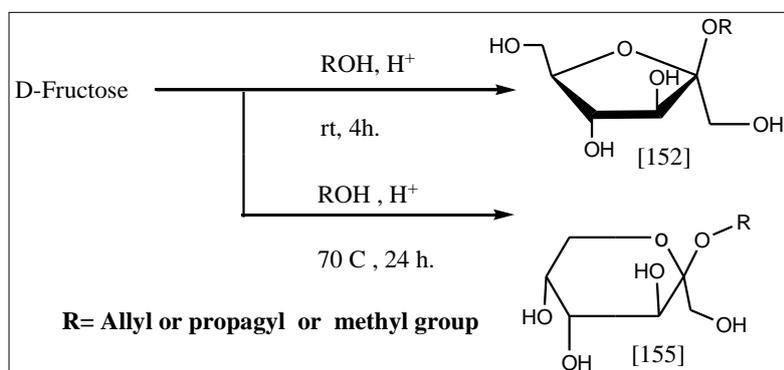
showed stretching band at $(2120, 1700)\text{cm}^{-1}$ Fig(3-7).

3-2: Direct glycosylation of D-fructose and D-glucose

Fischer glycosylation of the anomeric hydroxyl group of a sugar takes place upon refluxing with an alcohol in the presence of acid catalyst. Using amberlite resin IR-120·H⁺ as acid catalyst adopted for the preparation of the desired glycosides. The use of an acid resin as catalyst offers advantages since the catalyst can be removed by simple filtration, avoiding the need for neutralization and giving cleaner products with higher

yields¹¹⁰.

When fine powder of D-fructose was treated with allyl or propargyl or methyl alcohol in presence of amberlite resin IR-120·H⁺ for 4h, allyl or propargyl D-fructofuranoside was obtained, but allyl and propargyl D-fructopyranoside was formed when thermodynamically controlled condition was used, 70 °C and long reaction time 24h.



In general, the glycoside products were characterized by its IR spectrum which showed stretching band at 1000 – 1100 cm⁻¹ for C – O – C band as in table(3-1) which shown some properties of the reactions and IR- spectrum showed in figures[(3-9)(3-10)(3-11)(3-12)(3-27)].

٣-٢-١ : Microwave – accelerated Fischer glycosylation

Fischer glycosylation of the anomeric hydroxyl of a sugar occurs upon reflux with an alcohol in the presence of acid catalyst and mixture of α - and β - glycosidic product is formed . The main deficiency of this reaction is the long reaction time required ^{١٩٥}. When microwave irradiation was applied to conventional Fischer glycosylation an impressive acceleration of reaction (few minutes compared to several hours) was noticed with good α -glycoside product selectivity .

Table ٣-١ Condition and some properties of Fischer glycosylation reaction

<i>En.</i>	<i>solvent</i>	<i>starting material</i>	<i>time min</i>	<i>Temp. °C</i>	<i>IR Spectrum cm⁻¹</i>
١	Methanol	Glucose	١٠	٩٠	١٠٥٤ (C-O-C)
٢	Allyl alcohol	Glucose	١٠	١٢٠	١٦٥٠ (C=C)
٣	Propargyl alcohol	Glucose	١٠	١٢٠	٣٤٨٢, ٢١٢٠ C≡C C≡CH
٤	Methanol	Fructose	١٥	٩٠	١٠٠٠-١١٠٠ (C-O-C)
٥	Allyl alcohol	Fructose	١٥	١٢٠	١٦٠٠-١٧٠٠ C=CH _٢
٦	Propargyl alcohol	Fructose	١٥	١٢٠	٣٤٠٠, ٢١٩٠ C≡C C≡CH

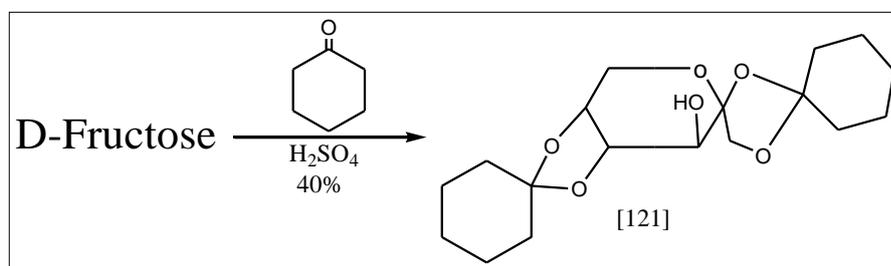
3-3 : Synthesis of sugars derivatives containing an olefin group in different positions

The other aims of the present study are to prepare sugars derivatives containing an olefinic ether group at position other than the anomeric position. For this approach, it required the protection of all the sugar hydroxyl groups leaving only the hydroxyl group for etherification free.

3-3-1 : Synthesis of 1,2:4,6-Di-O-cyclohexylidene-D-

fructopyranose [121]

When fine powder of D-fructose was treated with cyclohexanone in presence of concentrated H_2SO_4 , it gave a crystalline cyclohexylidene derivative [121] which was further purified from heptane to give (3.00 g) in 71% m.p=143-144 °C.



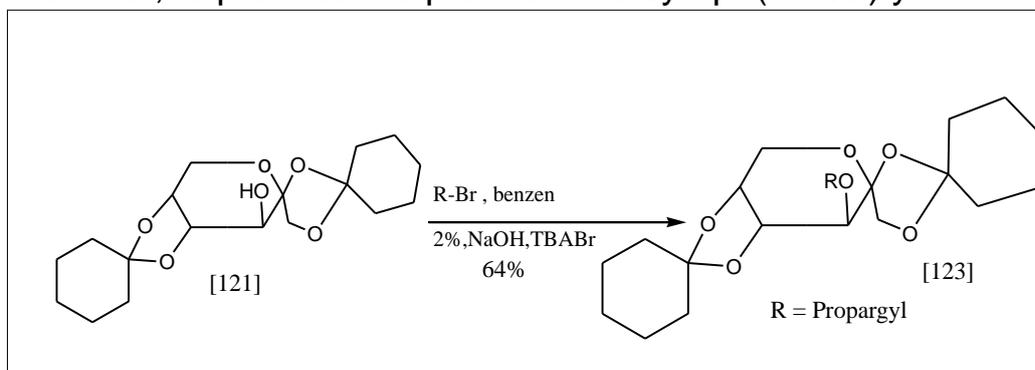
Compound [121] is characterized by IR and C-H-N analysis, its IR spectrum showed a stretching band at 3470 cm^{-1} for hydroxyl group Fig (3-13).

The spectroscopic and other physical data agree with (Ref. 14) reported for [121].

3-3-3 : Synthesis of 3-O-propargyl 1,2:4,6 Di-O-cyclohexylidene

D-fructopyranose [123]

In a similar manner, the derivative [123] was prepared via a method described for derivative [122], by using propargyl bromide instead of allyl bromide, to produce the product as a syrup (64% yield).



IR spectrum showed, the characteristic bands for the (C≡CH) at 3286 cm^{-1} and 2128 cm^{-1} for (C≡C) stretching band (Fig 3-10).

3-4 : Etherification of sugar derivatives by using microwave technique

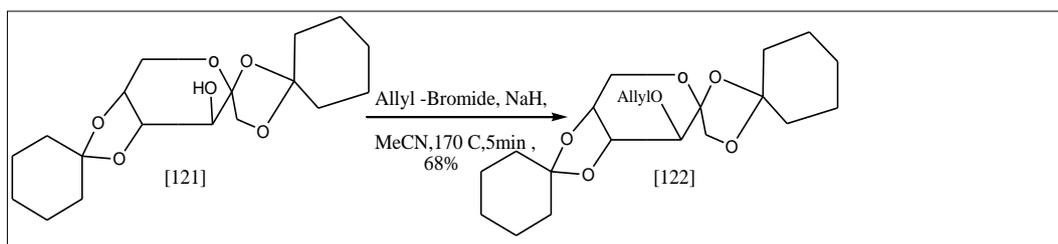
Microwave heating has been shown to be the most useful method to assist protection group manipulation reaction on saccharide¹⁹⁸. Short reaction times and large rate enhancements as compared to conventional methods are observed. Yields are comparable or better than when using conventional methods, and sometimes much higher in reactions where the short reaction time prevents

decomposition⁽¹¹⁾.

3-4-1 : Synthesis of 3-O-allyl 1,2:4,6 Di-O-cyclohexylidene

D-fructopyranose by using microwave technique [122].

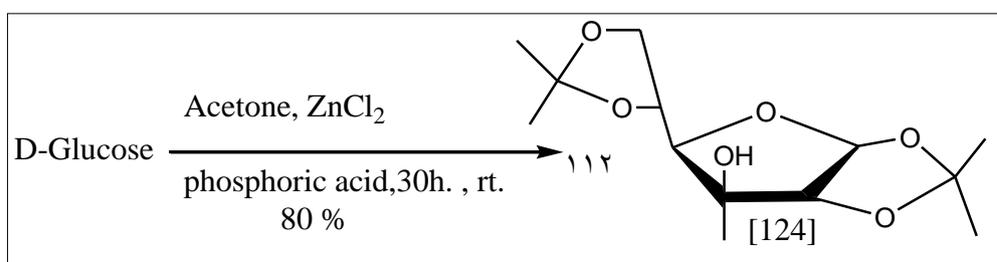
Using microwave (mw) technique in the reaction of [121] and allyl alcohol in the presence of strong base (NaH), very short time gave good yields of products [122] in 68% yield.



3-4-2 : Synthesis of 3-O-allyl and 3-O-propargyl 1,2:5,6 - Di-O-isopropylidene - α -D-glucufuranose [120][126]

Acetonation (isopropylidennation) is the most widely used reaction for the initial step of carbohydrate derivatives and many methods are known to accomplish this reaction⁽¹²⁾.

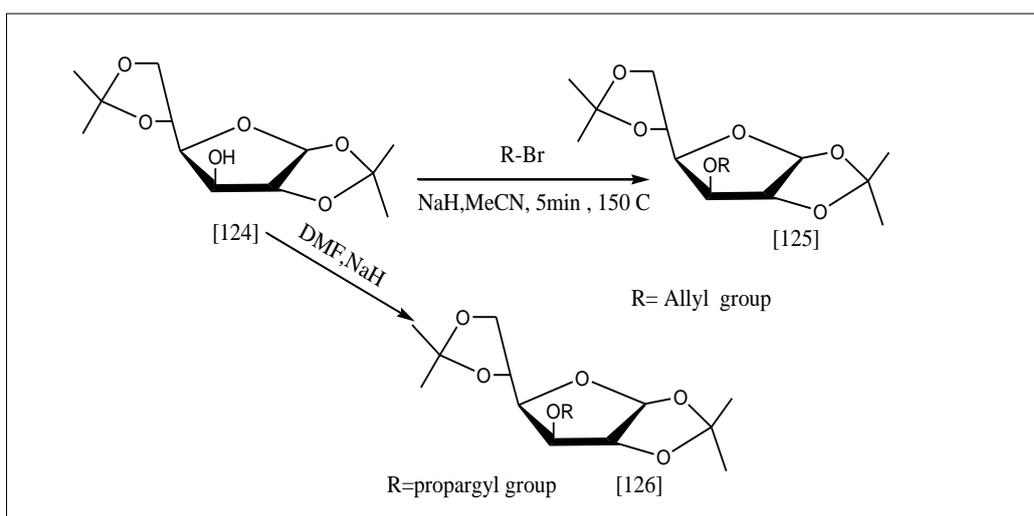
In order to obtain [120] and [126], D-glucose was first converted to 1,2:5,6-di-O-isopropylidene-α-D-glucufuranose [124] which was prepared in a similar manner method described in the literature (Ref. 120). Treatment of D-glucose with acetone in the presence of ZnCl₂ gave [124] in 80% yield after recrystallization from chloroform-hexane, m.p = 109–110°C, Lit⁽¹²⁰⁾: 108–109°C.



IR spectrum showed stretching band at 3398 cm^{-1} for OH group and for isopropylidene group at $2700-2900\text{ cm}^{-1}$. Fig (3-16)

When [124] was reacted with allyl alcohol in presence of (NaH) in microwave oven, 100°C , 40 w, for 5 min it gave the corresponding ethers [125] (80% yield). The IR spectra showed the stretching band at 1650 cm^{-1} for $\text{C}=\text{CH}_2$, fig (3-17).

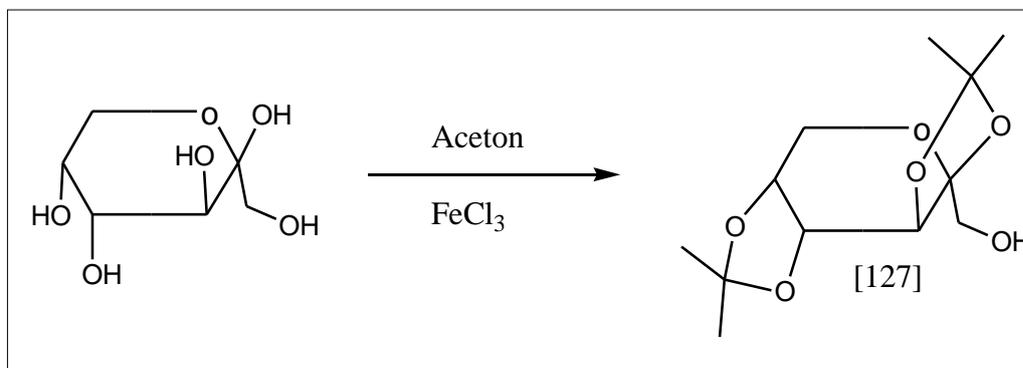
The derivative [124] was converted to [126] by reaction with propargyl bromide in presence of strong base (NaH) in dry DMF as solvent at rt for 48 hr to produce the products as a brown syrup in 90% yield.



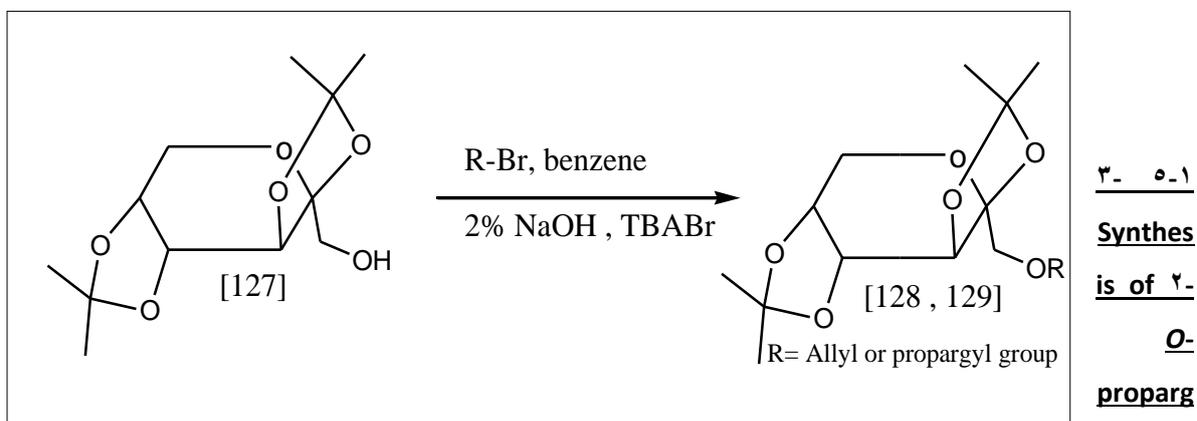
3-5: Synthesis of 1-allyl or propargyl 2,3:4,6 Di-O-isopropyliden

- D-fructopyranose [128] [129]

The strategy used for the synthesis [128] and [129] is by converting the D-fructose to 2,3,4,6-di-O-isopropylidene-β-D-fructopyranose which was prepared from D-Fructose and acetone using anhydrous ferric chloride¹²⁹ as Lewis acid catalyst.



After that, the derivative [127] was converted to the ether derivatives allyl or propargyl O-glycoside in a similar procedure which was used to prepare derivative [122] and [123] giving [128] [129] in 70% and 60% yield respectively. The products characterized by IR spectrum which showed for derivative [128] a stretching band at 2900-2800 cm⁻¹ for isopropylidene, 1616 cm⁻¹ for C=CH₂, Fig (3-20), and derivatives [129] showed stretching band at 3300 cm⁻¹ for C≡CH and 2196 cm⁻¹ for C≡C and, Fig (3-21).

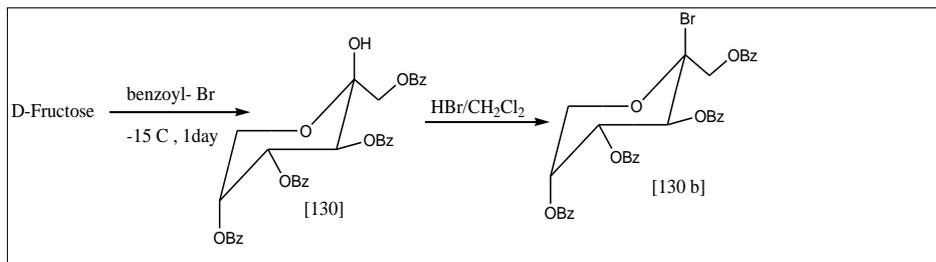


yl tetra-O-benzoyl-β

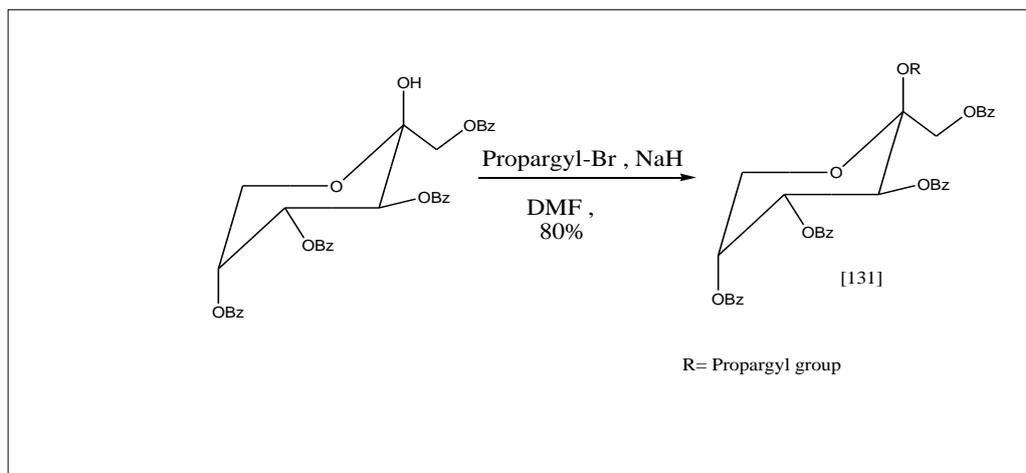
-D-fructopyranose. [131]

To prepare derivative [131], we need to convert the D-fructose to tetra-O-benzoyl-β-D-fructopyranose, the reason is to protect the hydroxyl group with a benzoate which is known to be stable toward acid conditions¹³¹. 1,2,3,4,6-Tetra-O-benzoyl-β-D-fructopyranose was obtained when D-fructose was treated with benzoyl bromide, using pyridine as a catalyst in carbon

tetrachloride at (-10°C) for 24 hr . This method was chosen¹¹ because it gives [130] in good yield (60%) and high purity after recrystallization from ethanol .



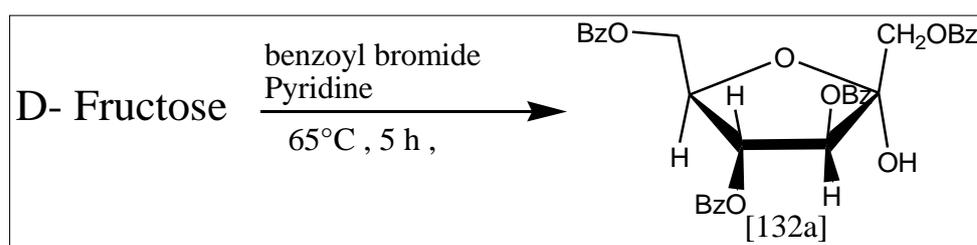
The derivative [130] was characterized by IR spectrum Fig(3-22) and elemental analysis .IR showed stretching band at 3432 cm^{-1} for hydroxyl, stretching band at 1728 cm^{-1} for $(\text{C}=\text{O})$ of ester group and 1602 cm^{-1} for the $(\text{C}=\text{C})$ aromatic bands . The derivative [130] was converted to [131] by reaction with propargyl bromide in presence of strong base (NaH) in dry DMF solvent at 0°C .TLC indicated the disappearance of the starting material . The product was purified by silica-gel chromatography to give the product syrup in (80%) yield .



IR spectrum showed the disappearance of the band of hydroxyl group and showed the stretching band at for $\text{C}\equiv\text{CH}$ and 3367 cm^{-1} 2128 cm^{-1} for $\text{C}\equiv\text{C}$,Fig (3 - 23) .

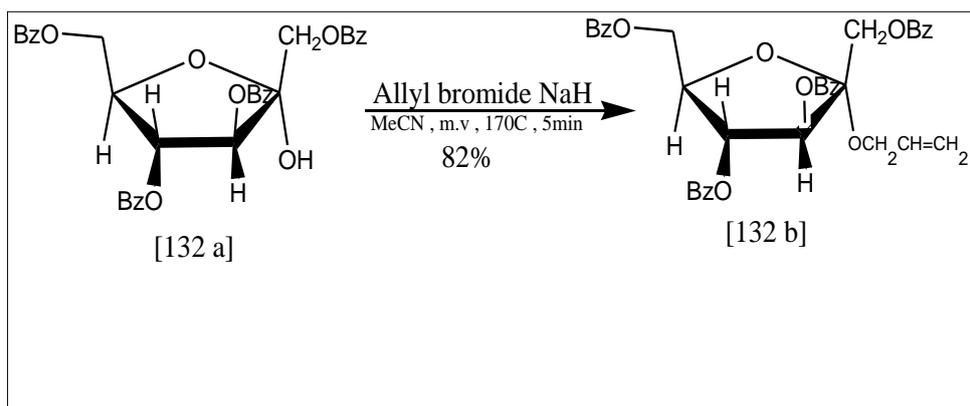
3-0-2 Synthesis of 1-O-allyl tetra-O-benzoyl-β-D-fructofuranoside

For the synthesis of derivatives [132b], D-fructose was first converted to 1,3,4,6-tetra-O-benzoyl-β-D-fructofuranose [132a], to leave the hydroxyl group at C-5 free for the required chemical modification derivatives which was obtained when D-fructose was treated with benzoyl chloride, using pyridine as a catalyst.



The product was characterized by its IR spectrum and elemental analysis. The IR spectrum showed a stretching band at 3414 cm^{-1} for

the OH group, 1720 cm^{-1} for C=O, and at 1600 cm^{-1} for aromatic C=C Fig(3-2 b). Allyl bromide and sodium hydride were added to a solution of 1,3,4,6-tetra-benzoyl-β-D-fructofuranoside in MeCN and irradiation of the mixture by microwave oven for 5 min at 170°C gave product derivative [132b] in 82% yield.

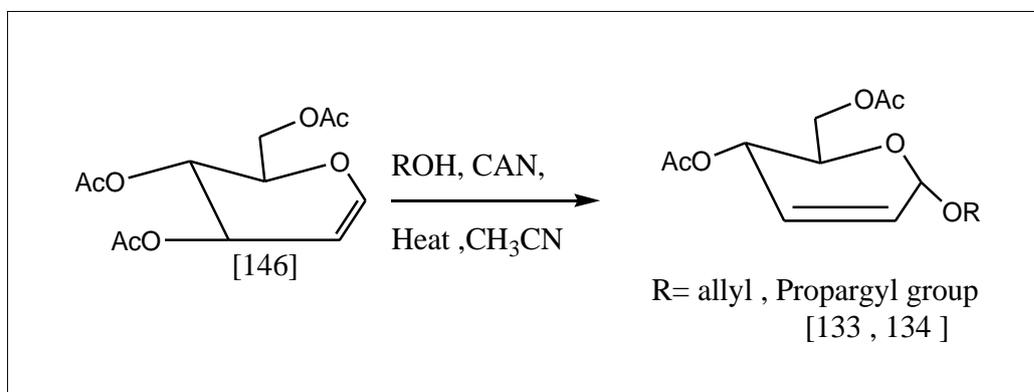


The derivative [132b] was characterized by IR spectrum stretching band at 1723 cm^{-1} for (C = O) , 1602 cm^{-1} for (C = CH₂) 1110 cm^{-1} for C–O–C . Fig (3-24) .

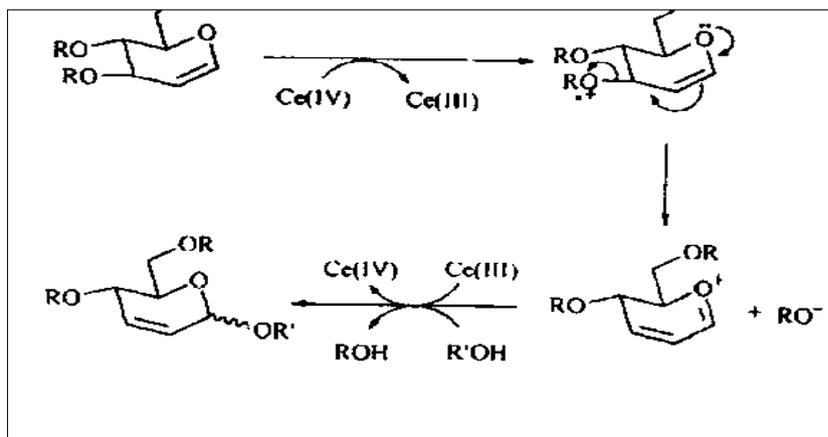
3- 6 : Glycosylation of glucal

2, 3- Unsaturated glycosides are versatile chiral building blocks in the synthesis of several natural products . Ferrier rearrangement was used to prepare glycoside from the glucal using a variety of Lewis acid reagents in the presence of alcohols¹³³ such as (BF₃·Et₂O , SnCl₄, AlCl₃, InCl₃ , NbCl₅) .

In this work Ceric(IV) ammonium nitrate (CAN) has been used , which is mild and efficient reagent for the glycosidation .



Treatment of 2,3,6-tri-O-acetyl-D-glucal [146] with allyl and propargyl alcohol in the presence of 10 mol % ceric ammonium nitrate (CAN) in refluxing acetonitrile gave the corresponding O-allyl and O-propargyl 2,3- unsaturated glycoside in 63% and 44% respectively. The S_N1 mechanism of the reaction illustrated below¹³³ .



R= allyl , poropargyl , cinnamyl

scheme 3-2 Mechanism of glycosidation of glucal

Pure 2,3 - unsaturated glycoside was afforded by purifying in column chromatography on silica- gel (ethylacetate – petroleum ether 2:8) to produce the product [133] in 74% yield, IR spectrum for compound [133] showed stretching band which were identical as described in (Ref 183,123) (3277, 2920, 2118, 1740, 1370, 1270, 1237, 1060, 912, 733) cm^{-1} Fig (3-25),

And product [134] allyl derivative showed stretching band at (1760, 1601, 1372, 1231, 1044) cm^{-1} , Fig (3-26).

3-7 : Synthesis of azido – sugar derivatives

The second approach of this work was the construction of sugars –containing azido group at different positions of the sugar molecule .

Glycosyl azides are important derivatives in carbohydrate chemistry, so that several methods have been reported; one important approach have been efficiently synthesized by Lewis acid catalyzed reaction. The detailed synthesis of azide glycosyl can be found below :-

3-7-1 : Azidation of sulfonyl sugar derivative

To synthesize the azido-sugars [137][139][141],

one strategy was the replacement of the hydroxyl group at different positions with azide group. This was accomplished by converting it first to a good leaving group, such as the sulphonate ester, then its replacement via $\text{S}_{\text{N}}2$ displacement reaction with azide group.

Thus treatment of [130][127][121] with *p*-toluene sulfonyl

chloride in pyridine at room temperature gave, after work up, the desired sulfonate esters [136] [137] [138] which were characterized by IR spectroscopy, CHN-analysis and some physical properties (table 3-2). IR spectra show clearly the (SO_2) stretching band at (1170 and 980) cm^{-1} , and the disappearance of the hydroxyl stretching band at 3300cm^{-1} , Figures (3-28),(3-29),(3-30).

Table(3-2) Conditions and some properties for preparation of azides derivatives

Entry	<u>OH-Comp.</u>	<u>sulfonyl Comp.</u>	<u>azido Comp.</u>	Time	Temp.C	<u>IR</u> cm^{-1} (-N ₃)
1	[135]	[136]	[137]	19hr	60	2100
2	[127]	[138]	[139]	30 hr	140	2108
3	[121]	[140]	[141]	24 hr	140	2100

The primary sulphonyloxy group is usually replaced by an azide ion in dipolar aprotic solvent but the secondary sulfonate replacement needs more drastic conditions: high boiling aprotic solvent and long reaction time.

The displacement of λ -sulfonate ester by $(-N_2)$ ion is hindered for reason that this condition resemble a neopentyl type hindrance. Therefore, to increase the efficiency of a reaction Ali et al.¹⁰⁴ have used tetrabutyl ammonium bromide as catalyst to increase the polarity of the $-COSO_2$ bond.

The azido derivative [137][139][141] were obtained in good yield and were characterized by IR spectroscopy. The spectrum clearly showed an $(-N_2)$ stretching band at $(2100 - 2200) \text{ cm}^{-1}$ and disappearance of the $(-SO_2)$ group stretching band, Figures (3-29) (3-31)(3-33).

3-7-2 : Azidation of alcohols by one-pot method

We also used zinc azide in its more stable form bis-pyridine complex¹⁰⁵ for the one-pot conversion of alcohol into azides. Treatment of derivatives [130][131][134] with zinc azide bis-pyridine complex (1.0 eq.) (prepared as described in reference⁹⁹)

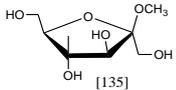
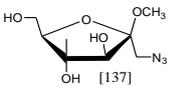
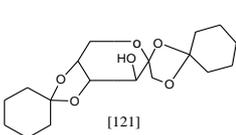
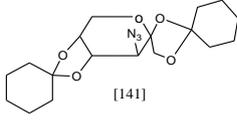
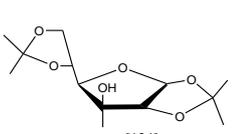
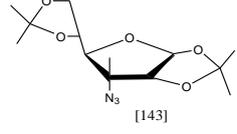
triphenyl phosphine (1.0eq) and diisopropyl azodicarboxylat (DIAD)

(2eq) in toluene or DMF smoothly afforded the corresponding azides [137][141][143], table (3-3).

These products were characterized by their IR spectrum and some physical properties which were identical with the literature.

The FT-IR spectrum clearly showed stretching band at $2100 - 2200 \text{ cm}^{-1}$ for $(-N_2)$ group

Table(3-3):Conditions and some properties for preparation azide derivatives

Entry	substrate	product	solvent	time	temp.	IRcm ⁻¹ (-N ₃)
1			DMF	4h.	rt	2100
2			toluene	12h.	rt	2100
3			toluene	6h.	rt	2110

۳-۷-۳
Synthes
is of
some
azido –
sugar
by
using
trifluor

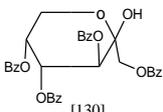
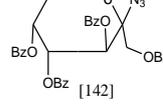
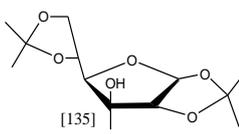
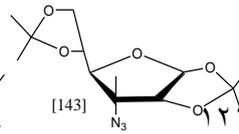
omethane

sulfonic anhydride .

The azide - sugar [۱۴۲] [۱۴۳] were prepared from the hydroxyl sugar precursors using the method described by Sabesan^{۱۶۷}. Compounds [۱۳۰] and [۱۳۵] were dissolved in pyridine at ۰°C. Trifluoromethanesulfonic anhydride was added in drops under nitrogen atmosphere, after that the product of the first reaction was dissolved in anhydrous DMF and treated with sodium azide. The corresponding azides [۱۴۲][۱۴۳] were produced in good yields, which were characterized by IR spectroscopy.

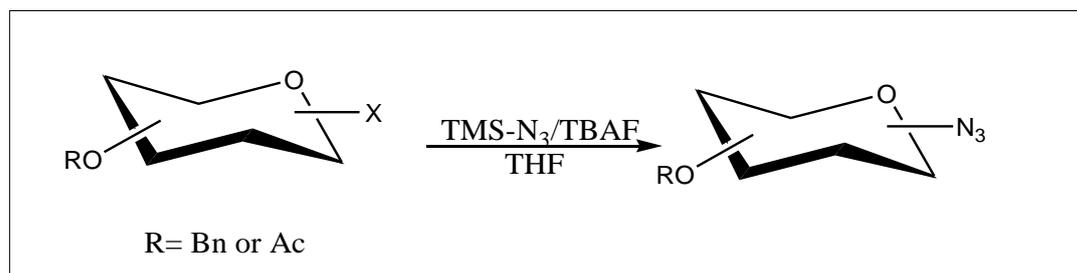
The FT-IR spectrum Fig (۳-۳۴) (۳-۳۵) clearly showed stretching band at (۲۱۰۰-۲۲۰۰) cm⁻¹ for –N₃ group and disappearance of stretching band of hydroxyl group.

Table (۳-۴) Condition and some properties for preparation of azide derivatives

Entry	substrat	product	solvent	time	temp C	IRcm ⁻¹ (-N ₃)
1			DMF	42h	rt	2129
2			DMF	24h	rt	2110

1.1.4 Synthesis of azido – sugar by using trimethylsilyl azide

The general transformation for azide displacement is outlined as below and involved nucleophilic displacement of bromide, chloride, triflate, tosylate and trichloromide (X).



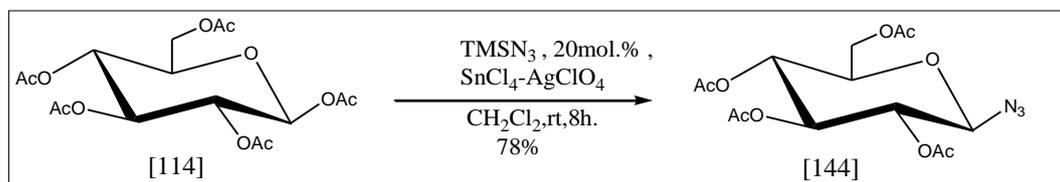
Several Lewis acid catalysts were screened by taking a reaction of 1,2,3,4,6-penta-*O*-acetyl- β -D-glucopyranose with trimethylsilyl azide TMS-N₃ (which prepared as reports in reference (106)).

K K.Matsubara and co- workers^{107,108} found that the best result was obtained when the catalyst generated in situ from SnCl₄ and AgClO₄ was employed. The glycosyl donors with TMS-N₃ using the Sn(IV)catalyst having perchlorate anion a catalytic cycle is more efficiently made up to afford the desired glycosyl azide in nearly quantitative yield. Glycosyl azide was obtained in good yield when dichloromethane was used. This method was successfully carried out just starting from 1-*O*-acetyl -sugars without necessity of converting the sugars into glycosyl halides.

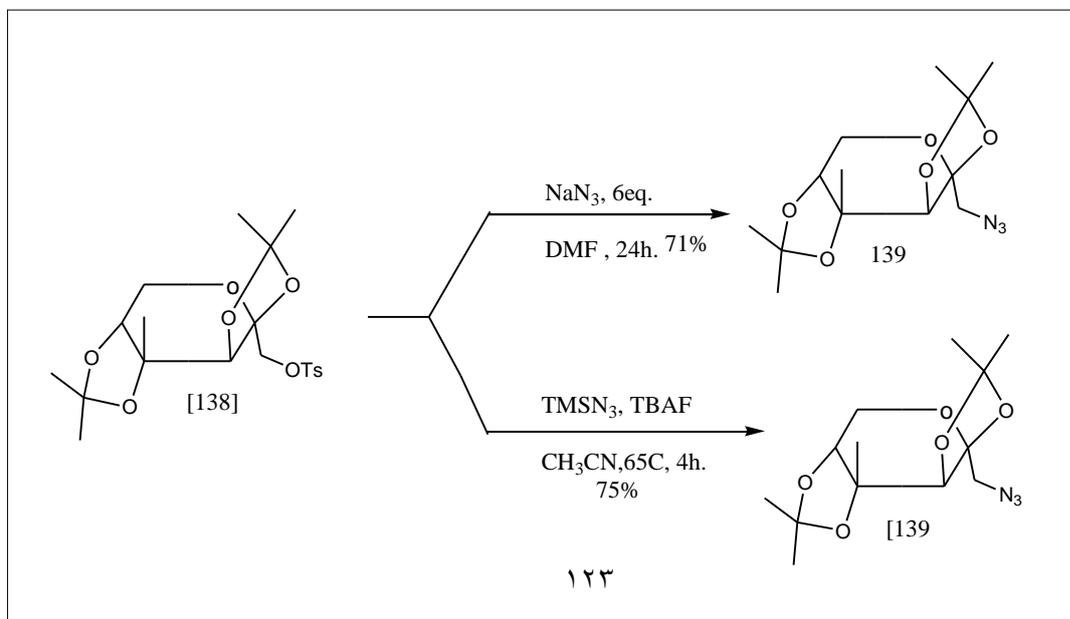
Reaction of 1,2,3,4,6-penta acetyl- β -D-glucopyranose with TMS-N₃ in presence of mixture of SnCl₄ (0.01 mmol) in toluene and suspension of AgClO₄ (0.01 mmol) in CH₂Cl₂ at room temperature. After stirring the mixture for 20 hrs, usual work up and the product separation by column

chromatography on silica gel afforded the desired glycosy azide [144] in 78% yield m.p=116-118°C.

The product is characterized by its IR spectrum and m.p which was identical with the literature²⁰. The IR showed stretching band at 2120 cm^{-1} for (-N₃) Fig (3-36).



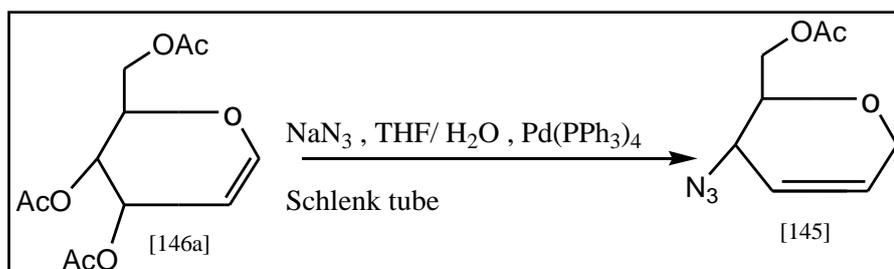
To prepare 1-azido-1-deoxy 2,3:4,6-di-*O*-isopropylidene-β-D-fructopyranose^{138,139} we noticed that when using the typical azido displacement conditions were required (24hr.) and (6eq.) of sodium azide in warm DMF, but when tosylate derivative [138] was treated with TMS-N₃/TBAT the displacement proceeds in good improved yield and short reaction time¹³ (4h).



3-7-9 :
Synthe

Synthesis of glucal azide

The azidation of 2,3,6-tri-O-acetyl-D-glucal [146a] was first examined by using $\text{Pd(PPh}_3)_4$ (prepared as describe in Ref [146]) as the catalyst and sodium azide as the nucleophile, the reaction being performed in a THF/H₂O mixture at 0°C, the azidation occurred in 62% yield from derivative 2-O-acetyl-2-azido-2,3,6-tri-deoxy-D-erythro-hex-5-ene-pyranoside [145].



The IR spectrum clearly showed Fig(3-37) stretching band at 2106

cm^{-1} for (N_3) and 1760 cm^{-1} for C=O of acetyl group.

3-8 : Synthesis of unsaturated sugars

The double bond can be introduced by dehydration of monosaccharide to give the so-called unsaturated sugars .Those unsaturated sugars have different structures from the well-known vinyl sugar monomers .

E.Fischer [147] reported the preparation of glycal by reduction of the per-O-acetyl glycopyranosyl halides using zinc dust and acetic acid to the corresponding acetylated glycals .

Glycal when prepared from glycosyl halide can give products in good yield and in high purity without the need for purification and

has been applied to different sugars protected with a variety of esters .

3-1-1 : Synthesis of 2,3,6- triacetyl glucal

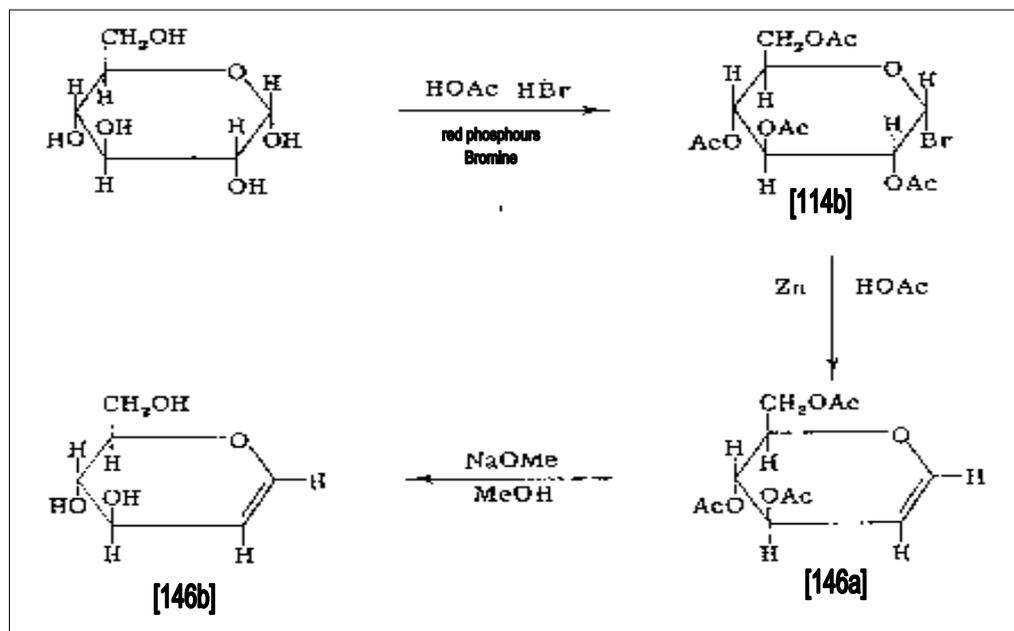
The best studied of the glycols is the tri-acetyl-D-glucal [146a] derived from D-glucose. The strategy used for the synthesis of glucal [146a] was started with D-glucose in a series of reaction shown in (scheme 3-3).

In order to obtain the targeted compound 2,3,6-penta-O-acetyl-β-D-glucopyranose [146] was prepared from D-glucose (as describe in page 3) The second reaction sequence was the bromination of [146] with red phosphorus and bromine for 4 hrs at room temperature after filtration, the filtrate contains tetra-O-acetyl-α-D-gucopyranosyl bromide [146b].

W.Lichtenthaler¹⁹⁸ preferred to use the HBr/CH₂Cl₂ in place of HBr/HOAc since acetic acid was extremely difficult to remove and severely interferes with ensuing reaction by concomitant formation at the anomeric acetate^{198, 96}

The final step was a reductive elimination of the derivative [146b]

with zinc dust to afforded the *endo*-glucal [146a]. By different trying with the aid of seeding the residual syrup crystallizes. By recrystallization from petroleum ether and ether, the pure compound can be produced yield is 60%. m.p 50-56 °C, lit¹⁹⁸ : 54-55 °C



Scheme (3-3) Preparation of tri-acetyl glucal

The α, β, γ -tri acetyl –glucal could be converted easily to glucal [146] by deacetylation process with a methanolic solution containing catalytic amounts of sodium.

The α, β, γ -tri-*O*-acetyl glucal was characterized by IR spectrum and m.p which was identical with the literatures . The FT .IR spectrum Fig(3-38) showed band at 1740 cm^{-1} for (C=O) .

And for glucal [146] , band of OH group appeared clearly at 3400 cm^{-1} Fig (3-39) .

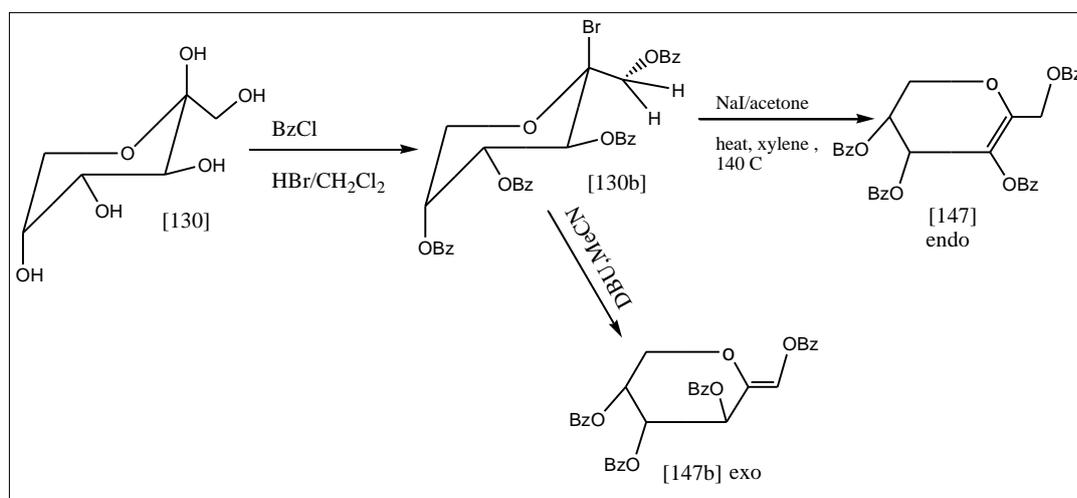
3-8-2- Synthesis of *endo*-fructal

A proper substrate to study the reductive elimination was tetra-*O*-benzoyl- β -D-fructopyranosyl bromide [130b] readily accessible from D-fructose by benzylation to the tetrabenzoate [130] subsequent treatment with $\text{HBr} / \text{CH}_2\text{Cl}_2$.

The primary 1-*O*-Bz is more readily expelled than the secondary 2-*O*-Bz the leaving group capacity of the latter had to be increased to direct the displacement reaction towards *endo*-position.

The practical protocols have been developed to a stirred solution of fructosyl bromide [130b] in anhydrous acetone and sodium iodide. The syrup was taken up in boiling xylene (140°C) for 2 hr. to produce sugar consisting of three compounds [130b] [147][147b]

Separation was effected on a silica gel column by elution with toluene : EtOAc (1 : 1) to yield *endo*-hydroxy fructal ester [147] as a syrup, 33% yield which was characterized by IR spectrum, CHN – analyses, m.p and some other physical properties which was identical with literature, table (3-7)



3-9 : Triazole linked carbohydrates

The main aim of this research is the bonding between the saccharide groups via a triazole group and may be found different methods for their preparation. Further disclosed was the use of their compounds as potential enzyme inhibitors, and acetylenic intermediate compound⁽¹⁶⁴⁾.

Azido and alkyne are easy to introduce into organic compounds by both nucleophilic and electrophilic processes, and the cycloaddition reaction of azides and alkynes or alkenes are thermodynamically favorable⁽¹⁶⁵⁾.

The 1,3-DC reaction of the parent 1,3-dipoles, with alkenes, and alkynes involves π electron from the dipole and π electrons from the alkene or alkyne. If the 1,3-DC reaction proceeds via a concerted mechanism it is thermally allowed with the description $(\pi^4_s + \pi^2_s)$ according to the Woodward – Hoffman rules⁽¹⁶⁶⁾.

Our objective was to prepare the triazole and triazoline under different conditions⁽¹⁶⁷⁾.

The compounds of the present work are expected to be synthesized by more general methods.

3-9-1 Thermal reaction

The first approach was the use of thermal coupling reaction of allyl ether derivatives or propargyl ether derivatives [133] [110] [126] [146a] with azido sugar derivatives [137] [137] [144] [141].

The standard condition for the construction of the triazole ring involves refluxing the two components in an organic solvent (often toluene) to afford compounds [cop1] [cop2] [cop3] [cop4] respectively for four compounds, in low yield and as expected as a mixture of regioisomers (1,4 and 1,5-regioisomers).

3-9-2 Microwave reaction in presence of Copper – catalyzed reaction

A major advance has recently been achieved parallel to investigations through the use of copper – catalyzed reaction . This only yielded a slow conversion to the monocoupled products . A number of copper(I) sources can be used directly ,and found that the catalyst is better prepared in situ by reduction of Cu(II) salts , which are less costly and often pure than Cu(I) salt⁽¹¹⁾ (CuSO₄·5H₂O serves well)⁽¹²⁾ . As the reductant , ascorbic acid or sodium ascorbate proved to be excellent⁽¹³⁾ .The 1,4-triazole products were obtained in high yields and high purity at 0.20 – 2 mol catalyst loading . The use of an excess (1-2 equiv) of the azido carbohydrate drove the reaction to completion while the excess could be readily recovered by column chromatography⁽¹⁴⁾ .

The use of the microwave irradiation significantly reduced the time of the reaction . As the starting point of our exploration , we chose the reaction between allyl or propargyl sugars [110] [128] [129] [117] [126][116][120] and azides sugars [144] [139] [139][137][144] [144][139] to produce the coupling reaction [cop³][cop⁴] [cop⁵] [cop⁶] [cop⁷][cop⁸][cop⁹] respectively for seven compounds .

2-9-3 : Sealed tube reaction

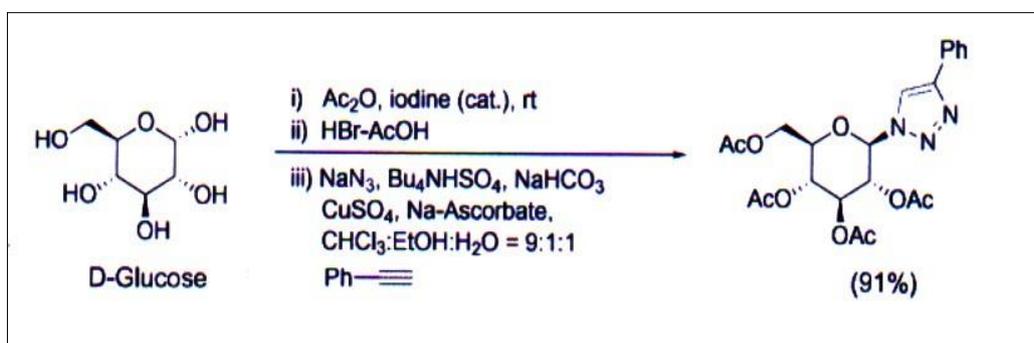
we have found that glucals with electron-withdrawing protecting groups undergo efficient cycloaddition with glycosyl azides. Tri-*O*-acetyl-D-glucal [14a] readily engage in 1,3-DC with glycosyl azides [19] [14] at elevated temperature (120 °C), to produce [cop10][cop11], the reaction is carried out in solvent of high boiling point like triethylorthoformate because the unstable triazoline intermediate can be isolated in good yield with little or no purification. In all other solvents the triazoline undergoes elimination to afford the corresponding triazole¹⁰.

In similar procedure *endo*-Fructal [14Y] react with azide sugar [14Z] to produce [cop14], in presence of CuBr.(Ph₃P) as catalyst.

In the other hand we used schlenk tube to make 1,3 DC for allyl or propargyl ethers [14a] [13] [14Y] and glycosyl azide [14Z] [140] [140] in presence of CuBr.(Ph₃P) as a copper catalyst to produce the coupling products [cop11] [cop12][cop13] respectively for three compounds.

3-9-4 :The One –Pot reaction

As shown below, unprotected D-glucose was acetylated with acetic anhydride as catalyzed with trace amount of iodine, followed by brominolysis of the anomeric acetate. After removal of all volatiles a subsequent azide conversion and in situ Cu (I) catalyzed α,β -dipolar fusion reaction with allyl sugars, to link the two carbohydrates and only α,β -triazoles were produced, the isolated yield was 91%.

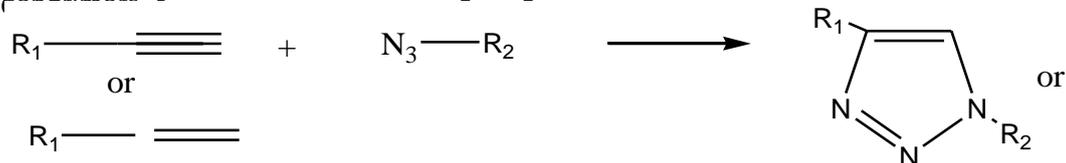


Saccharide acetate can also be used as substrates for this reaction. As shown in Table (3-11), the acetate of D-glucose has been employed as starting materials, with a similar brominolysis procedure followed by the in situ generation of glycosylazide and α,β -dipolar cycloaddition, triazolyl glyconjugates were synthesized when the *O*-propargyl D-fructopyranoside [118] react with azide acetate [144] to produce [cop 10] in satisfactory yield (81%).

Table (3-5) showed clearly some properties and spectral data for the products. The IR spectra are shown in Fig (3-23) to Fig (3-28) and H-NMR spectra are reproduced in Fig (3-29) to Fig (3-36).

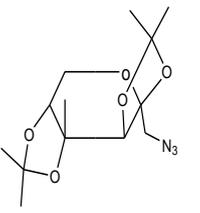
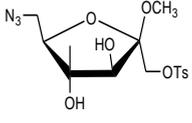
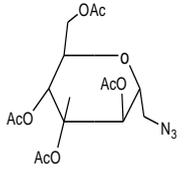
Due to the efficient transformation of the reaction it can also be used in synthesis of polyvalent glycomolecules such as

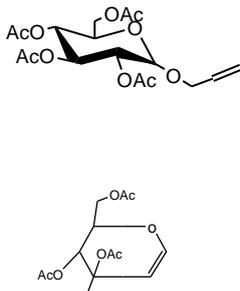
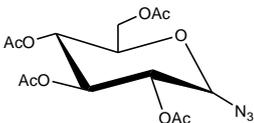
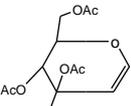
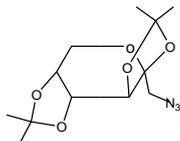
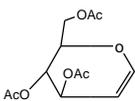
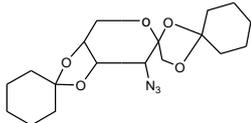
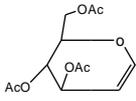
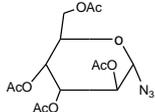
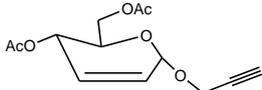
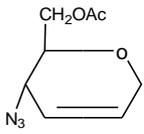
Table (3-5) Conditions for preparation of triazole and triazolin



	R^2	Product	Conditions	Time (h/min)	Yield %
		Cop ¹	Thermal condition Dioxane, 70 °C	192	70
		Cop ²	Schlenk tube Trimethylorthoformate, 120 °C	56	82
		Cop ³	m.w, DBU, (Ph ₃ P) ₃ CuBr	70	82
	H=CH ₂			90	82

R²	Product	Conditions	Time (h/min)	Yield %
	Cp ^z	M.W, toluene CuBr.(Ph ₃ P) ₃ 120 °C		

entry	R ¹	R ²	Product	Conditio`ns
C≡CH		Cop ^o	M.W , toluene ,CuBr.(PPh ₃) ₃ , 120°C	6. 86
CH ₂		Cop ⁶	M.W , toluene ,CuBr.(PPh ₃) ₃ , 120°C	8. 76
		Cop ^Y	1-Thermal methode ,tolune, 110°C 2. in prsence of CuBr(PPh ₃) ₃ 3-Microwave, 80°C, 100W, DMF, CuBr(PPh ₃) ₃	12. 80 72 82

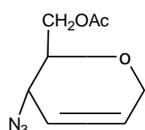
8			Cop ⁸	M.W. DBU, CuBr (PPh ₃) ₃ toluene, 120°C.
9			Cop ⁹	seald tube trimethylorthoformate, 120°C
10			Cop ¹⁰	seald tube trimethylorthoformed, 120°C
11			Cop ¹¹	1. Schlenk tube trimethylorthoformate 2. CuBr(PPh ₃) ₃
12			Cop ¹²	Schlenk tube trimethylorthoformate 120°C CuBr(PPh ₃) ₃

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R²**Product****Conditions****Time (h/min)****Yield %**

	Cop 13	Microwave DBU, CuBr (PPh) ₃ 120°C DMF solvent	1.10	86
	Cop 14	Schleuk tube trimethylorthoformate CuBr(PPh) ₃	6.	60
	Cop 10	One - pot synthesis 1. HBr·CH ₂ Cl 2. NaN ₃ , BuNHCO ₂ NaHCO ₃ 3. CuS, O ₂ Na-ascorbate 4. CH ₂ Cl:EtOH, rt	36	81

R ¹	Product	Conditions	Time (h/min)	Yield %
----------------	---------	------------	--------------	---------

Cp¹⁶

Schlenk tube
trimethyl ortho
formate
CuBr.(PPh₃)₃

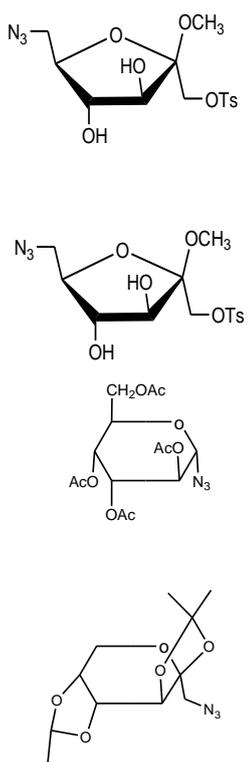
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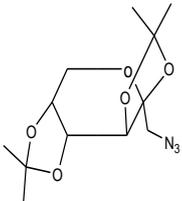
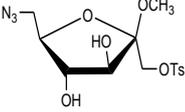
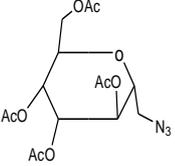
6.

Tabel (3-6) IR & H1-MNR Spectra data for triazole

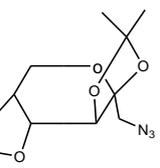
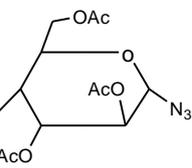
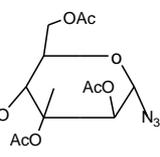
R¹Remarks of IR, cm⁻¹

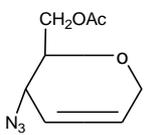
Remarks of NMR

 <p>Chemical structures showing various azide-protected sugars and nucleosides, including derivatives with OCH₃, OTs, OAc, and isopropylidene groups.</p>	<p>Clearly disappearance of ν_{N} band at $(2100 - 2200) \text{ cm}^{-1}$, 3030 cm^{-1}</p> <p>OH group, 1094 cm^{-1} (C-O-C)</p> <p>Clearly disappearance of ν_{N} band at $(2100 - 2200) \text{ cm}^{-1}$, 3028 cm^{-1}</p> <p>OH</p> <p>Clearly disappearance of ν_{N} band at $(2100 - 2200) \text{ cm}^{-1}$, 1704 cm^{-1}</p> <p>Clearly disappearance of ν_{N} band at $(2100 - 2200) \text{ cm}^{-1}$, 2966 cm^{-1}</p> <p>2966 cm^{-1} isopropylidene</p>	<p>$\sigma = 7.2$ (H of trizole ring), 0.01 (H, $\text{CH}=\text{CH}$), 4.2 (γH, methylene), $3.8 - 3.6$ (H of the ring), 2.3 (H, CH_2), 1.6 (H, ring)</p> <p>$\sigma = 7.2$ (H of trizole ring), $0.2 - 0.6$ (H of the ring), $4.4 - 4.1$ (γH methylene), 2.01 ($1\gamma\text{H}$, $\epsilon \text{ CH}_2\text{CO}$), $1.6 \gamma\text{H}$, CH_2OSO_2</p> <p>$\sigma = 6.4$ (1H, H-σ), $0.6 - 0.4$ (γH), 4.88 (1H), 4.64 (γH, CH_2N), 3.91 ($\text{OCH}_2\text{CH}_2\text{N}$), $2.2 - 1.97$ ($\gamma\epsilon\text{H}$, $\wedge\text{CH}_2\text{CO}$)</p> <p>$\sigma = 7.8 - 7.0$ (H, trizole ring), 4.2 (H, ring), $1.4 - 1.1$ ($\gamma\epsilon\text{H}$, γCH_2 of isopropylidene), 2.2 (γH of methylene)</p>
<p>R^γ</p>	<p>Remarks of IR, cm^{-1}</p>	<p>Remarks of NMR</p>

<p>=CH</p>  <p>=CH₂</p>  	<p>Clearly disappearance of -N_r band at (2100 - 2200) cm⁻¹ 2979 cm⁻¹</p> <p>isopropylidene</p> <p>Clearly disappearance of -N_r band at (2100 - 2200) cm⁻¹ 1718 cm⁻¹</p> <p>(OH), 1040 cm⁻¹ (C-O-C)</p> <p>Clearly disappearance of -N_r band at (2100 - 2200) cm⁻¹ 1760 cm⁻¹</p> <p>isopropylidene, 1700 cm⁻¹ acetate</p>	<p>σ = 4.8- 4.2 (H , triazole ring) , 4.2-3.7 (H,ring)</p> <p>2.2 (1H methylene) , 1.0-1.1 (12H, 4 isopropylidene)</p> <p>σ = 7.3 (OH, aromatic ring) , 7.2 (H, triazole ring)</p> <p>4.2 (H, OH , sugar ring) , 3.8-3.1 (2H , methylene) 2.1 (3H, OCH₃)</p> <p>σ = 7.2 (H , triazole ring) , 3.8 (H , proton sugar)</p> <p>2.2 (12H, 4CH₂CO) , 1.4 (12 H of 3 isopropylidene)</p>
<p>R^r</p>	<p>Remarks of IR, cm⁻¹</p>	<p>Remarks of NMR</p>

	<p>Clearly disappearance of $-N_{\tau}$ band at $(2100-2200) \text{ cm}^{-1}$ 1700 cm^{-1} acetate</p> <p>Clearly disappearance of $-N_{\tau}$ band at $(2100-2200) \text{ cm}^{-1}$ 1740 cm^{-1} Acetate</p> <p>Clearly disappearance of $-N_{\tau}$ band at $(2100-2200) \text{ cm}^{-1}$ 1741 cm^{-1} acetate</p> <p>Clearly disappearance of $-N_{\tau}$ band at $(2100-2200) \text{ cm}^{-1}$ 1748 cm^{-1} acetate</p> <p>Clearly disappearance of $-N_{\tau}$ band at $(2100-2200) \text{ cm}^{-1}$ 1748 cm^{-1} acetate, 1602 cm^{-1} (C=C)</p>	<p>$\sigma = \rho, \gamma, \delta, \epsilon$ (H, proton ring), γ, δ (γH, δ methylene group), ν, λ, μ, ν (ν ϵH for λ CHτO)</p>
<p>R^{γ}</p>	<p>Remarks of IR, cm^{-1}</p>	<p>Remarks of NMR</p>

	<p>Clearly disappearance of $-N_3$ band at $(2100 - 2200) \text{ cm}^{-1}$ 3494 cm^{-1} (OH)</p> <p>2931 cm^{-1} isopropylidene</p>	
	<p>Clearly disappearance of $-N_3$ band at $(2100 - 2200) \text{ cm}^{-1}$ 1700 cm^{-1}</p> <p>(C=O) 3056 (C=C) aromatic</p>	
	<p>Clearly disappearance of $-N_3$ band at $(2100 - 2200) \text{ cm}^{-1}$ 1700 cm^{-1}</p> <p>acetate</p>	

R²	Remarks of IR, cm⁻¹	Remarks of NMR
	<p>Clearly disappearance of $-N_3$ band at $(2100 - 2200) \text{ cm}^{-1}$ 3420 cm^{-1} (OH)</p>	

Conclusions

1-The applied of microwave irradiation to conventional Fischer glycosylation resulting in an impressive acceleration of reaction time with good α - glycoside .

2- The reaction of allylation of sugars are not recommended to be carried out in a multimode domestic microwave oven due to uniform irradiation and temperature control and the reactions are run in a closed vessel .

3- With light- yielding wear synthesis of glycosyl azides was successfully carried out star from 1-O-acetyl sugar and trimethylsilyl azide using a catalyst generated from SnCl_4 and AgClO_4 without converting the sugars into glycosyl halides .

4- It was found that the HBr saturated in dichloromethane not HBr saturated in acetic acid because the latter contains some mol of acetic acid which is extremely difficult to remove .

5- In acid glycosylation of unprotected sugars we can use the cation exchange resin (H^+) to give clear products and higher yields .

6- We have introduced a convenient and general method for preparation of substituted triazoles and triazolines sugars derivatives by 1,3-dipolarcycloaddition of a variety of organic azides with olefinic or acetylenic sugars under thermal or microwave reaction-conditions .

7- It has been established that the construction of Triazolodissacharied by using 1,3-DC reaction when using the copper complexes $\text{CuBr} \cdot (\text{Ph}_3\text{P})_3$ as organic soluble catalyst .

8-The one-pot procedure does not require isolation of the azide intermediate and should prove to be especially useful when unstable low-molecular weight and polyvalent azides are needed .

9- The preparation compounds are expected to be more stable to enzymatic and chemical hydrolysis .

10- Microwave – heating has been shown to be most useful method in organic synthesis because the short reaction time prevents decomposition .

11-Endo-glycale were applied for the stereoselective alcohol additions to afford unsaturated glycosides .

Future Studies :

The future studies , if any , had better comprise three main axes :-

- ١- Synthesis of multivalent alkynes or alkenes sugars and multivalent azides sugars to prepare a triazole glycodendrimers or heterodimers .

- ٢-Studying the thermal and photochemical reactivity of these compounds.

- ٣- Studying the biological activity of the new prepared products .



Appendixes

Table (۳-۷) Some Physical properties for the allyl and propargyl sugars

N o.	Number of compou nd	Name of Compou nd	State of Compou nd	Percenta ge % yield	molecul ar formula	The C.H.N analysis		
						C %	H %	N %

١	١١٤	١,٢,٣,٤,٦- penta- <i>O</i> - acetyl- β -D- glucopyranos e	Solid mp= ١٣٠-١٣١ $^{\circ}$ C	٦٠٪	$C_{17}H_{22}O_{11}$			
٢	١١٥	١- <i>O</i> - propargyl ٢,٣,٤,٦-tetra- <i>O</i> -acetyl- β - D- glucopyranos ide	Solid ١١٥-١١٧ $^{\circ}$ C	٥٧٪	$C_{17}H_{22}O_{11}$	٥٢.٨ ٤	٥.٦ ٩	
٣	١١٦	١- <i>O</i> - allyl٢,٣,٤,٦- tetra- <i>O</i> - acetyl - β -D- glucopyranos ide	Syrup	٦٠٪	$C_{17}H_{22}O_{11}$	٥٢.٥ ٧	٦.١ ٨	
٤	١١٧	<i>O</i> -allyl - D- fructofurnosi de	Syrup	٨٠٪	$C_9H_{14}O_7$	٤٩.٠ ٩	٧.٢ ٧	
٥	١١٨	<i>O</i> -allyl-D- fructopyrano side	Syrup	٧٤٪	$C_9H_{14}O_7$	٤٩.٠ ٠	٧.٠ ١	

No.	Number of compound	Name of Compound	State of Compound	Percentage % yield
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٦	١١٩	<i>O</i> -propargyl-D- fructopyranosid	Syrup	٦٩%
٧	١٢٠	<i>O</i> -propargyl-D-glucopyranoside	Syrup	٧٠%
٨	١٢١	١,٢:٤,٥ - Di - <i>O</i> -cyclohexylidene -D-fructopyranose	Solid m.p=١٤٣ - ٤٤°C	٧١%
٩	١٢٢	٣- <i>O</i> -allyl ١,٢:٤,٥-Di- <i>O</i> -cyclohexylidene - D-fructopyranose	Syrup	٦٢%
١٠	١٢٣	٣- <i>O</i> - propargyl ١,٢:٤,٥-Di- <i>O</i> -cyclohexylidene -D-fructopyranose	Syrup	٦٤ %
١١	١٢٤	١,٢:٥,٦- Di- <i>O</i> - isopropylidene - α -D-glucofuranose	Solid m.p=١٠٩-١١٠ °C	٨٠ %

No.	Number of compound	Name of Compound	State of Compound	Percent yield%
١٢	١٢٥	٣- <i>O</i> -allyl-١,٢:٥,٦-di- <i>O</i> -isopopylidene - α -D- glucofuranose .	Syrup	٦٠%
١٣	١٢٦	٣- <i>O</i> -propargyl-١,٢:٥,٦-di- <i>O</i> -isopopylidene - α -D-glucofuranose	Syrup	٩٠%

١٤	١٢٧	٢,٣:٤,٥-di- <i>O</i> -isopropylidene - β -D-fructopyranos	Solid m.p.=٩٤ - ٩٥°C	٦٠%
١٥	١٢٨	١- <i>O</i> - allyl ٢,٣:٤,٥-di- <i>O</i> -isopopylidene - β -D- fructopyranose	Syrup	٧٠%
١٦	١٢٩	١- <i>O</i> - propargyl ٢,٣:٤,٥-di- <i>O</i> -isopopylidene - β -D- fructopyranose	Syrup	٦٥%
١٧	١٣٠	١,٢,٤,٥-tetra - <i>O</i> -benzoyl- β -D-fructopyranose	Solid m.p. = ١٧٣ - ١٧٤°C	٦٠%

No.	Number of compound	Name of Compound	State of Compound	Percentage % Yield
١٨	١٣١	٢- <i>O</i> -propargyl ١,٢,٤,٥- tetra- <i>O</i> -benzoyl- β -D-fructopyranoside	Syrup	٨٠%
١٩	١٣٢a	١,٣,٤,٦- tetra- <i>O</i> -benzoyl- <i>B</i> -D-fructofuranose	Solid m.p.=١٢٢-١٢٣°C	٧٧%
٢٠	١٣٢b	٢- <i>O</i> -allyl tetra- <i>O</i> -benzoyl- <i>B</i> -D-fructofuranoside	Syrup	٨٢%
٢١	١٣٣	١- <i>O</i> - propargyl-٤,٦-di- <i>O</i> -acetyl glucal	Syrup	٧٤%

٢٢	١٣٤	١- O- allyl-٤,٦-di- O-acetyl glucal	Syrup	٦٣%
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Table (٣-٨) Some Physical properties for azido sugars

N o.	Number of compou nd	Name of Compou nd	State of Compou nd	Percenta ge %	molecu lar formula	The C.H.N analysis		
						C %	H %	N %
١	١٣٥	Methyl-D- fructofurano sid	Syrup	٩٢%	$C_7H_{14}O_7$			
٢	١٣٦	Methyl ١, ٦ - di -O-p- toluene sulfonyl-D- fructofurano side .	Syrup	٧٢%	$C_9H_{18}O_7.S_2$			
٣	١٣٧	Methyl-٦- deoxy -٦- azido -١-O-b toluene sulfonyl-D- fructofurano side .	Syrup	٦١%	$C_8H_{16}O_7N_3S$			

٤	١٣٨	٢,٣ : ٤, ٥ - di-O-isopropylidene-١-O-p-toluene sulfonyl-β-D-fructopyranose .	Solid m.p= ١٢٥-١٢٦°C	٦٠%	C _{1٧} H _{٢٢} O _٨ S			
٥	١٣٩	١-Azido-١-deoxy-٢,٣ : ٤, ٥ - di-O-isopropylidene-β-D-fructopyranose .	Syrup	٧١%	C _{1٧} H _{1٩} N _٢ O _٥	٥٠.٥ ٢ ٥٠.١	٦.٦ ٦ ٦.٥	١٤.٧ ٣ ١٤.٢ ٢
٦	١٤٠	١,٢:٤, ٥ - Di-O-cyclohexylidene-٣-O-p-toluene sulfonyl-β-D-fructopyranose	Solid m.p=٩٦-٩٨°C	٦٢%	C _{٢٥} H _{٢٤} O _٨ S	٦٠.٧ ٢ ٦٠.١ ٥	٦.٨ ٨ ٦.٢ ٢	

N o.	Number of compound	Name of Compound	State of Compound	Percentage %	molecular formula	The C.H.N analysis		
						C %	H %	N %
٧	١٤١	٣-Azido-٣-deoxy-١,٢:٤,٥-di-O-cyclohexylidene-β-D-fructopyranose .	Syrup	٥٠%	C _{1٨} H _{٢٧} O _٥ N _٣	٥٩.١ ٧ ٥٨.٨ ٦	٧.٣ ٩ ٧.١ ٢	١١.٥ ٠ ١٠.٨ ٩

٨	١٤٢	٢-Azido-٢-deoxy-١,٣,٤,٥-tetra-O-benzoyl fructopyranose	Syrup	٨٢%	$C_{72}H_{74}O_9N_2$	٦٥.٧ ٠ ٦٤.٠ ٢	٤.٣ ٤ ٣.٧ ٨	٦.٧٦ ٦.١١
٩	١٤٣	٣-Azido-٣-deoxy-١,٢:٥,٦-di-O-isporpylidene-β-D-glucopyranose.	Syrup	٨٣%	$C_{17}H_{14}O_9N_2$	٥٠.٥ ٢ ٤٩.٧ ٧	٦.٦ ٦ ٦.١ ٣	١٤.٧ ٣ ١٣.٨ ٦
١٠	١٤٤	١-Azido-١-deoxy-٢,٣,٤,٦-tetra-O-acetyl-β-D-glucopyranose.	Solid m.p ١١٦-١١٨°C	٧٨%	$C_{12}H_{14}O_9N_2$			
١١	١٤٥	٦-O-Acetyl-٤-azido-٢,٣,٤-trideoxy-α-D-erythro-hex-٢-ene-pyranoside	Syrup	٦٢%	$C_8H_{11}O_7N_2$			

Table (٣-٩) Some Physical properties for Unsaturated sugars

No.	Number of compound	Name of Compound	State of Compound	Percentage Yield	molecular formula	The C.H.N analysis		
						C %	H %	N %
1	146a	2,3,6-Tri acetyl glucal	Solid m.p 30-35°C	70 %	C ₁₇ H ₁₇ O ₇	52.9 4	5.8 8	
2	146b	Glucal	Solid m.p 56- 58°C	70 %	C ₆ H ₁₀ O ₅			
3	147	Endo- fructal	Syrup	33 %	C ₇ H ₁₂ O ₅	70.0 8	8.4 9	
						70.1 0	8.6 1	

Table (3-10) IR and NMR Spectral data for the allyl and propargyl sugars

No.	Number of compound	Name of Compound	Remarks of IR, cm ⁻¹	Remarks of NMR
1	114	1,2,3,4,6-penta-O-acetyl-β-D-glucopyranose	IR (KBr) ν 1760 (C=O), 1000-1100 (C-O-C)	δ - 0.77 (1H, m, H ₂), 0.30 (1H, d, H _{1a}) , 0.16 (1H, t, J _{H₂-H₃} = 9.07 Hz), 4.31 (1H, dd, J _{H₁-H₂} = 3.30 Hz) 4.29-4.1 (3H, m, H ₃ , H ₄ , H ₅), 2.10-2.0 (12H, m, 4AcO)

٢	١١٥	١- <i>O</i> -propargyl ٢,٣,٤,٦-tetra- <i>O</i> -acetyl- β -D- glucopyranosid e	IR (film) ν $2112 \cdot \text{cm}^{-1}$ (C \equiv C) 3274 cm^{-1} (\equiv CH) $1700 \cdot \text{cm}^{-1}$ (C=O)	δ^0 .٢٦-٥ .٠ (m, ξ H), ξ .٨ (d, ٢H, J=٢.٥HZ) ξ . ξ ١- ξ .٢٧(m٢H), ξ .٢ (m, ١H), ٢.٥ (t, ١H, J=٢.٥HZ), ٢.٤-٢.٠ (١٢H) ξ AcO
٣	١١٦	١- <i>O</i> - allyl٢,٣,٤,٦- tetra- <i>O</i> -acetyl - β -D- glucopyranosid e	IR (film) ν 3482 , 1748 , 1369 , 1240 , 1000 .	δ^0 .٢٩(m, ١H(CH=CH γ), ٥.١٣, ٥.٠٩(٢mCH=C H γ) ٥.٠ (dd, ١H), ξ .٨(dd, ١H), ξ .٢٩(m, ١H, O CH γ -CH=), ٣.٧١(ddd, ١H, H-٥)٢.٠٥- ٢.٠ ξ (٣S, ٣H each ٣AcO)
٤	١١٧	<i>O</i> -allyl - D- fructofurnoside	IR (film) ν 3307 , (OH), 1641 (C=C) , 1004 (C-O- C)	
٥	١١٨	<i>O</i> -allyl-D- fructopyranosid e	IR (film) ν 3420 (OH) , 1678 (C=C) , 1073 (C- O-C)	

No.	Number of compound	Name of Compound	Remarks of IR, cm^{-1}
6	119	<i>O</i> -propargyl-D- fructopyranosid	IR (film) ν $3423(\text{OH}), 3286(\equiv\text{CH}), 2117(\text{C}\equiv\text{C}), 1073$ (C-O-C)
7	120	<i>O</i> -propargyl-D-glucopyranoside	IR (film) ν $3423(\text{OH}), 3286(\text{C}\equiv\text{CH}), 2118(\text{C}\equiv\text{C})$ $1080(\text{C-O-C})$
8	121	1,2:4,6-Di- <i>O</i> -cyclohexylidene -D-fructopyranose	IR (KBr) ν $3470(\text{OH})$
9	122	3- <i>O</i> -allyl 1,2:4,6-Di- <i>O</i> -cyclohexylidene -D-fructopyranose	IR (film) ν , $2939(\text{C}=\text{C})$ $1110(\text{C-O-C})$
10	123	3- <i>O</i> - propargyl 1,2:4,6-Di- <i>O</i> -cyclohexylidene -D-fructopyranose	IR (film) ν $3286(\text{C}\equiv\text{CH}), 2128(\text{C}\equiv\text{C})$
11	124	1,2:5,6- Di- <i>O</i> - isopropylidene - α -D-glucofuranose	IR (KBr) ν $3398(\text{OH}), (2700-2900)$ isopropyliden

No.	Number of compound	Name of Compound	Remarks of IR, cm ⁻¹
12	120	3-O-allyl-1,2:5,6-di-O-isopropylidene - β -D-glucopyranose .	IR (KBr) ν 1600 cm ⁻¹ (C=CH ν)
13	126	3-propargyl-1,2:5,6-di-O-isopropylidene - β -D-glucopyranose	IR (film) ν 3270 (≡CH) (2700-2900) isopropylidene 2118 (C≡C) .
14	127	2,3:4,6-di-O-isopropylidene - β -D-fructopyranose	IR (KBr disc) : 3296 for (OH) , 1060-1100 for (C-O-C), 2930 for isopropylidene
15	128	1-O-allyl 2,3:4,6-O-isopropylidene - β -D-fructopyranose	IR (film) : 1616 (C=C) , 1060 (C-O-C)
16	129	1-O-propargyl 2,3:4,6-O-isopropylidene - β -D-fructopyranose	IR (film) : 3000 (≡CH) , 2196 (C≡C), 1069 (C-O-C)
17	130	1,2,3,6-tetra-O-benzoyl- β -D-fructopyranose	IR (KBr disc) 3432 (OH) 3000 (C-H) aromatic 1728 (C=O), 1602 for (C=C) aromatic .

No.	Number of	Name of Compound	Remarks of IR, cm ⁻¹
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	compound		
١٨	١٣١	٢- <i>O</i> -propargyl ١,٢,٣,٥- tetra- <i>O</i> -benzoyl- β -D-fructopyransoide	IR (film) , ٣٢٦٧ of (C \equiv C) , ٢١٢٨ (\equiv CH), ١٧٥٠ (C=O) , ١٦٠٢ (C=C) aromatic .
١٩	١٣٢a	١,٣,٤,٦- tetra- <i>O</i> -benzoyl- β -D-fructofuranoside	IR KBr : ٣٤١٤ (OH) , ١٧٢٥(C=O), ١٦٠٠(C=C aromatic)
٢٠	١٣٢b	٢- <i>O</i> -allyl ١,٣,٤,٦-tetra- <i>O</i> -benzoyl- β -D-fructofuranoside	IR Film : ٣٠٥٥ (CH aromatic) , ١٧٢٣(C=O), ١٦٠٢(C=C aromatic) ١١١٠ (C-O-C)
٢١	١٣٣	١- <i>O</i> -Propargyl – ٤,٦-di - <i>O</i> - acetyl glucal	IR (film) : ٣٢٧٧ , ٢٩٢٠ , ٢١١٨ , ١٧٤٠ , ١٣٧٠ , ١٢٣٧ , ١٠٦٠ , ٩١٢ , ٧٣
٢٢	١٣٤	١- <i>O</i> -Allyl – ٤,٦-di - <i>O</i> - acetyl glucal	IR(film) : ٣٤٦٢ , ١٧٦٠ , ١٦٦٥ , ١٣٧٢ , ١٢٣١ , ١٠٤٤

Table (٣-١١) IR and NMR Spectral data for azide sugars

No.	Number of compound	Name of Compound	Remarks of IR, cm^{-1}	Remarks of NMR
١	١٣٥	Methyl-D-fructofuranosid	IR (Film) ٣٣٧٦ (OH) ١٠٥٤(C-O-C)	
٢	١٣٦	Methyl ١, ٦ -Di -O- <i>p</i> -toluene sulfonyl-D-fructofuranoside .	IR (film) ٣٢٠٠ (OH) ١٥٨١ (C=C aromatic) ١١٧٧, ٩٩٠ (-SO _٢) ١٠٣٠ (C-O-C)	
٣	١٣٧	Methyl-٦-deoxy -٦-azido -١-O- <i>p</i> -toluene sulfonyl-D-fructofuranoside .	IR (Film) ٢١٠٠ (N _٢)	
٤	١٣٨	٢,٣ : ٤, ٥ - di -O-isopropylidene -١-O- <i>p</i> -toluene sulfonyl- β -D-fructopyranose .	IR (KBr) ١١٧٧ , ٩٦٨ (SO _٤)	
٥	١٣٩	١-Azido -١-deoxy -٢,٣ : ٤, ٥ - di -O-isopropylidene - β -D-fructopyranose .	IR (film) ٢١٠٠ (N _٢)	
٦	١٤٠	١,٢:٤, ٥ - Di -O-cyclohexylidene -٣-O- <i>p</i> -toluene sulfonyl- β -D-fructopyranose .	IR (KBr) ٩٩٠, ١١٧٧ (SO _٢)	

No.	Number of compound	Name of Compound	Remarks of IR, cm^{-1}	Remarks of NMR
٧	١٤١	٣-Azido – ٣-deoxy – ١,٢:٤,٥-di-O-cyclohexylidene- β -D-fructopyranose .	IR (film) ٢١٠٠ (N _r)	
٨	١٤٢	٢-Azido-٣-deoxy- ١,٢,٣,٤-tetra-O-benzoyl fructopyranose	IR (Film) ٢١٢٩ (N _r)	
٩	١٤٣	٣-Azido-٢-deoxy- ١,٢:٥,٦-di-O-isopropylidene- β -D-glucofuranose .	IR (KBr) ٢١٠٠ (N _r)	δ ٥.٣٠, (d, H-١) , ٤.٥٦ (d, H-٢) ٣.٩-٤.١٤ (groups (H٣, H-٤, H-٥) ١.٢٤ – ١.٥ (t for isopropylidene)
١٠	١٤٤	١-Azido-١-deoxy – ٢,٣,٤,٦. tetra -O-acetyl - β - D- gluco pyranose .	IR (KBr) ٢١٢٠ (N _r)	Δ ٢.٠١ – ٢.١ for ١٢ H of ξ AcO
١١	١٤٥	٦ - O – Acetyl – ξ -azido ٢,٣,٤-trideoxy – α -D-erythro – hex-٢-enopyranoside	IR (Film) ٢١٠٦ (N _r)	

Table (٣-١٢) IR and NMR Spectral data for Unsaturated sugars

No.	Number of compound	Name of Compound	Remarks of IR, cm^{-1}	Remarks of NMR
١	١٤٦ a	٣,٤,٥-Tri acetyl glucal	IR (KBr) ١٧٤٤ (C=O) ١٦٥٠ (C=C)	
٢	١٤٦ b	Glucal	IR (KBr) ٣٣٧٠ (OH), ١٦٥٣(C=C)	
٣	١٤٧	Endo- fructal	IR (film) ١٧٥٠ (C=O) ١٦٢٠ (C=C)	٤.١٠ dd(١H , H-٢a) ٤.١٦ dd (١H,H-٢b) ٤.٥٩ ,٥.٣٣(two,CH _٢ - OBZ ٥.٩ (١H , H-٣), ٦.٣٣ (dd,H,H٤) ٧.١٥ – ٧.٩٩ = m ٢٠H , ٤C _١ H _٥ .

Table (٣- ١٣) Proton nuclear magnetic resonance spectra

The structures of some of the prepared compounds (starting material) were confirmed by ^1H NMR as shown in table (٣-١٤).

It was obvious from figures (٣-٤١ to ٣-٥٣) that the anomeric proton H-١ appeared as a doublet in the region δ ٥.٣ – ٥.٦ while the signal for the H-٢ appeared as a doublet in the region δ ٤.٦-٥.٤ the ^1H NMR spectrum demonstrated the H-٤ as doublet at δ ٤.٥ , H-٥ at ٣.٥٥ and H٦ at ٣.٨٥ – ٣.٢٨ .

The signal at δ ٣.٥٤-٣.٥٢ was attributed to the proton of the hydroxyl group H-٤ and H-٥ appeared as multiplets in the region δ ٤.٦٦-٣.٥٢ .

The signal at δ ٧.٢ – ٨ was attributed to the proton of triazole ring . The appearance of the sharp singlet at δ ٢.١٤ – ٢.٠٧ in the spectrum was attributed to the acetate groups .The aromatic proton appeared at δ ٨.٠٨-٧.٤١ .

The signal at δ ١.٢٥ – ١.١ was attributed to the proton of the methyl in the isopropylidene groups .

Table (٣-١٤) : ^1H NMR chemical shifts data (in δ values) for compound ١١٤ , ١١٥ , ١١٦ , ١٢٠ , ١٢١ , ١٢٦

Compound	H- ١	H- ٢	H- ٣	H- ٤	H- ٥	H- ٦	HC=CH	Others
١١٤	٥.٧	٥.٢	٥.١	٣.٧		٤.٥	-----	٢.٠٥-٢.١٥ (٣H of five acetate)

110	6.0	0.1	4.0			4.0	-----	group) 2.04 - 2.12 (3H of four acetate group) 6.20 (1 H of Acetylinic group) 3.82 (2H of methylene group CH ₂ -C=CH
116	0.0	0.1				4.0	0.20	2.03-2.21 (3H of four acetate group) 3.0 (2H of methylene group)
120	0.0	4.7				3.7	0.27	3.09 (1H of hydroxyl group) 1.64 (10 H of two cyclohexyl group .
121	3.98	----	4.08	4.083	4.22	4.00	-----	3.94 (4 H of two methylene group)
144	0.6					3.7	-----	2.01-2.1 (12 H of four acetate

128	ε.8					3.7	0.20	1.42 – 1.31 (12 H of the four CH ₂ in the isopropylidene group)
-----	-----	--	--	--	--	-----	------	--

Table (3-14): H¹ NMR chemical shifts data (in δ values) for compound 114, 115, 116, 120, 121, 126

Compound	H- 1	H- 2	H- 3	H- 4	H- 5	H- 6	HC=CH	Others
134	0.38	-----	-----	ε.2	←	○	→ 0.26	2.1 (6 H of the two acetate group)
147	-----	-----	ε.2	←		ε.4	→ 0.3	7.33 – 7.4 (0 H of four benzene groups)

Table (٣-١٥) : ^1H NMR chemical shifts data (in δ values) for compound ١٢٥ , ١٢٦ , ١٣٧ , ١٤٣ , ١٣٩

<i>Compound</i>	<i>H- ١</i>	<i>H- ٢</i>	<i>H- ٣</i>	<i>H- ٤</i>	<i>H- ٥</i>	<i>H- ٦</i>	<i>HC=CH</i>	<i>Others</i>
١٢٥	٥.٨	٤.٥				٤.١	٥.٢٥	١.٤٨ – ١.٢٥ (١٢ H of the four CH_γ in the isopropylidene groups). ٤.١ (٢H of methylene group $\text{CH}_\gamma\text{-C=C}$)
١٢٦	٤.٦٧	٤.٣٢				٣.٩٨	----	١.٥٣ – ١.٢٥ (١٢ H of the four CH_γ in

							isopropylidene groups) $\xi.17$ (2 H of methylene group) $0.9 - 0.88$ (1 H of the Acetylenic group)
137	----	$\xi.27$	←			$\xi.17$	→ $7.03 - 7.60$ (ξ H of benzene groups) $\xi.16 - \xi.27$ (3H of methyl group)
143	0.20	$\xi.2$	←			3.7	→ $1.42 - 1.20$ (12 H of the four CH_2 in the isopropylidene group)

Appendixes

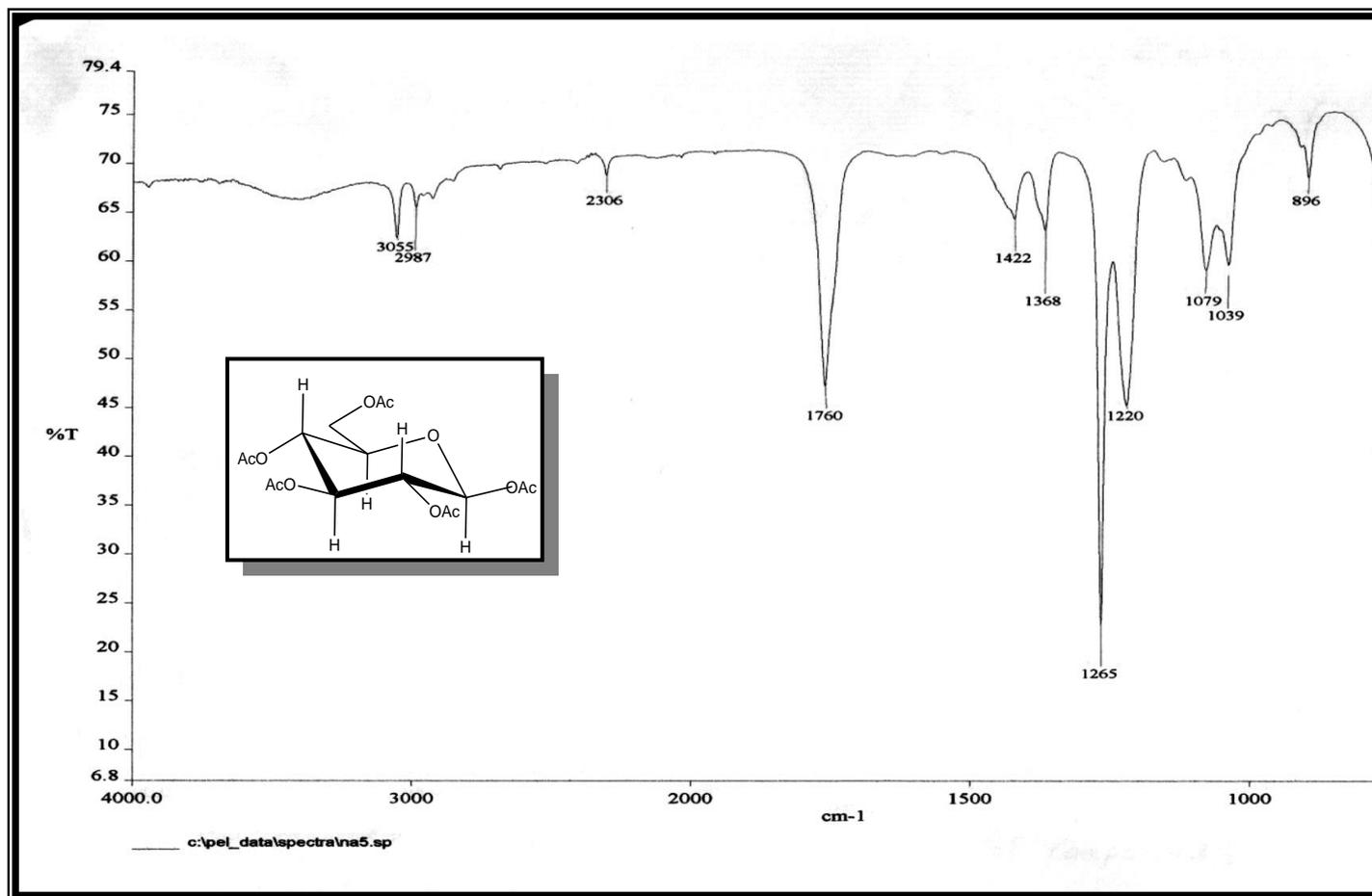


Figure (٣-٦) : IR Spectrum of compound [١١٤]

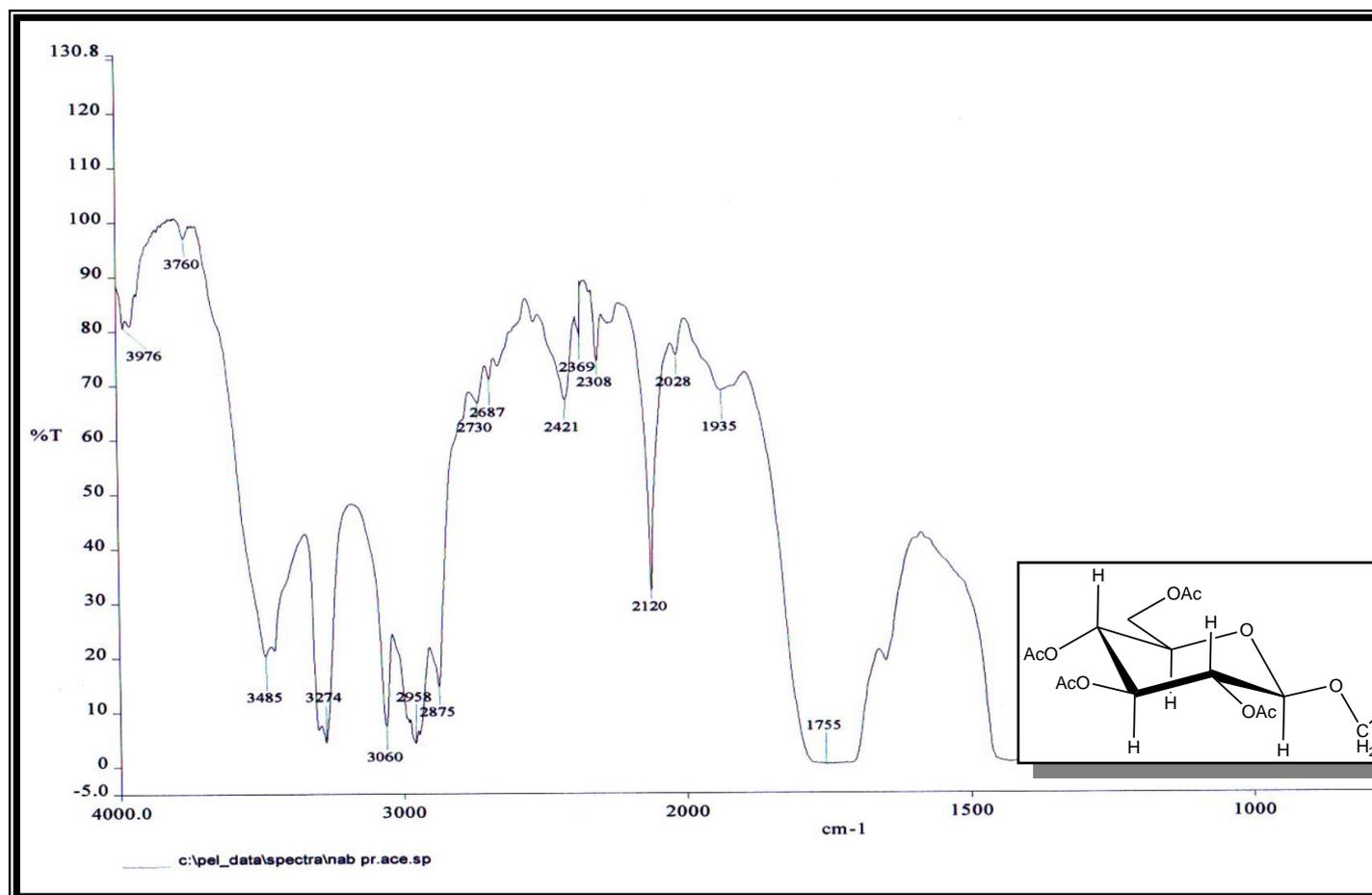
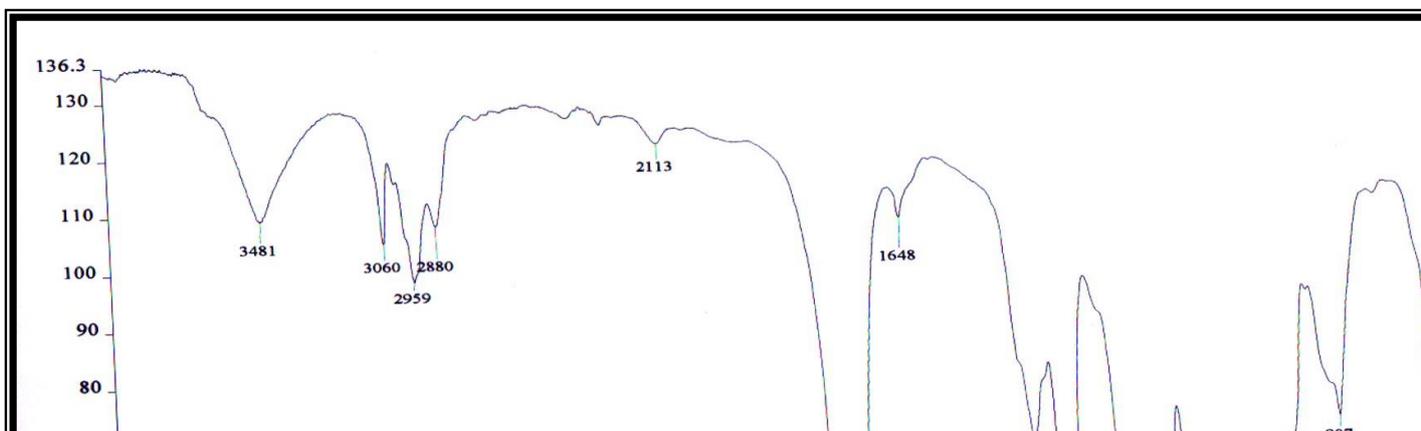
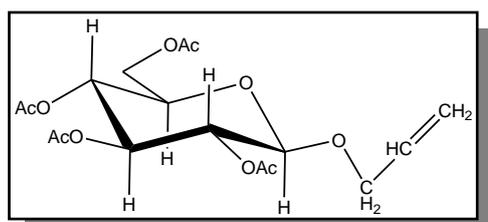


Figure (٣-٧) : IR Spectrum of compound [١١٠]





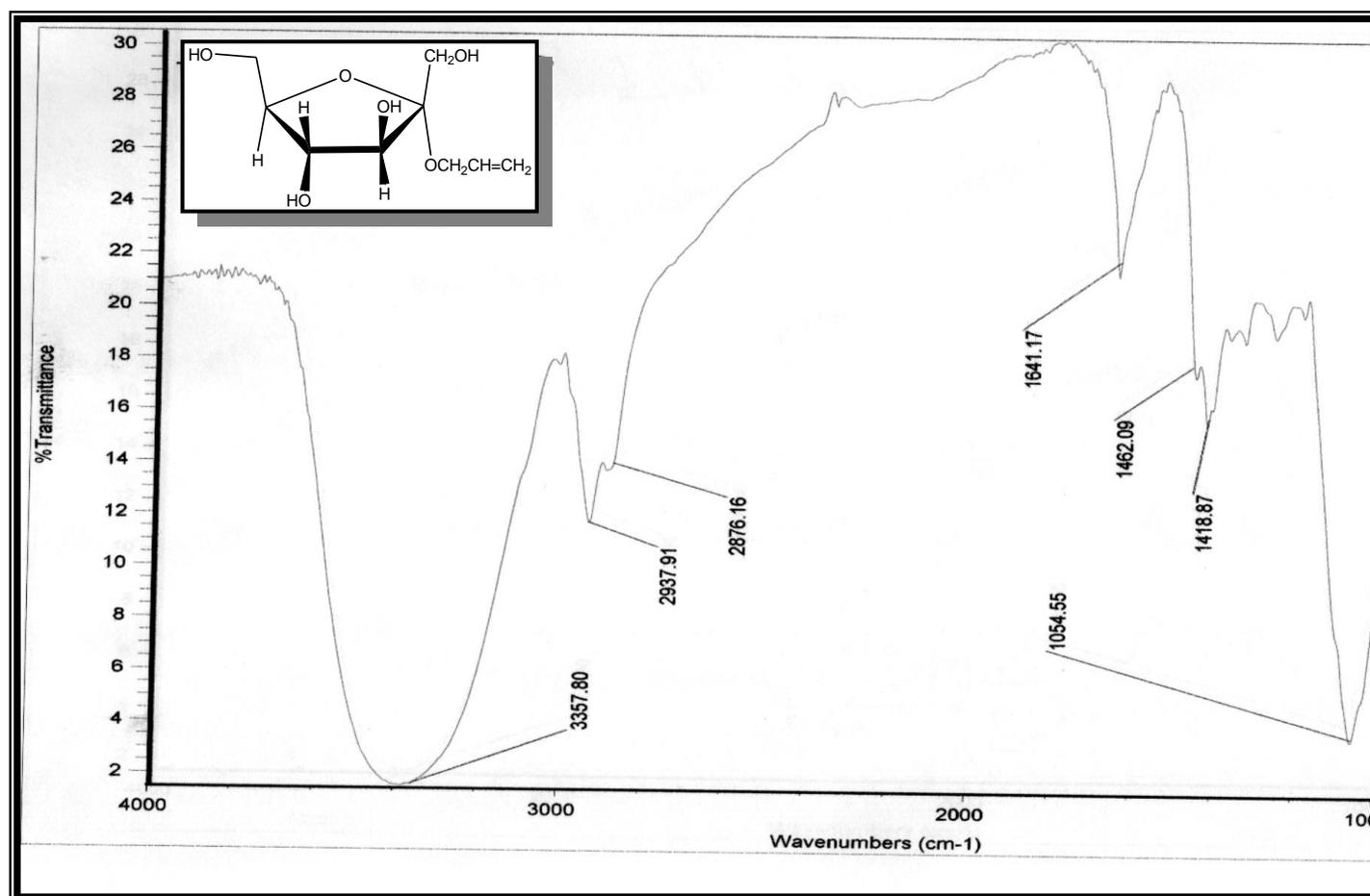
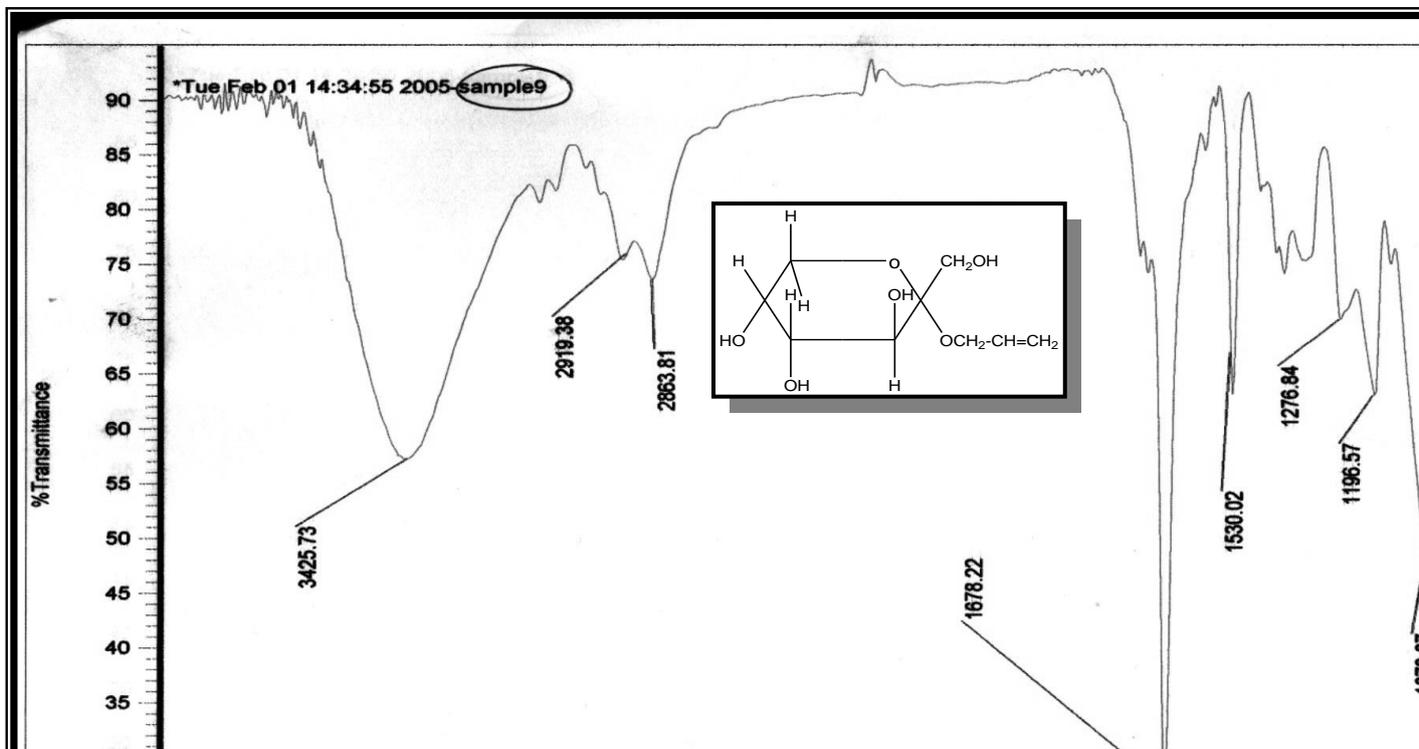


Figure (٣-٩) : IR Spectrum of compound [١١٧]



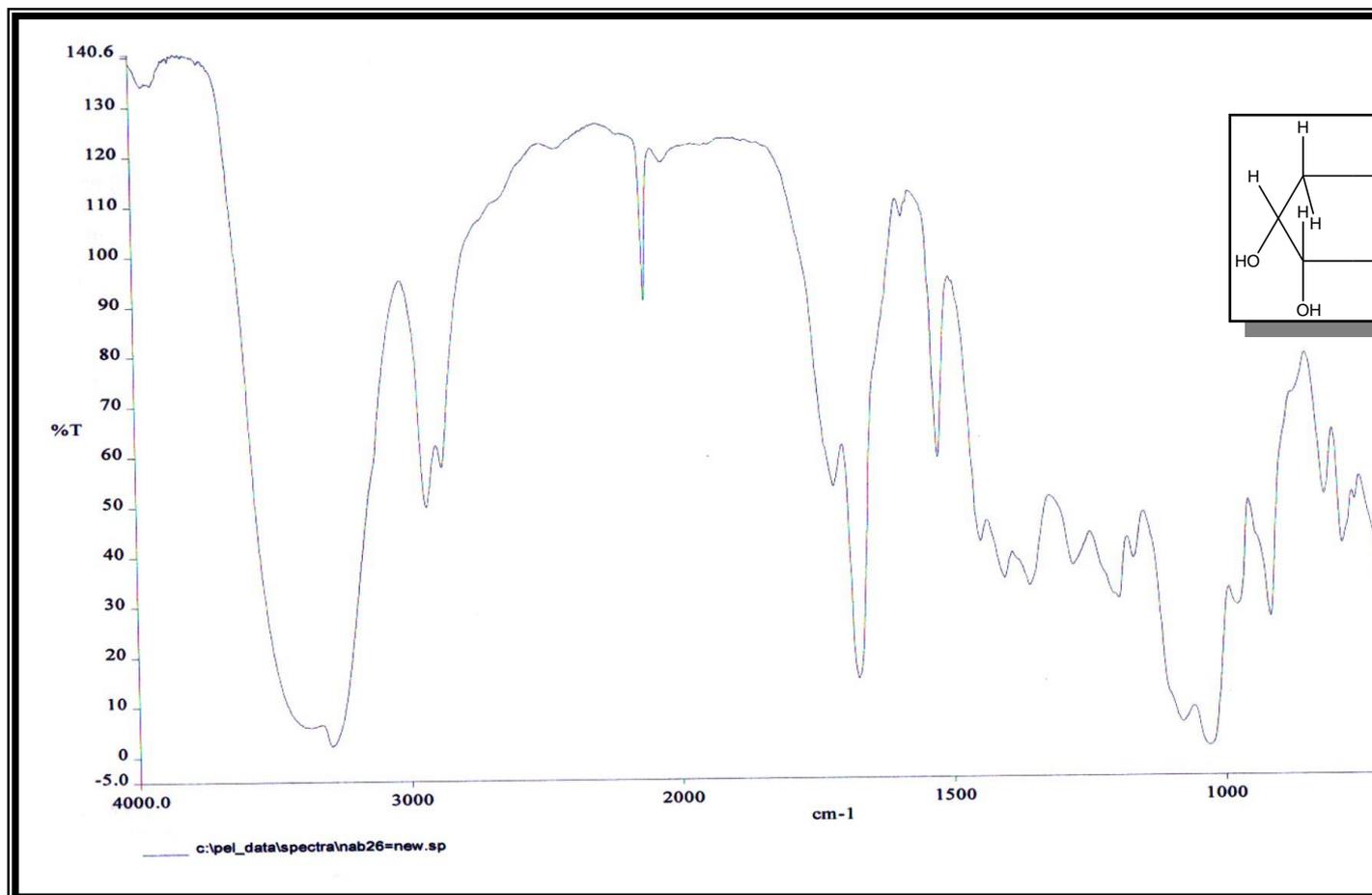


Figure (3-11) : IR Spectrum of compound [119]

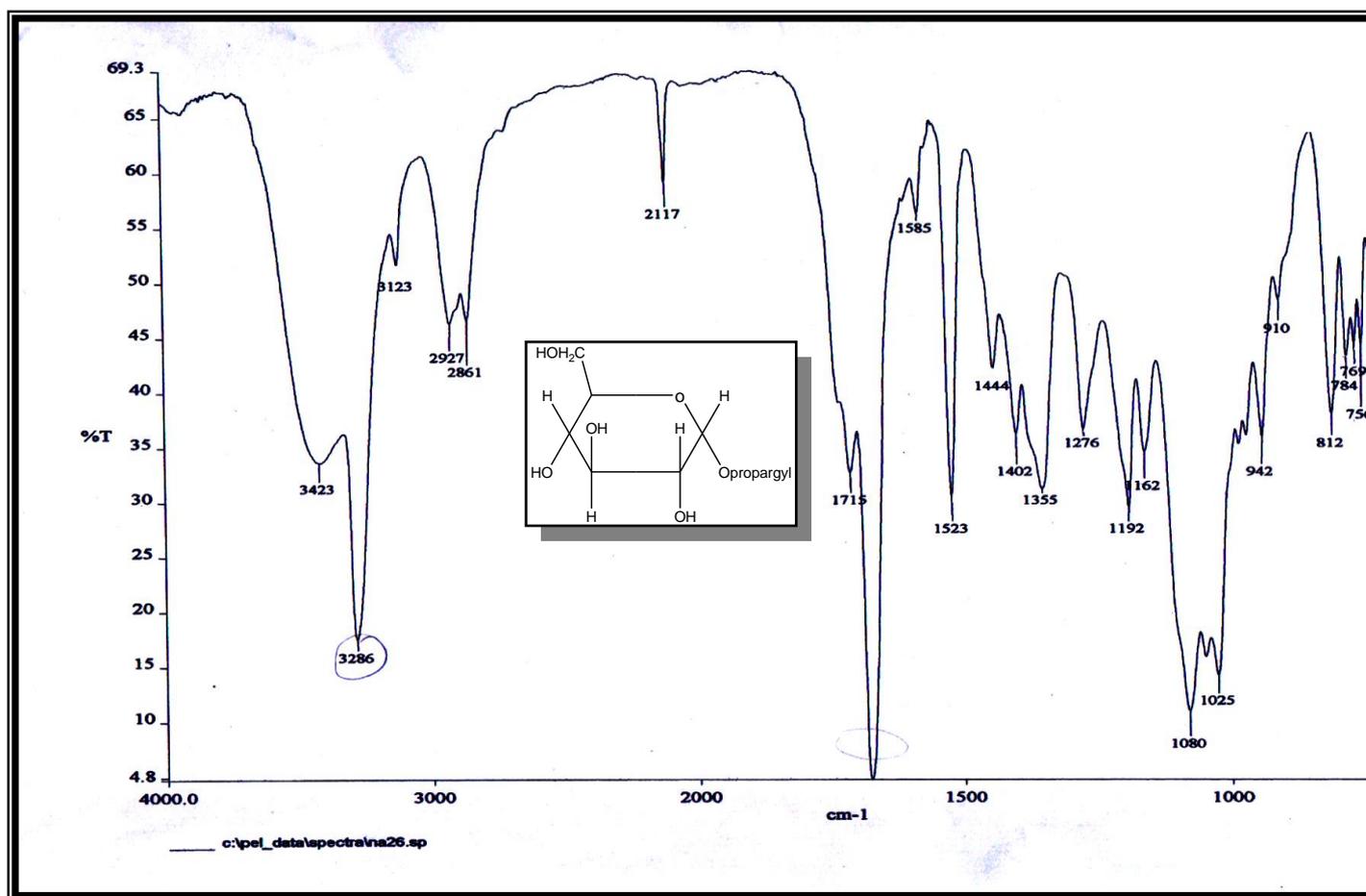
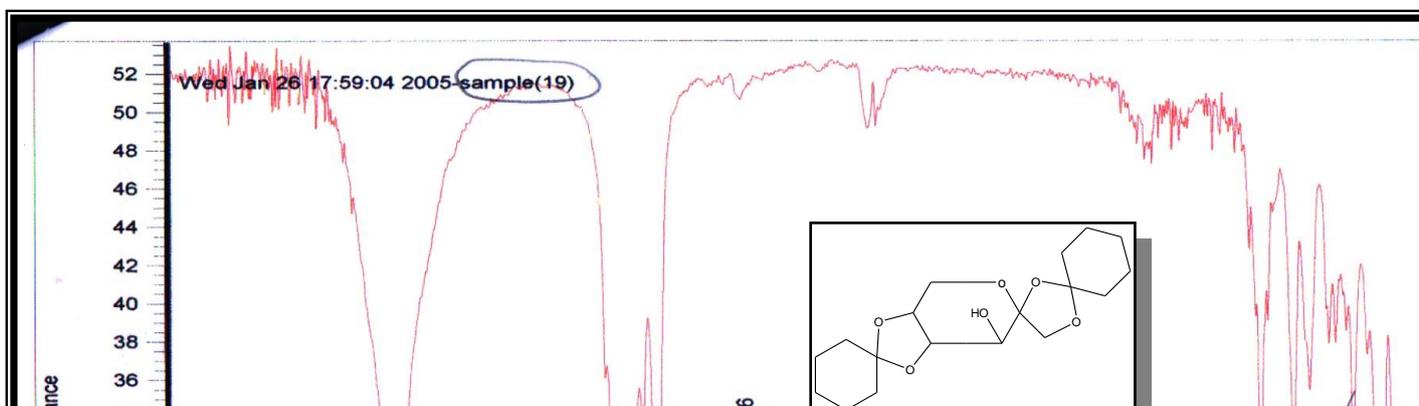


Figure (٣-١٢) : IR Spectrum of compound [١٢٠]



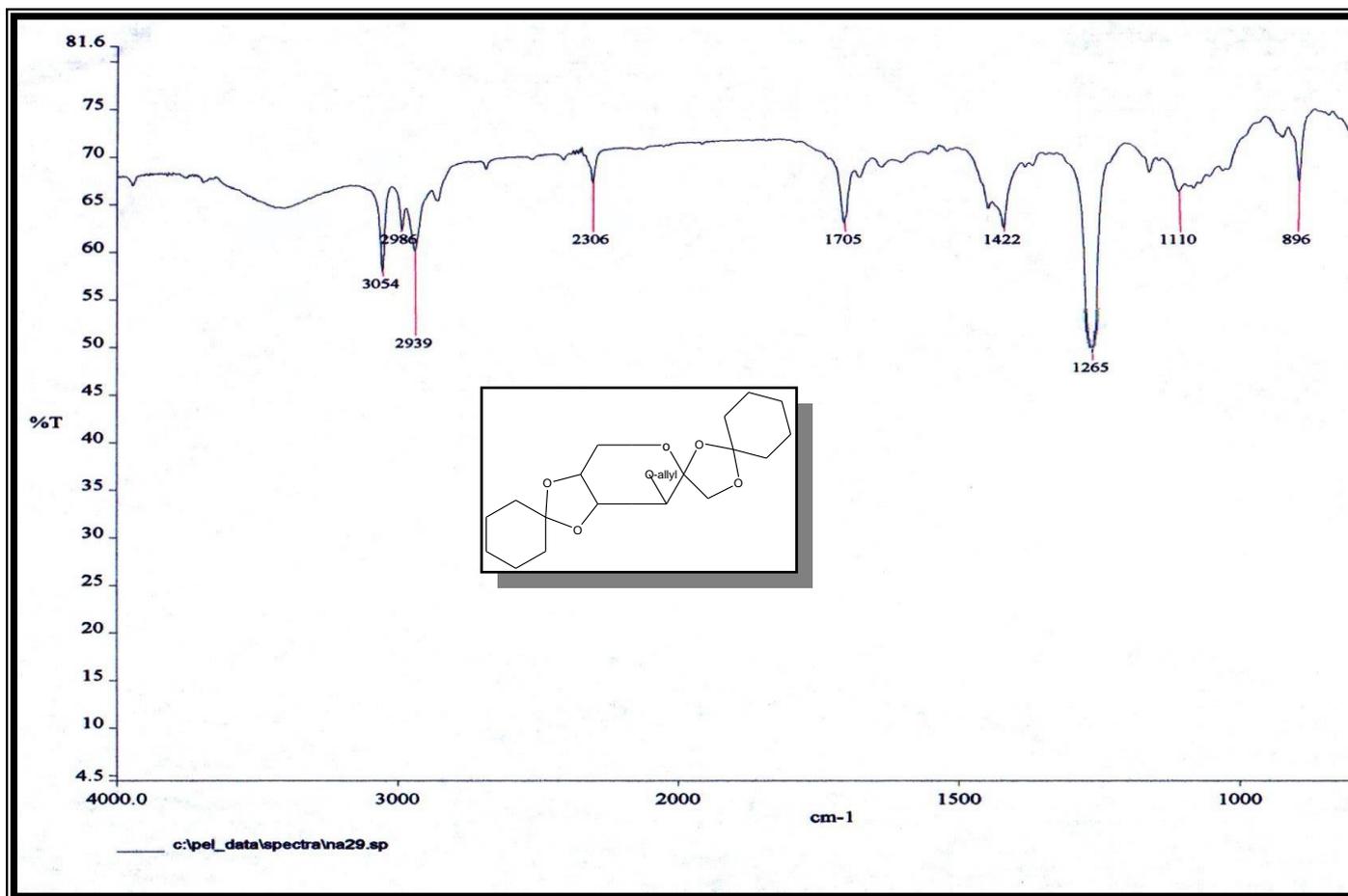


Figure (٣-١٤) : IR Spectrum of compound [١٢٢]

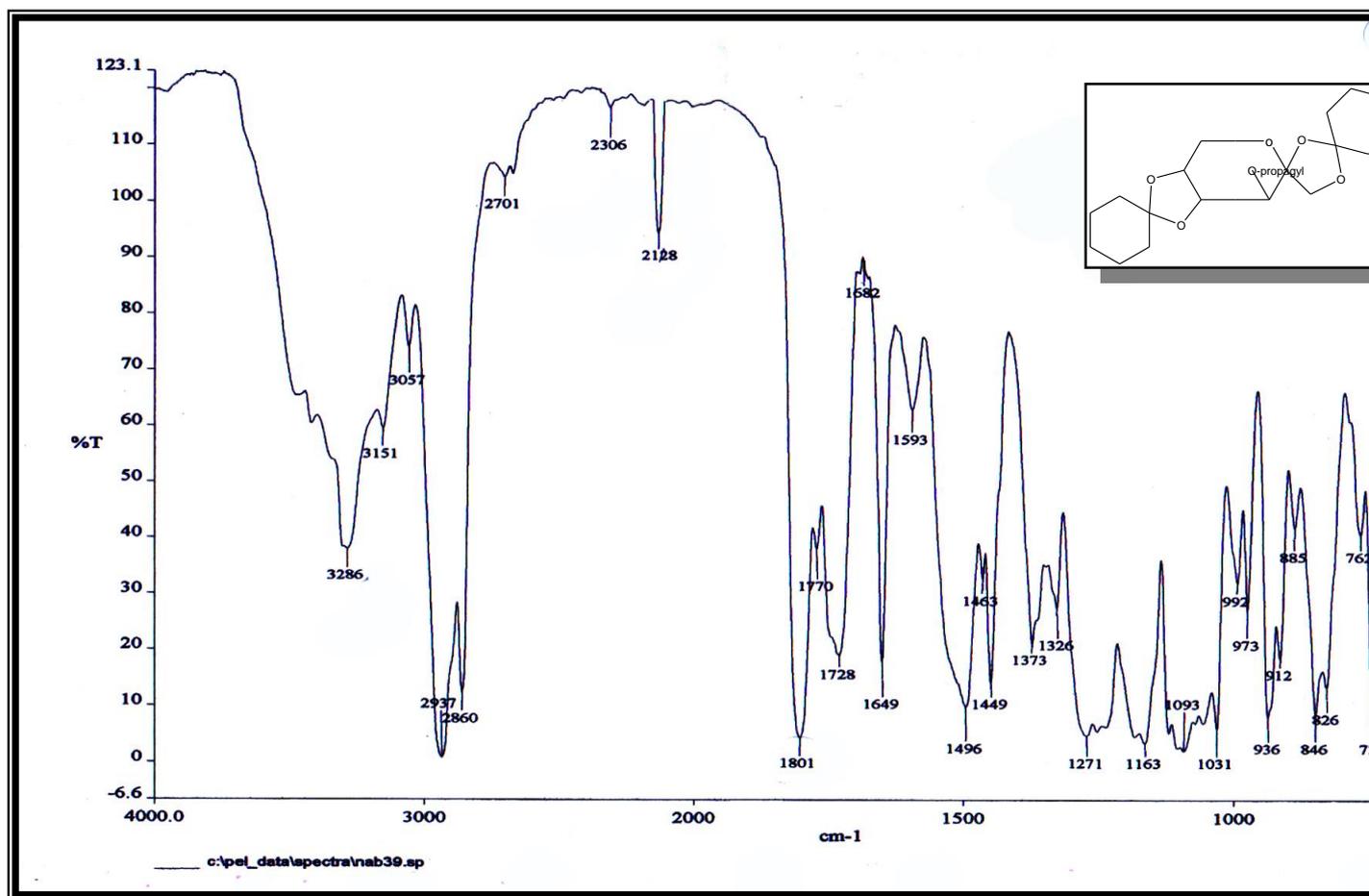


Figure (٣-١٥) : IR Spectrum of compound [١٢٣]

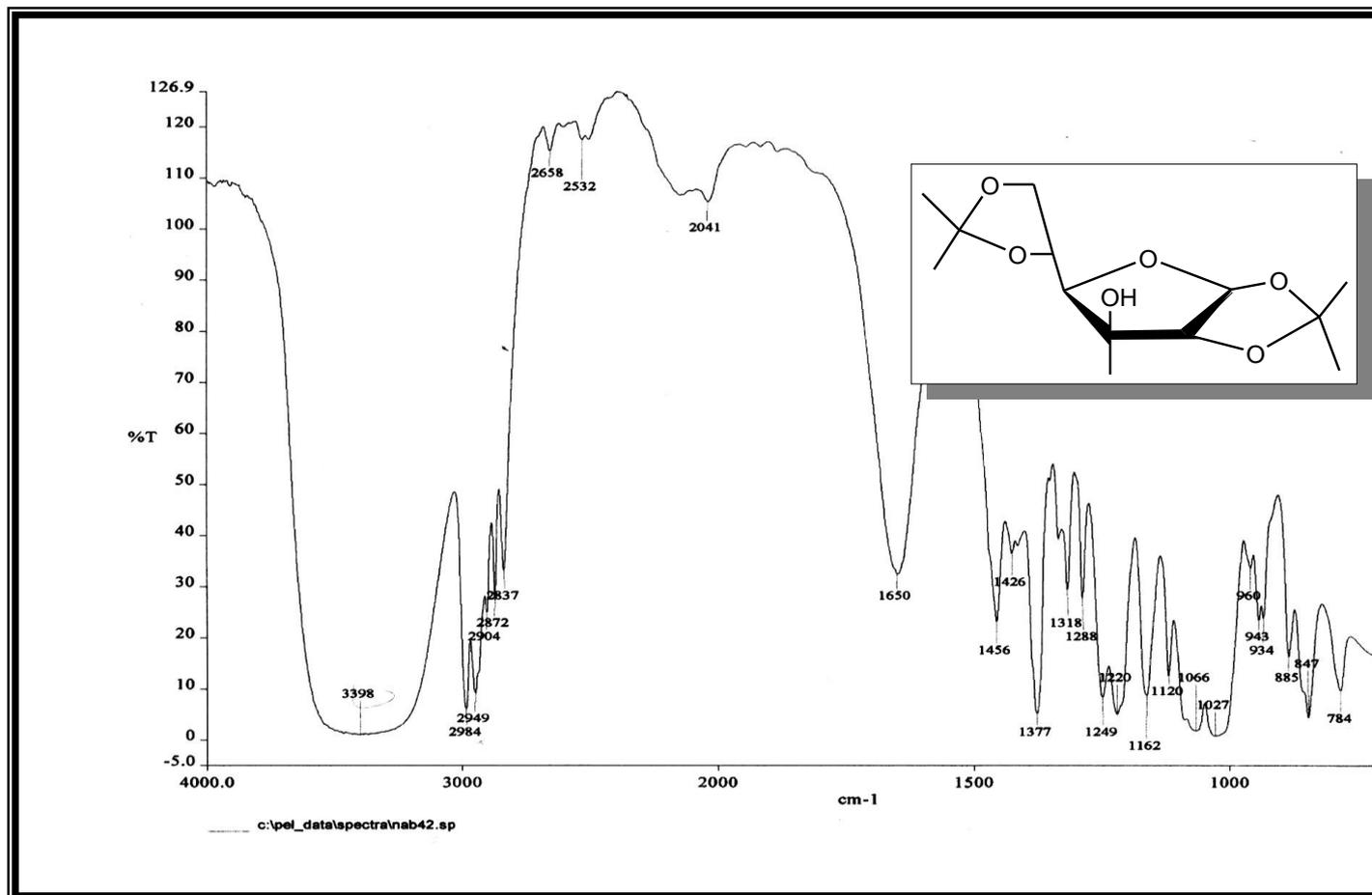
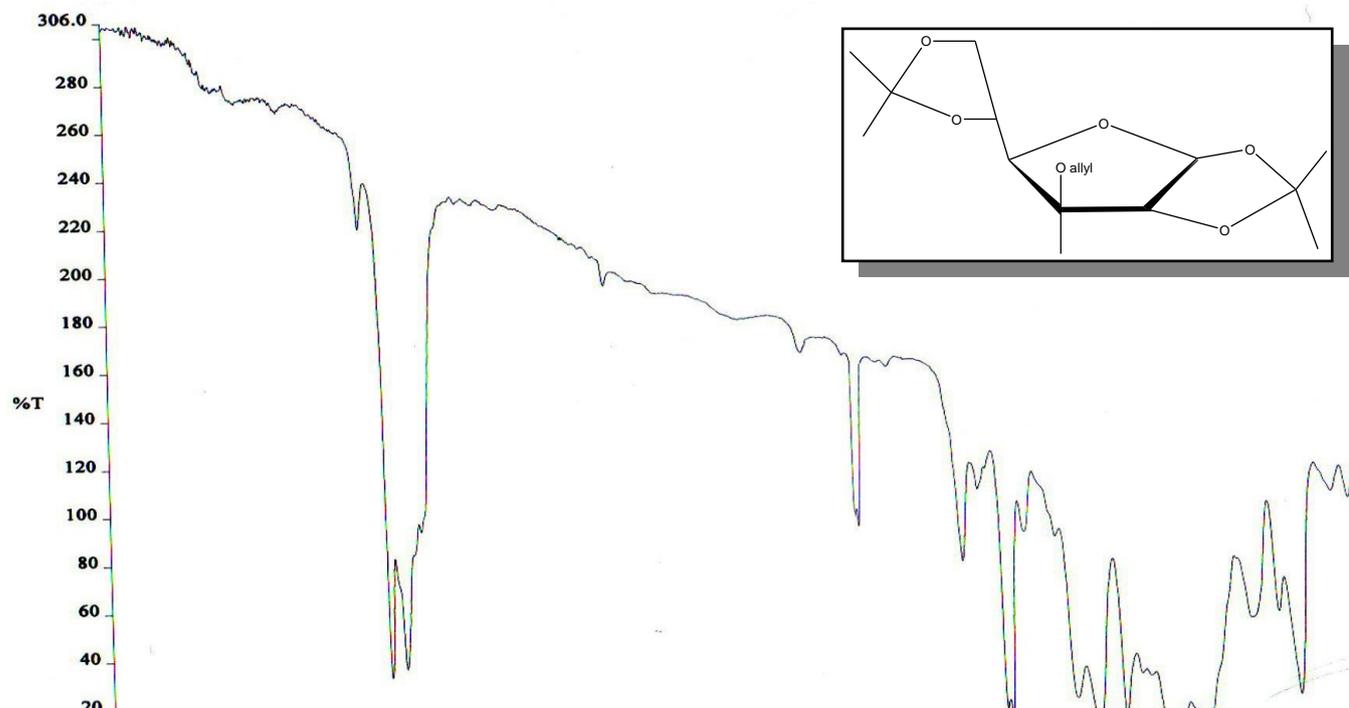


Figure (٣-١٦) : IR Spectrum of compound [١٢٤]





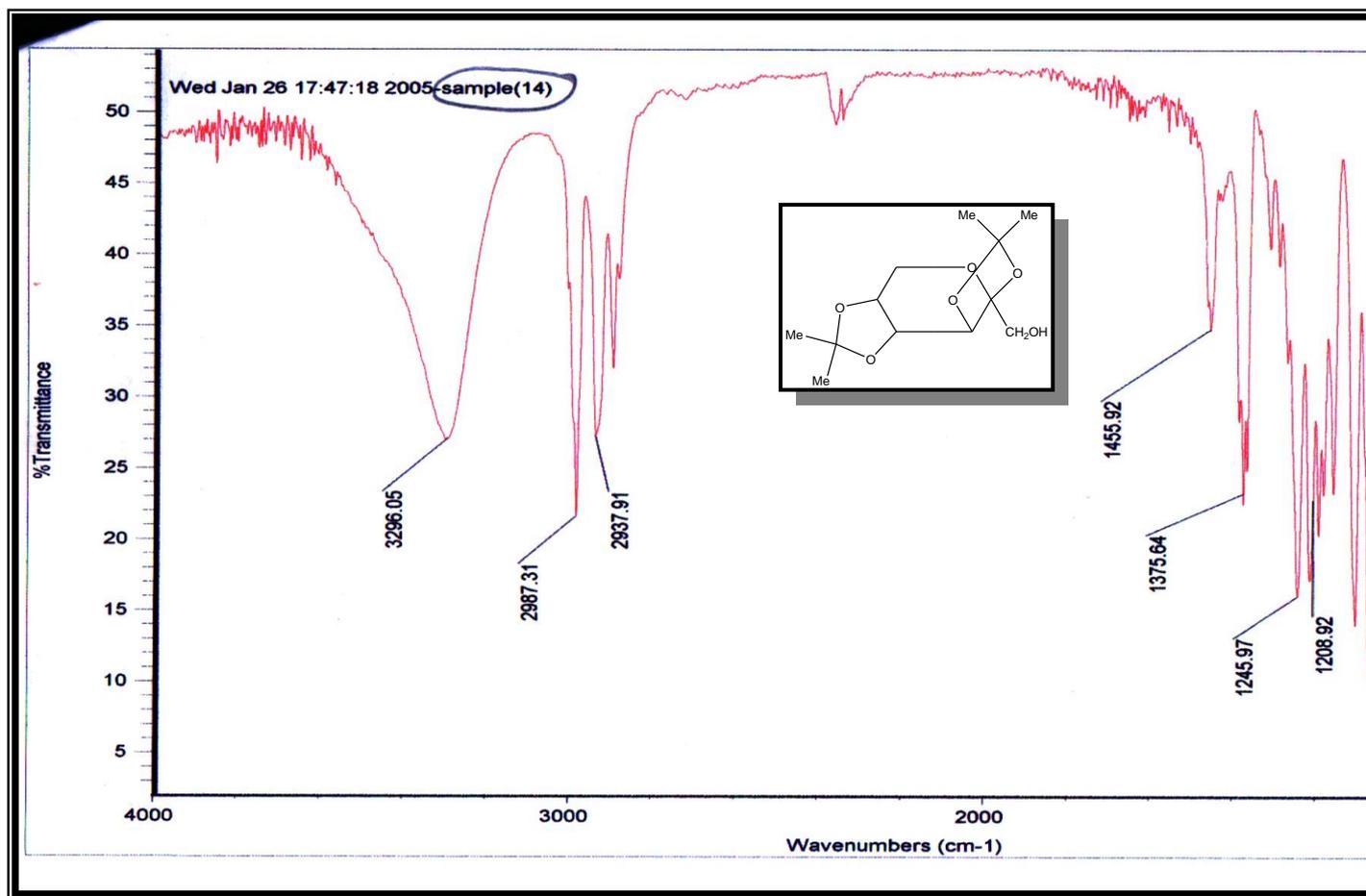


Figure (3-19) : IR Spectrum of compound [127]

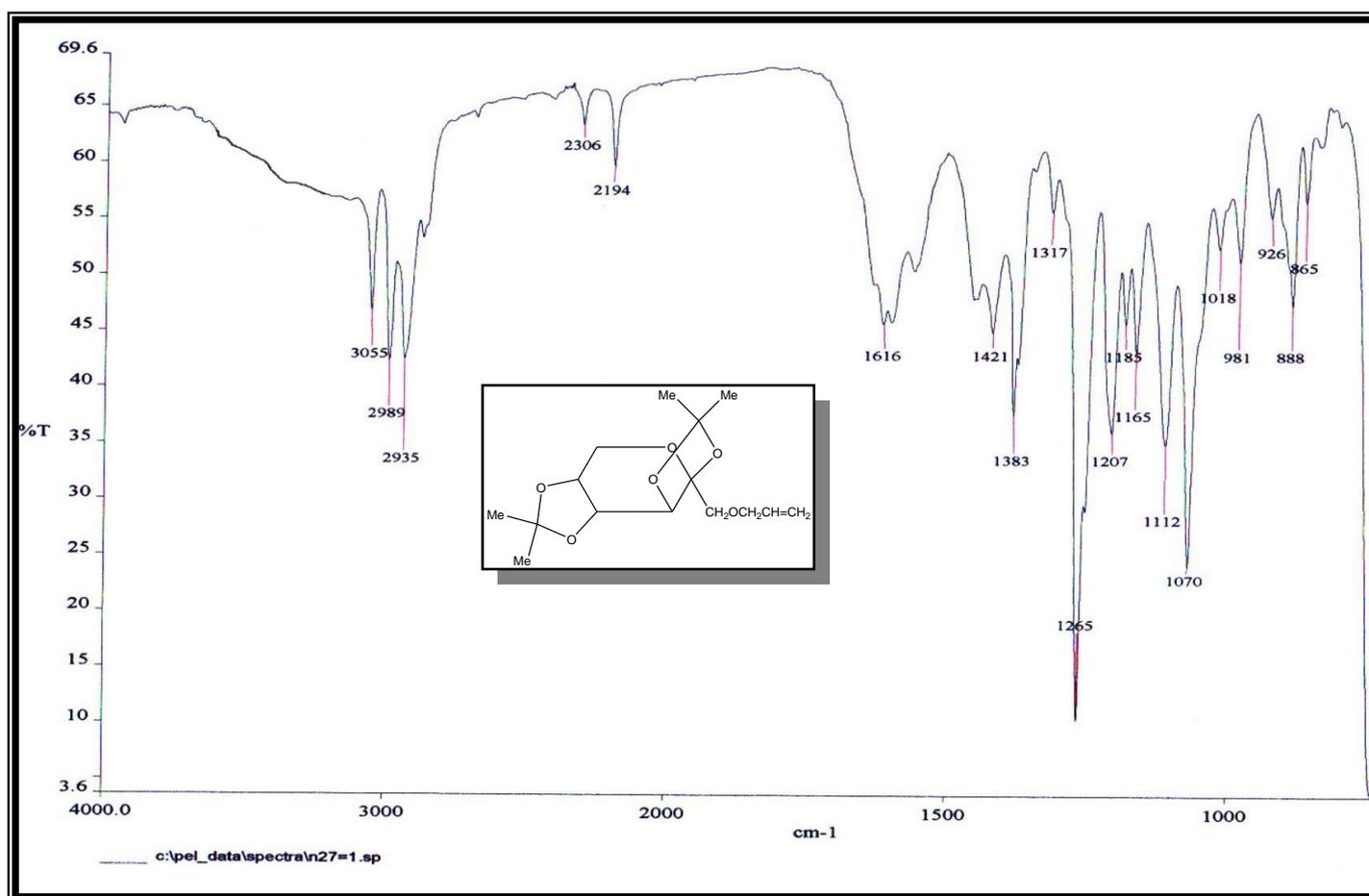


Figure (٣-٢٠) : IR Spectrum of compound [١٢٨]

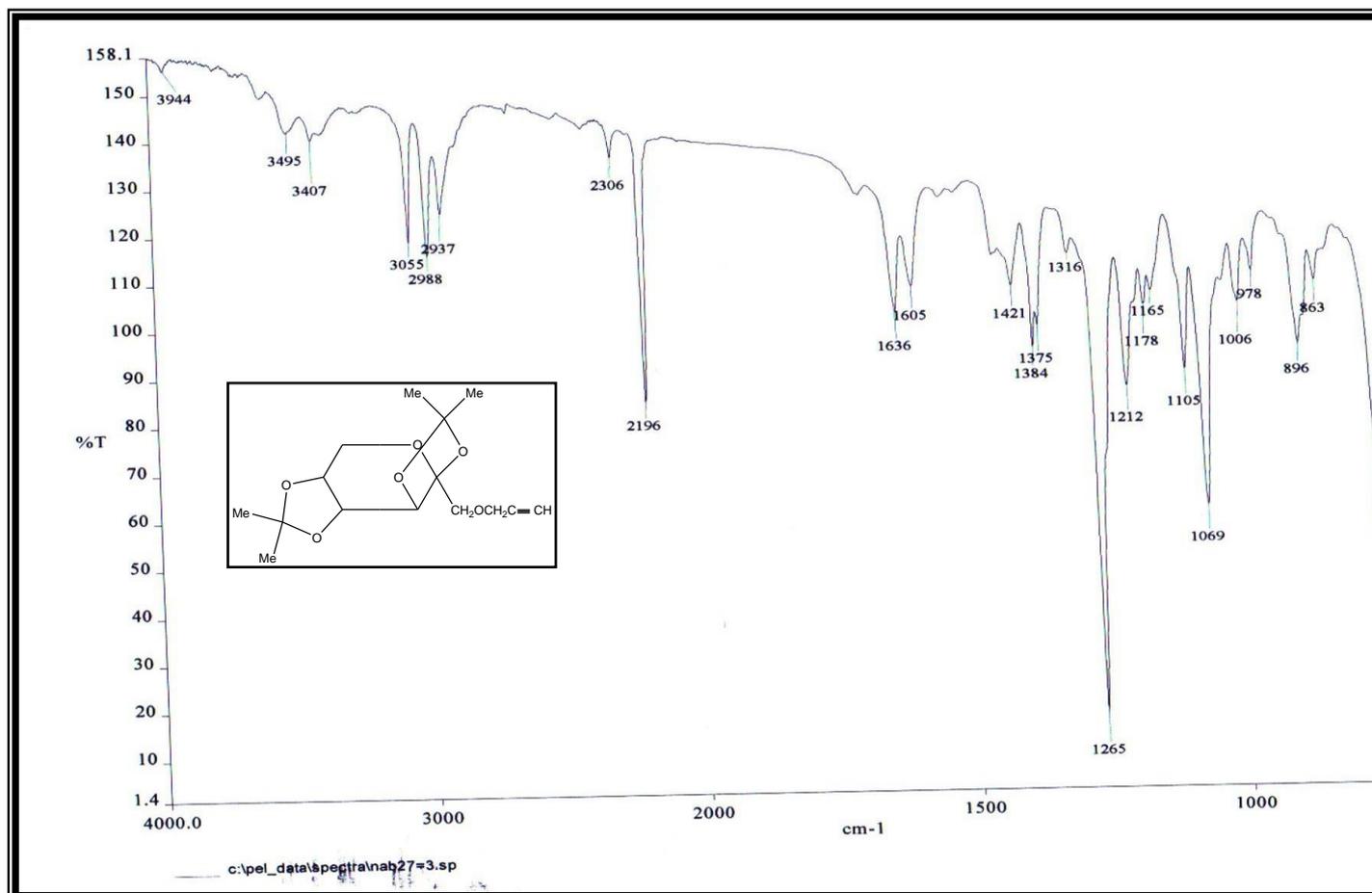
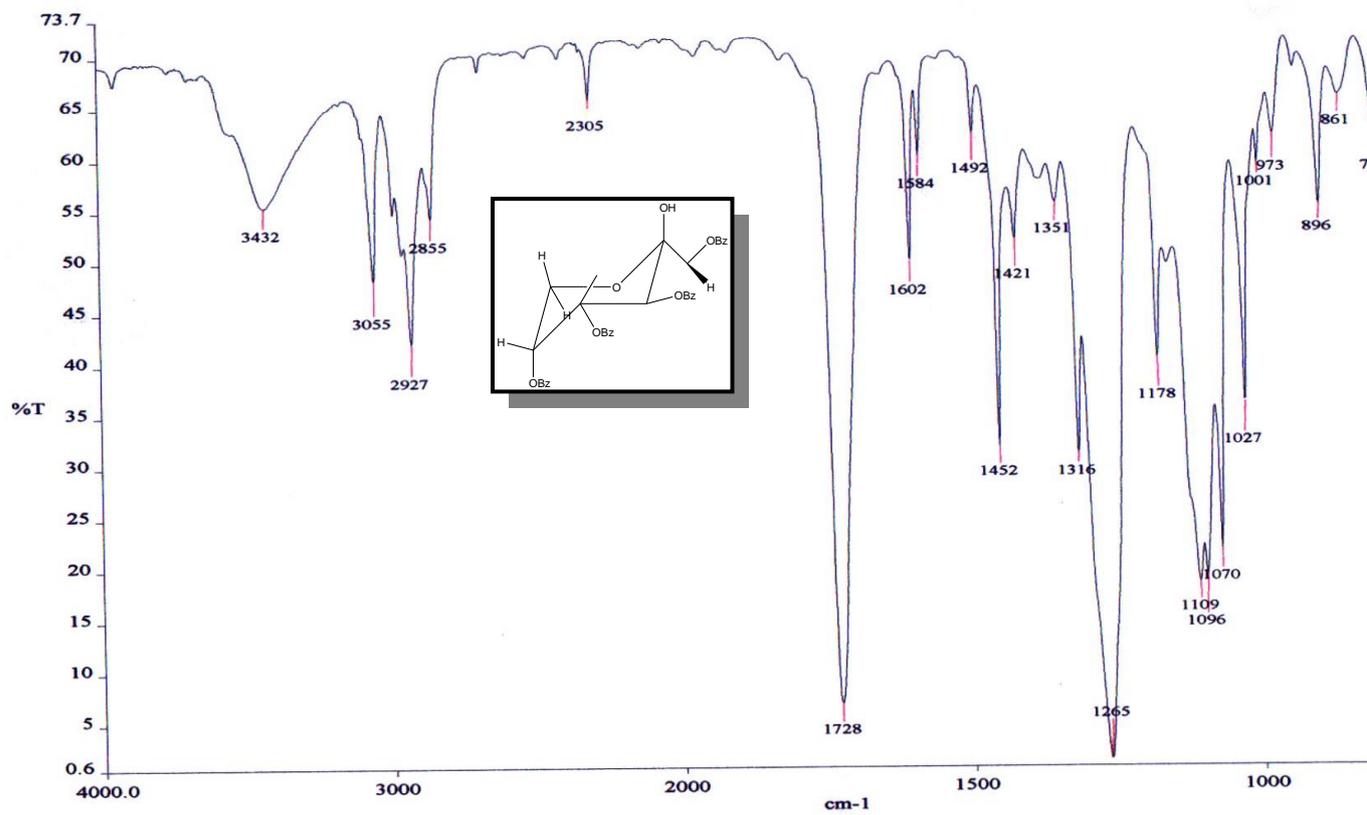


Figure (٣-٢١) : IR Spectrum of compound [١٢٩]



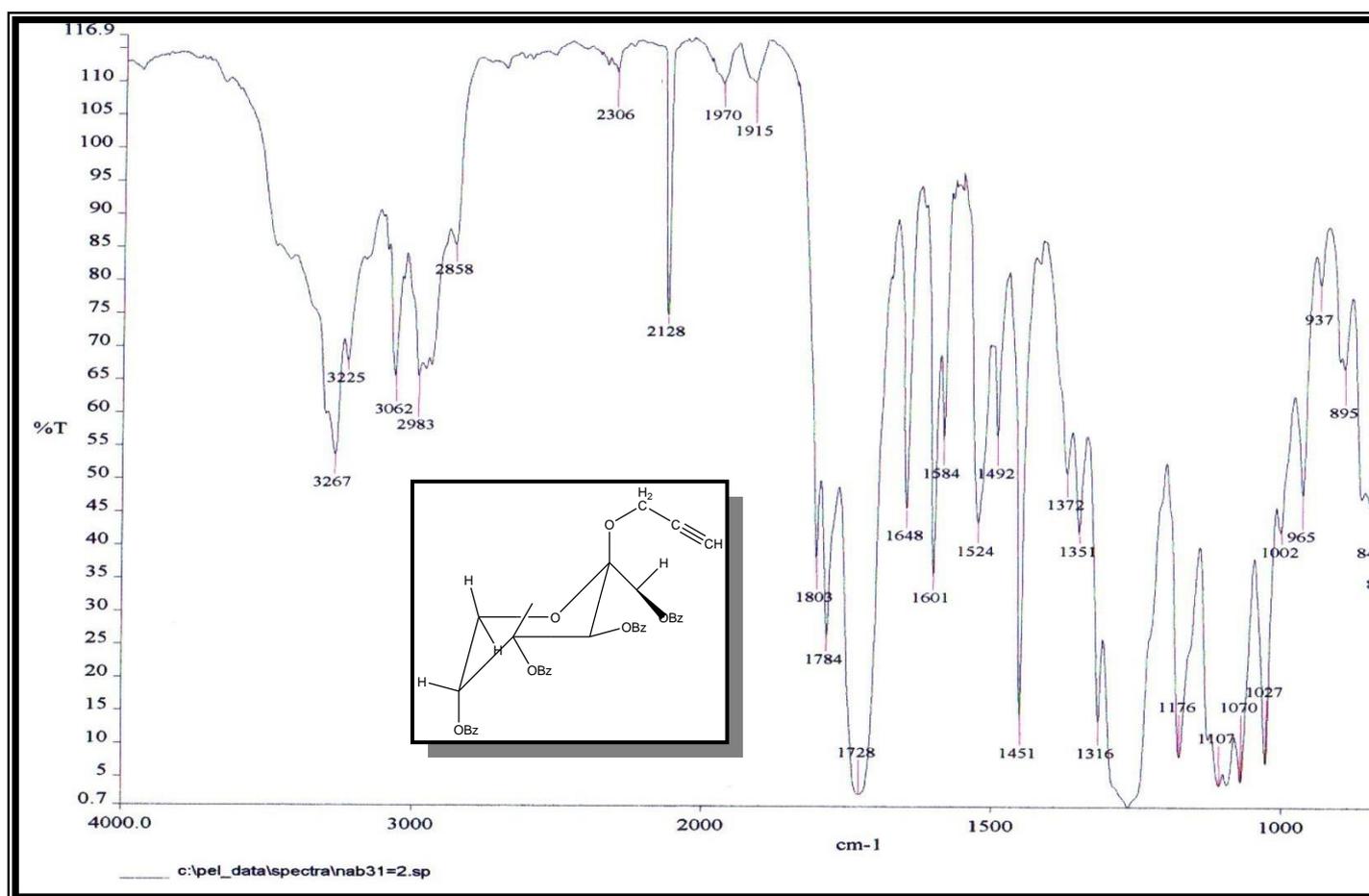


Figure (٣-٢٢) : IR Spectrum of compound [١٣١]

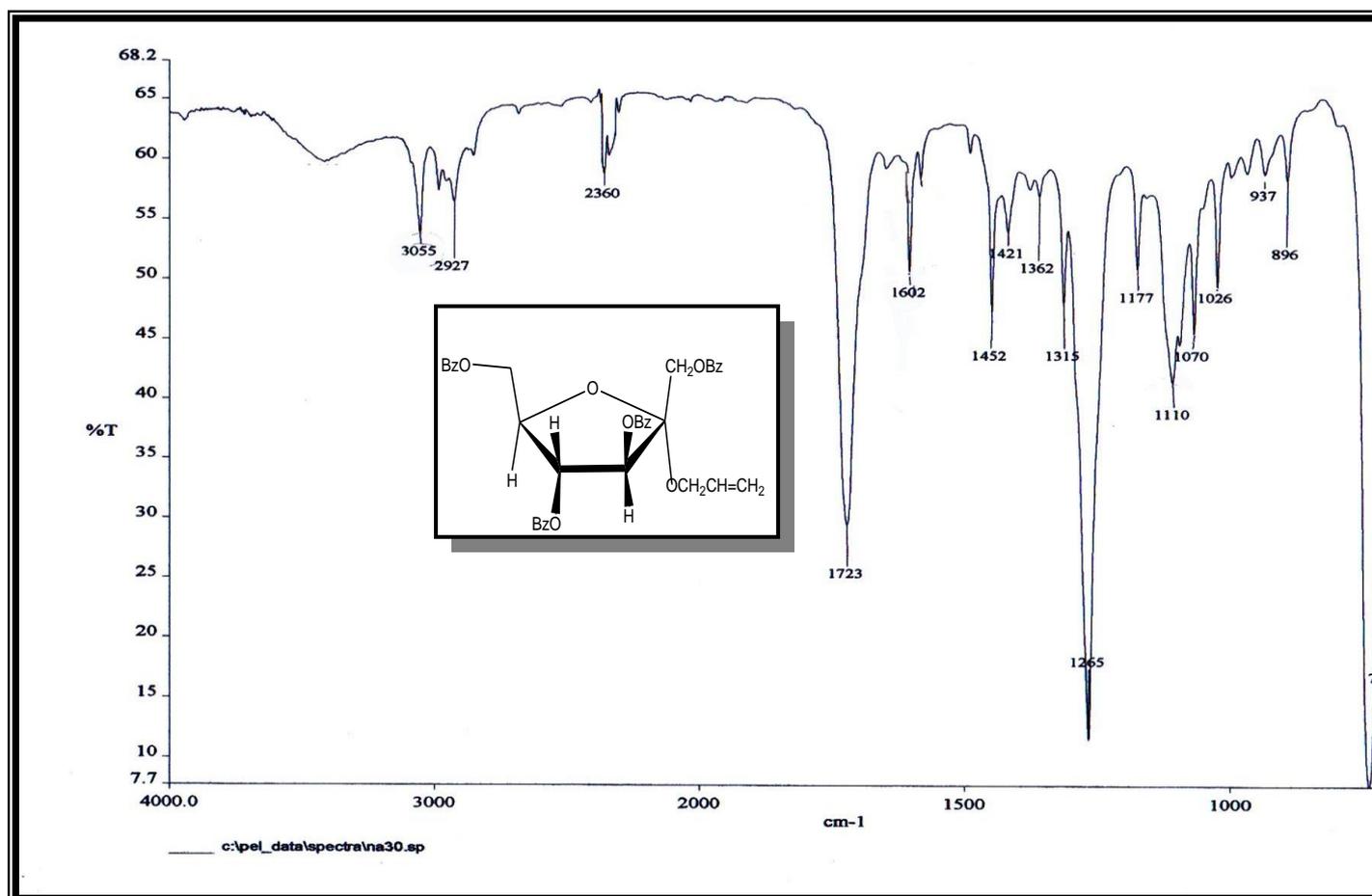
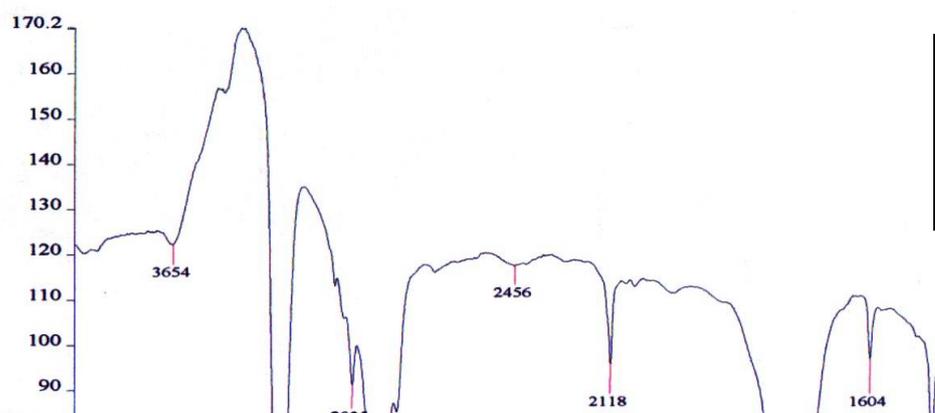


Figure (٣-٢٤) : IR Spectrum of compound[١٣٢b



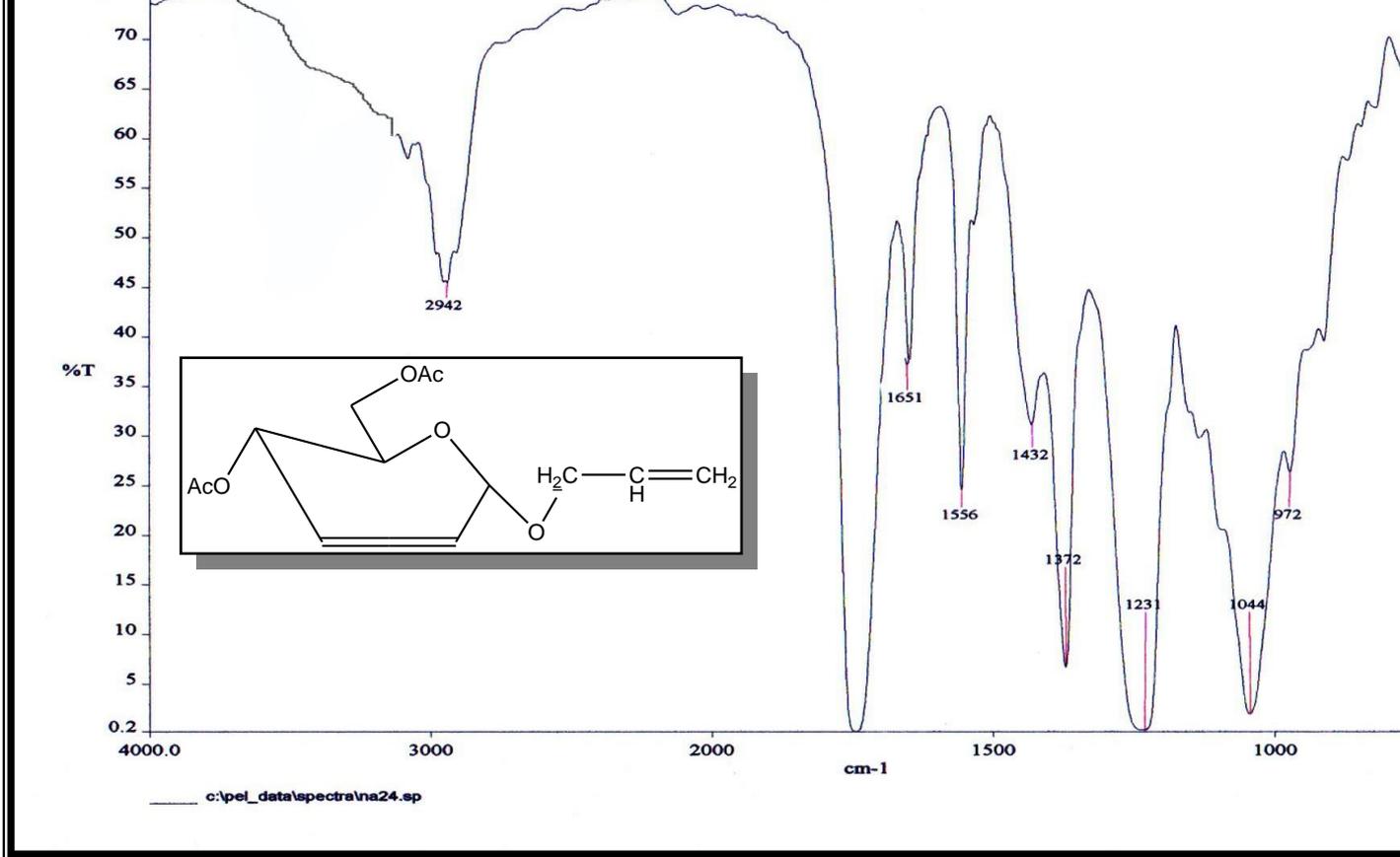
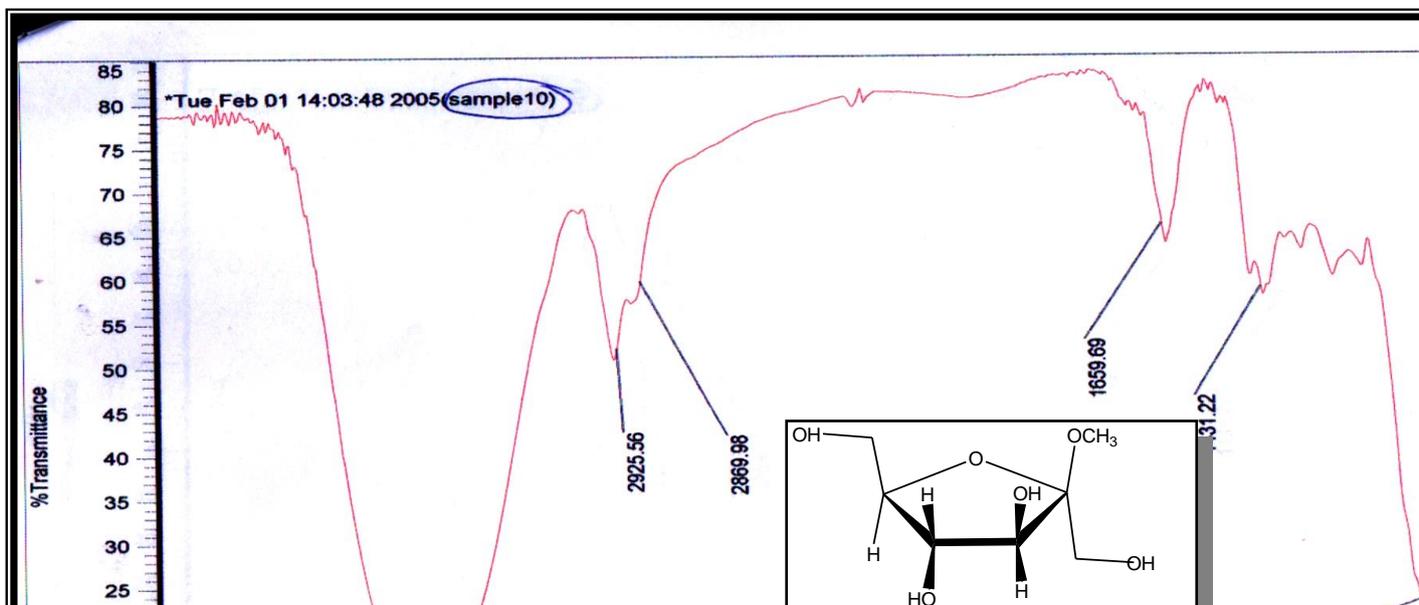


Figure (3-26) : IR Spectrum of compound [



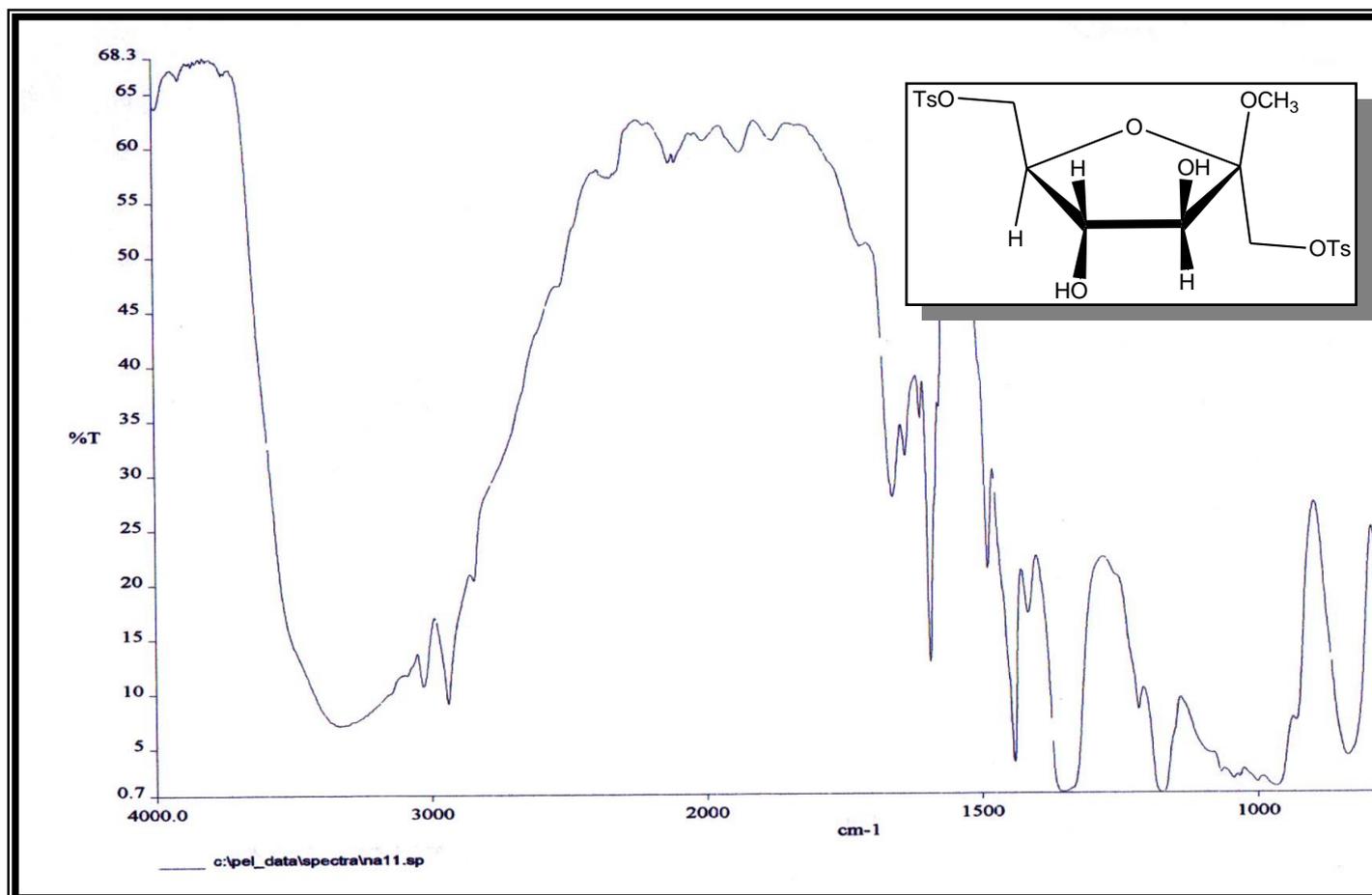


Figure (٣-٢٨) : IR Spectrum of compound [١٣٦]

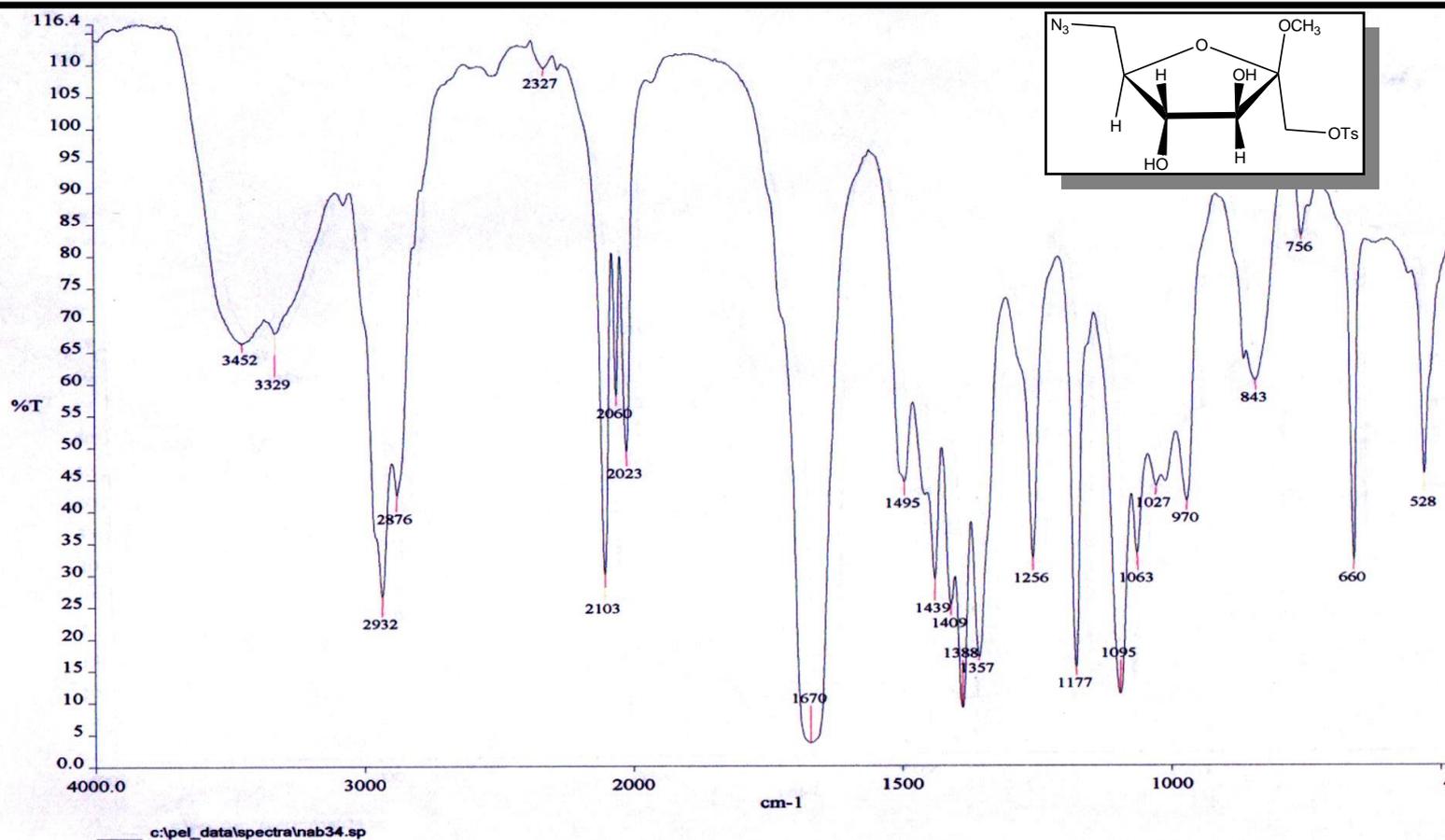
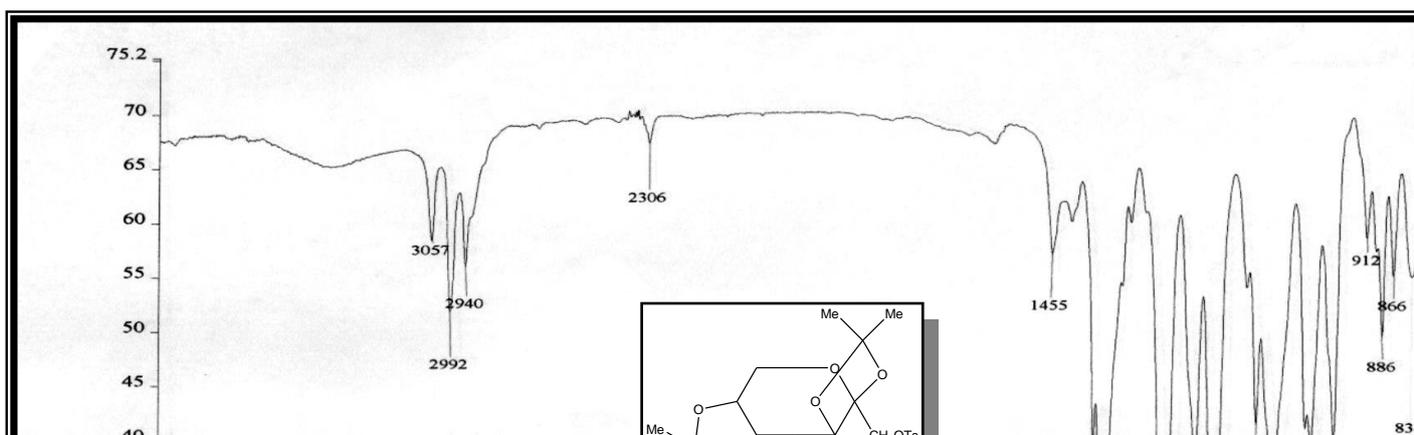


Figure (٣-٢٩) : IR Spectrum of compound [١٣٧]



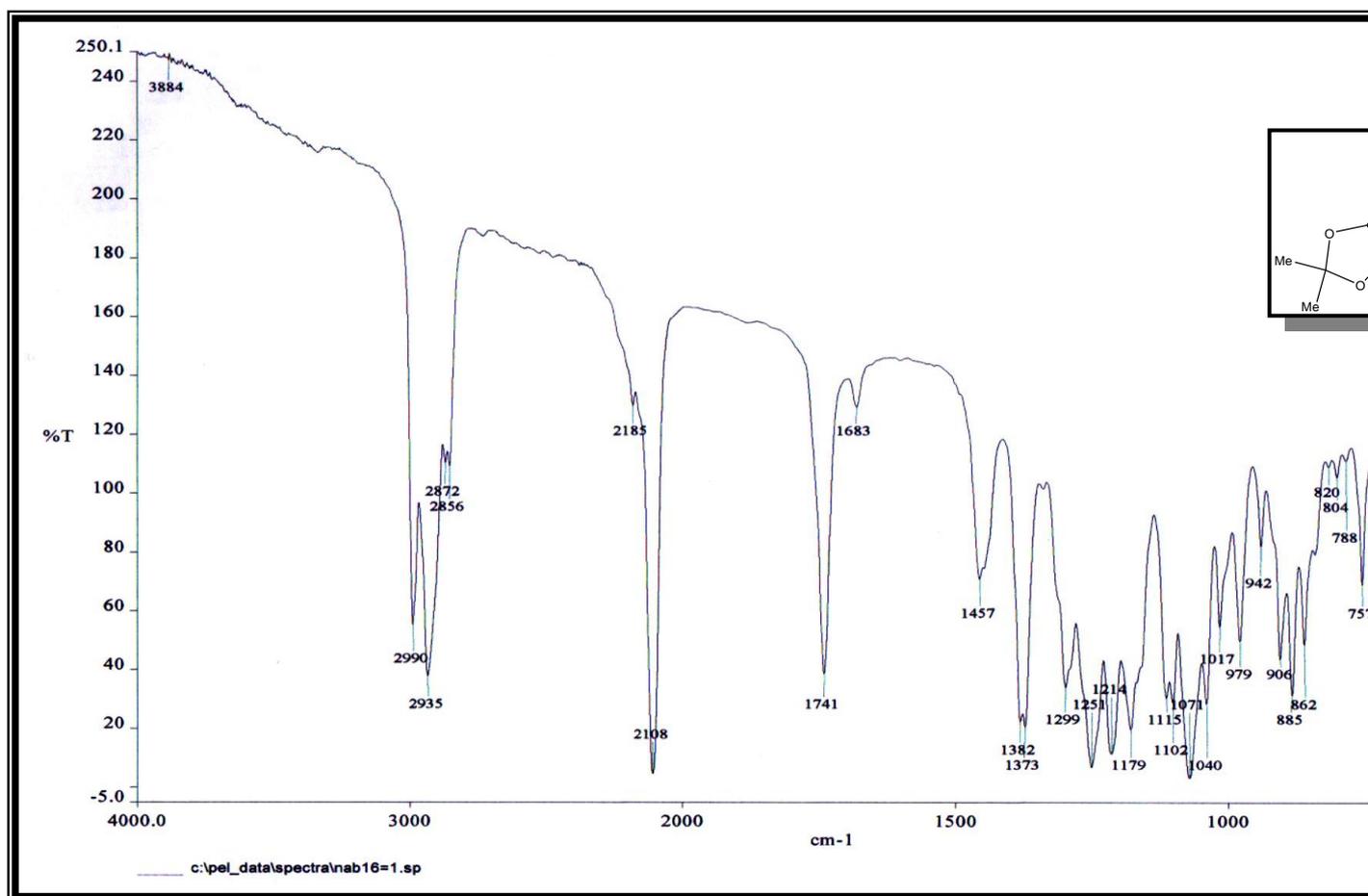
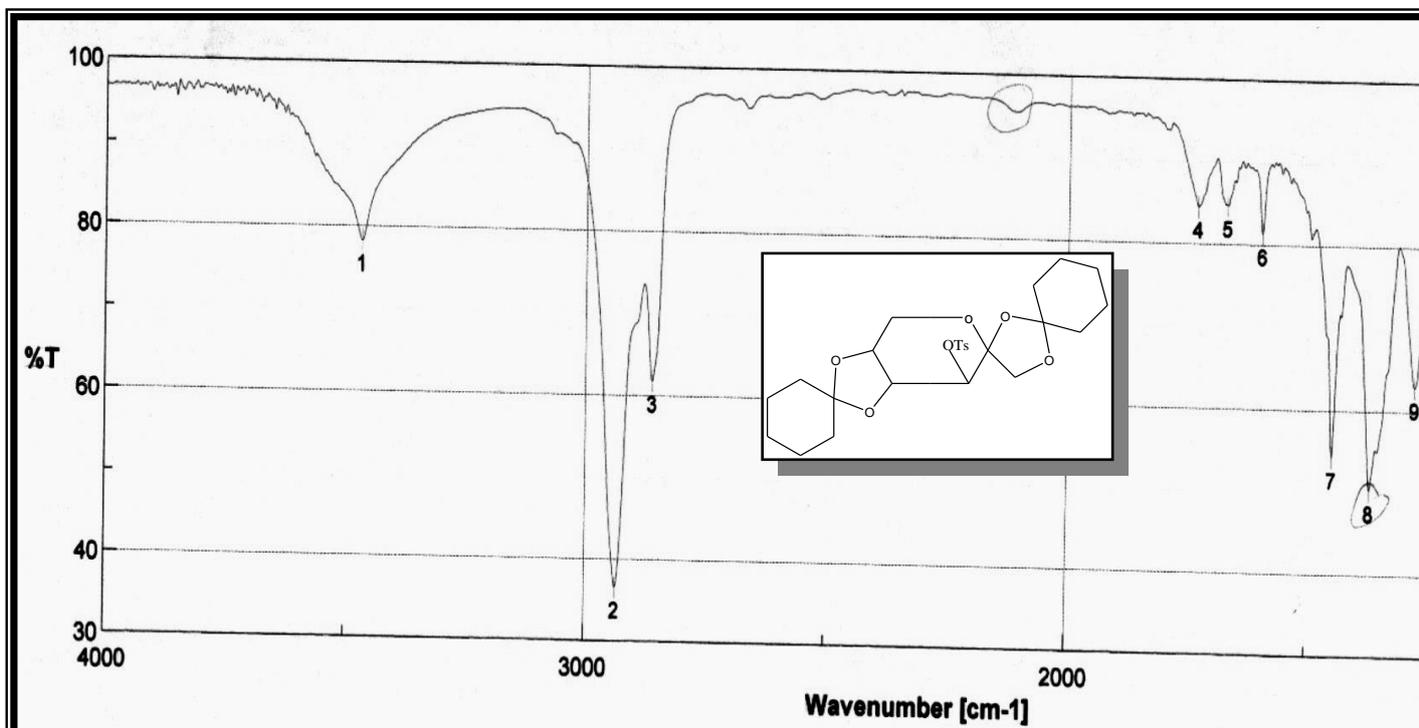


Figure (٣-٣١) : IR Spectrum of compound [١٣٩]



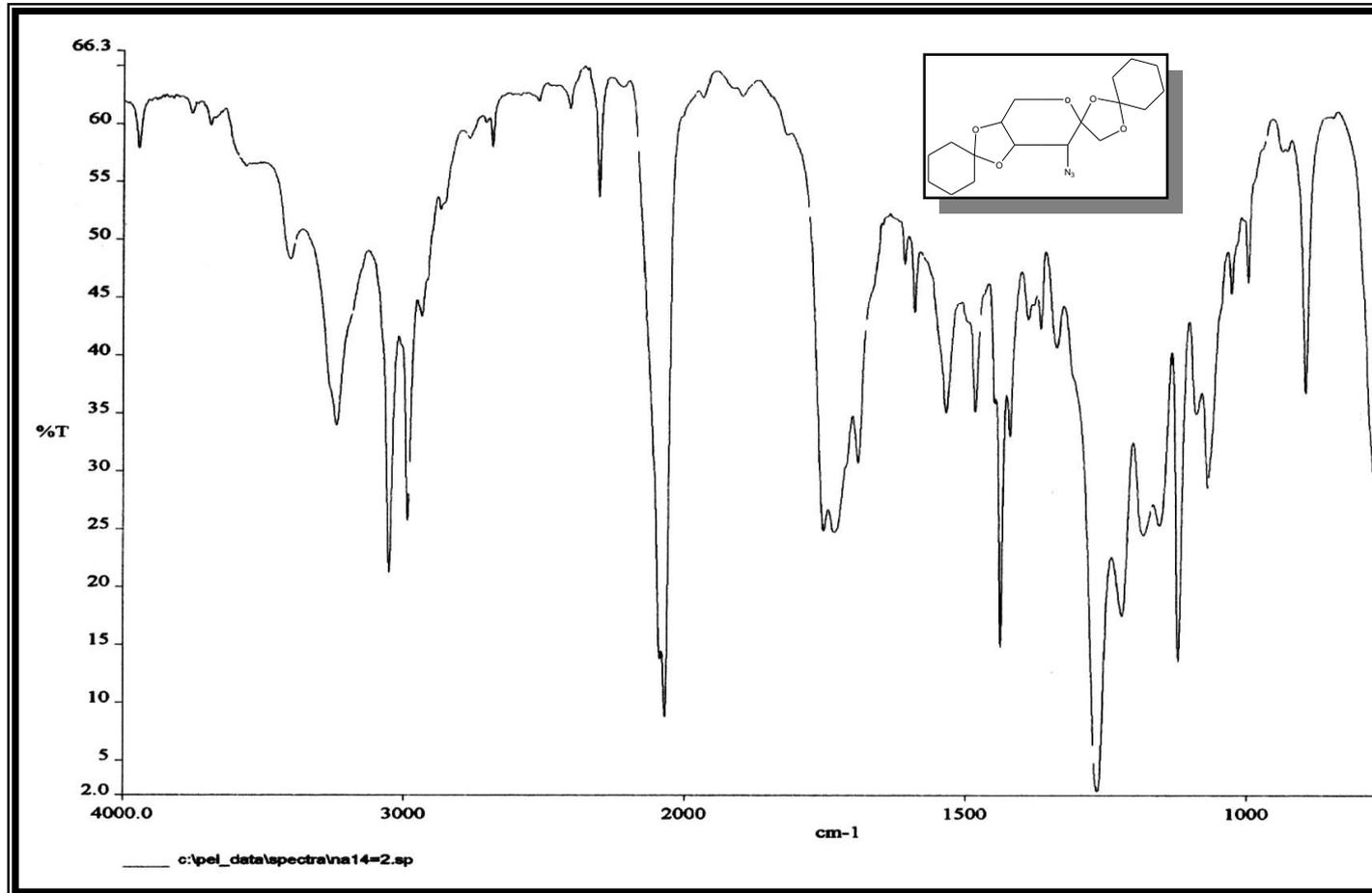
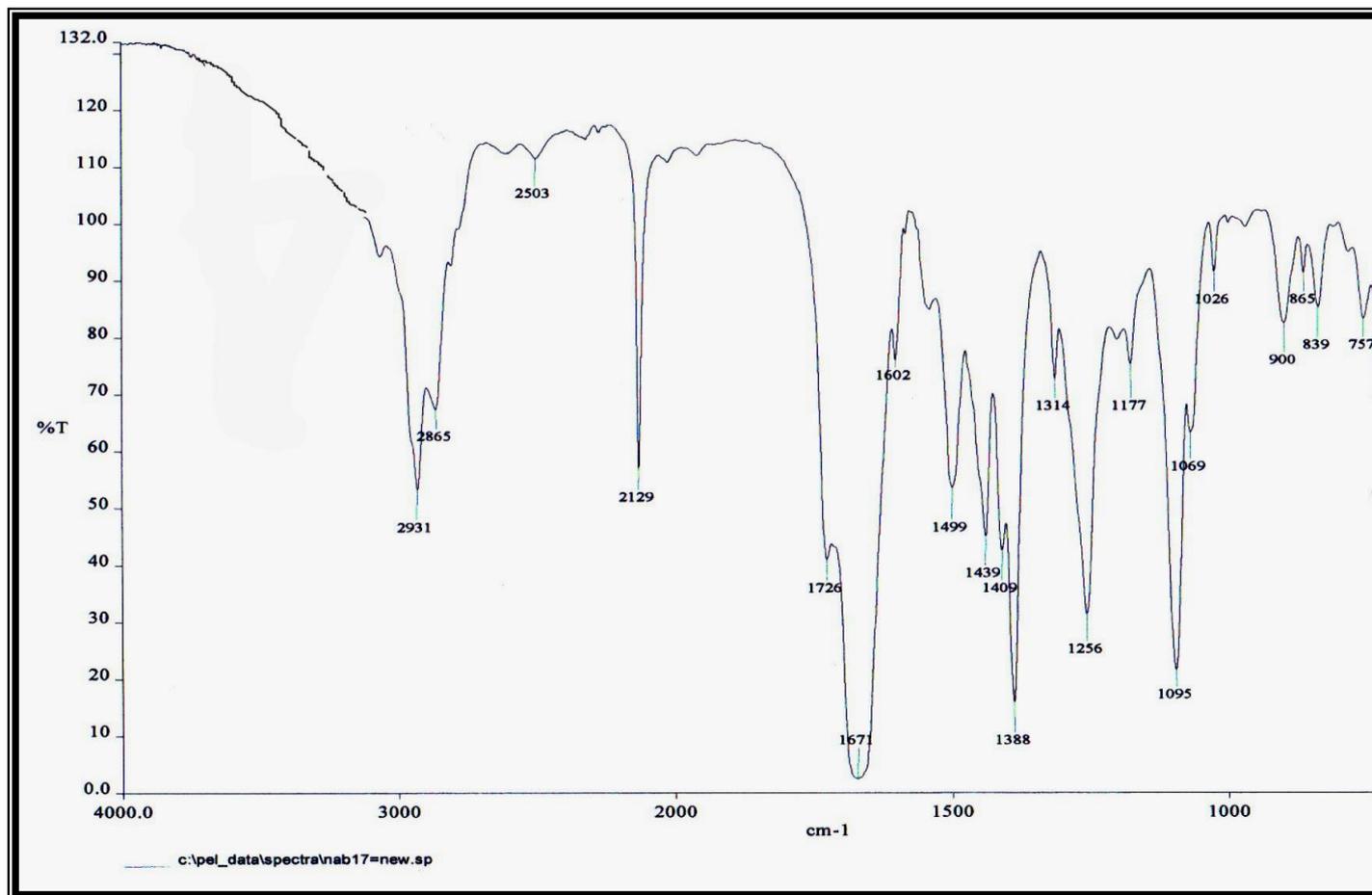


Figure (٣-٣٣) : IR Spectrum of compound [١٤١]



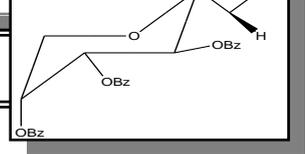
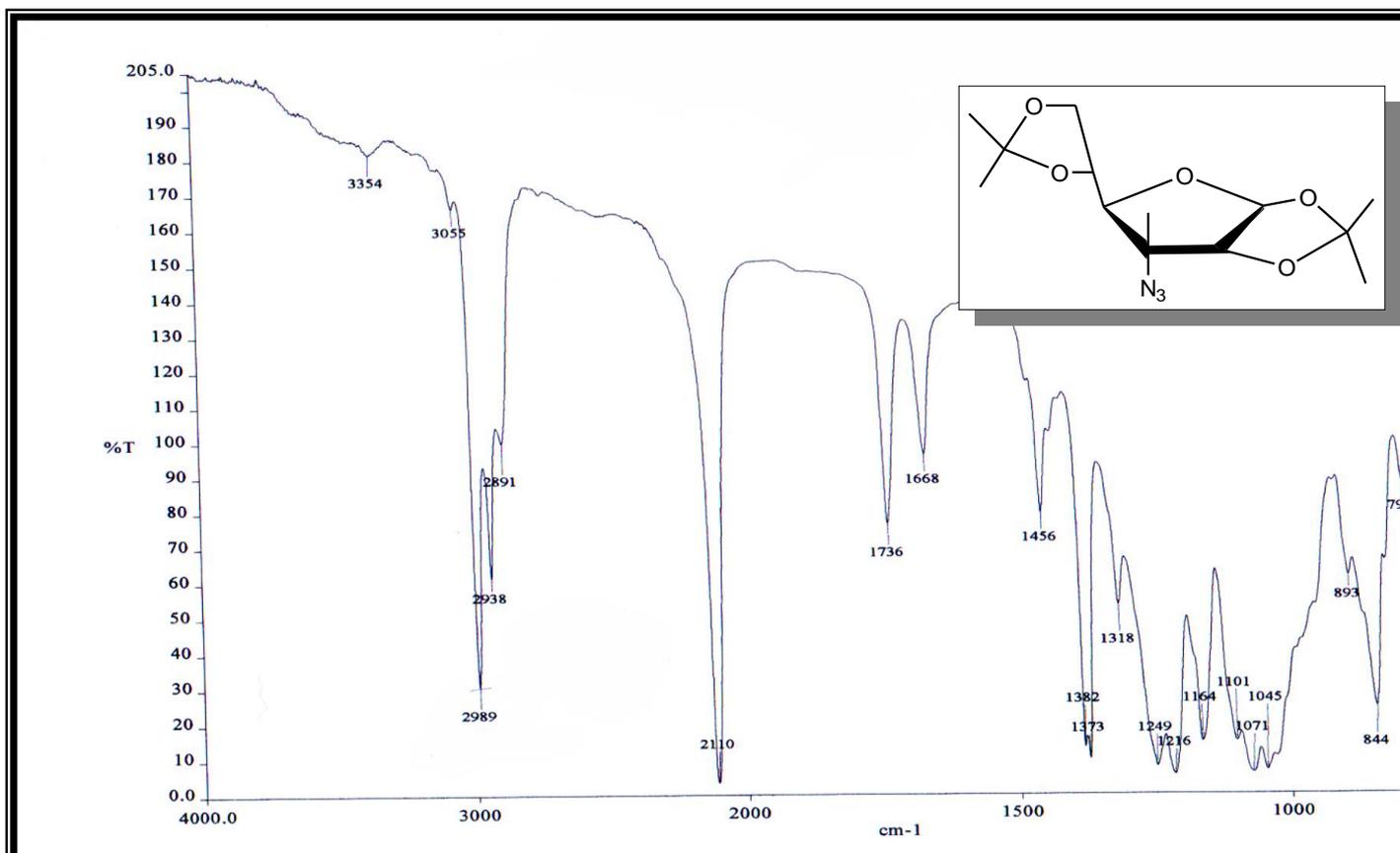
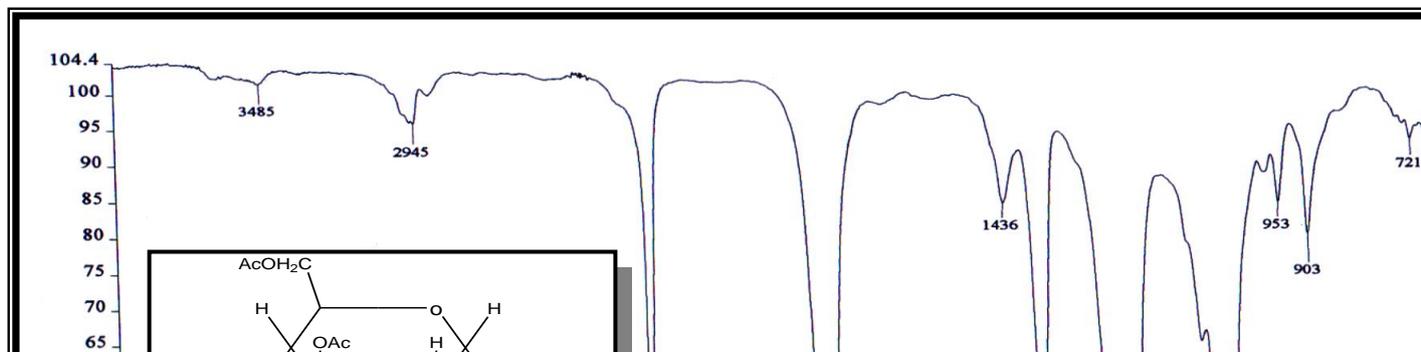


Figure (٣-٣٤) : IR Spectrum of compound [١٤٢]





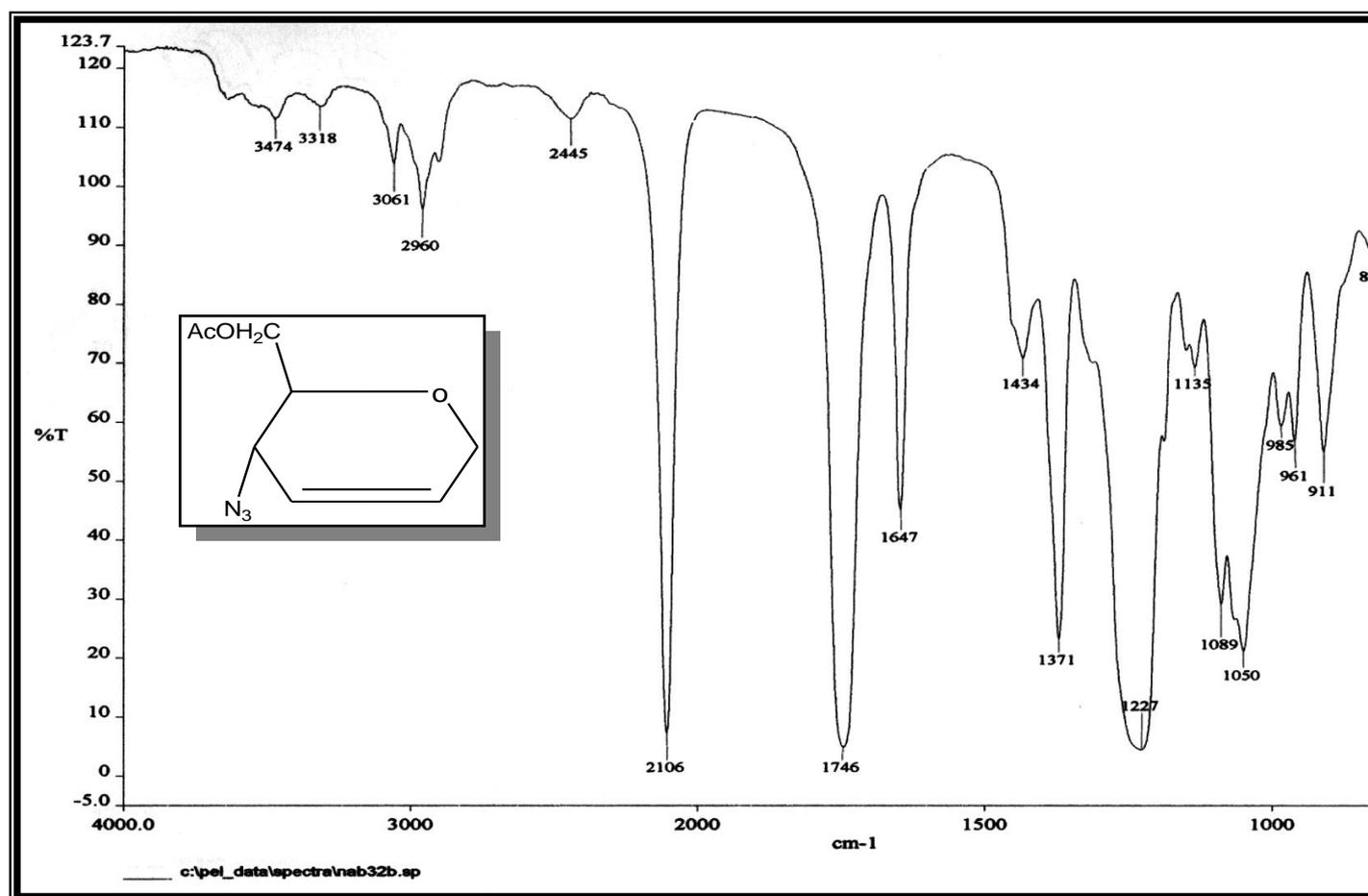


Figure (٣-٣٧) : IR Spectrum of compound [

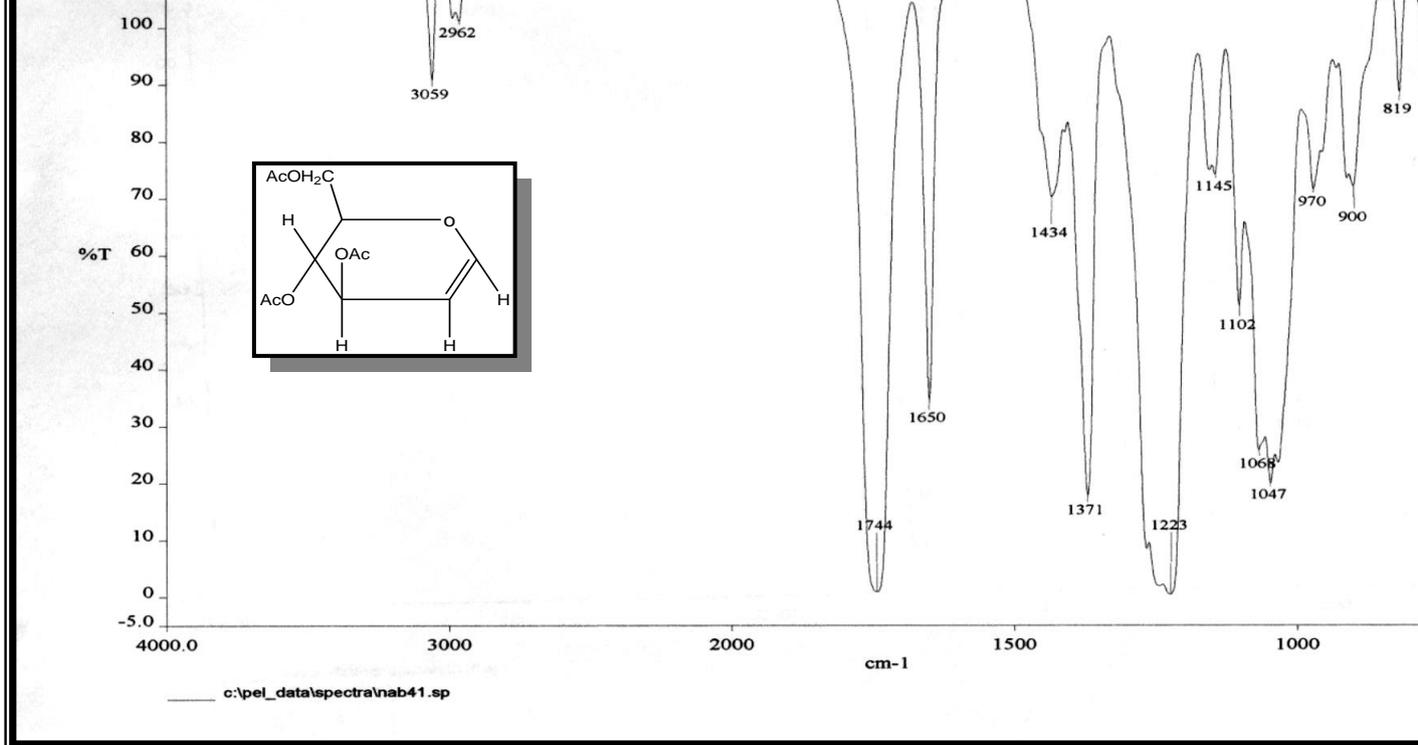
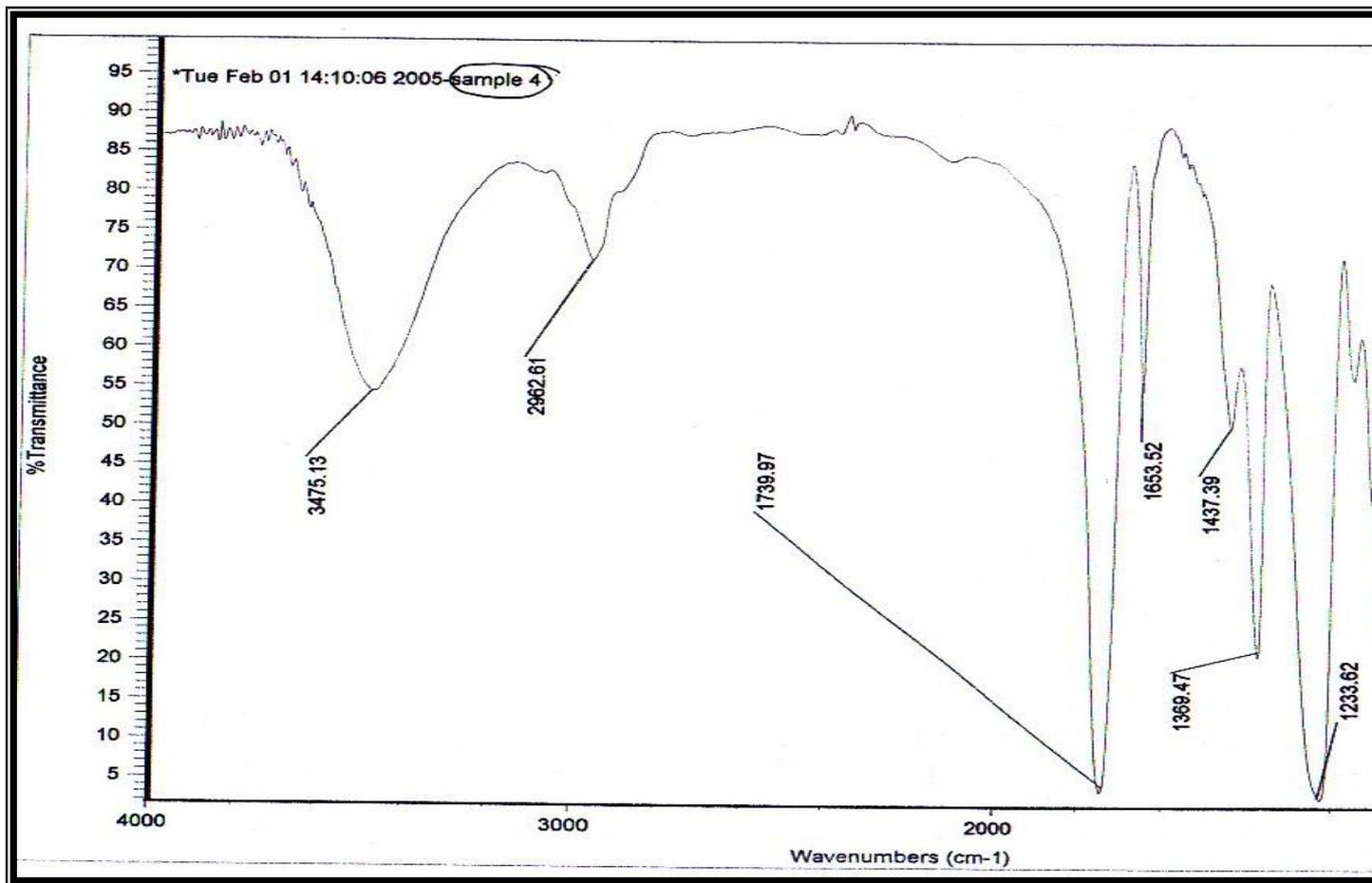


Figure (٣-٣٨) : IR Spectrum of compound [١٤٦]



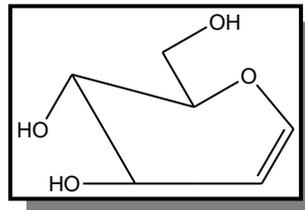
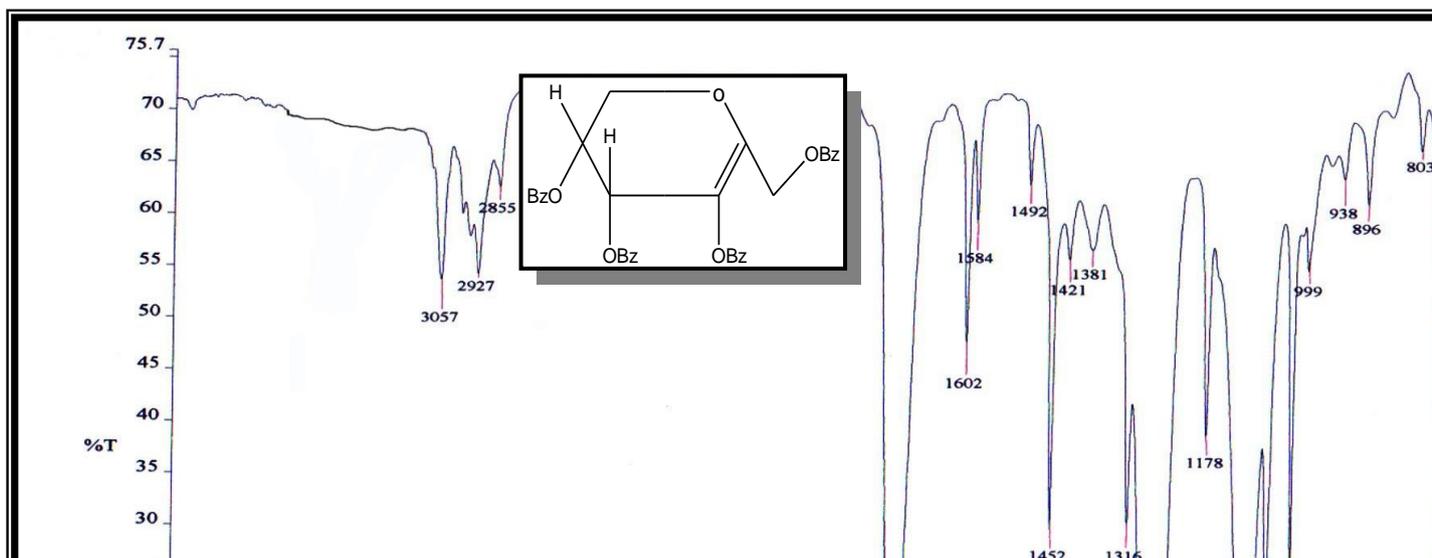


Figure (٣-٣٩): IR Spectrum of compound [١٤٦b]



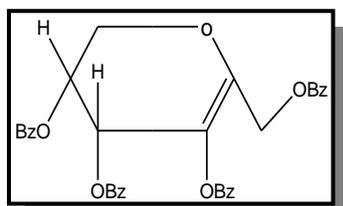


Figure (٣-٤٠): IR Spectrum of compound [١٤٧]

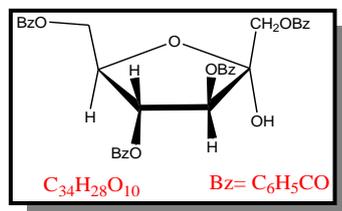
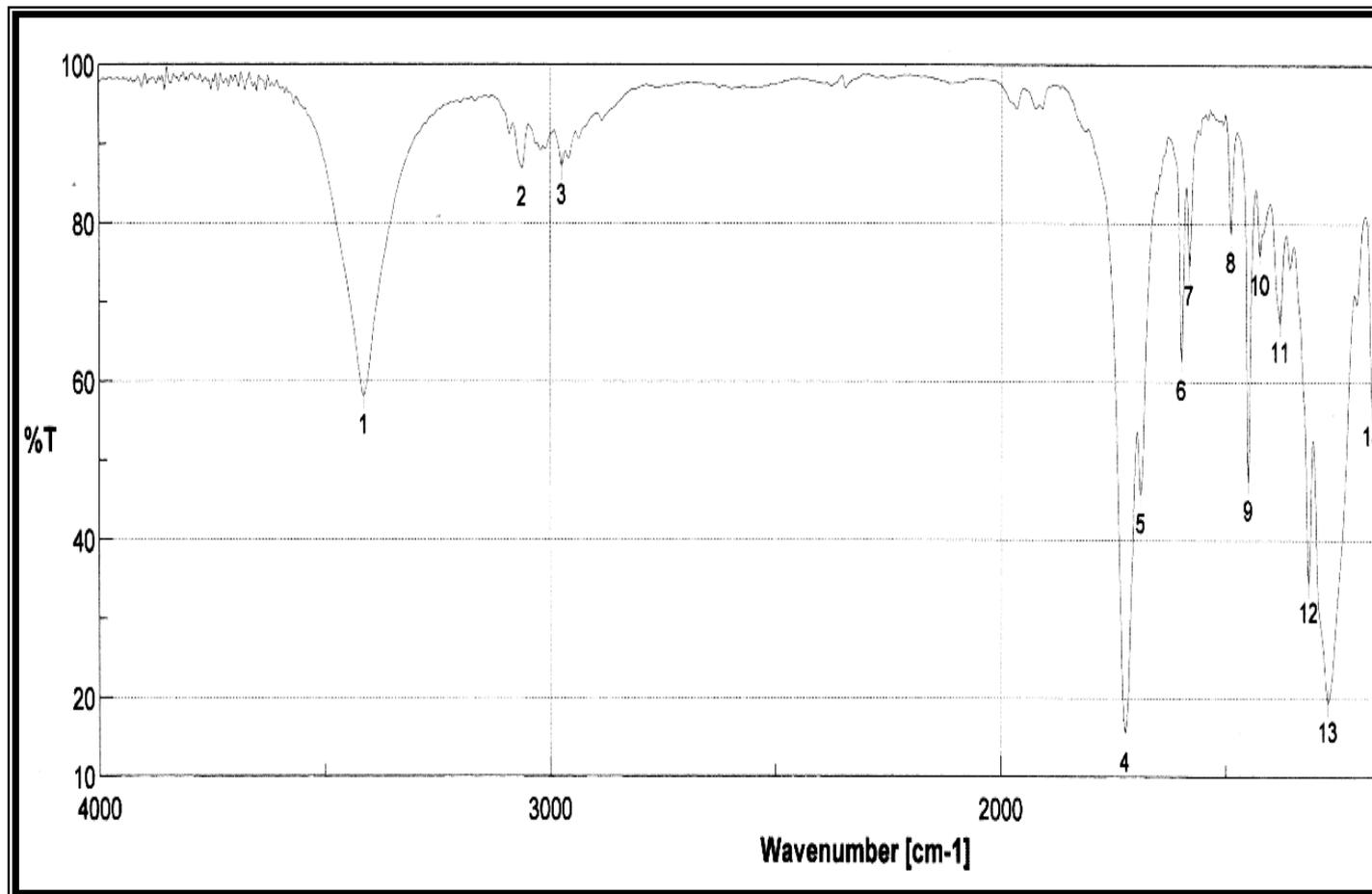


Figure (٣-٤٠ b): IR Spectrum of compound [١٣٢ a]

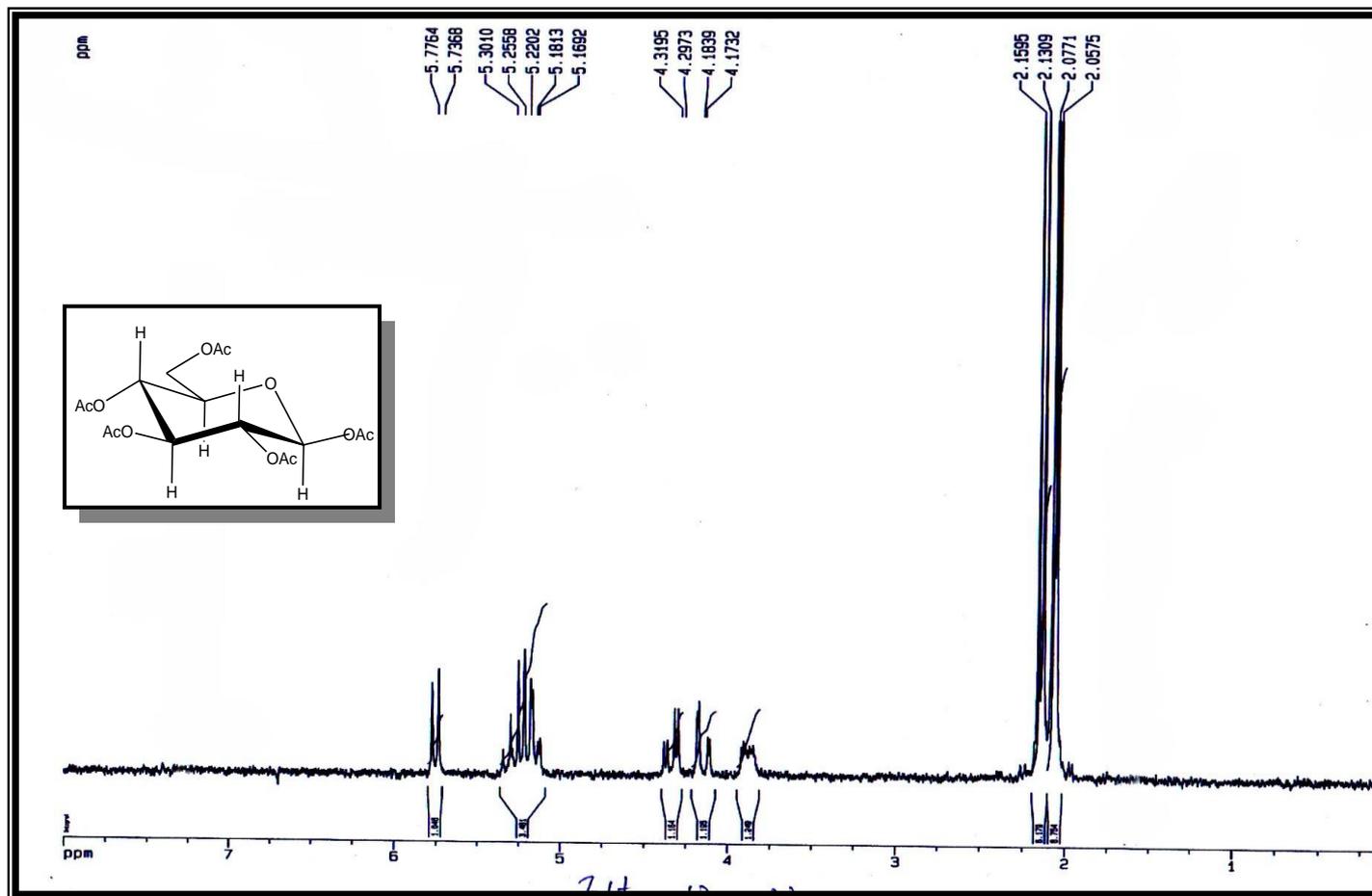
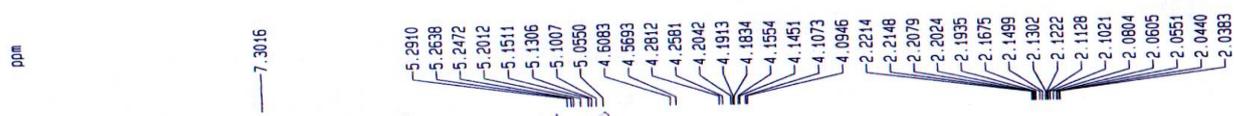
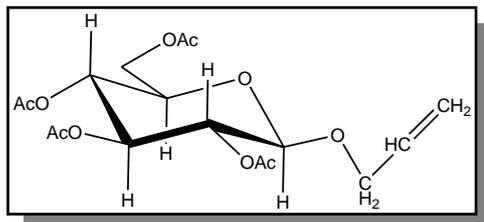
Figure (٣-٤١) : ¹H-NMR Spectrum of compound [١٣٢ a]

Figure (٣-٤٢) : $^1\text{H-NMR}$ Spectrum of compound [١١٥]



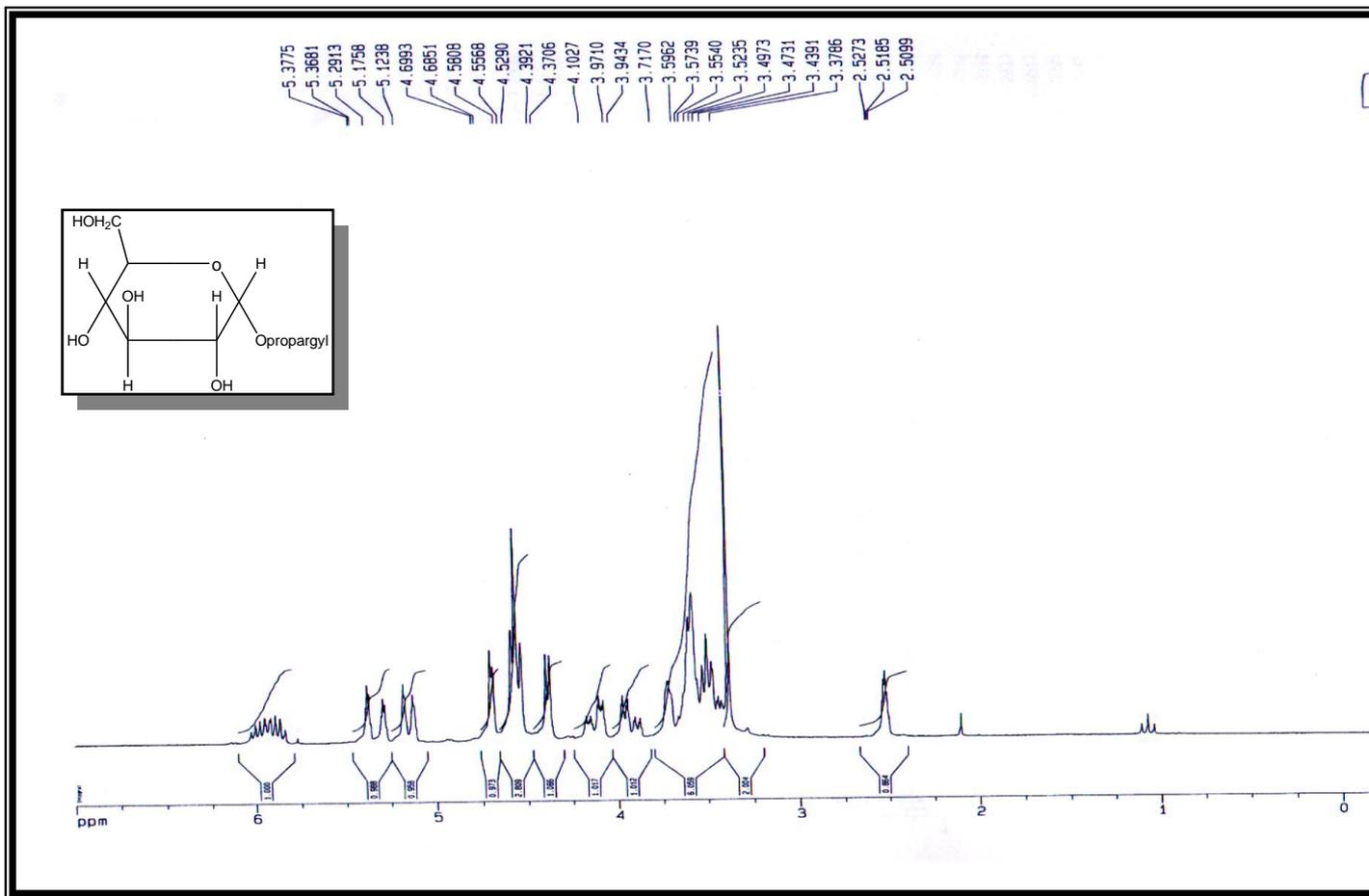
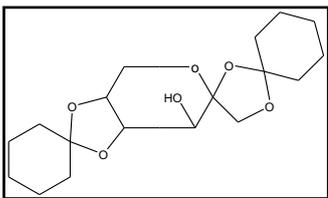


Figure (٣-٤٤) : ¹H-MNR Spectrum of compound [١٢]



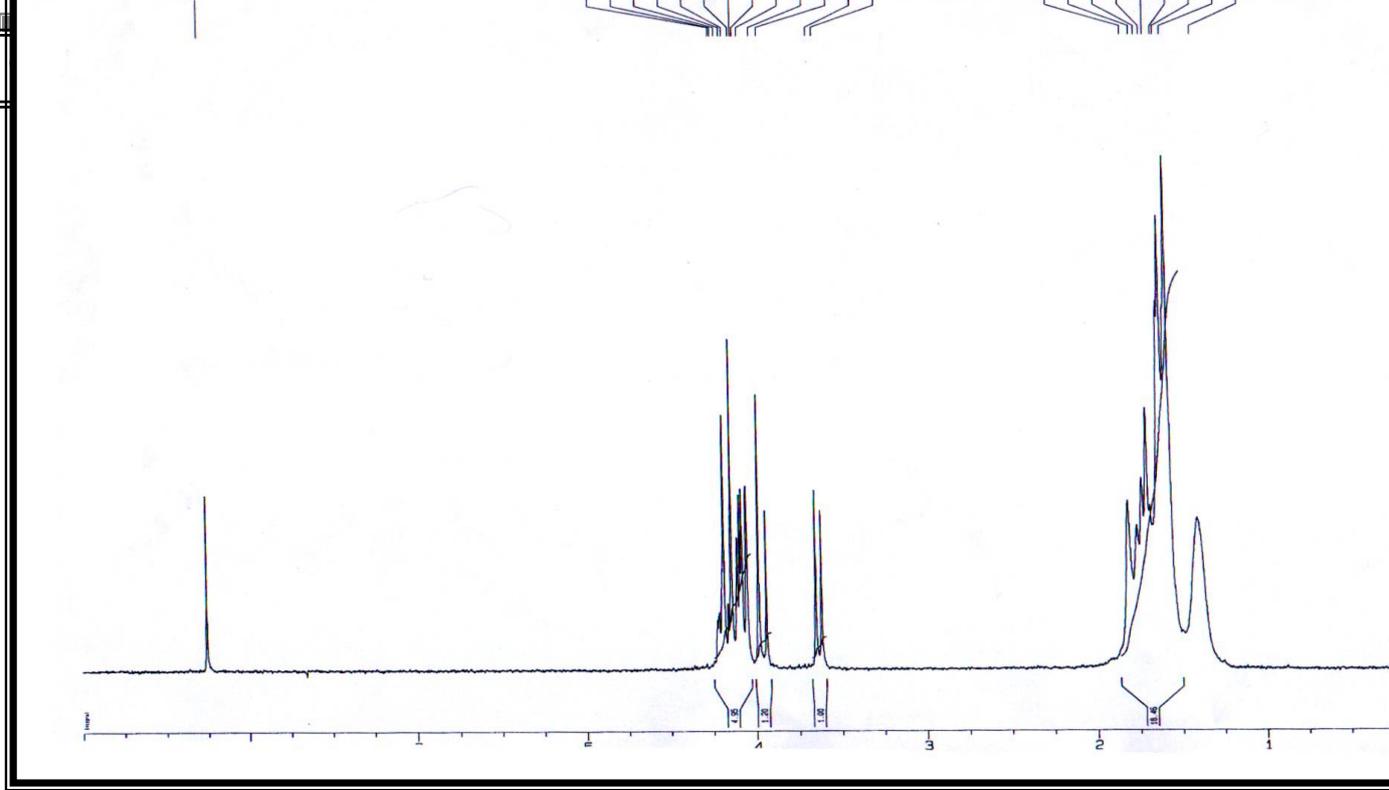


Figure (٣-٤٥) : ¹H-NMR Spectrum of compound [١٢١]

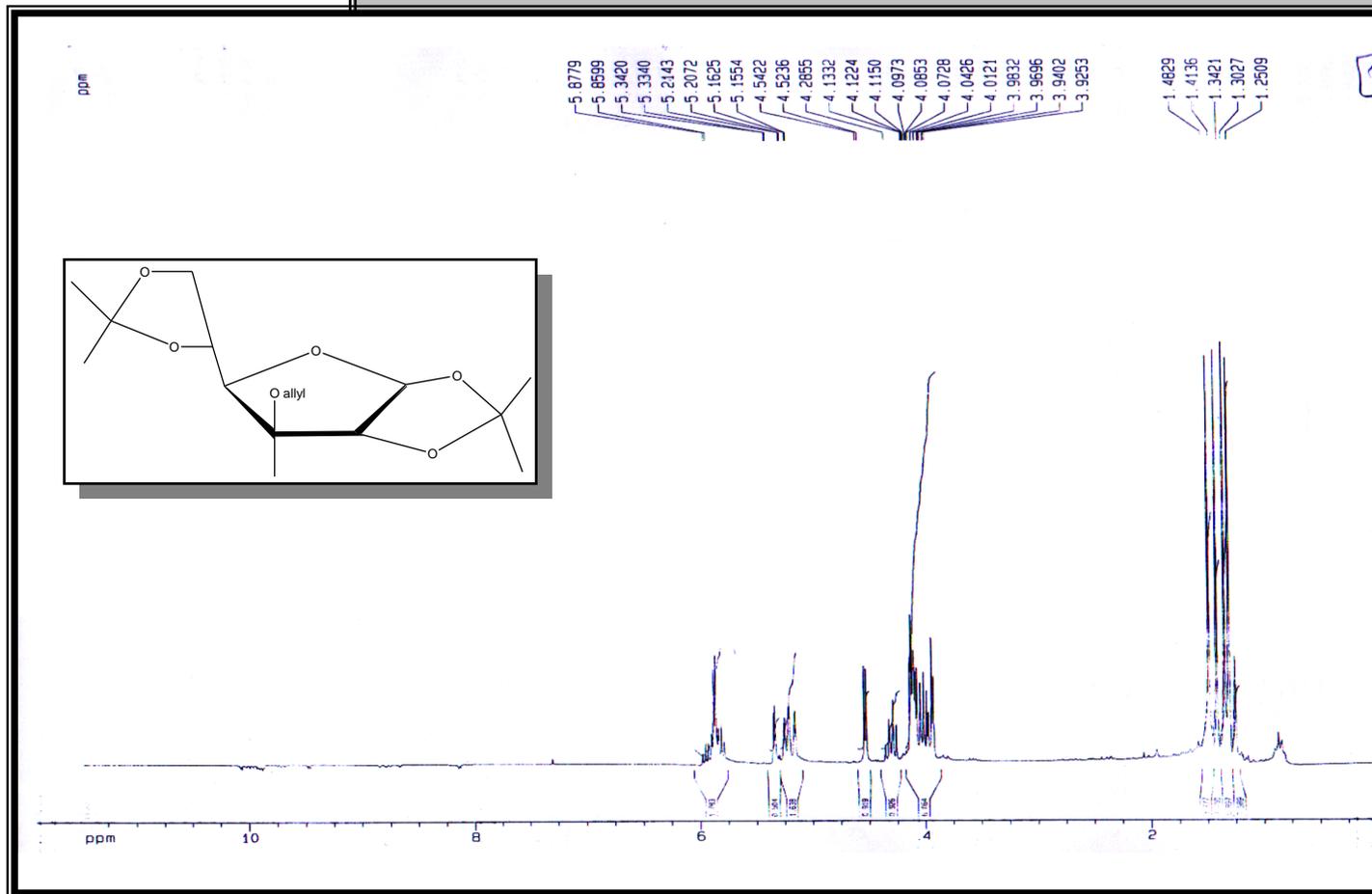
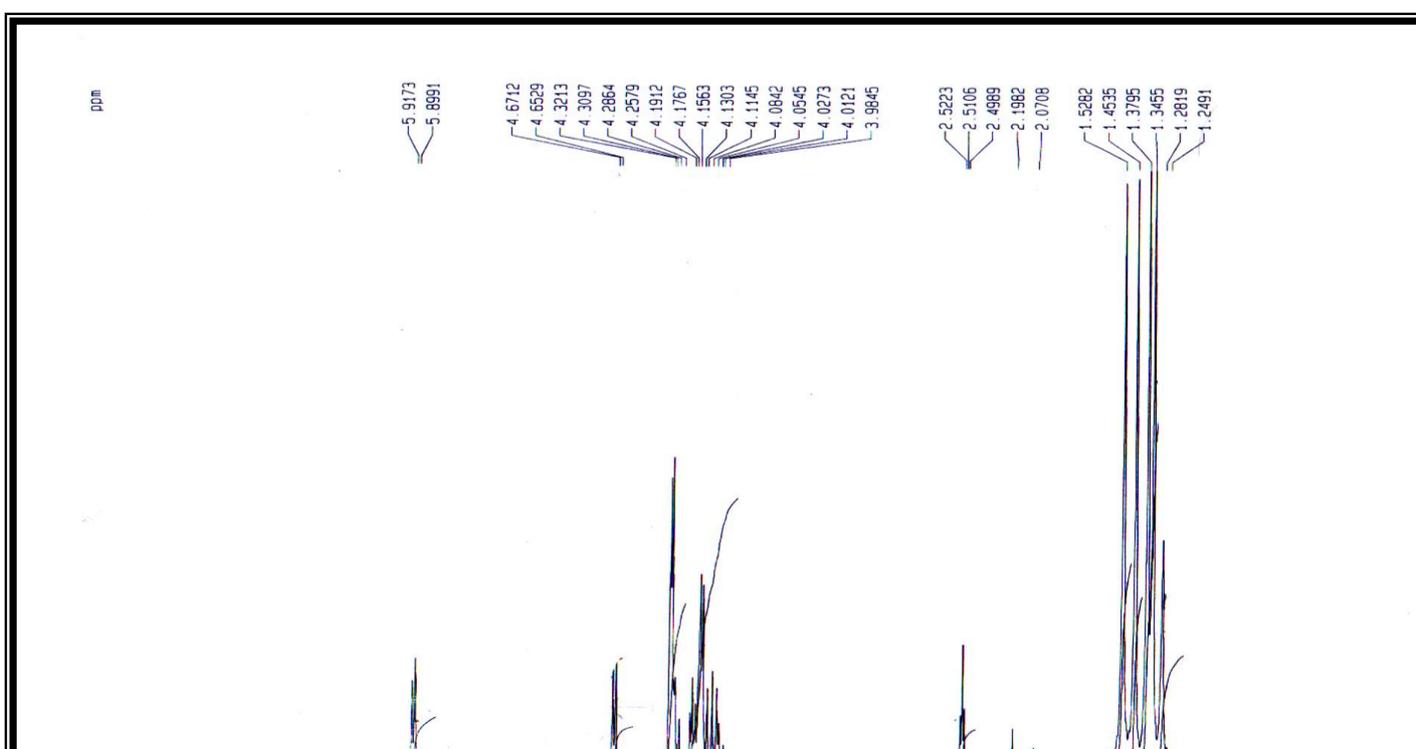
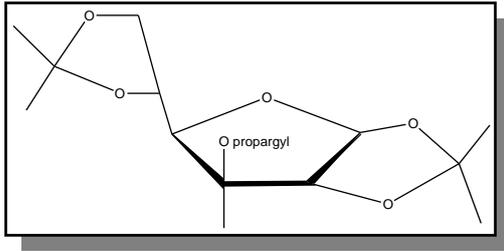


Figure (٣-٤٦) : ^1H -MNR Spectrum of compound [١٢٥



ppm

7.3015

4.6786
4.6658
4.6394
4.6265
4.3890
4.3761
4.3077
4.3024
3.9380
3.9289
3.8453
3.7804
3.7186

1.5886
1.5229
1.4387
1.3919

127

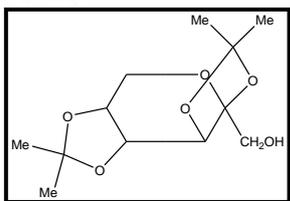


Figure (٣-٤٨) : $^1\text{H-NMR}$ Spectrum of compound [١٢٧]

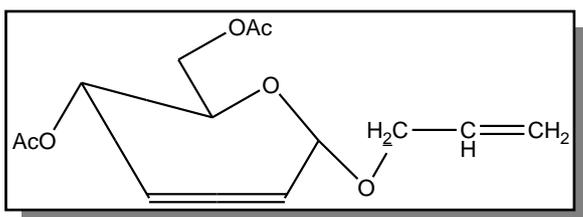


Figure (٣-٥٠) : ^1H -MNR Spectrum of compound [١٤٣]

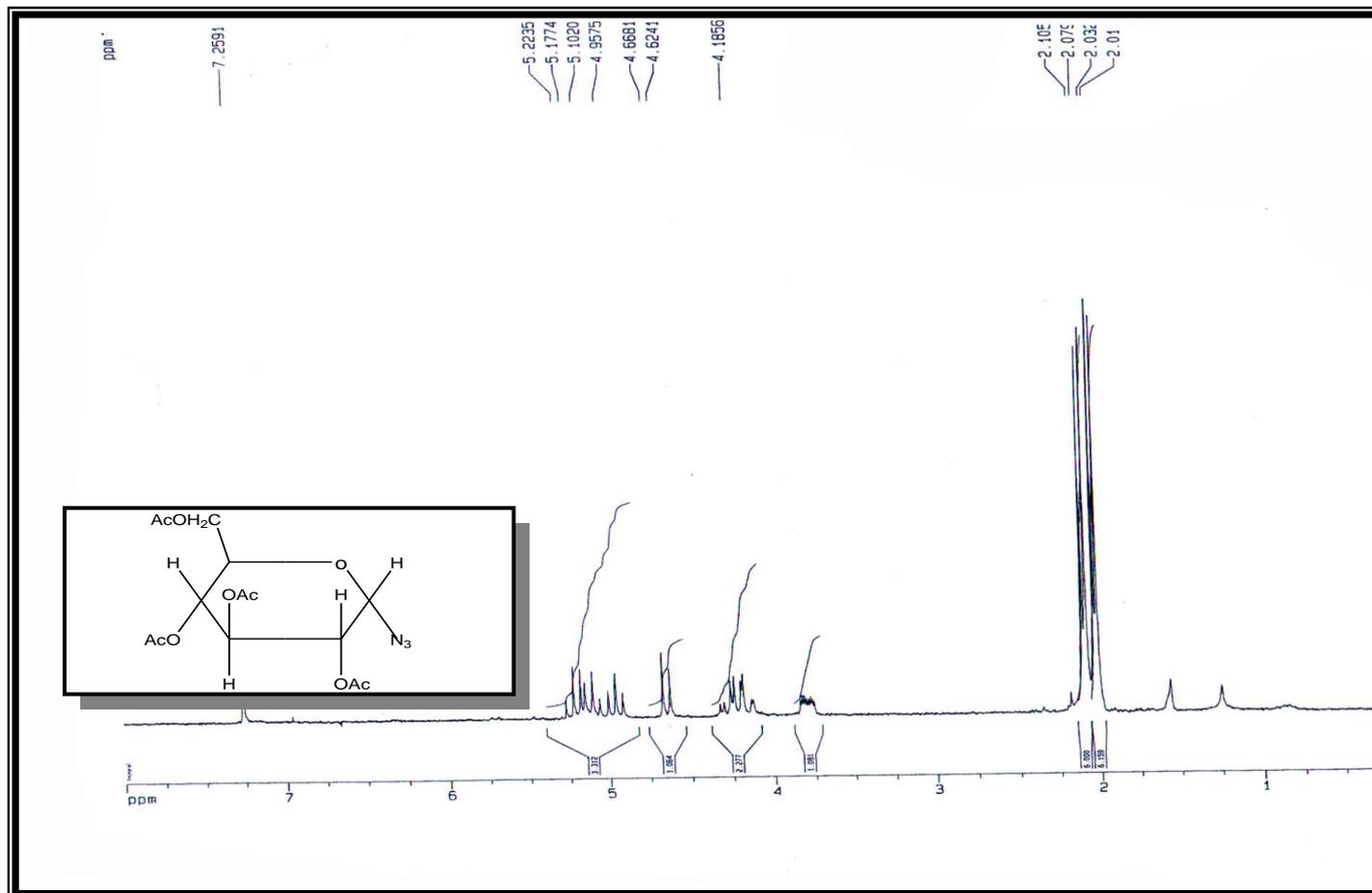
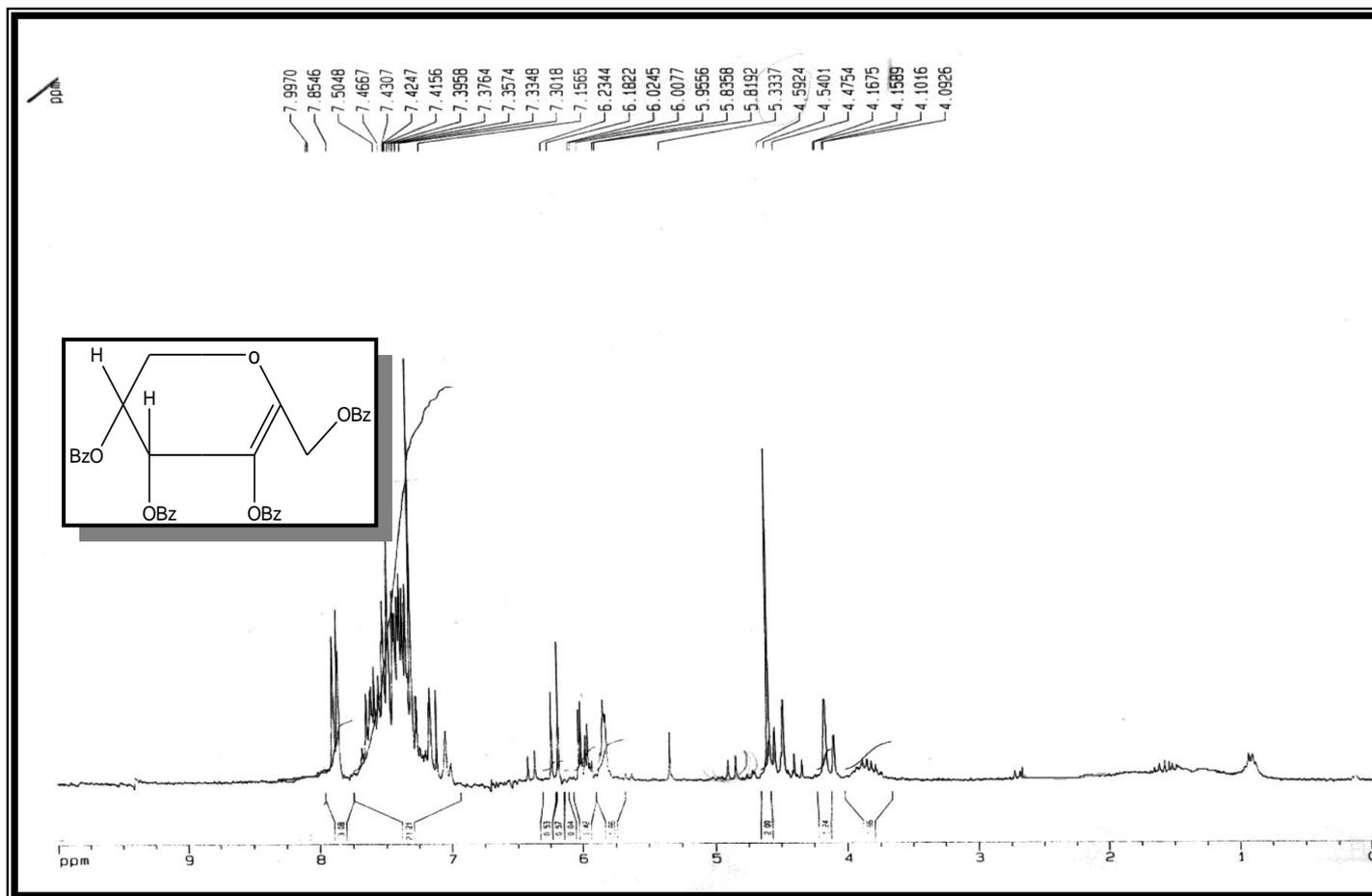


Figure (3-51) : $^1\text{H-NMR}$ Spectrum of compound [144]



7.9970
7.8546
7.5048
7.4667
7.4307
7.4247
7.4156
7.3958
7.3764
7.3574
7.3348
7.3018
7.1565
6.2344
6.1822
6.0245
6.0077
5.9556
5.8358
5.8192
5.3337
4.5924
4.5401
4.4754
4.4675
4.1589
4.1016
4.0926

ppm

9

8

7

6

5

4

3

2

1

0

Figure (٣-٥٢) : $^1\text{H-MNR}$ Spectrum of compound [١٤٧]

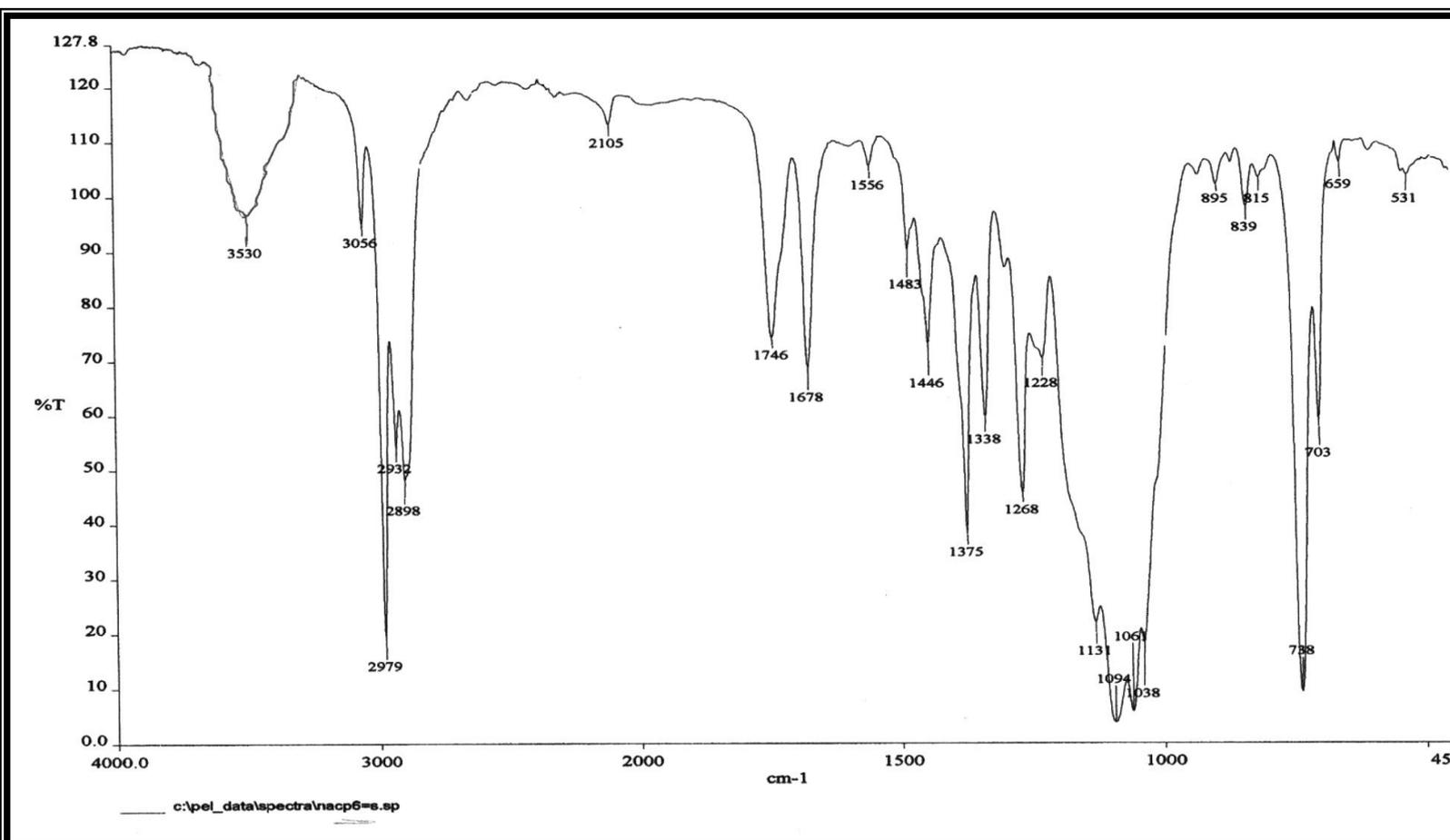
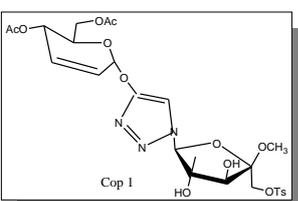


Figure (٣-٥٣) : IR Spectrum of compound [cop']



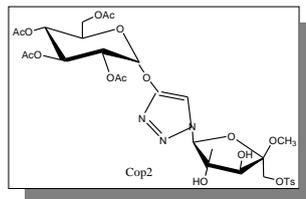
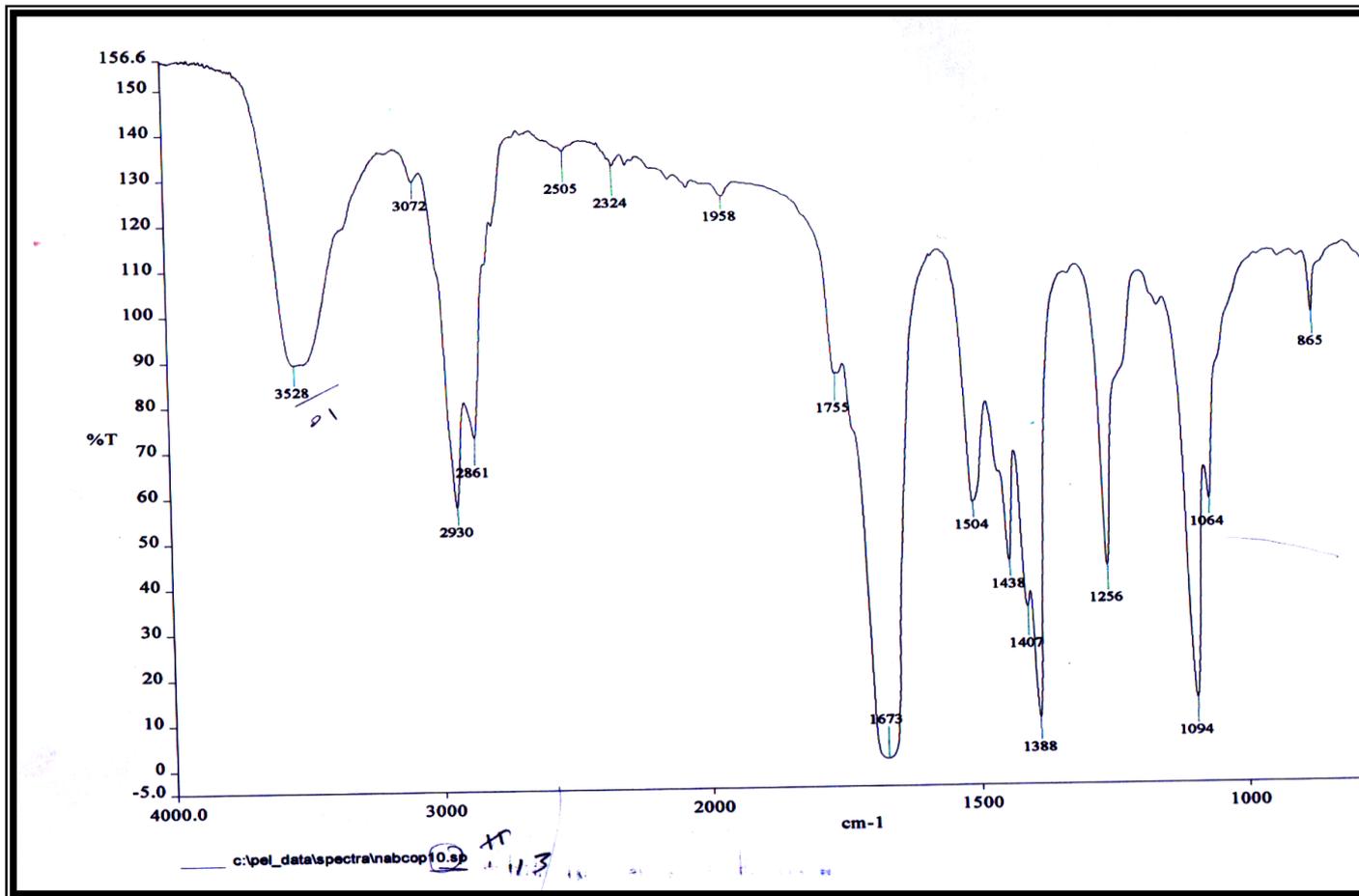


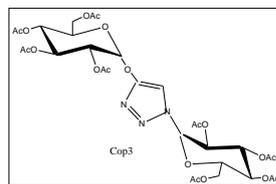
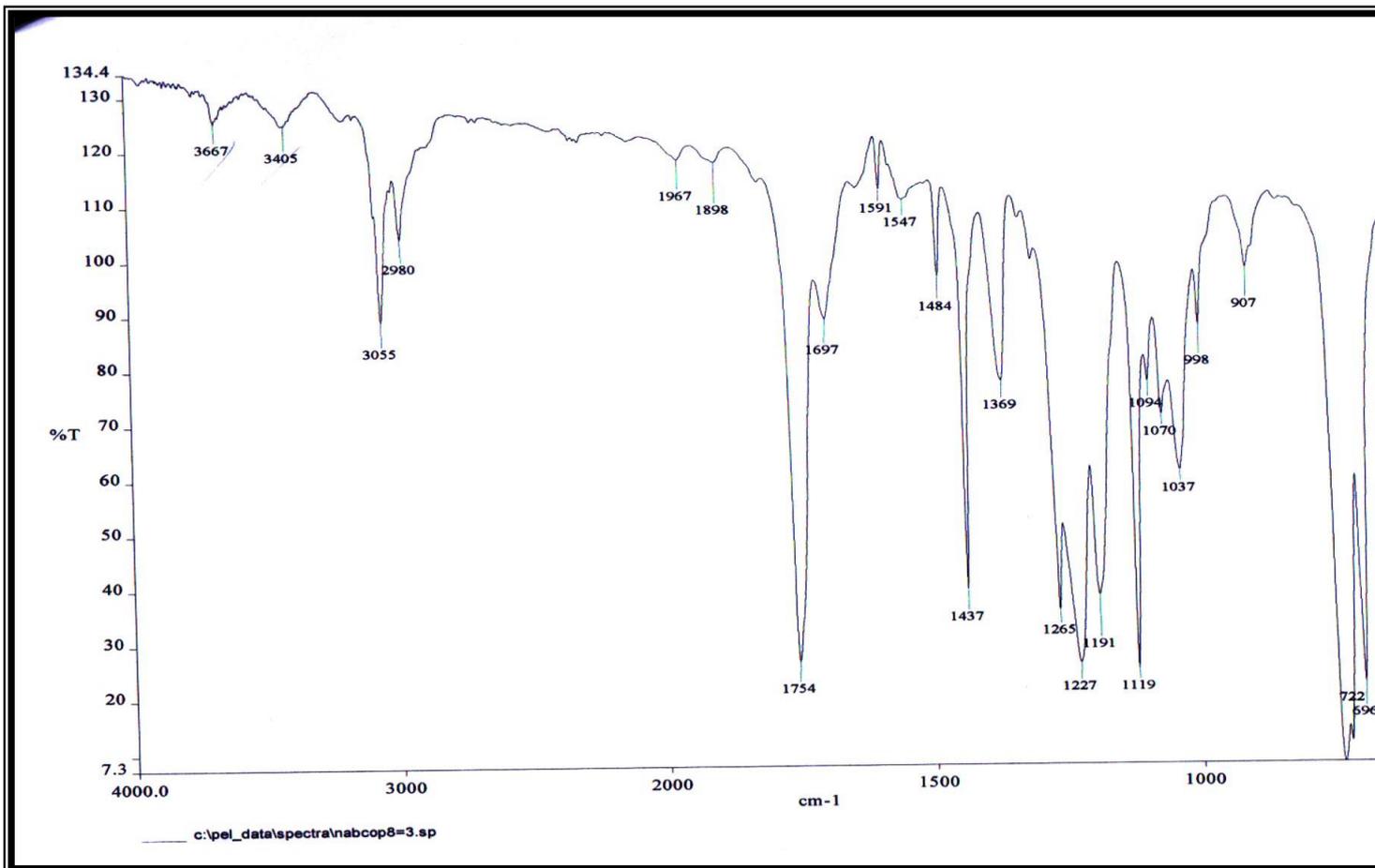
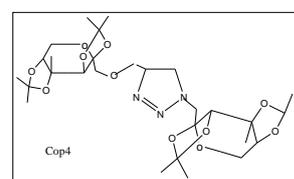
Figure (٣-٥٤) : IR Spectrum of compound [cop^٣]

Figure (٣-٥٥) : IR Spectrum of compound [cop٣]



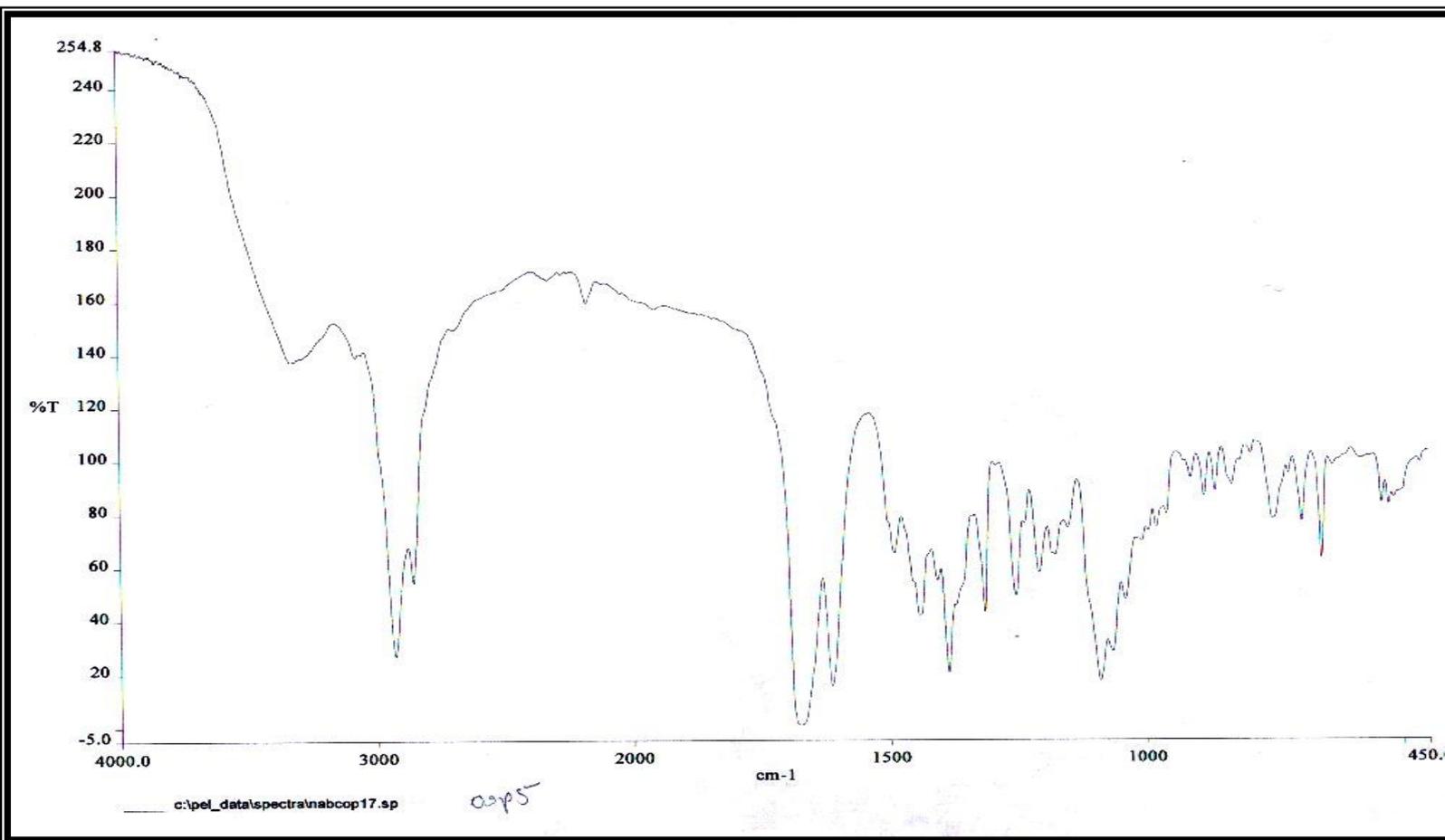
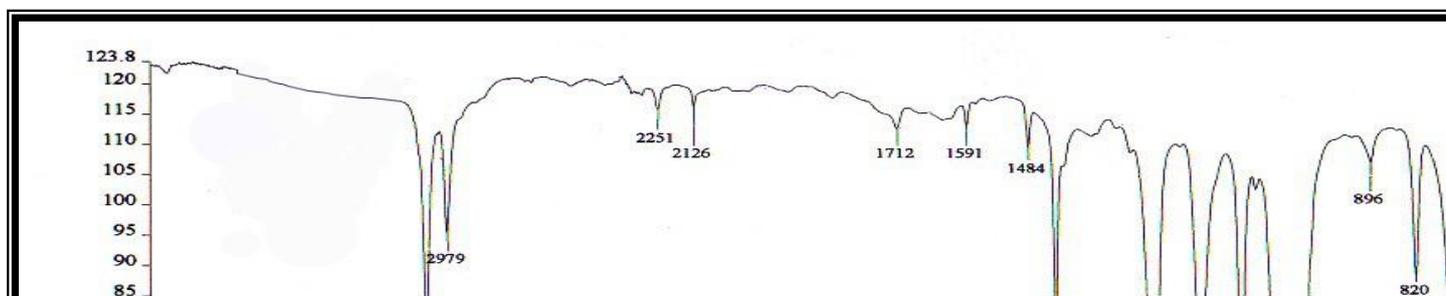


Figure (٣-٥٦) : IR Spectrum of compound [copξ]



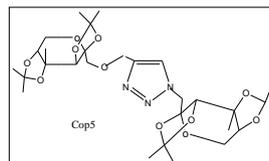
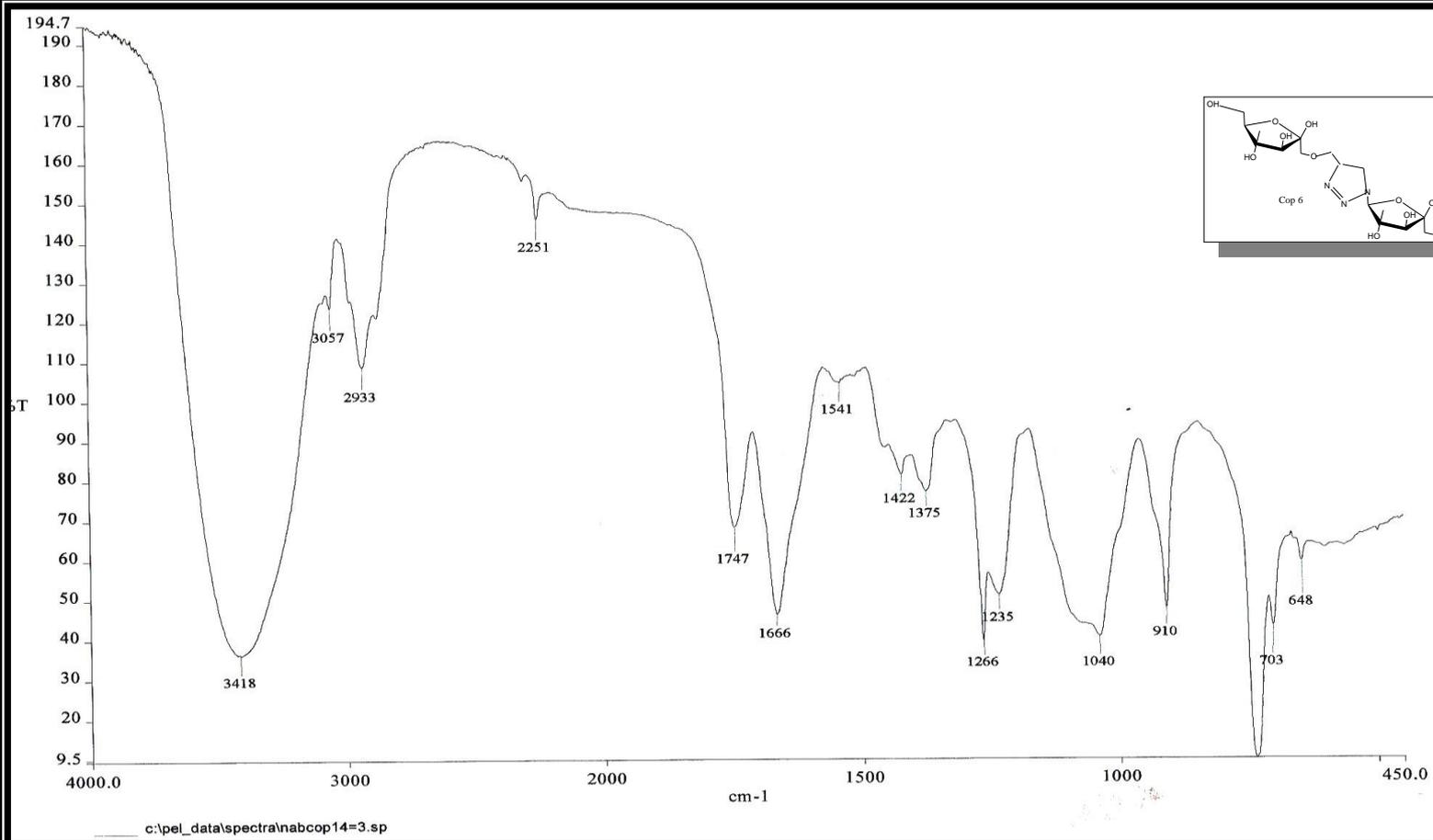


Figure (٣-٥٧) : IR Spectrum of compound [cop^٥]**Figure (٣-٥٨) : IR Spectrum of compound [cop^٦]**

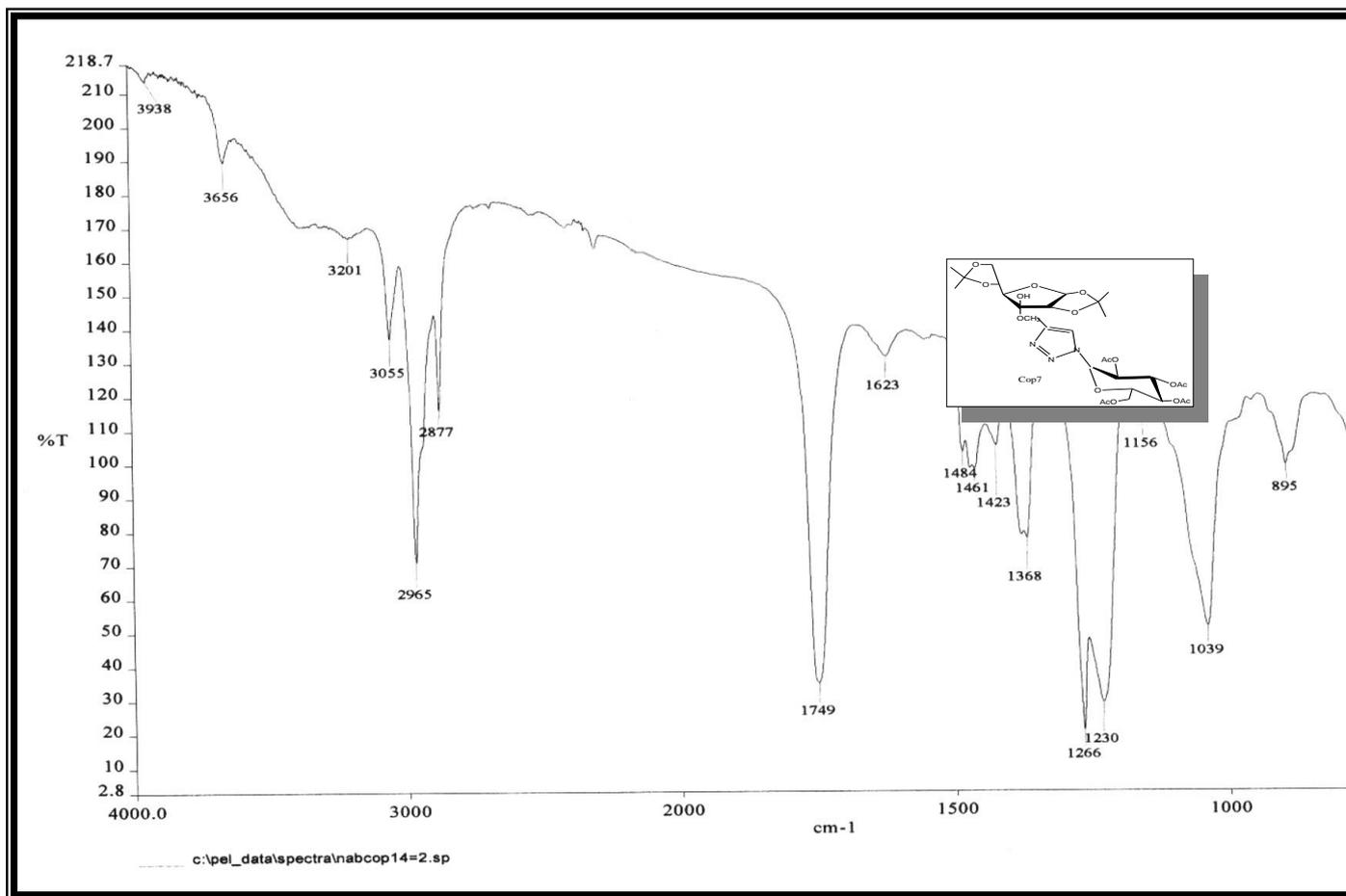


Figure (٣-٥٩) : IR Spectrum of compound[cop^v]

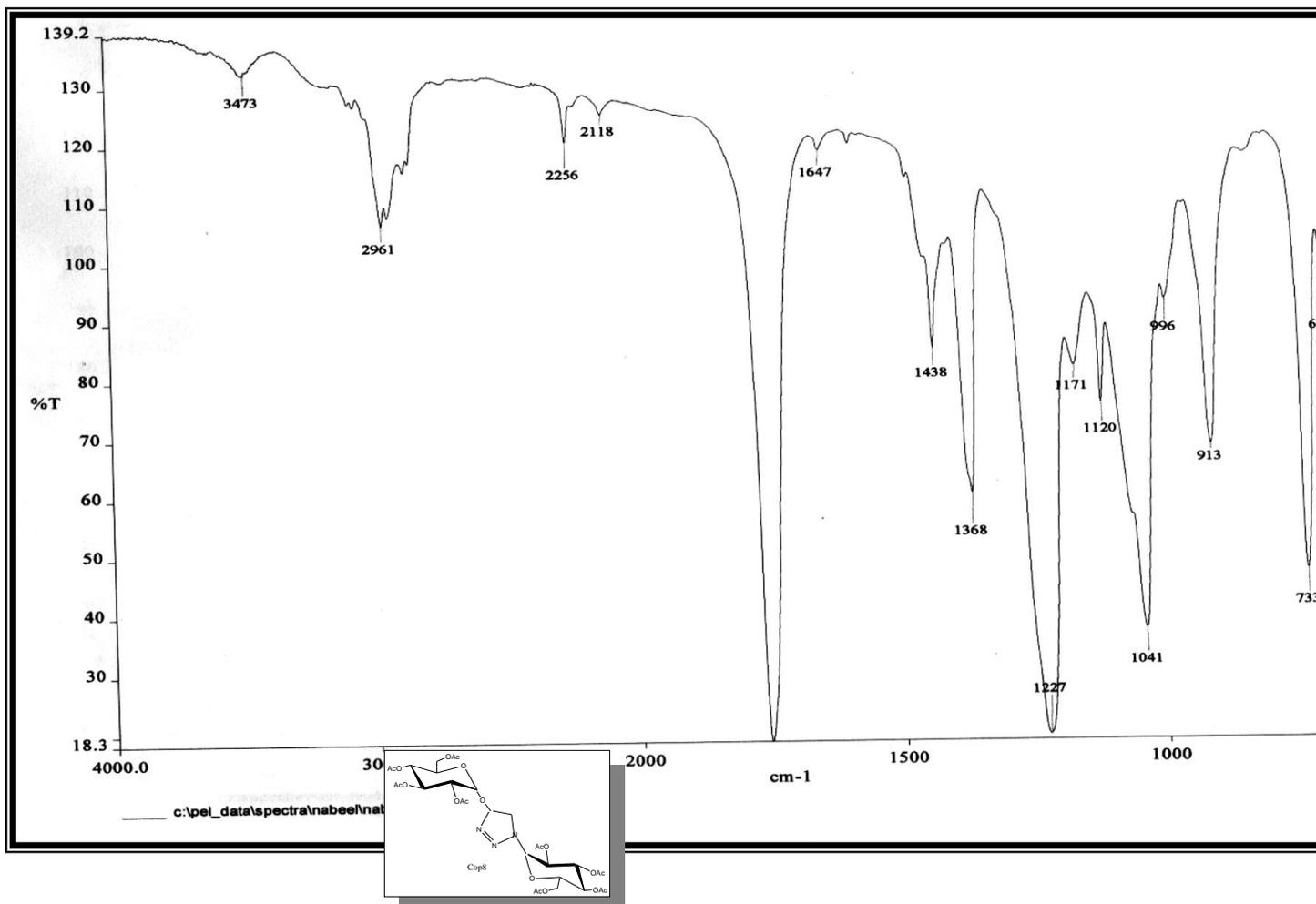
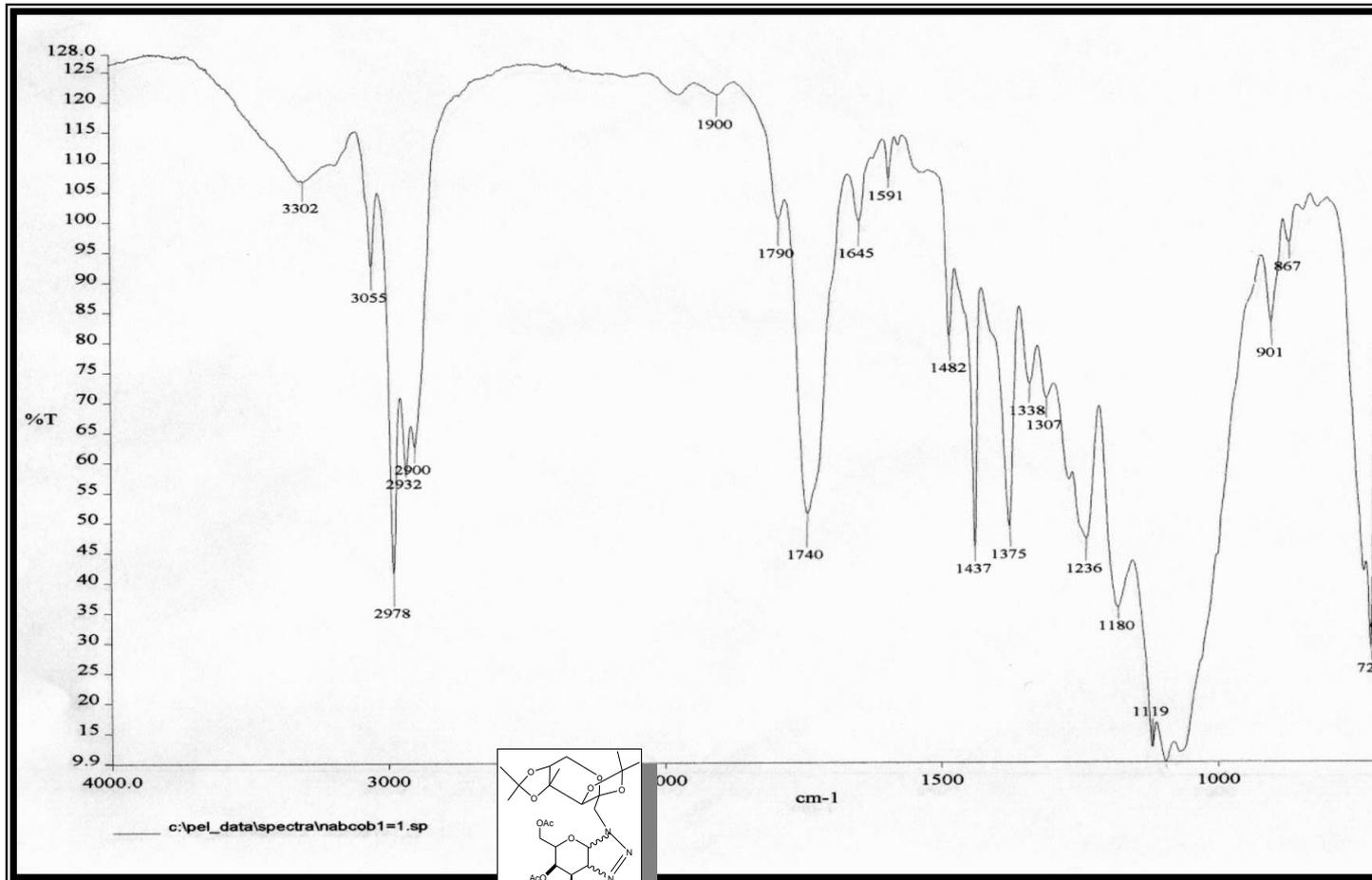


Figure (٣-٦٠) : IR Spectrum of compound [cop^]



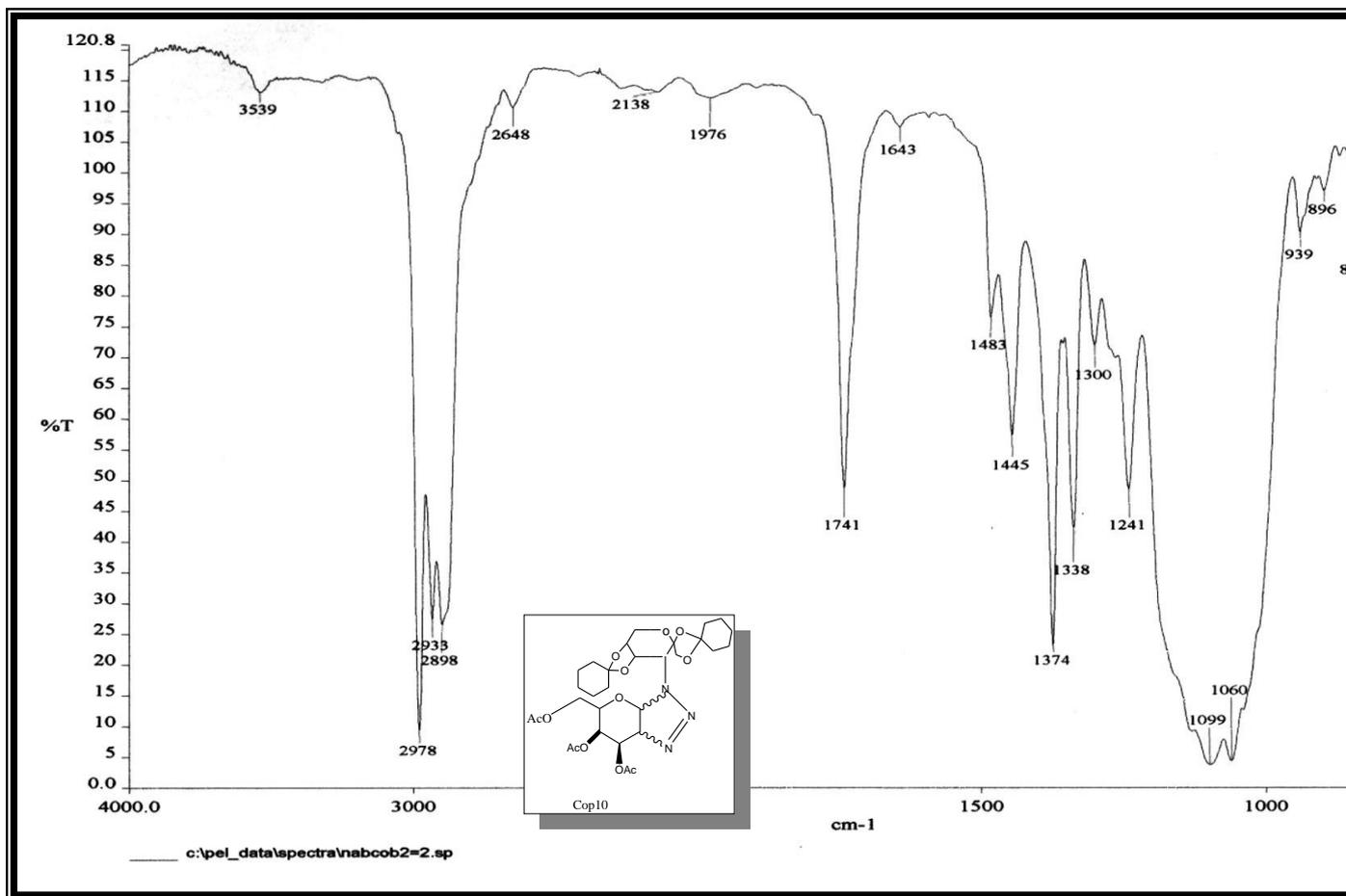
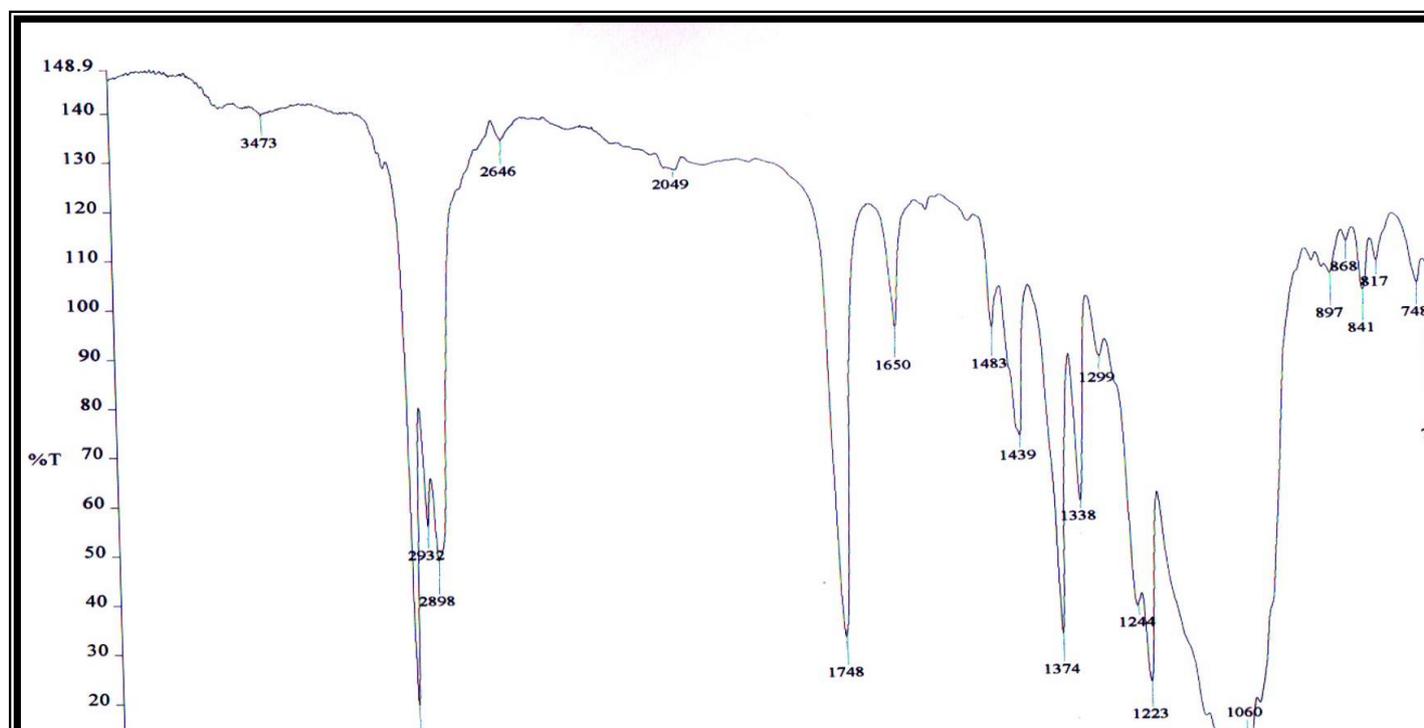


Figure (٣- ٦٢) : IR Spectrum of compound [cop' .]

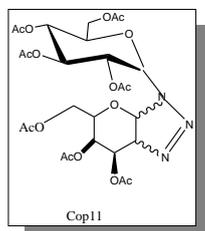


Figure (٣-٦٣) : IR Spectrum of compound [cop ١١]

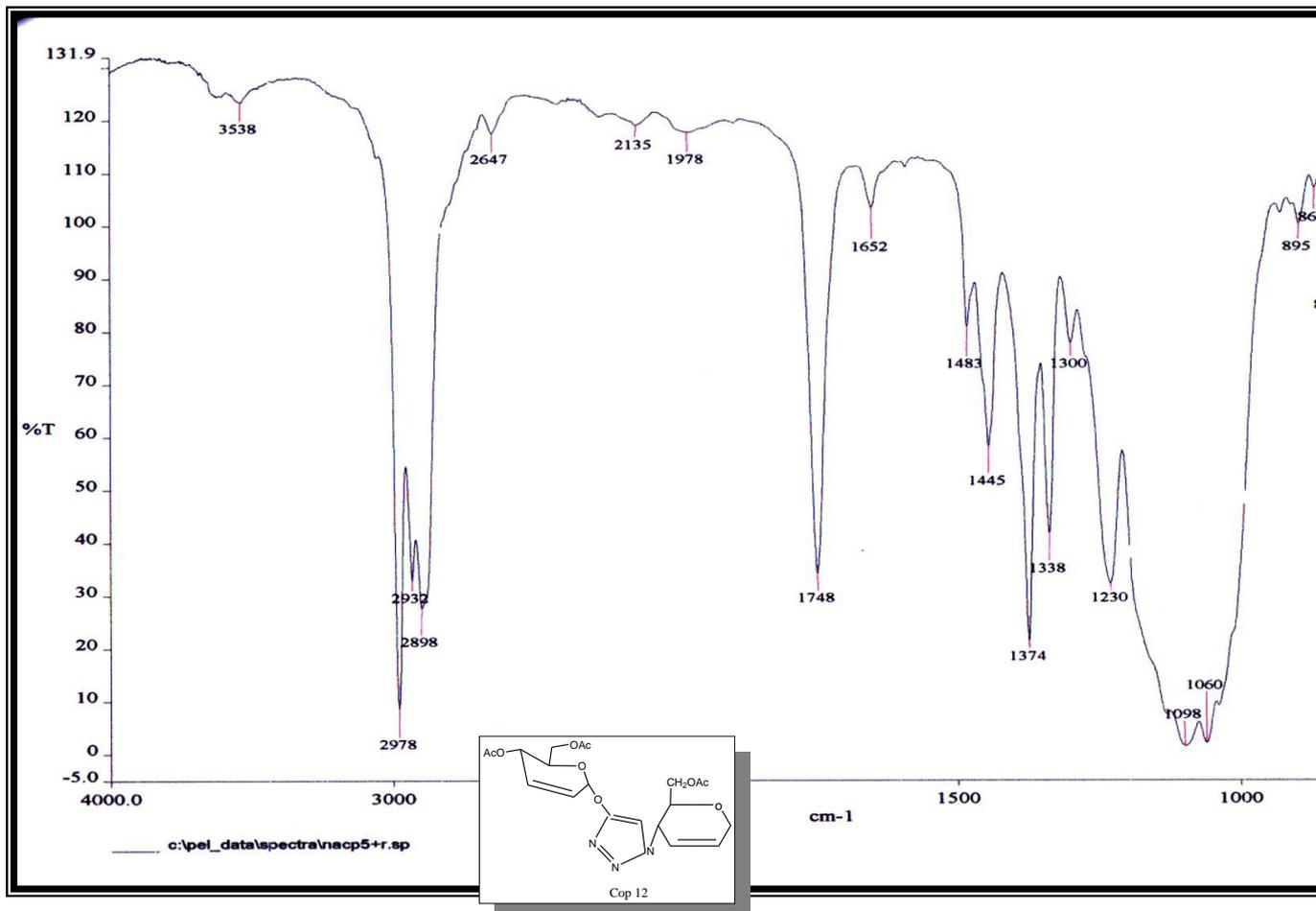
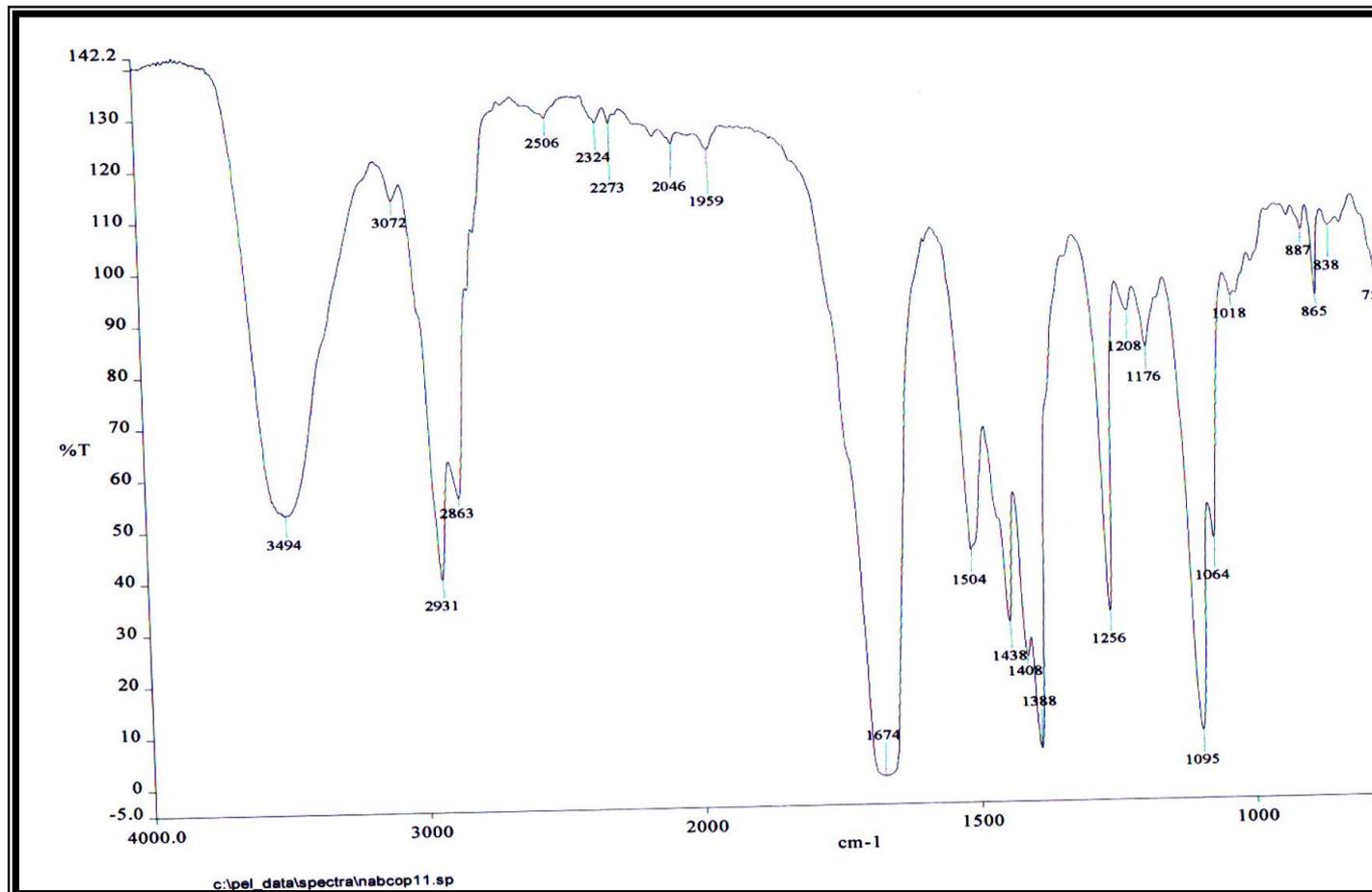


Figure (٣-٦٤) : IR Spectrum of compound [cop ١٢]

Figure (٣-٦٤) : IR Spectrum of compound [cop ١٢]

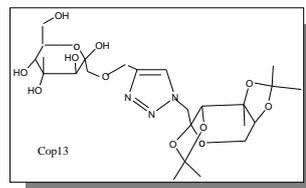
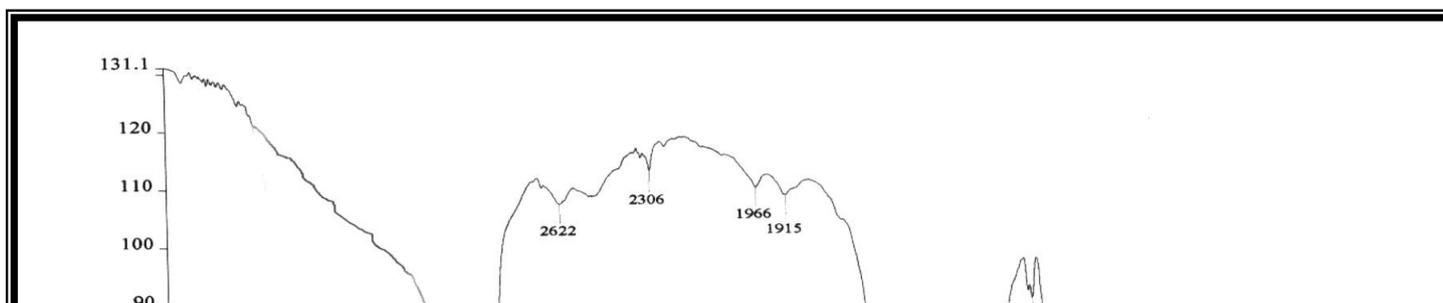


Figure (٣-٦٥) : IR Spectrum of compound [cop ١٣]



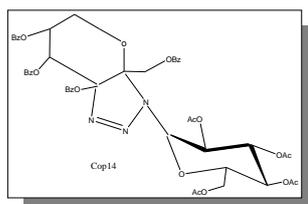
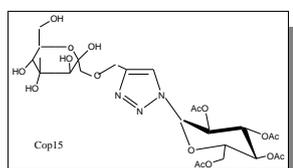


Figure (٣-٦٦) : IR Spectrum of compound [cop^{١٤}]

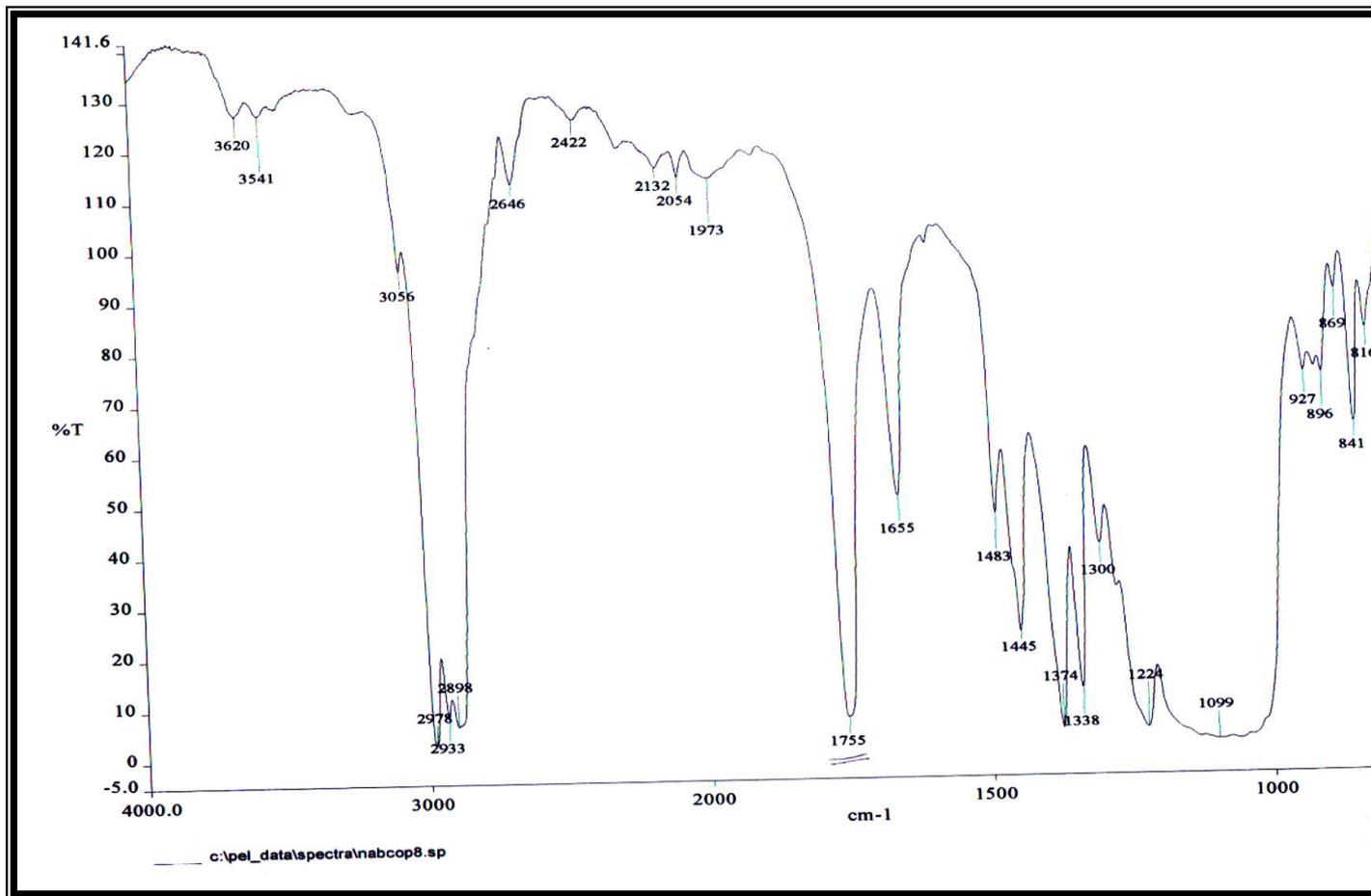
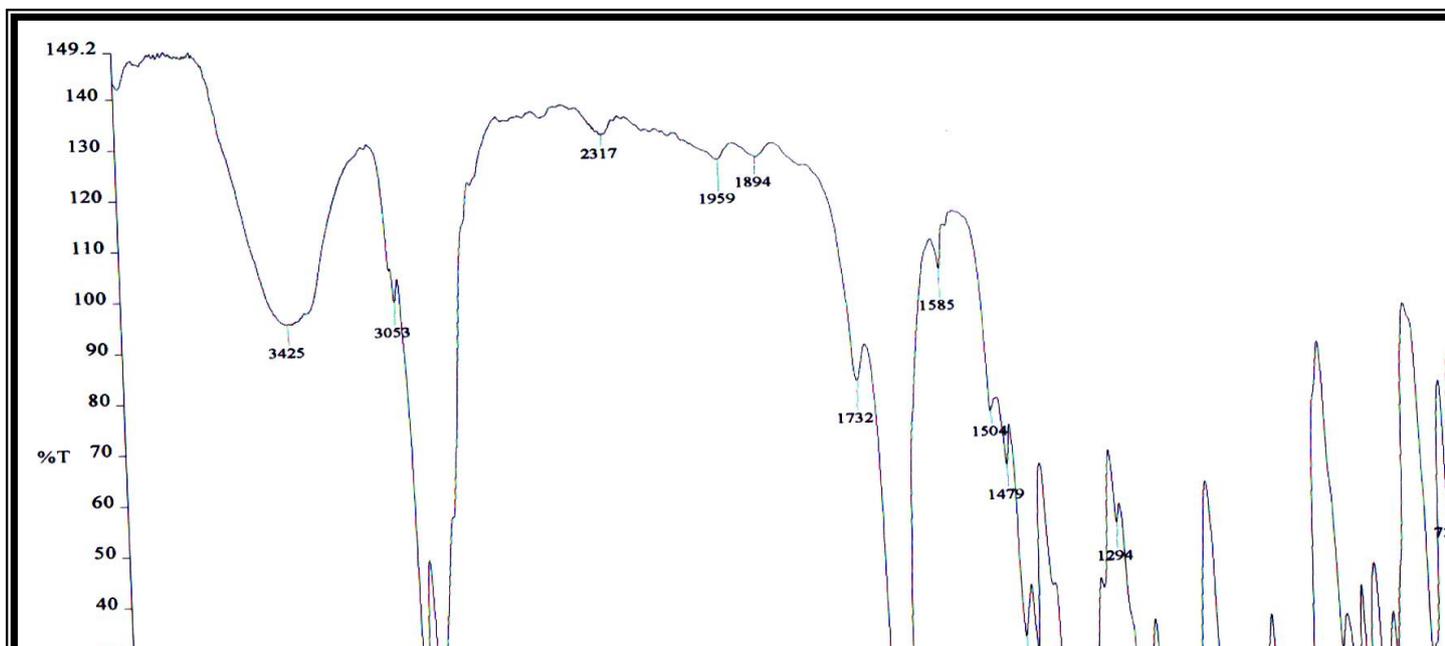


Figure (٣-٦٧) : IR Spectrum of compound [cop]⁰]



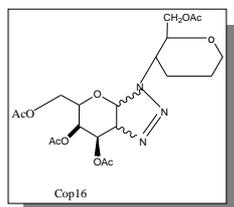
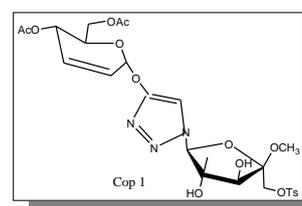


Figure (٣-٦٨) : IR Spectrum of compound [cop ١٦]



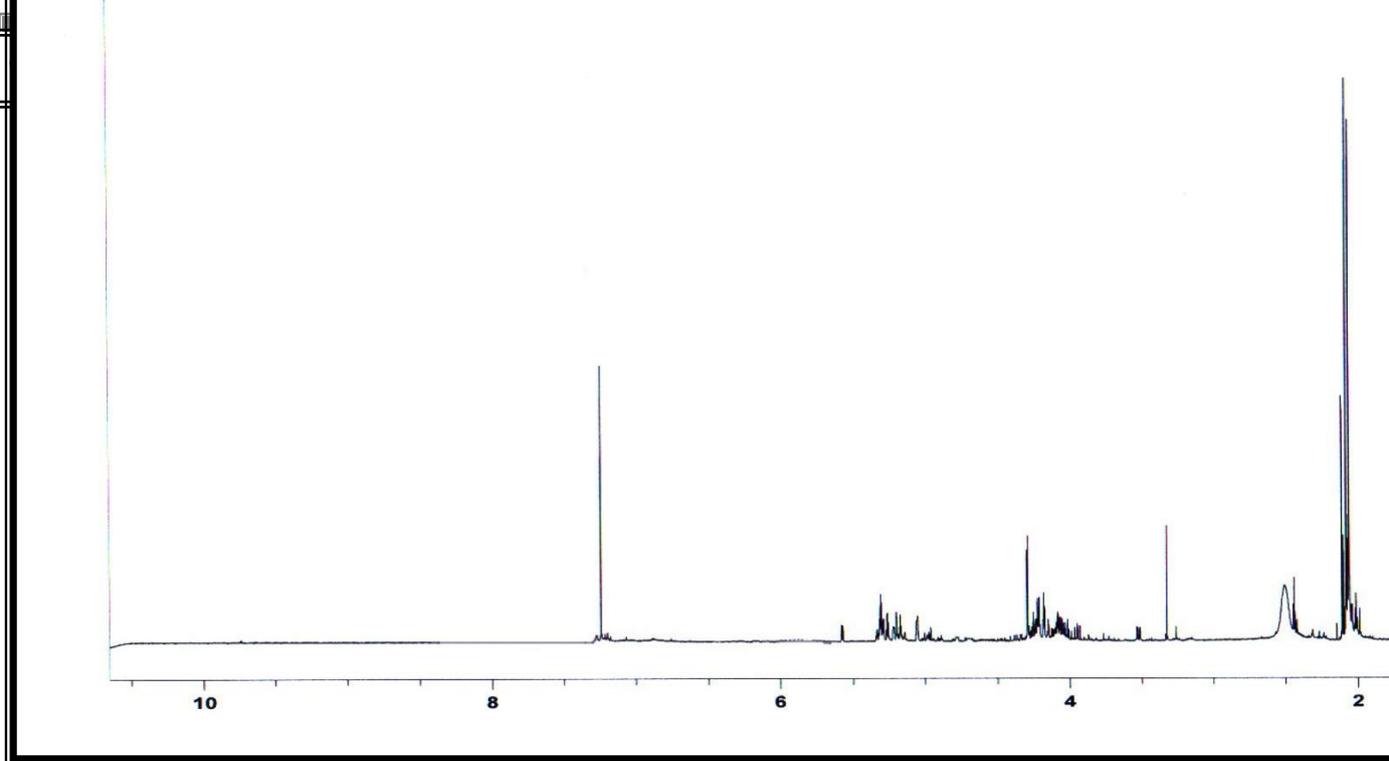


Figure (٣-٦٩) : ¹H-NMR Spectrum of compound [cop']

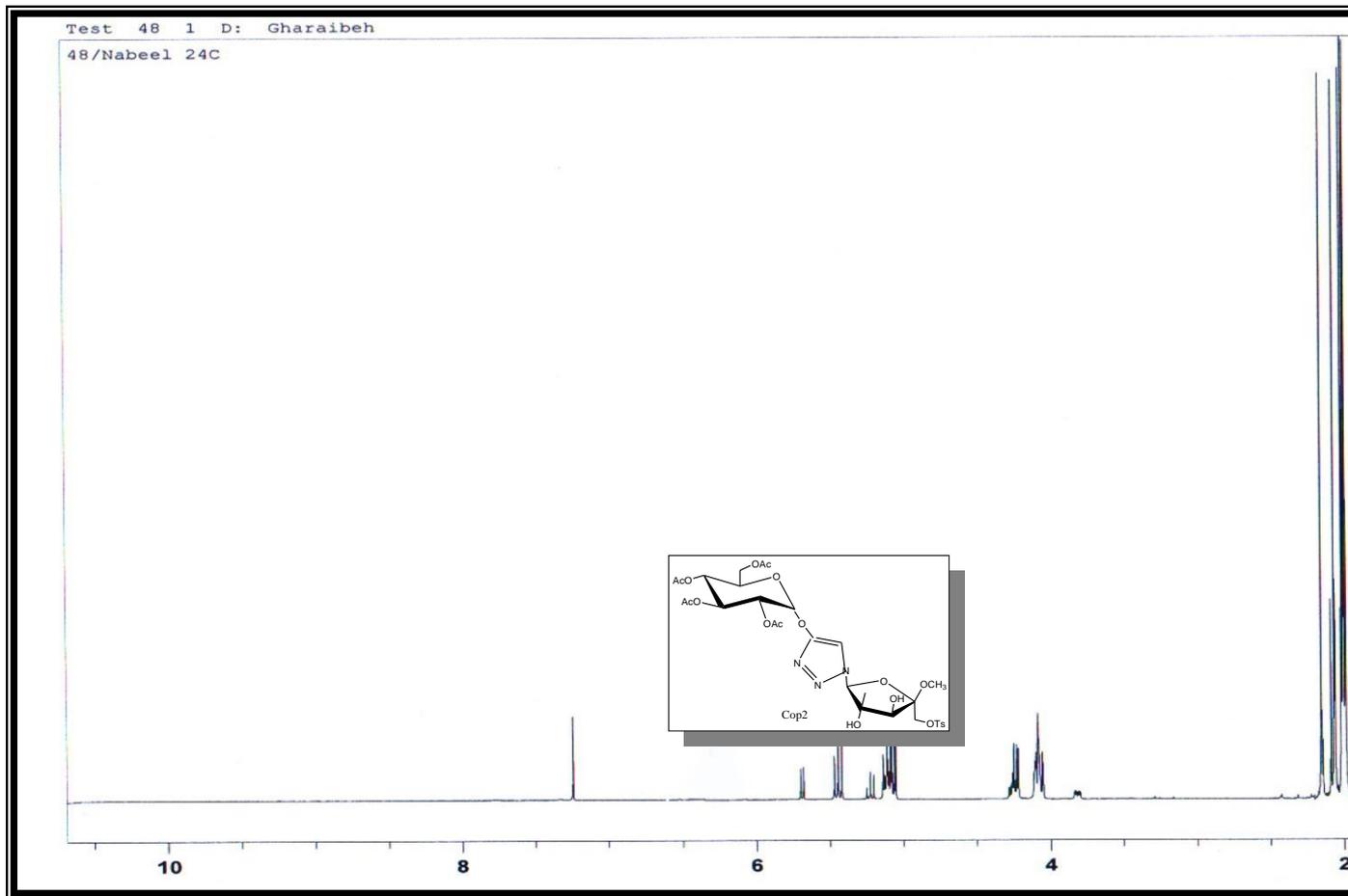
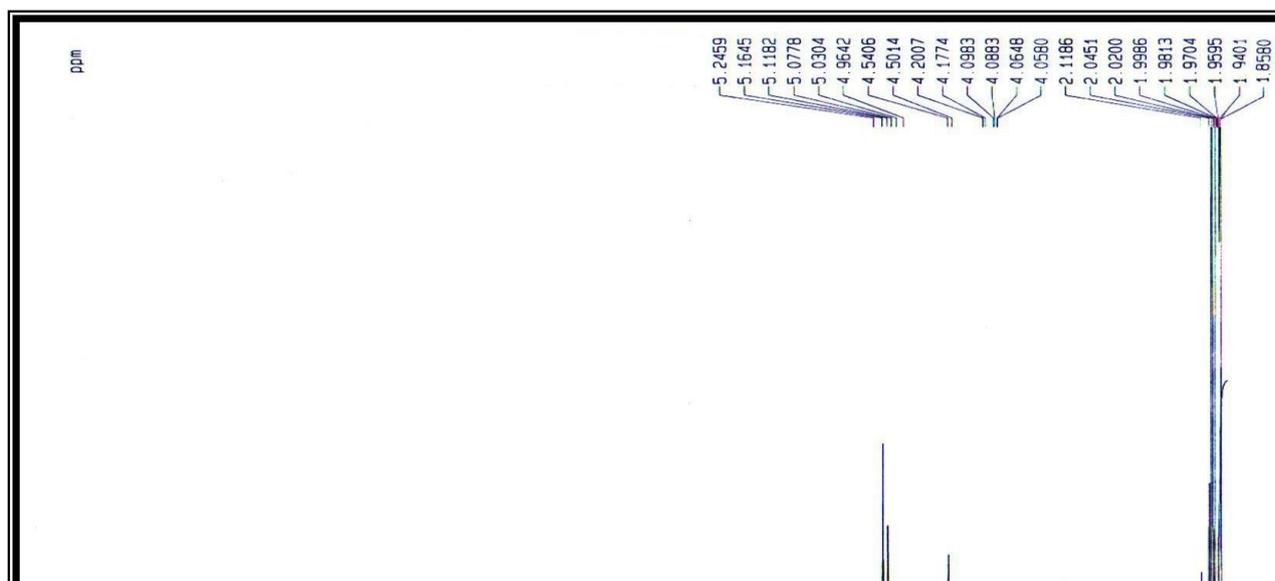
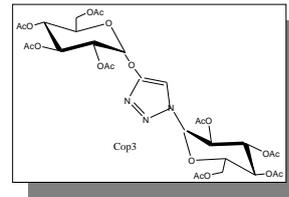


Figure (3-70) : $^1\text{H-NMR}$ Spectrum of compound [cpv]



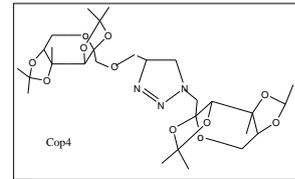
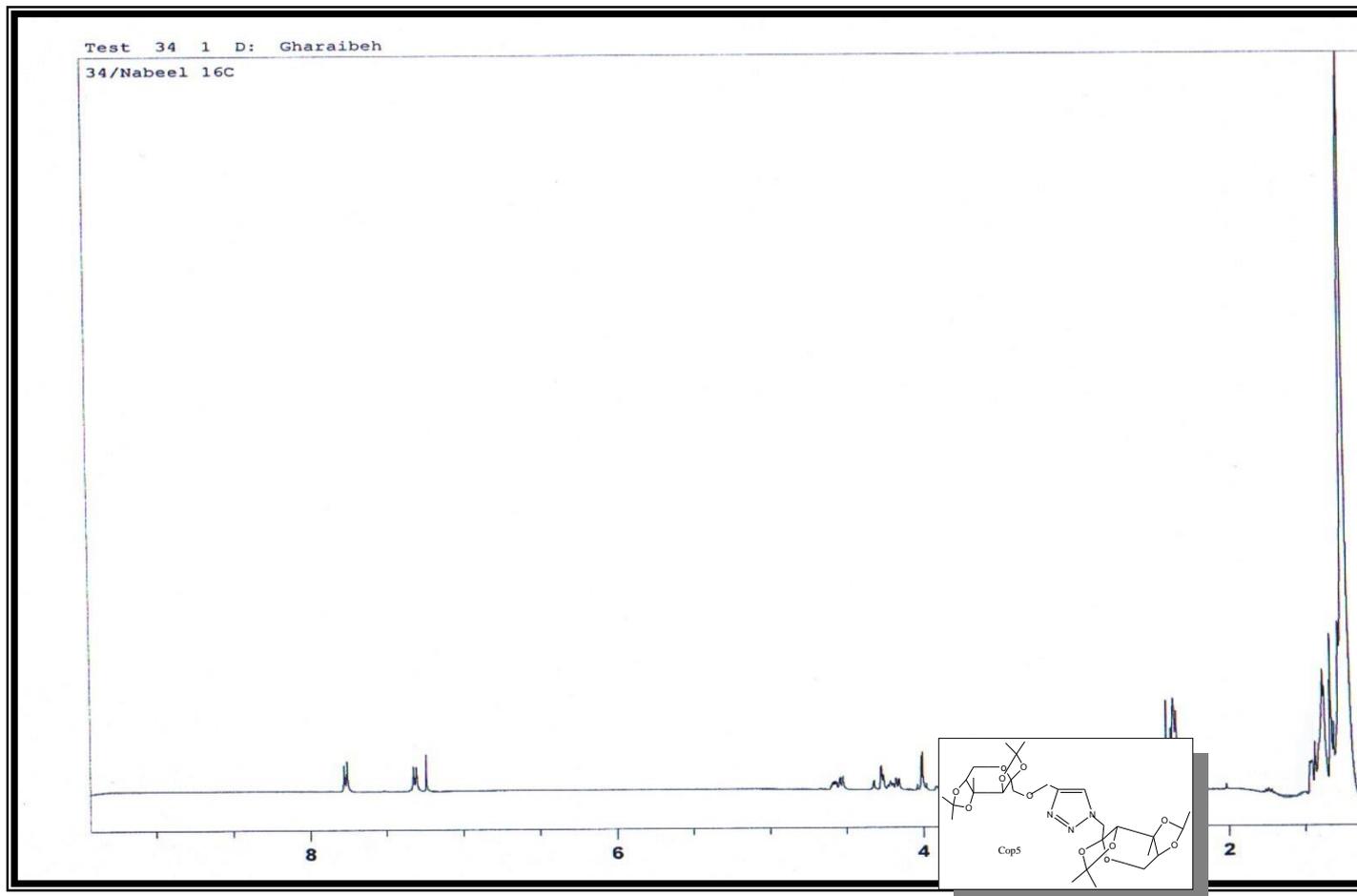


Figure (٣-٧٢) : ¹H-MNR Spectrum of compound [cpo^ε]**Figure (٣-٧٣) : ¹H-MNR Spectrum of compound [cpo^ε]**

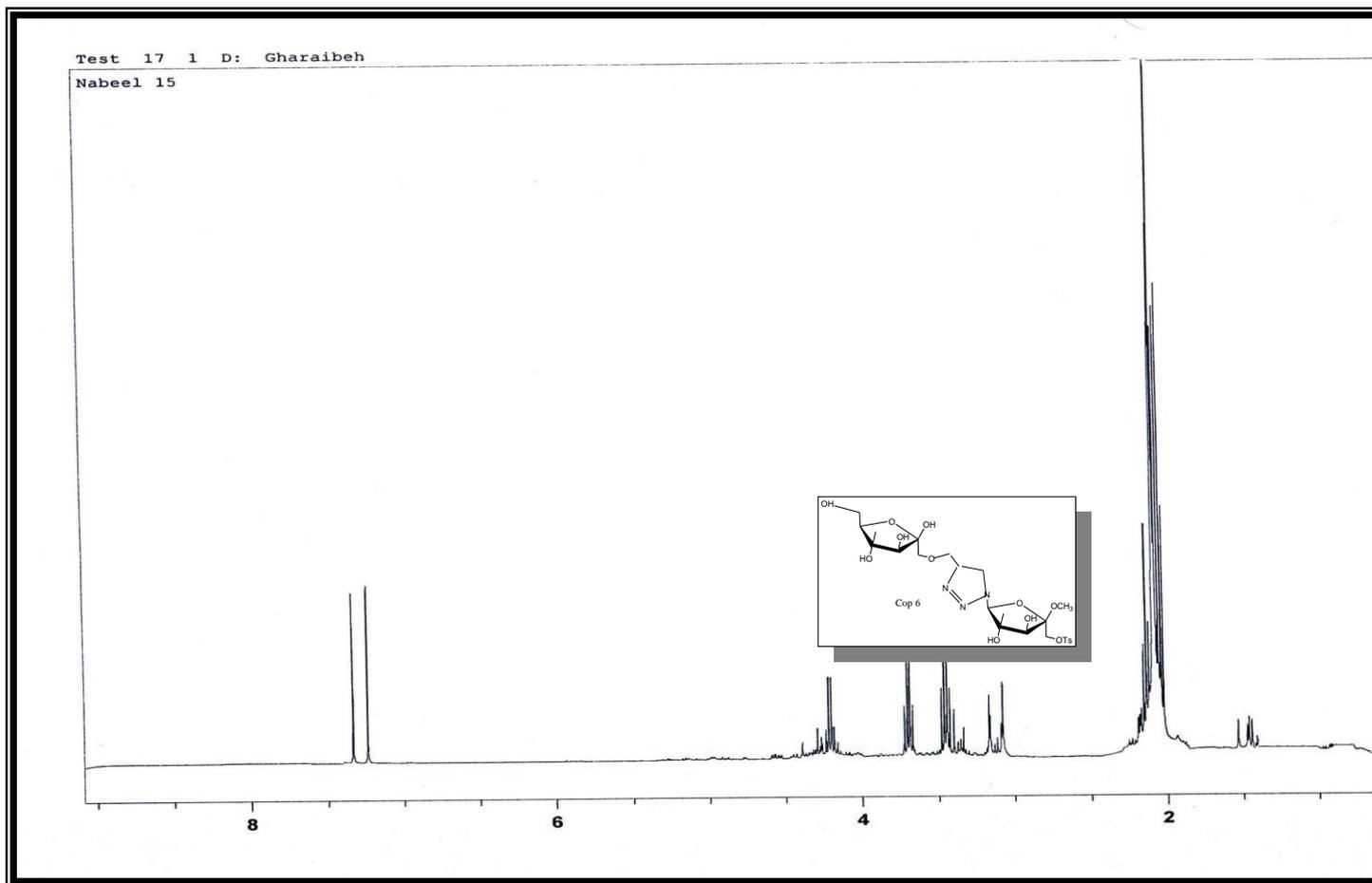
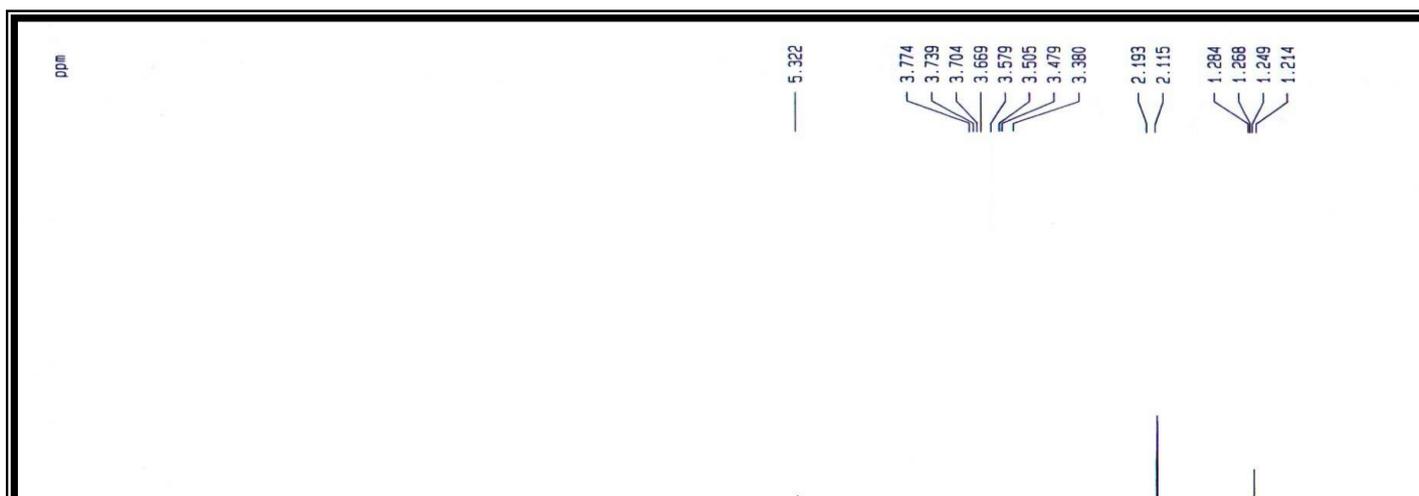
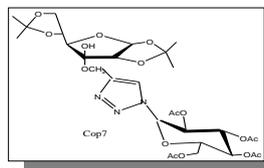


Figure (3-74) : $^1\text{H-NMR}$ Spectrum of compound [cpo¹]





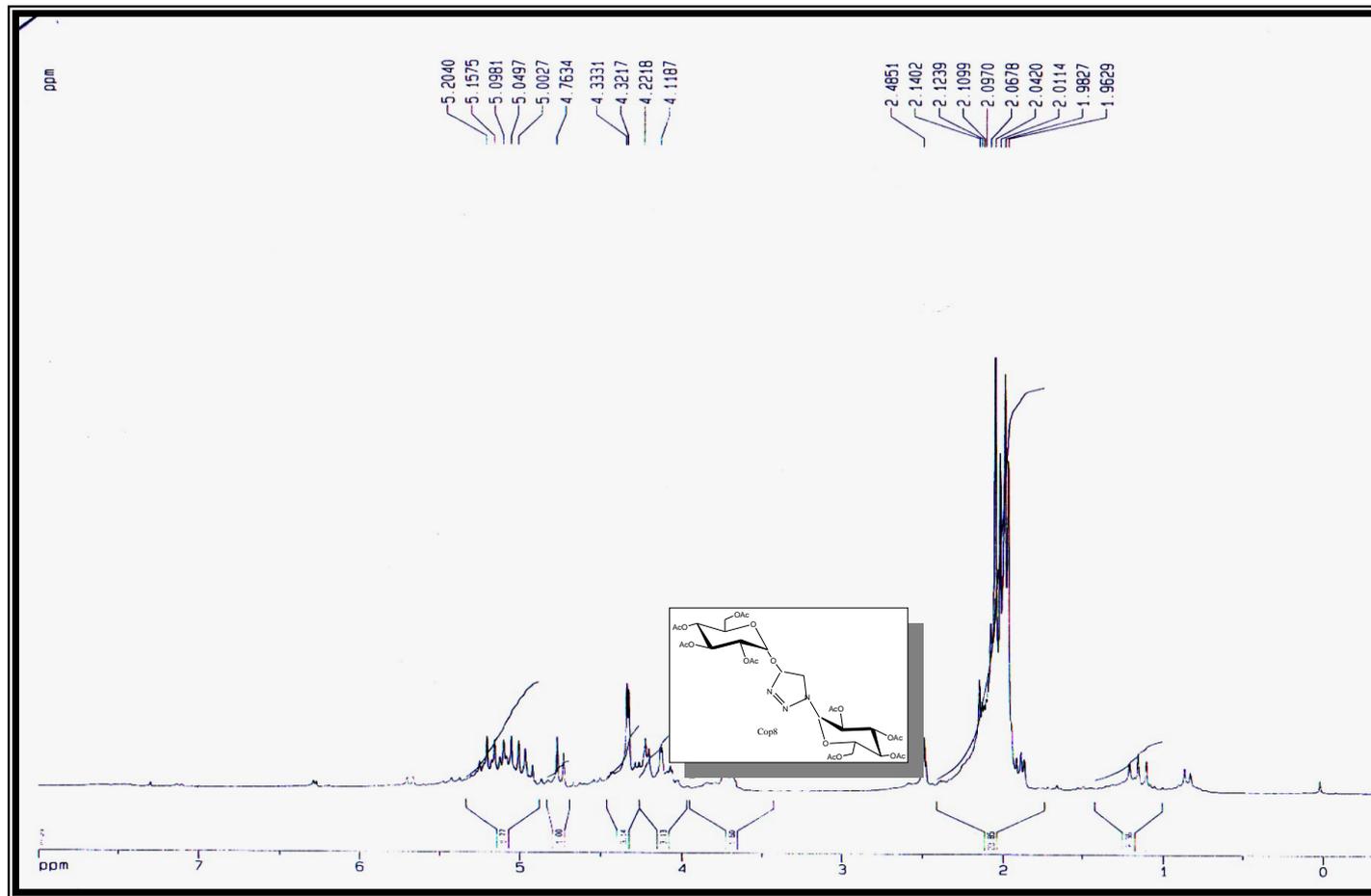
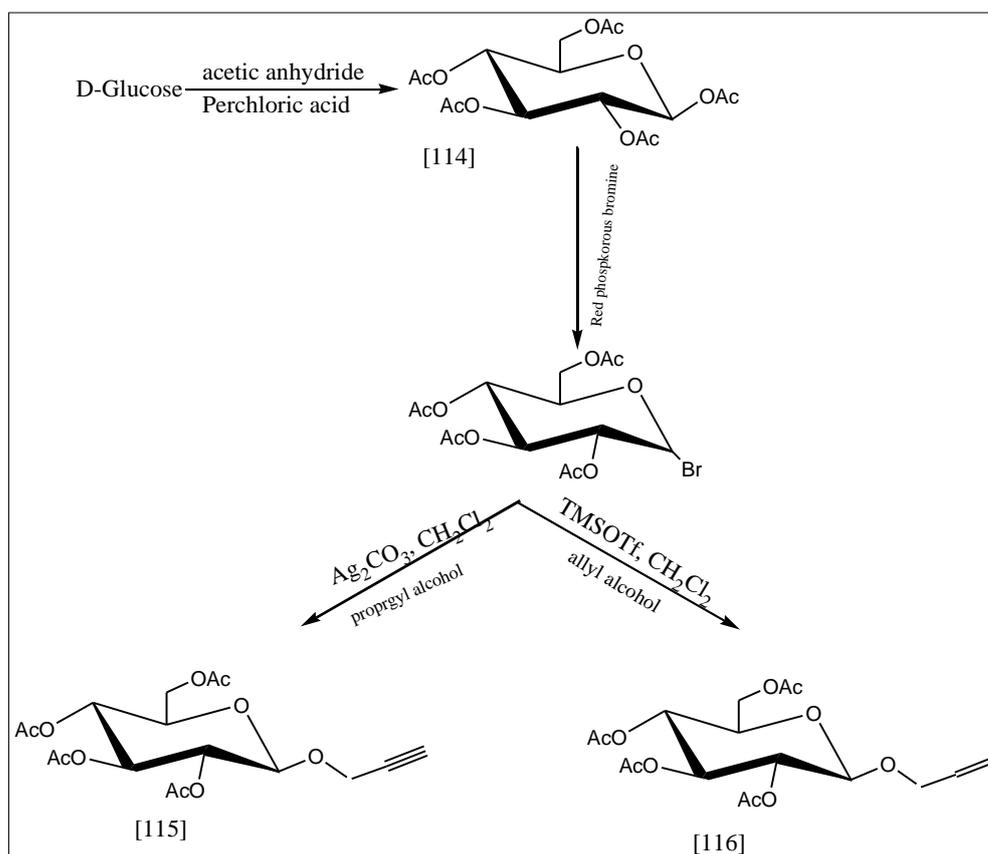
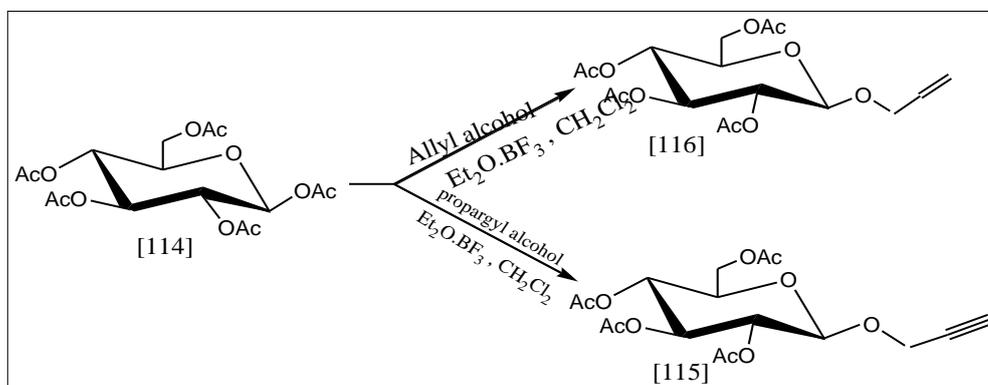
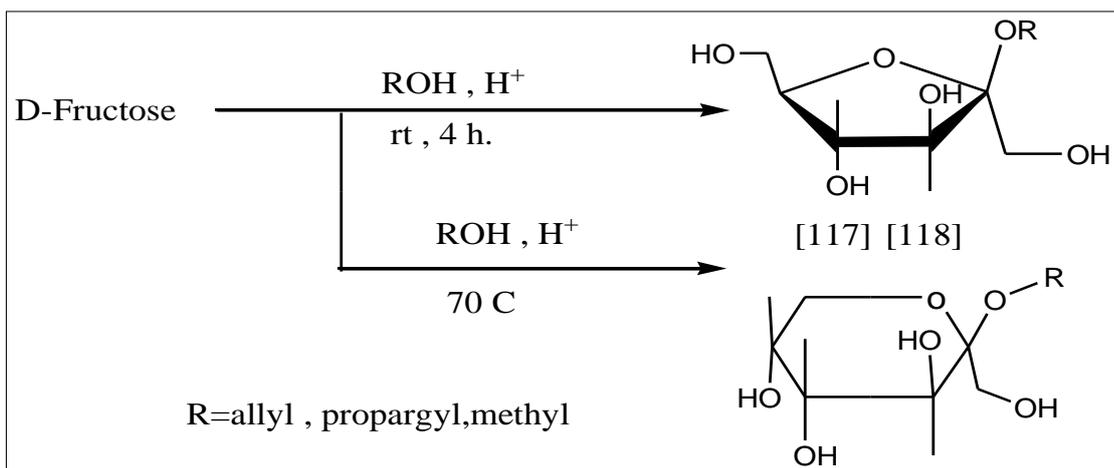


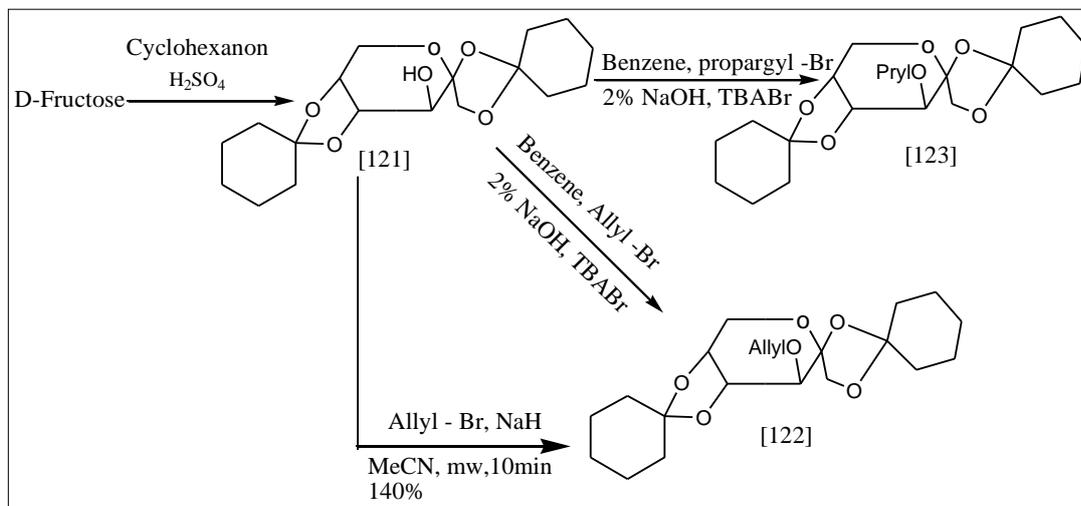
Figure (3-76) : ^1H -MNR Spectrum of compound [cop \wedge

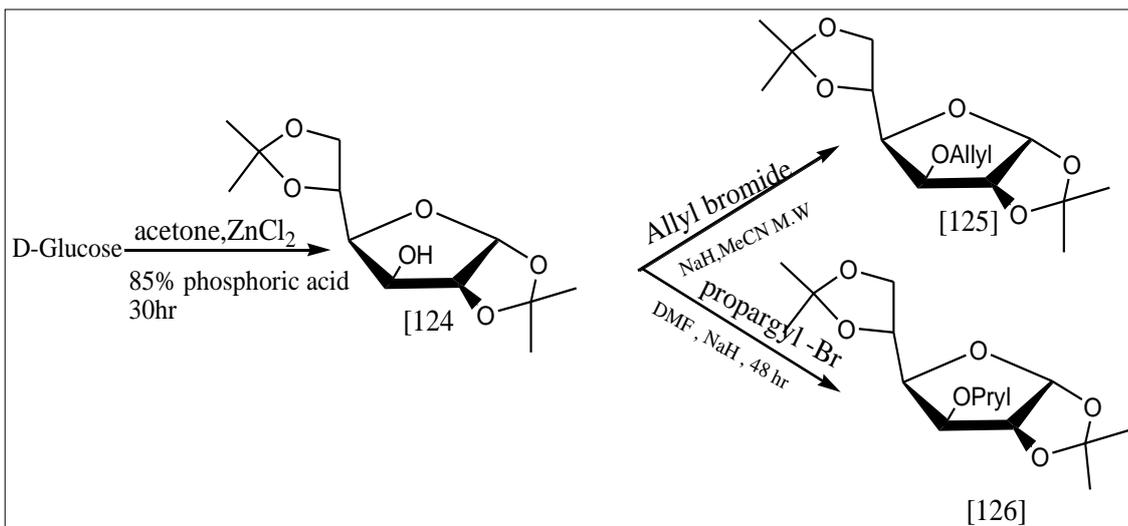
References

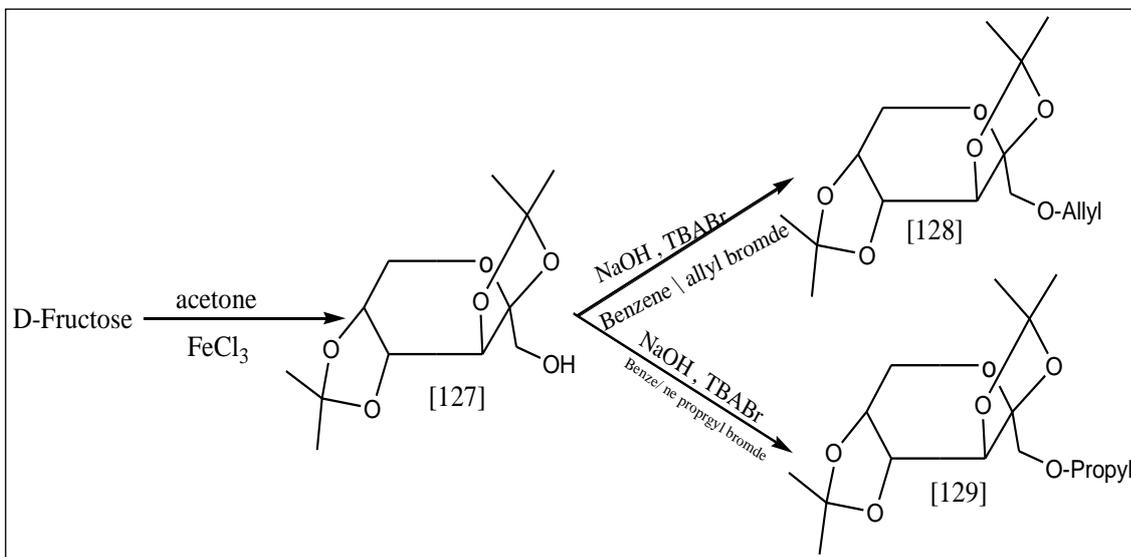
Reaction Scheme (۳-۴) Synthesis of some propargyl and allyl sugars

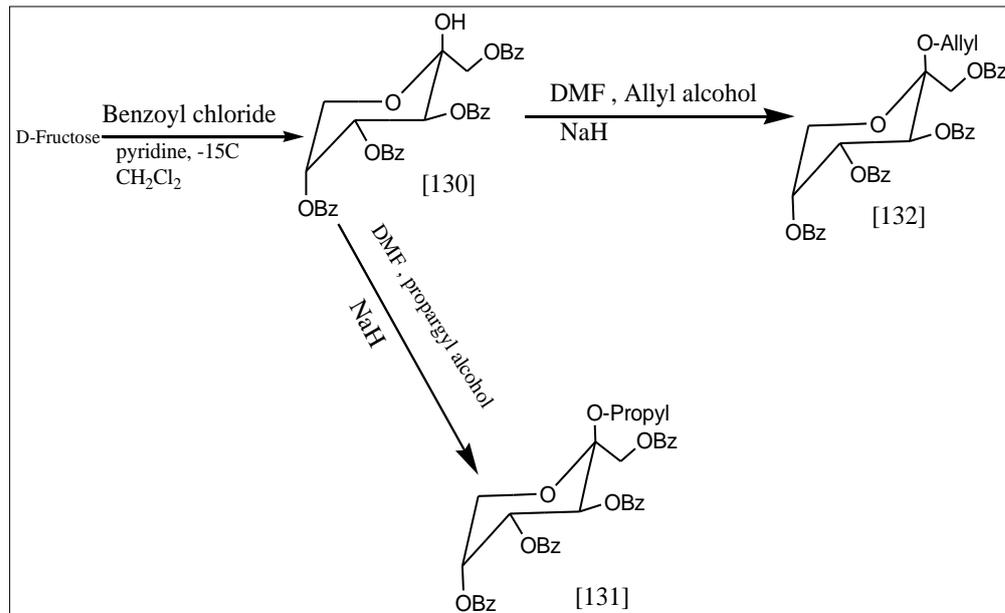


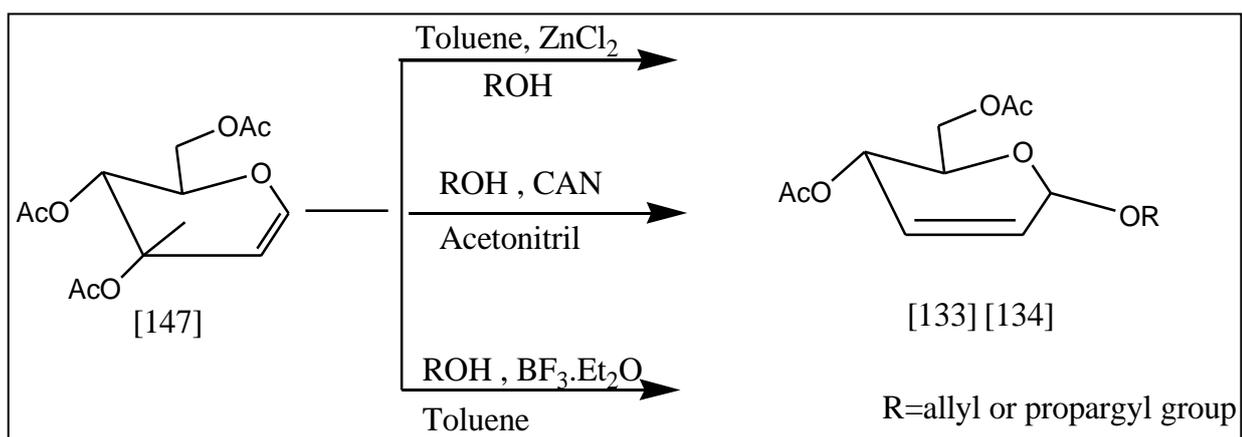
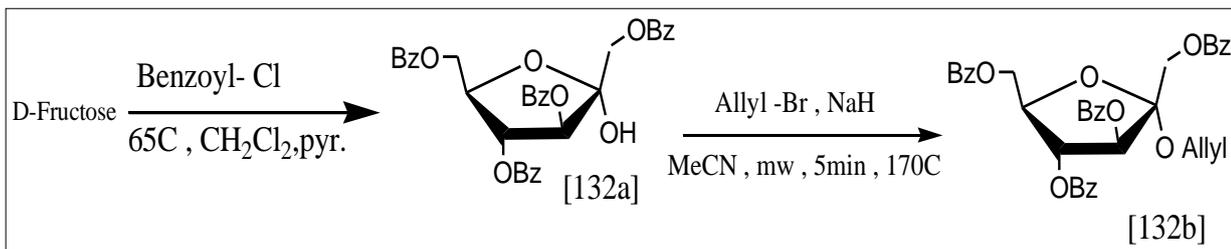


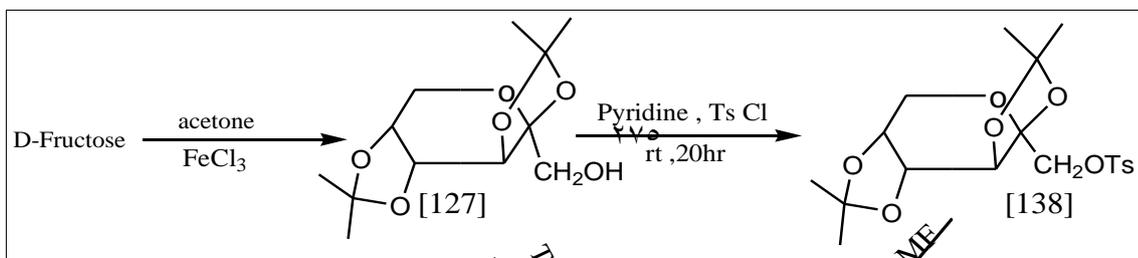
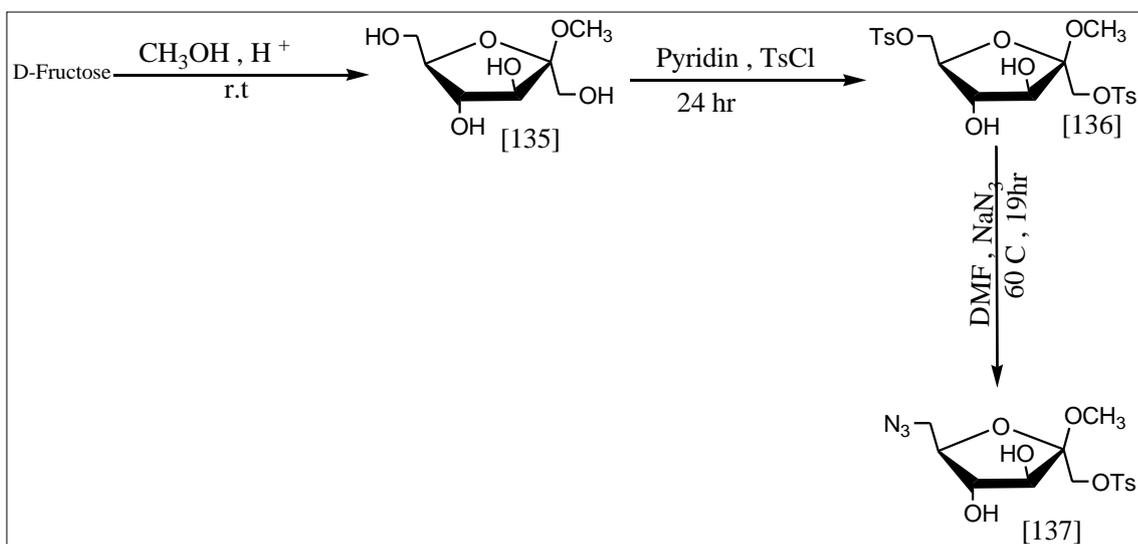


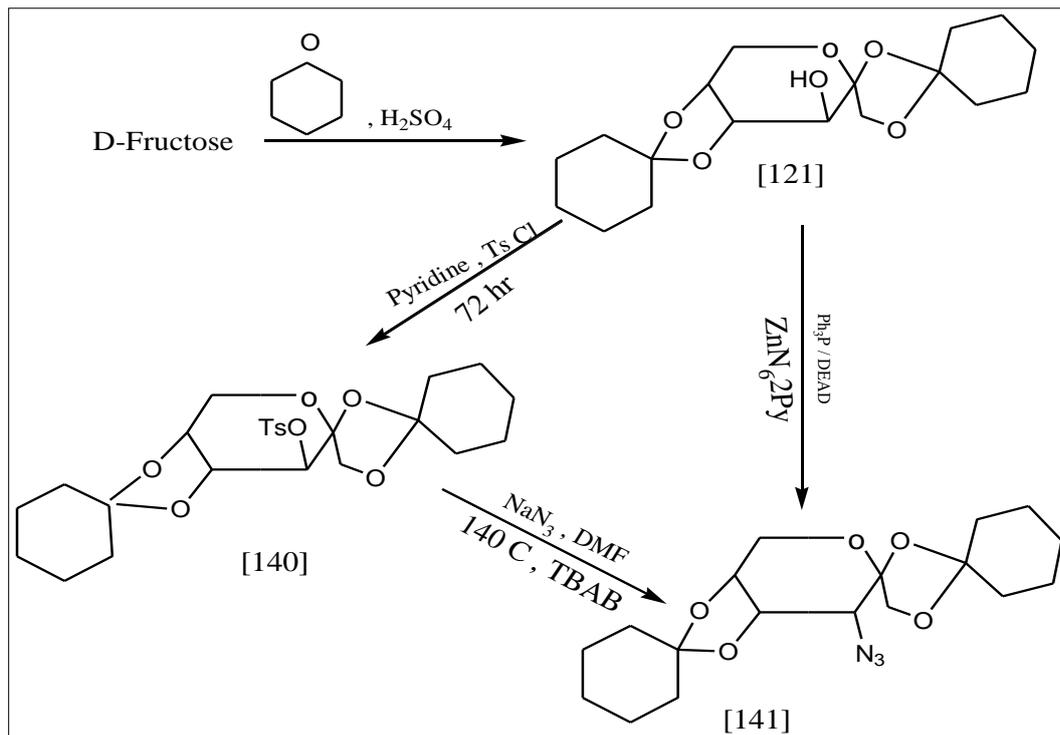


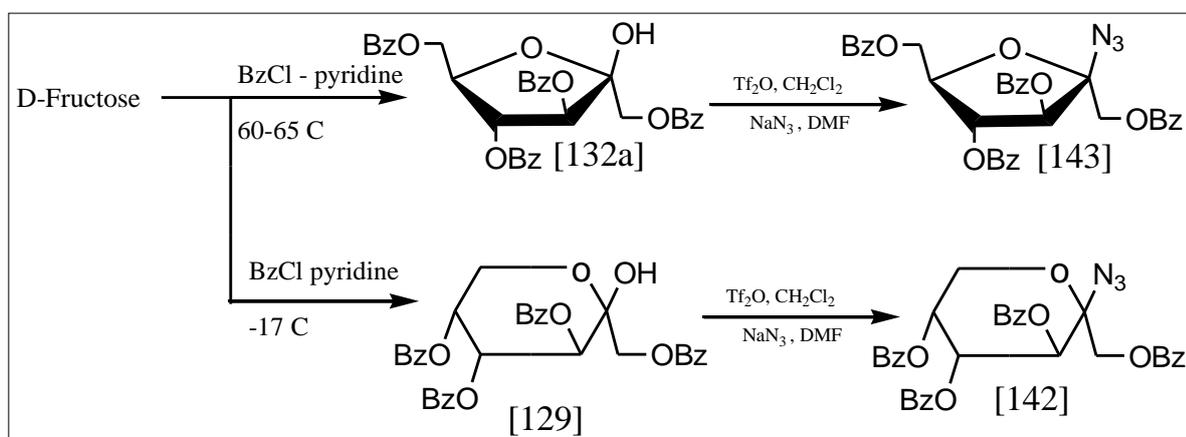


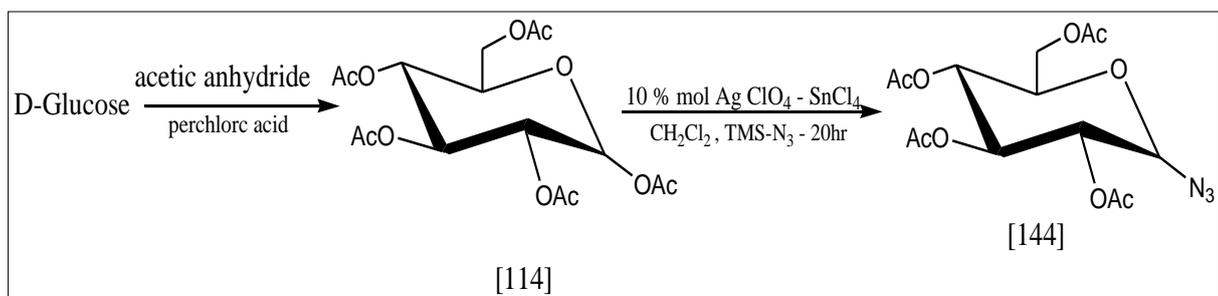
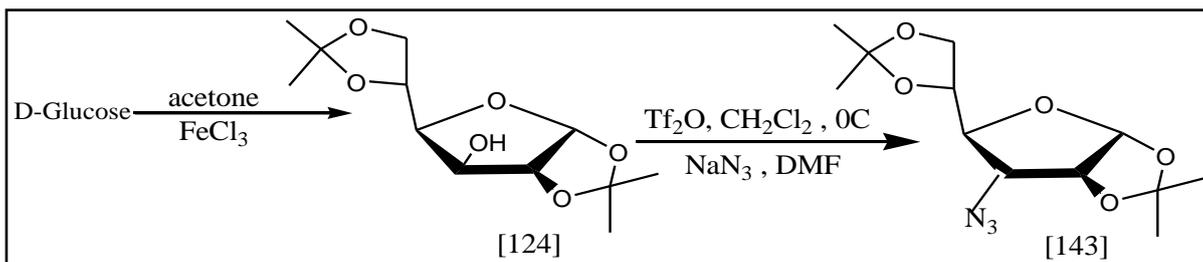


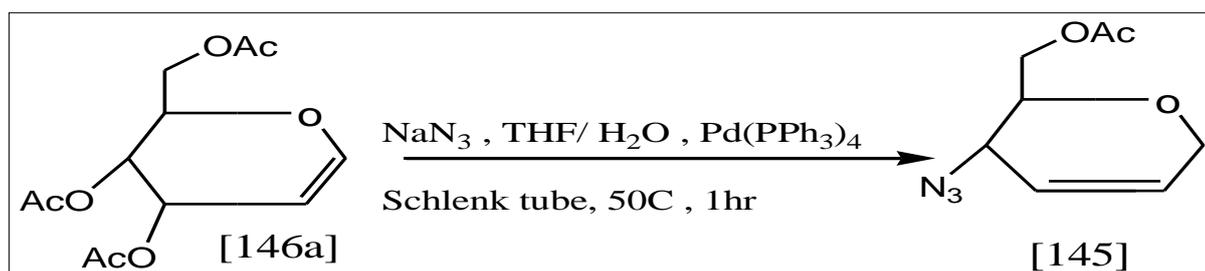


Reaction Scheme (3-0) Synthesis of some azides sugar

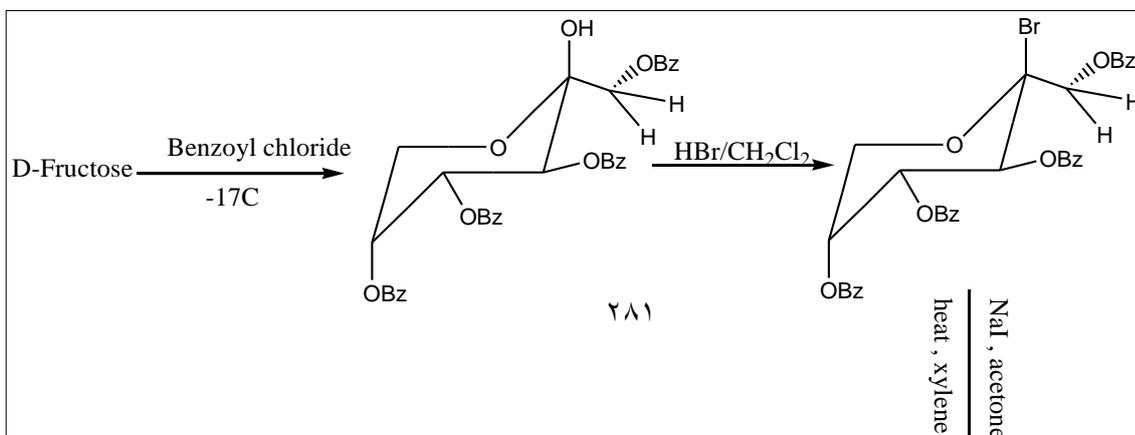
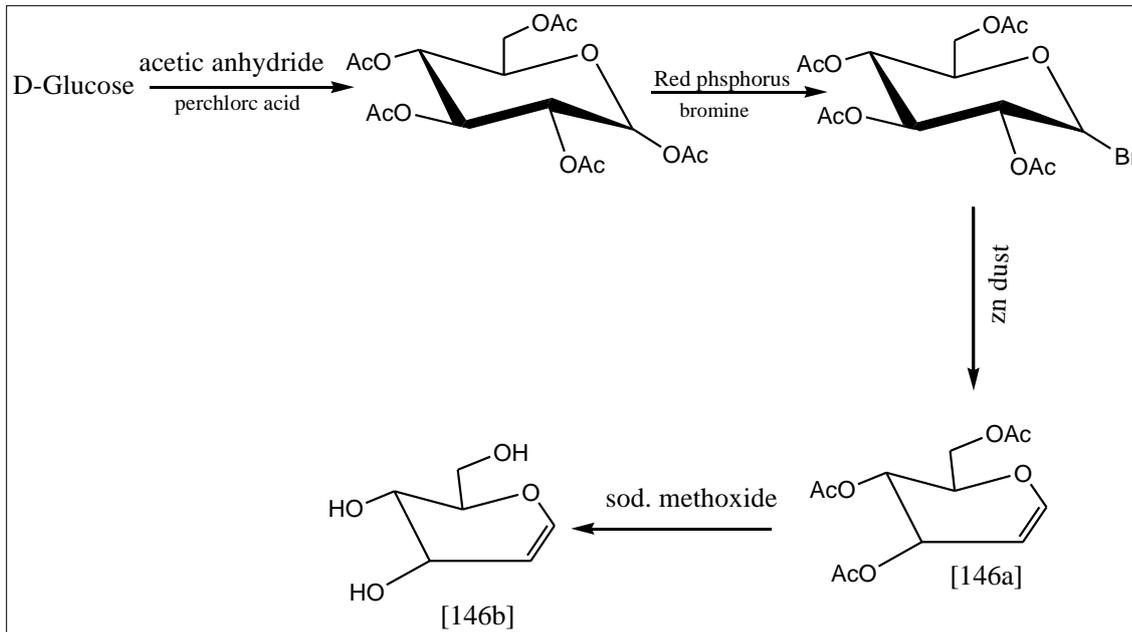








Reaction Scheme (٣-٦) Synthesis of unsaturated sugaes



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